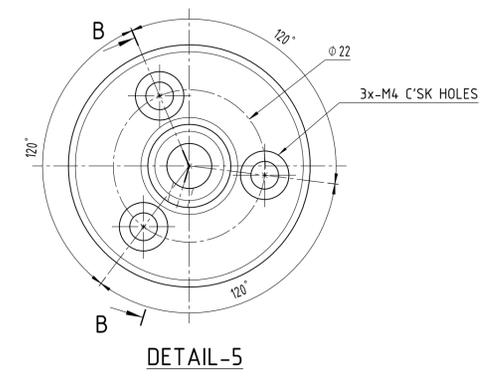
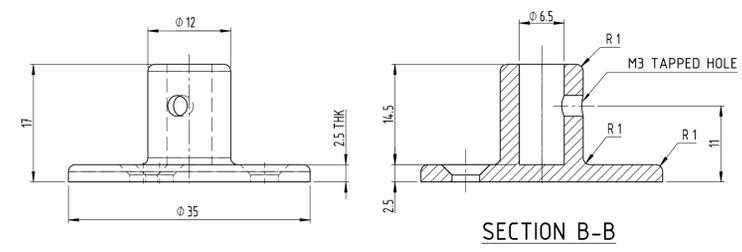
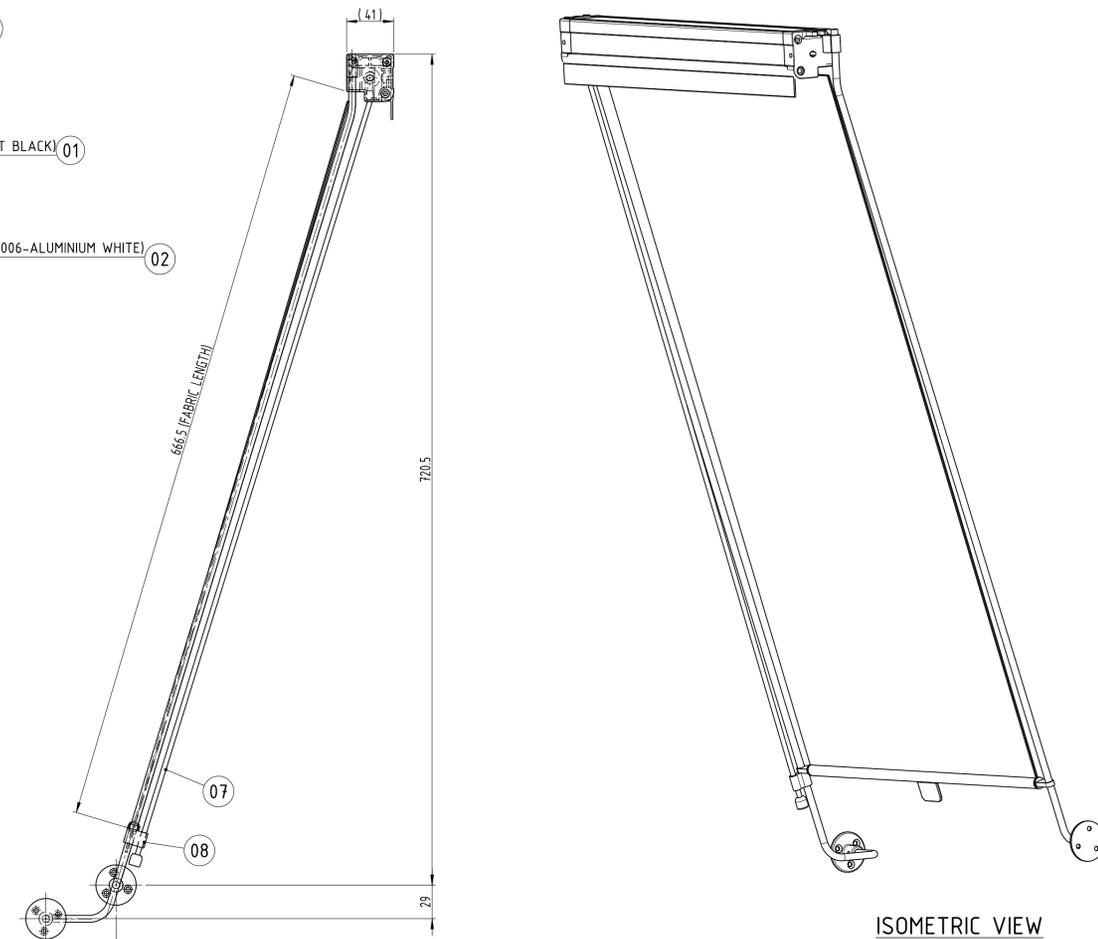
