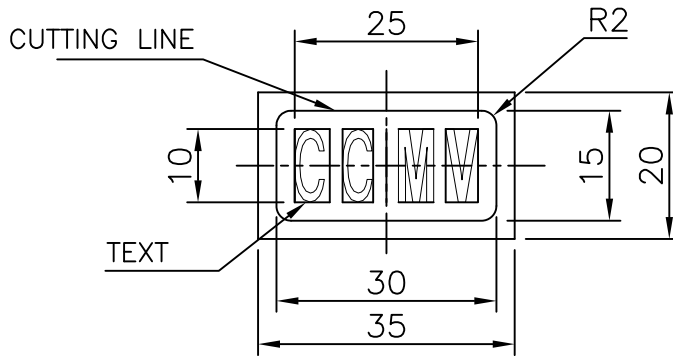


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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315–1000	1000–2000	2000–4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



TEXT
CCMV

NOTE

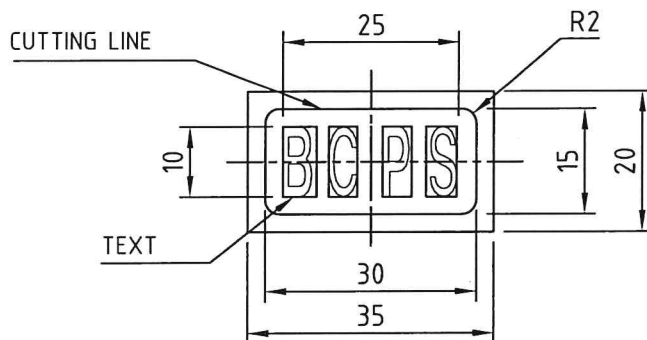
- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

UNCONTROLLED COPY

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
											MATERIAL	
N1	0.025	▽							PRODUCT	BMRCL METRO CARS		
N2	0.05	▽							REF DRG			
N3	0.1	▽							MATERIAL			
N4	0.2	▽							HEAT TREAT.	APPD	MS	
N5	0.4	▽							SURFACE TREAT.	REVD	MS	
N6	0.8	▽							TITLE	CHKD	GD	
N7	1.6	▽							LABEL (CCMV)	DRWN	SK	
N8	3.2	▽								SCALE	1:1	
N9	6.3	▽								SHEET	1 OF 1	
N10	12.5	▽							DRG No.		926-60319	
N11	25	▽							ALT		0	
N12	50	▽							ALT		0	
SURFACE ROUGHNESS			ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	BEML BEML LIMITED			

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



TEXT
BCPS

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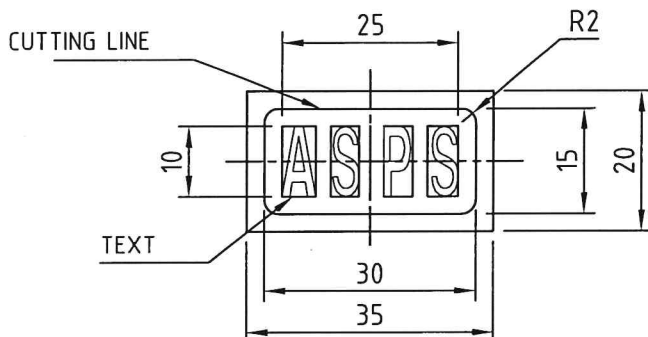
NOTE

- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

GRADE No.		SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)			
VALUE								MATERIAL					
N7	1.6	▽											
N8	3.2	▽	△			PRODUCT	BMRCL METRO CARS						
N9	6.3	▽				REF DRG							
N10	12.5	▽	△			MATERIAL							
N11	25	▽				HEAT TREAT.	APPD	MS	<i>Beem</i>	5/9/2018			
N12	50	▽	△			SURFACE TREAT.	REVD	GD	<i>Sudh</i>	5/9/2018			
						TITLE	CHKD	SK	<i>Sudh</i>	5/9/2018			
						LABEL (BCPS)	DRWN	PR	<i>Beem</i>	4/9/2018			
							SCALE			SHEET	Wt.(Kg)		
							1:1			1 OF 1	0		
							DRG No.		926-60373				
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD		BEML LIMITED	ALT	

