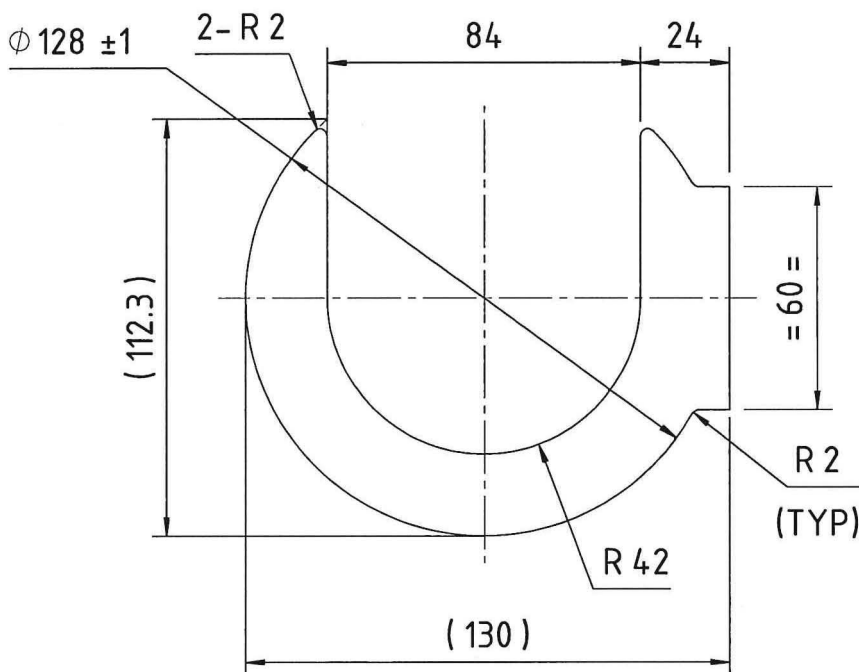


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UN CONTROLLED COPY



NOTE:-

PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86 & CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

5	1	C100603400	ADJUSTING LINER, PSA	130x112.5x4THK	IS:513-94, Gr-0	0.17
4	1	C100603315	ADJUSTING LINER, PSA	130x112.5x3.15THK	IS:513-94, Gr-0	0.13
3	1	C100603200	ADJUSTING LINER, PSA	130x112.5x2THK	IS:513-94, Gr-0	0.09
2	1	C100603160	ADJUSTING LINER, PSA	130x112.5x1.6THK	IS:513-94, Gr-0	0.07
1	1	C100603100	ADJUSTING LINER, PSA	130x112.5x1THK	IS:513-94, Gr-0	0.04
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

						PRODUCT	BMRCL METRO CARS						
						REF DRG							
						MATERIAL	-						
						HEAT TREAT.			APPD	MS		21.08.19	
						SURFACE TREAT.			REVD	DB		19.08.19	
						TITLE	ADJUSTING LINER, PSA-A			CHKD	JC		17.08.19
						DRWN				ILYAS			
						SCALE					SHEET	Wt.(kg)	
						1:2					1 OF 1	-	
						DRG No.				926-81130			ALT
							BEM LIMITED NEW FRONTIERS. NEW DREAMS			926-81130			
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD								