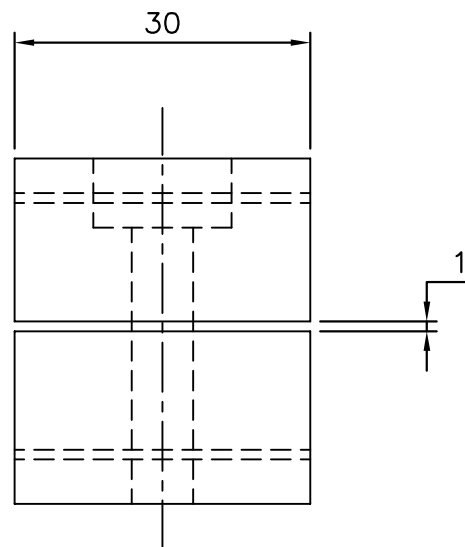






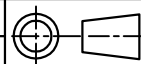



GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL												



1. REMOVE ALL SHARP EDGES
2. FOR CLEATS Min TENSILE STRENGTH: 65 N/mm²
3. CLEAT SHALL BE FIRE RETARDANT TO V-0 OF UL-94

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED

2	2					PACKING			38x30x1 thk			EPDM					
1	2					CLEAT			50x30x17.5			NYLON6					
SL.No.	QTY	PART / STOCK No.				DESCRIPTION			SIZE			COMPANY STD./I.S		Wt. (Kg)			
															MATERIAL		
									PRODUCT	BMRCL METRO CARS							
									REF DRG								
									MATERIAL								
									HEAT TREAT.				APPD	VS		04.09.19	
									SURFACE TREAT.				REVD				
									TITLE	CLEAT ASSY, EARTH BRUSH			CHKD	SNH		04.09.19	
									DRWN				VISHNU		04.09.19		
									SCALE					SHEET	Wt.(Kg)		
											OF	0					
									ALT.No.				ALT				
ALT.NO.	ECN NO/CHANGES				DATE	BY	CHKD	APPD	 BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>			926-56216					



BEML LIMITED
NEW FRONTIERS... NEW DREAMS

926-56216