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



TEXT

ASPS

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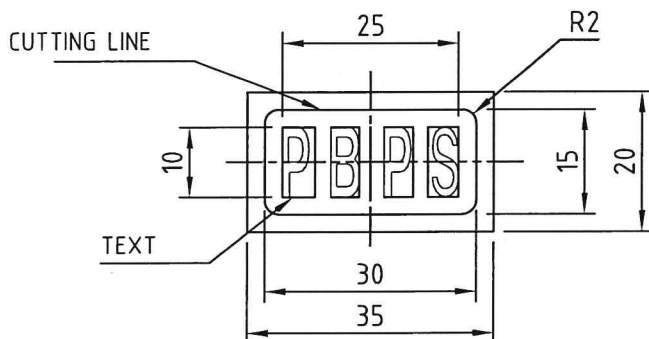
NOTE

- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)	
														MATERIAL			
												PRODUCT	BMRCL METRO CARS				
												REF DRG					
												MATERIAL					
												HEAT TREAT.	APPD	MS	01/09/2018	5/9/2018	
												SURFACE TREAT.	REVD	GD	01/09/2018	5/9/2018	
												TITLE	CHKD	SK	01/09/2018	4/9/2018	
												LABEL (ASPS)	DRWN	PR	01/09/2018	4/9/2018	
													SCALE	1:1		SHEET	Wt.(Kg)
													1:1	1 OF 1	0		
SURFACE ROUGHNESS													DRG No.		ALT		
ALT.NO.													926-60374		0		
ECN NO/CHANGES													BEML LIMITED				
DATE																	
BY																	
CHKD																	
APPD																	

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										





TEXT
PBPS

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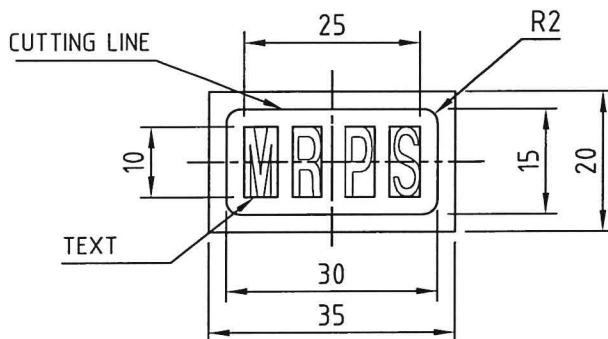
NOTE

- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

N7	1.6	▽	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)		
								MATERIAL				
N8	3.2	▽	△					BMRCL METRO CARS				
N9	6.3	▽						PRODUCT				
								REF DRG				
N10	12.5	▽	△					MATERIAL				
N11	25	▽						HEAT TREAT.	APPD	MS	pleen	5/9/2018
								SURFACE TREAT.	REVD	GD	Sanku	5/9/2018
N12	50	▽	△					TITLE				
								CHKD	SK		5/9/2018	
								DRWN	PR	gjp	4/9/2018	
GRADE No.	VALUE	SYMBOL <td rowspan="2">△</td> <td rowspan="2"></td> <td rowspan="2"></td> <td rowspan="2"></td> <td rowspan="2"></td> <td colspan="3">LABEL (PBPS)</td>	△					LABEL (PBPS)				
								SCALE		SHEET	Wt.(Kg)	
								1:1	1 OF 1	0		
SURFACE ROUGHNESS								DRG No.		ALT		
ALT.NO. ECN NO/CHANGES DATE BY CHKD APPD								926-60375		0		
 beml BEML LIMITED <small>NEW FRONTIERS NEW DREAMS</small>												

