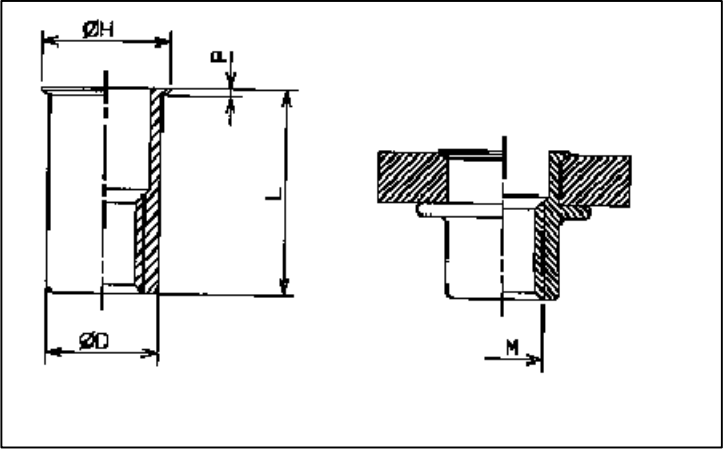


FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227	
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.	PROTO/PILOT/PRODUCTION
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM	






M	REMARKS	GRIP RANGE	L	D	H	P
M5X0.8		2.5-3.5	13.0	7.0	8.0	0.5

NOTE: MATERIAL SHALL BE AISI 304 OR ITS EQUIVALENT

MATERIAL : AISI 304

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												

Sl No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE		COMPANY.STD/IS.STD		Wt(Kg)	
		DETAIL PARTS				MATERIAL					
						PRODUCT MEMU-3PHASE (DMC)					
								SURFACE TREATMENT			
								SCALE		SHEET OF	Wt(Kg)
						QTY	NEXT ASSY	MODEL	REF DRG		
						TITLE		APPROVED		KCS	04.12.18
						POP NUT		CHECKED		VSK	04.12.18
								DRAWN		JAGDEESH	04.12.18
						 <b>BEM LIMITED</b> R&D, BANGALORE COMPLEX BANGALORE 560 075		DRG No.		ALT	
ALT	CHANGE/ECN No.	DATE	BY	CKD	APP			849-56118			



**BEML LIMITED**  
R&D, BANGALORE COMPLEX  
BANGALORE 560 075

**849-56118**