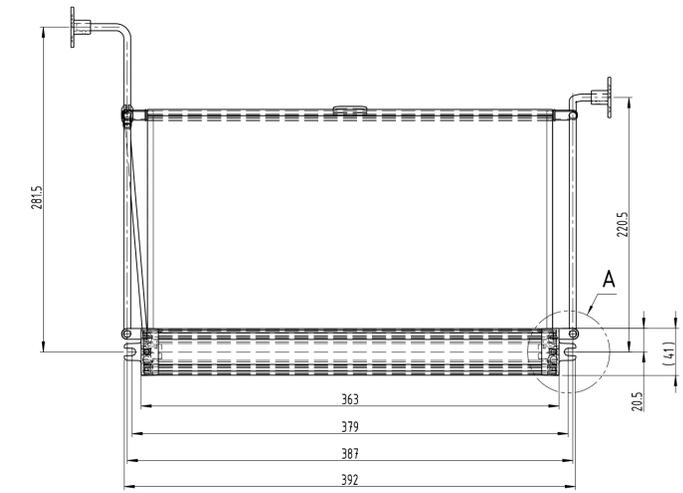
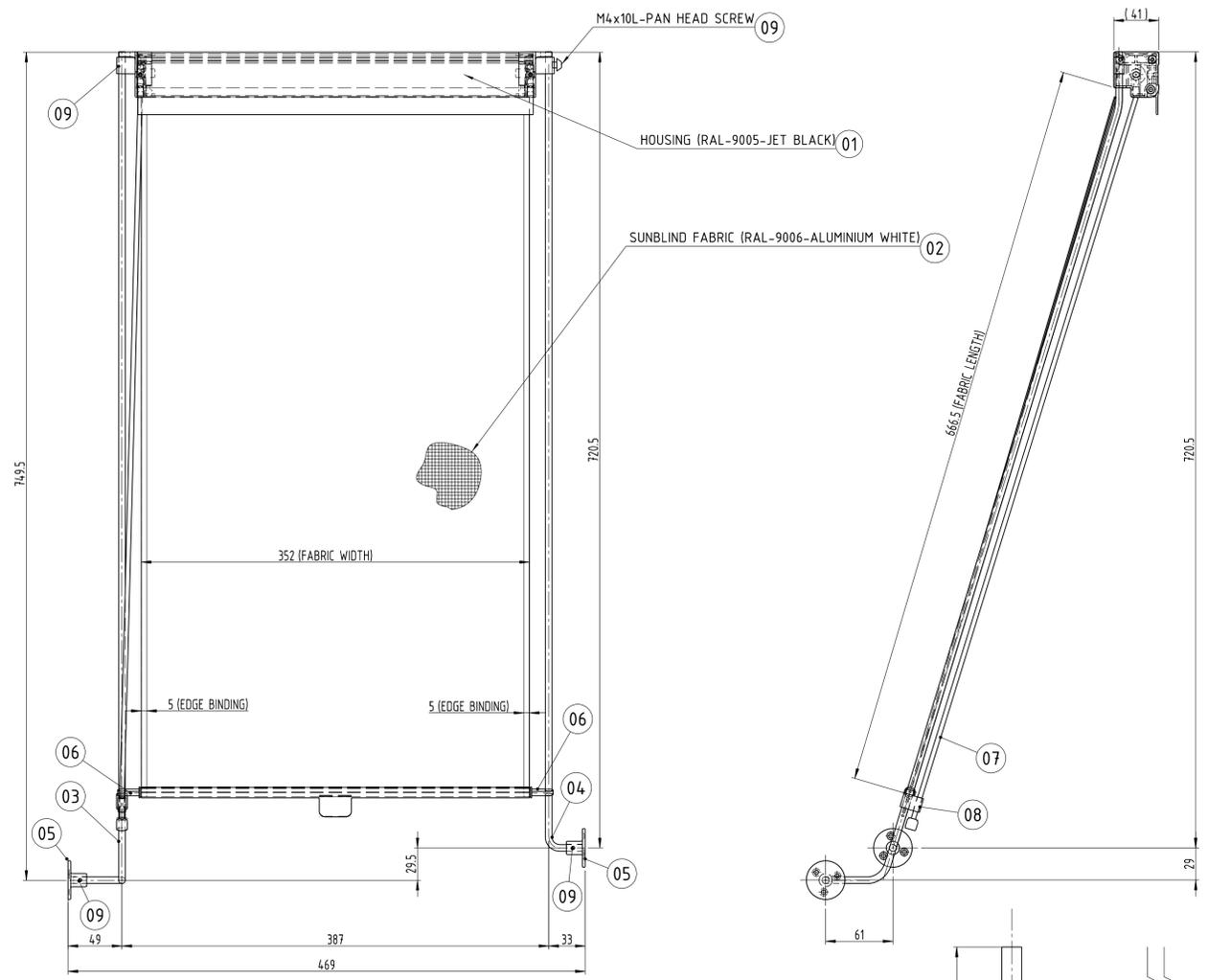