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



TEXT
MRPS

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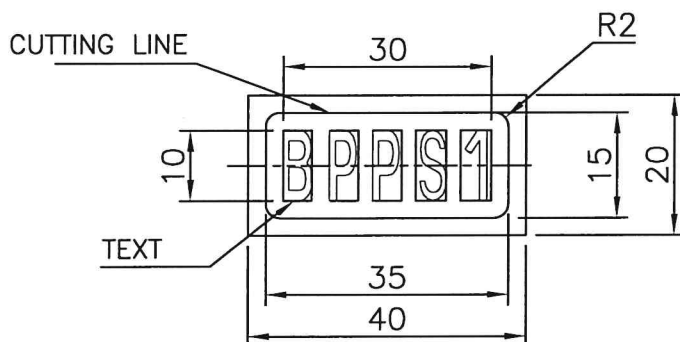
NOTE

- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

N7	1.6	▽	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)	
								MATERIAL			
N8	3.2	▽	△					BMRCL METRO CARS			
N9	6.3	▽						PRODUCT			
N10	12.5	▽	△								
											REF DRG
N11	25	▽	△								
											MATERIAL
N12	50	▽	△								
											HEAT TREAT.
GRADE No.	VALUE	SYMBOL	△								
											SURFACE TREAT.
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	TITLE	CHKD	SK	5/9/2018	
											DRWN
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	LABEL (MRPS)	SCALE	1:1	SHEET	Wt.(Kg)
								1:1	1 OF 1	-	
BEML LIMITED							DRG No.	926-60376		ALT	
									0		

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE

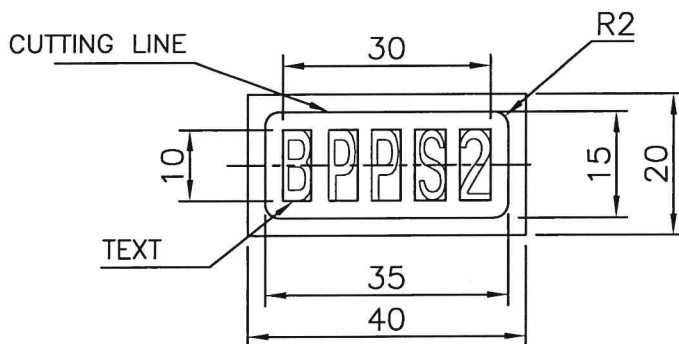
- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

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N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)											
														MATERIAL													
												PRODUCT	KMRC RS(3R) METRO CARS														
												REF DRG															
												MATERIAL															
												HEAT TREAT.	APPD	MS	<i>[Signature]</i>	5/9/2018											
												SURFACE TREAT.	REVD	GD	<i>[Signature]</i>	5/9/2018											
												TITLE	CHKD	SK	<i>[Signature]</i>	5/9/2018											
												LABEL (BPPS1)	DRWN	PR	<i>[Signature]</i>	4/9/2018											
													SCALE		SHEET	Wt.(Kg)											
													1:1		1 OF 1	-											
SURFACE ROUGHNESS													ALT.No.		ECN NO/CHANGES		DATE	BY	CHKD	APPD	 beml BEML LIMITED <small>NEW FRONTIERS NEW DREAMS</small>		DRG No.		926-60377		ALT
																											

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



TEXT
BPPS2

NOTE

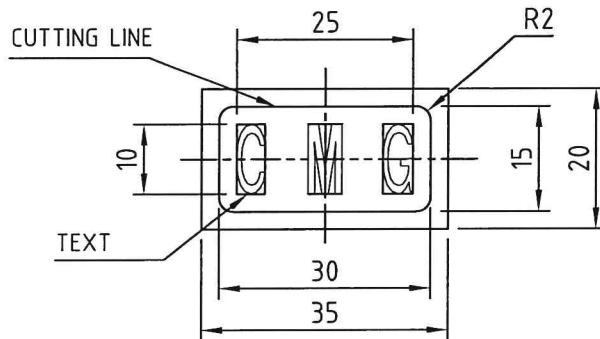
- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

