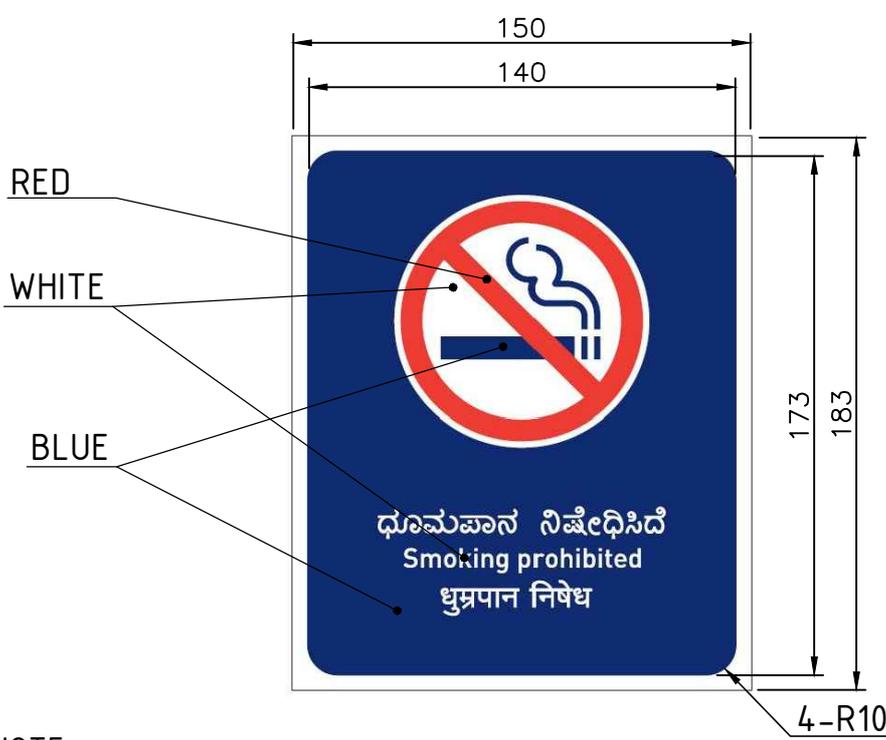


COPY RIGHT & CONFIDENTIAL  
 THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS: PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



**NOTE:**

- SAMPLE SHALL BE APPROVED BEFORE MASS PRODUCTION
- LABEL SHALL CONFIRM TO PTS DOC NO GR/TD/3778.
- COLOR
  - BLUE : PANTONE 2766C
  - RED : PANTONE 032C
  - WHITE : PANTONE WHITE C
- MATERIAL : HIGH GRADE CAST VINYL
- ADHESIVE : ACRYLIC
- PRINTING : SILKSCREEN SURFACE PRINTING
- FINISH : CLEAR COATING
- ART WORK SHALL BE SUBMITTED BY THE VENDOR FOR APPROVAL.

UN CONTROLLED

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50																																																																																				
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">SL.No.</th> <th style="width: 10%;">QTY</th> <th style="width: 20%;">PART / STOCK No.</th> <th style="width: 30%;">DESCRIPTION</th> <th style="width: 10%;">SIZE</th> <th style="width: 10%;">COMPANY STD./I.S</th> <th style="width: 10%;">Wt. (Kg)</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">PRODUCT</td> <td colspan="3" style="text-align: center;">BMRCL METRO CARS</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">REF DRG</td> <td colspan="3"></td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">MATERIAL</td> <td colspan="3"></td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">HEAT TREAT.</td> <td style="text-align: center;">-</td> <td style="text-align: center;">APPD</td> <td style="text-align: center;">P.V.G</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">SURFACE TREAT.</td> <td style="text-align: center;">-</td> <td style="text-align: center;">REVD</td> <td style="text-align: center;">KP</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">TITLE</td> <td style="text-align: center;">CHKD</td> <td colspan="2" style="text-align: center;">SUNIL</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">LABEL(NO SMOKING)</td> <td style="text-align: center;">DRWN</td> <td colspan="2" style="text-align: center;">SIVA</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="text-align: center;">SCALE</td> <td style="text-align: center;">SHEET</td> <td style="text-align: center;">Wt.(Kg)</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="text-align: center;">NTS</td> <td style="text-align: center;">1 OF 1</td> <td style="text-align: center;">-</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td colspan="2" style="text-align: center;">DRG No.</td> <td style="text-align: center;">ALT</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">DATE</td> <td colspan="2" style="text-align: center;">926-28104</td> <td style="text-align: center;">1</td> </tr> </tbody> </table>																								SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)				PRODUCT	BMRCL METRO CARS						REF DRG							MATERIAL							HEAT TREAT.	-	APPD	P.V.G				SURFACE TREAT.	-	REVD	KP				TITLE	CHKD	SUNIL					LABEL(NO SMOKING)	DRWN	SIVA						SCALE	SHEET	Wt.(Kg)					NTS	1 OF 1	-					DRG No.		ALT				DATE	926-28104		1
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)																																																																																																					
			PRODUCT	BMRCL METRO CARS																																																																																																							
			REF DRG																																																																																																								
			MATERIAL																																																																																																								
			HEAT TREAT.	-	APPD	P.V.G																																																																																																					
			SURFACE TREAT.	-	REVD	KP																																																																																																					
			TITLE	CHKD	SUNIL																																																																																																						
			LABEL(NO SMOKING)	DRWN	SIVA																																																																																																						
				SCALE	SHEET	Wt.(Kg)																																																																																																					
				NTS	1 OF 1	-																																																																																																					
				DRG No.		ALT																																																																																																					
			DATE	926-28104		1																																																																																																					
GRADE No.		VALUE		SYMBOL		KANADA TEXT UPDATED. ECN NO. 92610059.		DATE		BY		CHKD		APPD		BEML LIMITED		926-28104		ALT		1																																																																																					
SURFACE ROUGHNESS		ALT.NO.		ECN NO/CHANGES		DATE		BY		CHKD		APPD		BEML LIMITED		926-28104		ALT		1																																																																																							