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

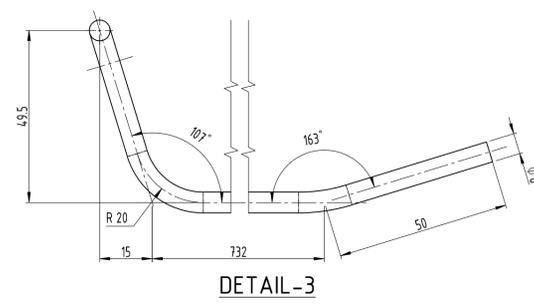
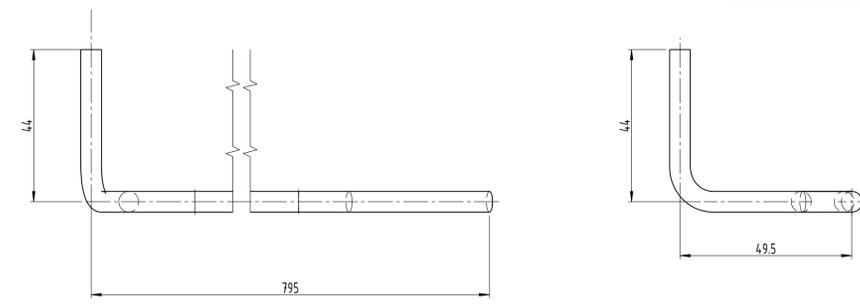
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C
WELDING SHALL BE CARRIED OUT AS PER IS. 9595-96

STATUS: **PROTO/PRODUCTION**

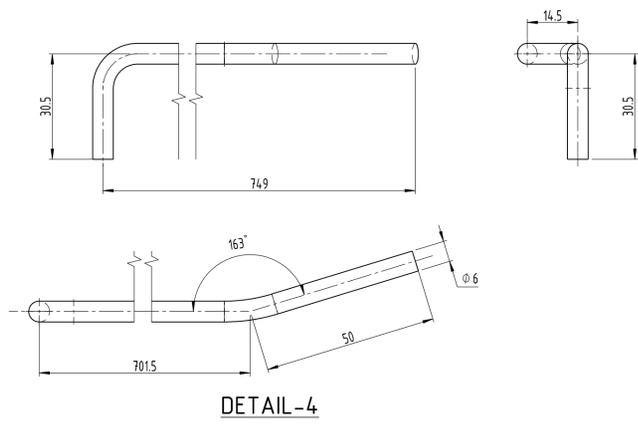
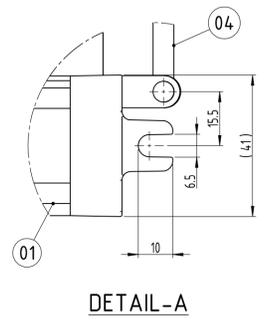


