MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

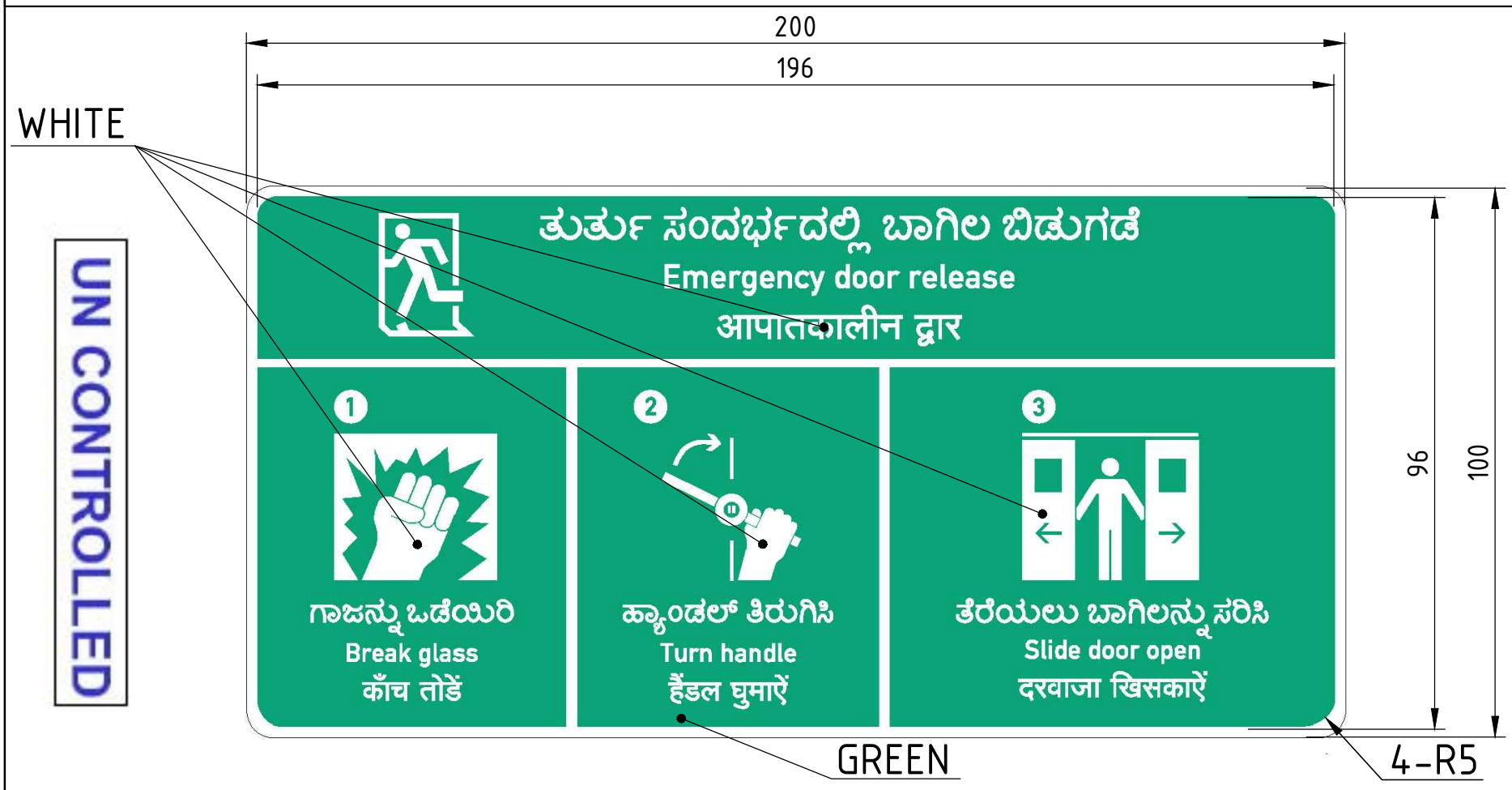
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: PRODUCTION



NOTE:

1. SAMPLE SHALL BE APPROVED BEFORE MASS PRODUCTION
2. LABEL SHALL CONFIRM TO PTS DOC NO GR/TD/3778.
3. COLOR
   GREEN : PANTONE 3405C
   WHITE : PANTONE WHITE C
4. MATERIAL : HIGH GRADE POLYMERIC, PHOTO LUMINESCENT COMPLYING TO ASTM E 2072
5. ADHESIVE : ACRYLIC
6. PRINTING : SILKSCREEN SURFACE PRINTING
7. FINISH : CLEAR COATING
8. ART WORK SHALL BE SUBMITTED BY THE VENDOR FOR APPROVAL.

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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												

SURFACE ROUGHNESS

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S / MATERIAL	Wt. (Kg)

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD

PRODUCT	BMRCL METRO CARS		
REF DRG			
MATERIAL			
HEAT TREAT.	-	APPD	P.V.G	02.08.2017
SURFACE TREAT.	-	REVD	KP	02.08.2017
TITLE	LABEL(EMERGENCY DOOR RELEASE)	CHKD	SUNIL	02.08.2017
		DRWN	SIVA	02.08.2017
		SCALE	NTS	SHEET 1 OF 1	Wt.(Kg) -

BEML LIMITED
NEW FRONTIERS. NEW DREAMS

DRG No. 926-28103

ALT -

A4