

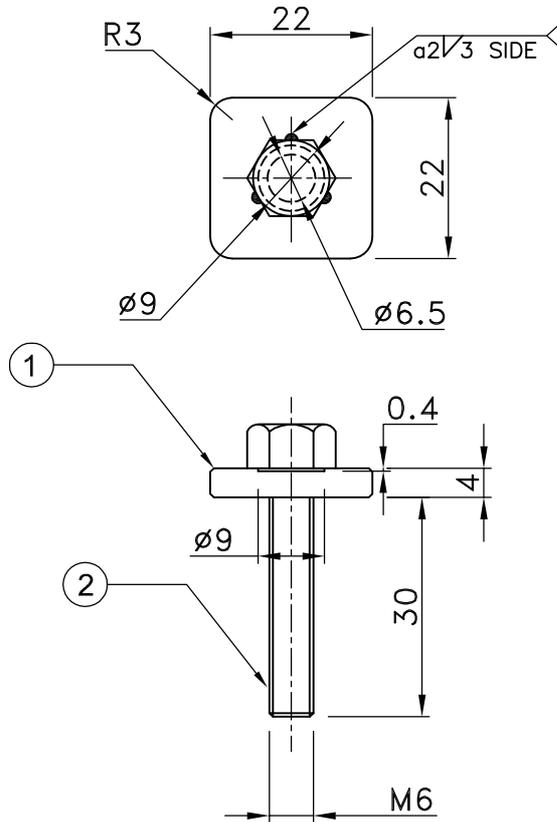
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



NOTE: ITEM-1 TO BE TACK WELDED TO ITEM-2 AT 3 PLACES ON TOP SIDE AS SHOWN

2	1	HEX HEAD SCREW M6x30 TO IS:1364(P-2)-2002/MATL:ISO-3506-79,Gr-A2-70,SS WITH NYLOK BLUE PATCH PRE APPLIED ADHESIVE							
1	1	PLATE	t4	AISI 304					
SI No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY.STD/IS.STD Wt(Kg)				
DETAIL PARTS			MATERIAL						
PRODUCT MEMU-3PHASE (DMC)									
SURFACE TREATMENT									
				SCALE		SHEET OF	Wt(Kg)		
				QTY	NEXT ASSY	MODEL	REF DRG		
TITLE				APPROVED		04.12.18			
T-BOLT ASS'Y				KCS		04.12.18			
				CHECKED		VSK		04.12.18	
				DRAWN		JAGDEESH		04.12.18	
				DRG No.		ALT			
				849-56119					
				BEM LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075					
ALT	CHANGE/ECN No.	DATE BY	CKD	APP					

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												