SPECIFICATION :

TYPE :	ROLLER BLIND
OPERATION :	MANUALLY OPERATED
MOUNTING TYPE :	CEILING MOUNTING TYPE
FABRIC :	
MATERIAL :	FIBRE GLASS FABRIC WITH PVC/VINYL COATING OR POLYESTER (PES) FABRIC
COLOUR :	RAL 9006-WHITE ALUMINIUM
VISIBILITY :	TRANSLUCENT
OPENNESS FACTOR :	5 TO 10 %
FIRE SAFETY :	SHALL COMPLY TO EN 45545-HL3 R1 REQUIREMENTS
EDGE BINDING :	TO BE PROVIDED



UNCONTROLLED



- NOTE :**
- ALL DIMENSIONS ARE IN mm.
 - THE SUNBLIND ASSY SHALL COMPLY TO THE TDC DOC NO. GR/TD/5005.
 - THE FABRIC MATERIAL SHALL BE OF FIBER GLASS FABRIC WITH PVC/VINYL COATING OR POLYESTER (PES) FABRIC - TRANSLUCENT & FIRE SAFE, FIRE SAFETY SHALL COMPLY TO EN 45545-HL3 R1 REQUIREMENT. COLOUR: RAL 9006-WHITE ALUMINIUM.
 - THE EXPOSED SURFACE OF ITEM 1 - HOUSING ASSY SHALL BE PAINTED. COLOUR : BLACK TO RAL 9005.
 - ITEM 3 & 4 SHALL BE BUFF TO MIRROR FINISHED.
 - THE SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK SUPPLIES.

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./S	Wt. (kg)	MATERIAL
12	1	-	GRIP-PULL	-	-	-	HARD PLASTIC-BLACK COLOUR
11	1	-	CROSS RECESSED PAN HEAD SCREW	M3x5	IS:7483,MATL: ISO:3506, Gr-A2-70,SS	-	IS:7483,MATL: ISO:3506, Gr-A2-70,SS
10	2	-	CROSS RECESSED PAN HEAD SCREW	M4x10	IS:7483,MATL: ISO:3506, Gr-A2-70,SS	-	IS:7483,MATL: ISO:3506, Gr-A2-70,SS
9	2	-	SET SCREW, SOCKET-HEX HEAD	M3x2.5L-FLAT POINT (FP)	IS: 6094/MATL : ISO:3506, Gr-A2-70,SS	-	IS: 6094/MATL : ISO:3506, Gr-A2-70,SS
8	1	-	STOPPER	-	-	-	HARD PLASTIC-BLACK COLOUR
7	1	-	ROPE-PULL	Ø3	-	-	ARAMID ROPE
6	2	-	GUIDE SLIDER	-	-	-	HARD PLASTIC-BLACK COLOUR
5	2	-	GUIDE BRACKET	-	-	-	SUS304/AISI304
4	1	-	GUIDE RAIL RH	Ø6	-	-	SUS304/AISI304
3	1	-	GUIDE RAIL LH	Ø6	-	-	SUS304/AISI304
2	1	-	FABRIC-TRANSLUCENT	-	-	-	FIRE RETARDANT GLASS FIBRE FABRIC/POLYESTER(PES) FABRIC
1	1	-	SUN BLIND HOUSING	-	-	-	ASSY

PRODUCT	MUMBAI METRO CARS - L2 & L7	
REF. DRG.		
MATERIAL		
HEAT		
TREAT.		
SURFACE		
TREAT.		
TITLE		
APPD.		20.03.2020
REV D		20.03.2020
CHKD.		20.03.2020
DRWN.		20.03.2020
SCALE	1:3	
SHEET	1 OF 1	
WT.		
ALT.		
DRG No.		
ALT.		

BEMBL LIMITED 525-18088

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