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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)      QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

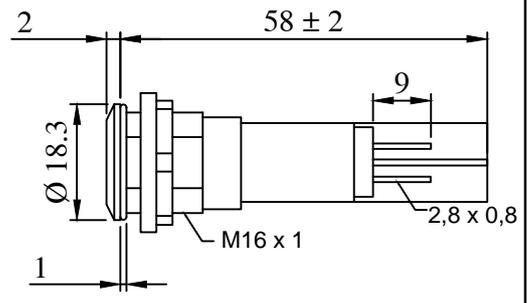
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

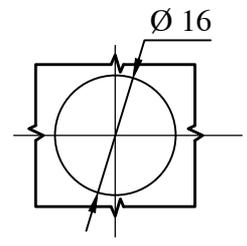
## INDICATING LAMP (110V DC, GREEN, Ø18.3)

### TECHNICAL REQUIREMENTS:

1. TYPE : PANEL MOUNTED, FLUSH TYPE, SUITABLE FOR REAR CONNECTION, COLOR: GREEN
2. BULB : SINGLE LED LAMP 110V DC, GREEN
3. SIZE - Ø 18.3
4. FRONT BEZEL : ALUMINUM OR STEEL NATURAL
5. AMBIENT TEMPERATURE : -25 Deg. C TO + 60 Deg. C
6. SERVICE LIFE AT 30 Deg. C : 1 MILLION HOURS
7. CONFORMING TO STANDARD : IEC :60947-5-1 / IS 13947-5-1
8. CABLING CAPACITY : SUITABLE FOR 1.5 SQ MM, FLEXIBLE CABLE
9. DEGREE OF PROTECTION : IP 67
10. MAKE & TYPE :



- M/S EAO : PART NO. 19-411135DC (GREEN)
- OR EQUIVALENT M/s MAFELEC MAKE



NOTE: 1) DIMENSIONS GIVEN ARE APPROXIMATE AND ALL OTHER THINGS ARE AS PER THE MANUFACTURER'S STANDARD  
 2) ITEM TO BE SUPPLIED ALONG WITH TERMINAL PROTECTION COVER

MOUNTING HOLE DIMENSION ON PANEL

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE ROUGHNESS		▽

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
			PRODUCT	8W CMV S.G - NMML1		
			REF DRG			
			MATERIAL			
			HEAT TREAT.	APPD	KC SHASHIKANTH	17/05/18
			SURFACE TREAT.	REVD	JAYARAMU S	17/05/18
			TITLE	CHKD	JK YADAV	17/05/18
			LED INDICATING LAMP (Ø18.3, 110V DC, GREEN)	DRWN	JAISHANKAR	17/05/18
				SCALE		SHEET OF
			DRG No.	946-21110		ALT
			BEML LIMITED			