

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

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NOTE:

1. SAMPLE SHALL BE APPROVED BEFORE MASS PRODUCTION
2. LABEL SHALL CONFIRM TO PTS DOC NO GR/TD/3778.
3. COLOR
 BLUE : PANTONE 2766C
 RED : PANTONE 032C
 WHITE : PANTONE WHITE C
4. MATERIAL : HIGH GRADE CAST VINYL
5. ADHESIVE : ACRYLIC
6. PRINTING : SILKSCREEN SURFACE PRINTING
7. FINISH : CLEAR COATING
8. ART WORK SHALL BE SUBMITTED BY THE VENDOR FOR APPROVAL.

UN CONTROLLED

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		
VALUE		
SYMBOL		
SURFACE ROUGHNESS		

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
			PRODUCT	BMRCL METRO CARS		
			REF DRG			
			MATERIAL			
			HEAT TREAT.	-	APPD P.V.G	02.08.2017
			SURFACE TREAT.	-	REVD KP	02.08.2017
			TITLE	CHKD SUNIL		02.08.2017
			LABEL(NO EATING AND DRINKING)	DRWN SIVA		02.08.2017
				SCALE	NTS	SHEET 1 OF 1
				DRG No.	926-28105	
					ALT	1

