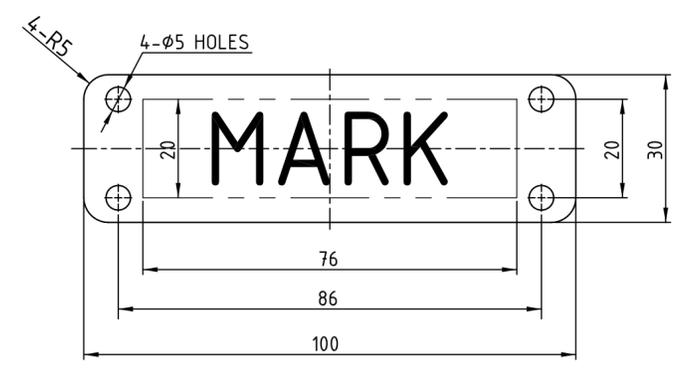
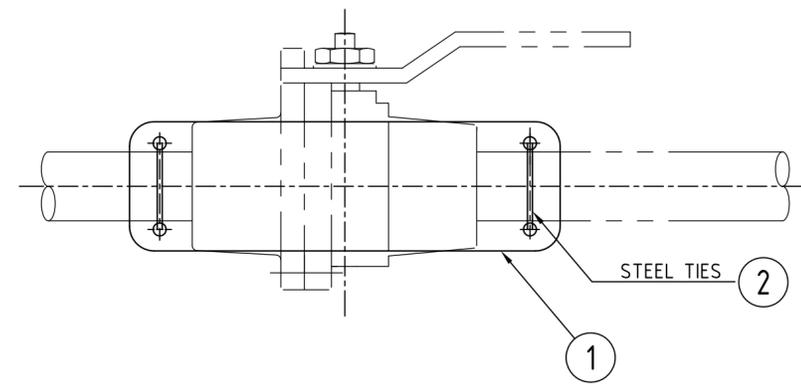


THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND. DRAWING RELEASED FROM PLOT, PHYSICAL SIGNATURE NOT REQUIRED.

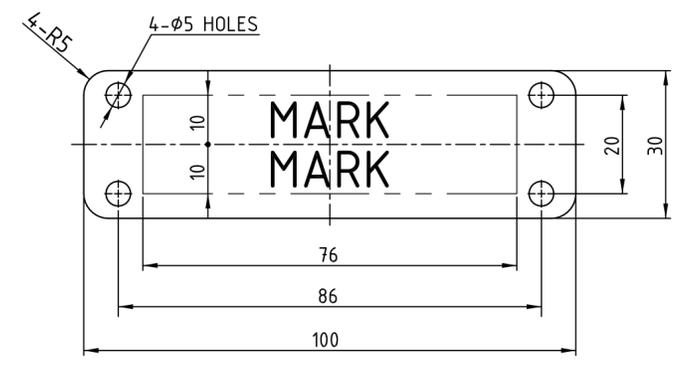
COPY RIGHT & CONFIDENTIAL

GRADE No.	N1	0.025
VALUE	N2	0.05
SYMBOL	N3	0.1
	N4	0.2
SURFACE ROUGHNESS	N5	0.4
	N6	0.8
	N7	1.6
	N8	3.2
	N9	6.3
	N10	12.5
	N11	25
	N12	50

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.										
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										
STATUS:										



TYPE A



TYPE B

**NOTE**

- 1.FONT :GOTHIC-EXTRA
- 2.CHARACTER COLOR: BLACK
- 3.ENGRAVING AND ETCHING(0.2 mm)
- 4.REMOVE THE SHARP EDGE

PART NO.	MARK
942-60042-001	MRP
942-60042-002	BP
555-60066-003	ASIC
942-60042-004	BPCON
942-60042-005	BPIC
942-60042-006	SR
942-60042-007	CM
942-60042-008	HORN
942-60042-009	EPIC
942-60042-010	PARK
942-60042-011	UNCOUPLE
942-60042-012	BIC

UNCONTROLLED COPY

2	2	555-60459	STEEL TIE		STAINLESS STEEL
1	1		PLATE	T=0.8	SUS304
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S
					Wt. (Kg)
					MATERIAL
			PRODUCT	KMRC RS(3R) METRO CARS	
			REF DRG		
			MATERIAL		
			HEAT TREAT.	APPD	KP
			SURFACE TREAT.	REVD	MS
			TITLE	CHKD	GD
				DRWN	SK
				SCALE	1:5
				SHEET	1 OF 2
				DRG No.	942-60042
ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
<b>BEML LIMITED</b>					ALT
					0