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GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)
								MATERIAL		
N7	1.6	▽				PRODUCT	BMRCL METRO CARS			
N8	3.2	▽				REF DRG				
N9	6.3	▽				MATERIAL				
N10	12.5	▽				HEAT TREAT.	APPD	MS	<i>perum</i>	5/9/2018
N11	25	▽				SURFACE TREAT.	REVD	GD	<i>Sant K...</i>	5/9/2018
N12	50	▽				TITLE	CHKD	SK	<i>Sant K...</i>	5/9/2018
						LABEL (BPPS2)	DRWN	PR	<i>perum</i>	4/9/2018
							SCALE	1:1		SHEET
									1 OF 1	-
SURFACE ROUGHNESS							DRG No.		ALT	
ALT.NO.							ECN NO/CHANGES		DATE	
BY							CHKD		APPD	
beml							BEML LIMITED		926-60378	
NEW FRONTIERS NEW DREAMS										

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
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FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



TEXT
CMG

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NOTE

- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

N7	1.6	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△	△
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Technical drawing of a rectangular plate with the following dimensions and features:

- Overall width: 35
- Overall height: 20
- Inner width (excluding side margins): 30
- Inner height (excluding top and bottom margins): 15
- Top margin: 10
- Left margin: 25
- Right margin: R2 (fillet radius)
- Text: "ADMM" (centered horizontally and vertically within the inner rectangle)
- Cutting line: Indicated by a line and arrow pointing to the top edge of the plate.

TEXT
ADMV

UNCONTROLLED COPY

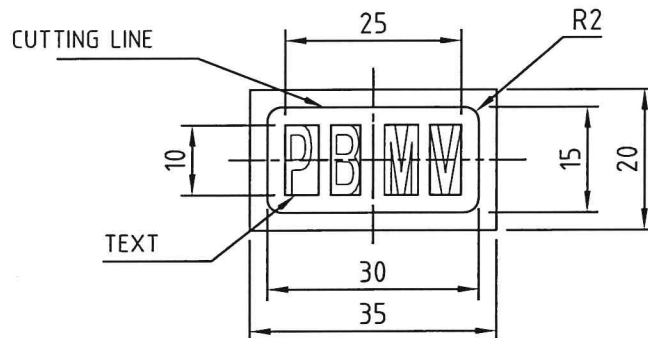
- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING



Beml BEML LIMITED
NEW ENGINEER - NEW ORANGE

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED COPY

NOTE

- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
- 2.COLOR OF TEXT:
BLACK
- 3.MATERIAL
ADHESIVE VINYL
FASCAL 440 CLEAR MATT VINYL
- 4.PRINTING: SILKSCREEN SURFACE PRINTING
- 5.FINISH: CLEAR COATING

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)			
								MATERIAL					
N7	1.6	▽	N8	3.2	△	PRODUCT	BMRCL METRO CARS						
N9	6.3	△	N10	12.5	△	REF DRG							
N11	25	▽	N12	50	△	MATERIAL							
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	HEAT TREAT.	APPD	MS	12/9/2018			
							SURFACE TREAT.	REVD	GD	12/9/2018			
							TITLE	CHKD	SK	10/9/2018			
							DRWN	PR	10/9/2018				
LABEL (PBMV)							SCALE	1:1		SHEET	1 OF 1	Wt.(Kg)	-
BMRCL LIMITED							DRG No.				926-60391	ALT	0

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



- 1.IT SHALL BE APPROVED SAMPLE BEFORE MASS PRODUCTION
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BLACK
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FASCAL 440 CLEAR MATT VINYL
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SURFACE		N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
GRADE No.													
VALUE		50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL		