

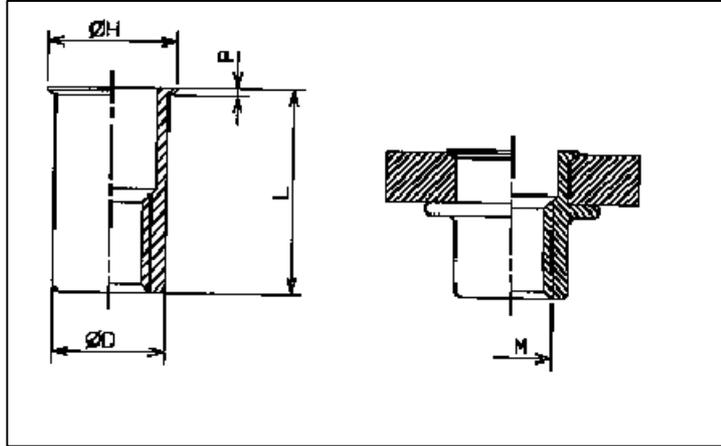
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



M	REMARKS	GRIP RANGE	L	D	H	P
M5X0.8		2.5-3.5	13.0	7.0	8.0	0.5

NOTE: MATERIAL SHALL BE AISI 304 OR ITS EQUIVALENT

MATERIAL : AISI 304

GRADE No.	VALUE	SYMBOL	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
			0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SURFACE ROUGHNESS			▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽

SI No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY.STD/IS.STD	Wt(Kg)	
DETAIL PARTS			MATERIAL				
			PRODUCT	MEMU-3PHASE (DMC)			
				SURFACE TREATMENT			
				SCALE		SHEET OF	
			QTY	NEXT ASSY	MODEL	REF DRG	
			TITLE			APPROVED	KCS
			POP NUT			CHECKED	VSK
						DRAWN	JAGDEESH
						DRG No.	ALT
						849-56118	
ALT	CHANGE/ECN No.	DATE BY	CKD	APP			



NEW FRONTIERS. NEW DREAMS

BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

DRG No.

849-56118

