

Bid invitation

Information

Description:MYS1/YPS/113/2019/BODY

STR/991BD02006

Bid invitation number:6300029039

Version: 2

Bid invitation rules

Bid invitation currency: INR

Timezone: UTC+53

Submission period: 11.09.2019 15:00:00

Opening date: 11.09.2019 15:15:00

Tech Opening date: 11.09.2019 15:00:00

Created On: 20.08.2019 08:44:18

Bid invitation text:

PublicTender Conditions for Fabrication of BH150E BodyStructure.

1. Body Structure shall be manufactured and supplied as per drawing to Part number 991BD02006. After alignment of the complete Body, to be dismantled and to be dispatched as three-piece structures – Body Str LH, Body Str RH and Canopy to facilitate transportation and Alignment in the field.
2. Please furnish break up of Quoted rates i.e. Labour costs, Tooling Cost, Consumables cost, etc. separately.
3. Approximate Finish Weight: 21.7 T
4. Approximate Size: 10.9 x 6.9 x 3.7Mtrs.
5. Required materials will be supplied by BEML
 - a) Following materials are supplied in cut to size condition as indicated below
 1. 991BDB0012 FLOOR PLATE (20x5420x6570)
 2. 991BDB0029 SIDE SHEET (10x2330x7250)
(DIAGONALLY CUT THE PLATE TO MAKE LH and RH PLATE)
 3. 991BDB0037 FRONT SHEET (12x3110x7250)
 4. 991BDB0045 PLATE (16x1000x6670)
 5. 991BDB0053 PLATE (12 x 790 x 2720)
 - b) For other components required Plate in rectangular size will be supplied by BEML along with nesting plan.
6. Firm has to carry out all operations like Flame cutting, Edge preparation, Forming, Machining of detail components, Set up welding, Full welding, Chipping, Grinding, Primer painting and supply the item in ready to assemble condition as per drawing.
7. Use GMAW with 80% ARGON & 20% CO2 Gas mixture for Welding.
8. Electrode shall be AWS A5.20 Class ER 7056.

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9. General welding practice should conform to company std, PR-1004-C regarding preparation, clearance etc.
10. Quality of the weld joints should conform to company STD.QY1027-C fine class
11. Weld joint inspection: DP Test shall be carried out 100% weld area compulsory as per BEML company standard QY1031-C. Ultrasonic examination of weld shall conform to company Std. QY1034-C.
12. Apply primer painting as per company STD C6001-53.
13. Payment terms will be 30 days for MSME and 60 days for others from the date of receipt and acceptance.
14. Your quote should be net-off scrap & should be inclusive of Packing & Forwarding charges.
15. Dispatch of material from BEML Mysore to firm is under BEML scope. Return of finished body in 3-piece condition from Firm to BEML Mysore is under Firm scope. Kindly quote transportation scope clearly in your quote as F.O.R. BEML Mysore.
16. Finished Material should be supplied as per delivery schedule or if not processed, material should be returned within 180 days
17. If the supplied items get rejected due to processing error & If it is re workable at firm end, then the transportation for TO & FRO to be paid by firm only.
18. If Finished Material is rejected due to processing error then Raw material Cost will be deducted from the Firm's outstanding bills.
19. Rejected material shall be collected by you with your own freight within 60 days or else material shall be salvaged.
20. BEML reserves the right to deface/ damage the rejected parts before sending back to vendor.
21. Taxes applicable for CGST + SGST for intra state supplies and IGST for interstate supplies.
22. BEML Ltd has the right to increase / decrease the order quantity at the same rate, terms & conditions.
23. Integrity Pact: Along with your bid submission, you have to submit Integrity Pact. This pact is a preliminary qualification for entering into any contract with BEML for value Rs.1 crore and above. The pact will be effective from the stage of invitation of bids till the complete execution of the contract. Integrity Pact to be downloaded from our web site www.bemlindia.com under Purchase tab. Integrity pact to be filled, signed with firm seal and to be uploaded along with the bid.
24. Drawings and required company Standards attached.

Other Terms and Conditions:

Please refer to the Tender Documents attached (COLLABORATION FOLDER) for details.

Please refer to the Tender Documents uploaded as attachments in the Collaboration Folder which can be accessed by clicking on the link 'Collaboration Bid Invitation 6300029039 below.

Please upload the documents in the Collaboration Folder.

You are requested to upload only Technical Details in the Collaboration Folder and submit the commercial details in Item Data only.

Any item specific remarks / comments can be mentioned in ""Bidders Remarks"" column under Item Data.

Please contact our SRM Team for guidance on submission of bids in SRM system.
Phone number: (080) 22963269 / 22963141

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E-mail ID : admin.srm@beml.co.in

Please contact for any technical clarification and for commercial clarification Materials Department phone number: (0821) 2400473/ 2400221

E-mail ID: yps@beml.co.in"#

Please mention contact person, phone no. & mail. ID.

Attachments:

991BD02006-1OF2 BH150E BODY STRUCTURE DRAWING

991BD02006 2OF2 BH150E BODY STRUCTURE DRAWING

991BD02006 BODY STRUCTURE DRAWING-1

991BD02006 BODY STRUCTURE DRAWING-2

991BD02006 BODY STRUCTURE DRAWING-3

991BD02006 BODY STRUCTURE DRAWING-4

991BD02006 BODY STRUCTURE DRAWING-5

991BD02006 BODY STRUCTURE DRAWING-6

991BD02006 BODY STRUCTURE DRAWING-7

991BD02006 BODY STRUCTURE DRAWING-8

BH150E BID TECH CONDITIONS

Digital Signature

Bid invitation details

Item	Product	Description	Vendor product number	Delivery date/ performance period	Quantity
1	991BD02006	BODY STR		00:00:00	7 NO
	CGST - Central GST		%		
	Basic Price		INR		
	SGST - State GST		%		
	IGST -Integrated GST		%		
	Freight Cost		%		