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			TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
	FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227											
	UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)								QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
	VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.								STATUS:			
	WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96											
<div><div><div>RED</div><div>WHITE</div></div><div></div><div>NOTE: 1. SAMPLE SHALL BE APPROVED BEFORE MASS PRODUCTION 2. LABEL SHALL CONFIRM TO PTS DOC NO GR/TD/3778. 3. COLOR RED : PANTONE 032C WHITE : PANTONE WHITE C 4. MATERIAL : HIGH GRADE POLYMERIC PHOTO LUMINESCENT COMPLYING TO ASTM E 2072 5. ADHESIVE : ACRYLIC 6. PRINTING : SILKSCREEN SURFACE PRINTING 7. FINISH : CLEAR COATING 8. ART WORK SHALL BE SUBMITTED BY THE VENDOR FOR APPROVAL.</div><div>UN CONTROLLED</div></div>												
N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
<div>GRADE No. VALUE SYMBOL</div>												
<div>SURFACE ROUGHNESS</div>												
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	<div>BEML LIMITED NEW FRONTIERS. NEW DREAMS</div>			DRG No.		ALT
							926-28106			<div></div>		