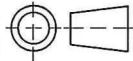



FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	MOCKUP/PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



UN CONTROLLED COPY

1.PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86
AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

N6		C100603120				93X63X1.2 THK.							
N7		SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE (mm)		COMPANY STD./I.S	Wt. (Kg)
N8											MATERIAL		
N9							PRODUCT	BMRCL METRO CARS					
N10							REF DRG						
N11							MATERIAL	IS: 513-94, Gr.-0					
N12							HEAT TREAT.	APPD	MS	Deen	21.08.19		
							SURFACE TREAT.	REVD	DB	RH	19.08.19		
							TITLE	CHKD	JC	CJ	17.08.19		
							LOCKING PLATE-B, PSA	DRWN	ILYAS				
								SCALE		SHEET	Wt.(kg)		
								1:1		1 OF 1	0.03		
GRADE No.	VALUE	SYMBOL						DRG No.		926-81133		ALT	
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD			 BEM LIMITED NEW FRONTIERS. NEW DREAMS	
												