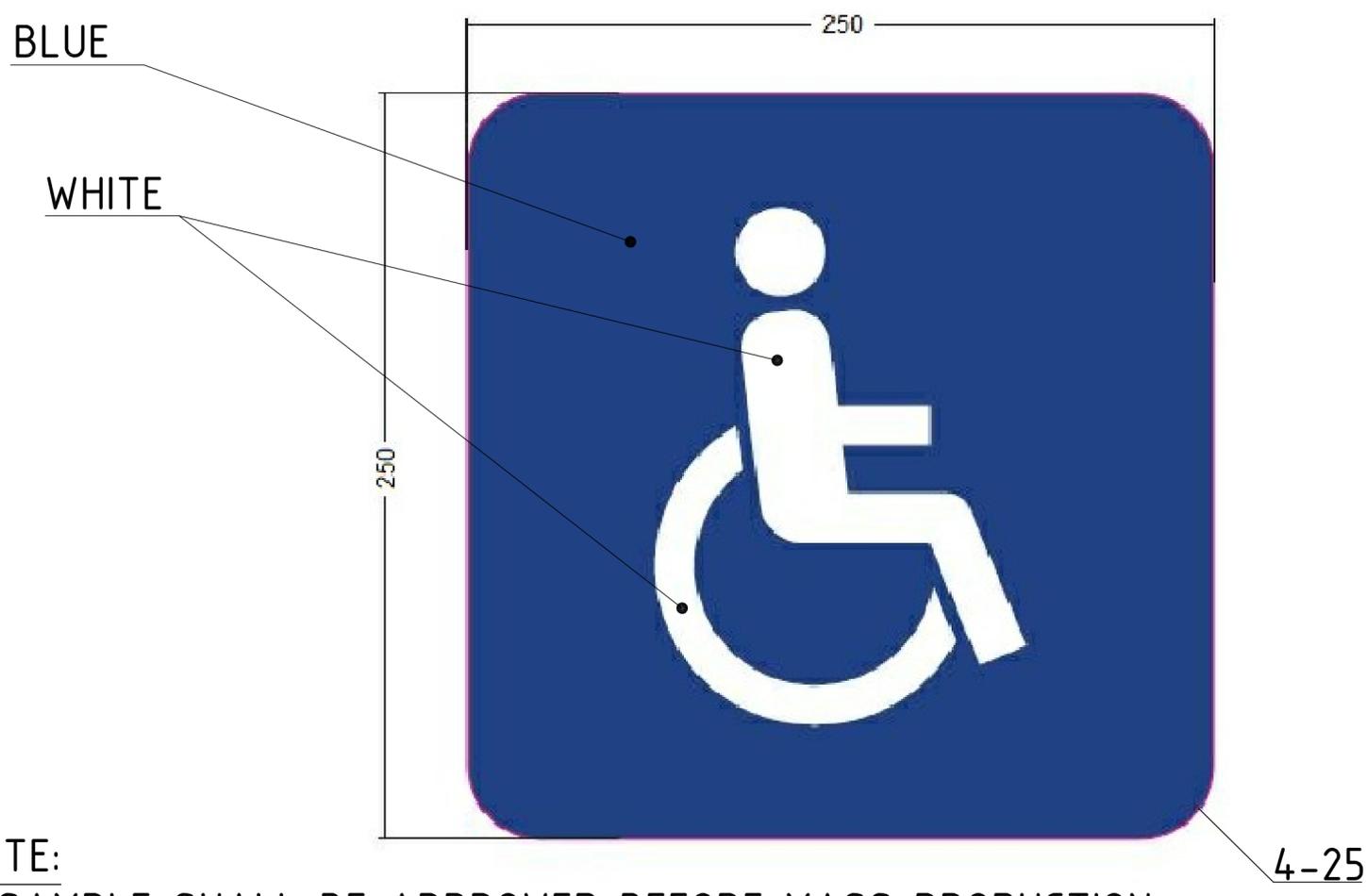


COPY RIGHT & CONFIDENTIAL THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)						QUALITY OF WELD JOINTS REF, RD 230 MEDIUM				
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:		PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



- NOTE:**
- SAMPLE SHALL BE APPROVED BEFORE MASS PRODUCTION
 - LABEL SHALL CONFIRM TO PTS DOC NO GR/TD/3778.
 - COLOR
 - BLUE : PANTONE 2766C
 - WHITE : PANTONE WHITE C
 - MATERIAL : HIGH GRADE CAST VINYL
 - ADHESIVE : ACRYLIC
 - PRINTING : SILKSCREEN SURFACE PRINTING
 - FINISH : CLEAR COATING
 - ART WORK SHALL BE SUBMITTED BY THE VENDOR FOR APPROVAL.

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE ROUGHNESS		▽

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	BRMCL METRO CARS		
			REF DRG			
			MATERIAL			
			HEAT TREAT.	-	APPD	23.09.2019
			SURFACE TREAT.	-	REVD	23.09.2019
			TITLE	CHKD	23.09.2019	
			LABEL(DISABLED)	DRWN	23.09.2019	
				SCALE	1 OF 1	Wt.(Kg)
				NTS		-
			DRG No.			ALT
			926-28107			▽

