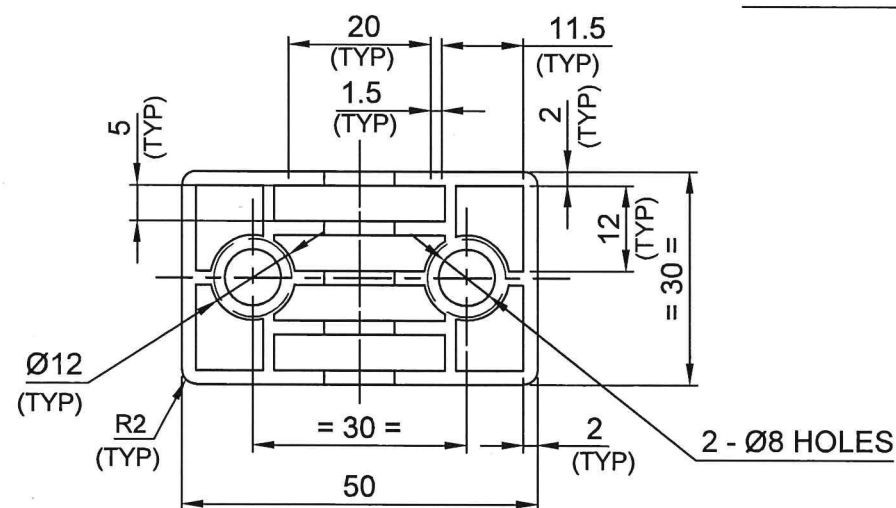


GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL												



DETAIL-01

Technical drawing of a rectangular plate. The front view shows a rectangle with a total width of 50 and a total height of 32. Two circular holes, each with a diameter of 8 (Ø8), are spaced 30 apart. A leader line points to one of the holes with the text "2-Ø8 THRU". The side view shows the plate's profile with a thickness of 1 THK. The top edge has a fillet with a radius of R1 (TYP). The distance from the top edge to the centerline of the holes is 5.

DETAIL-02

1. REMOVE ALL SHARP EDGES & BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL - 94.

UN CONTROLLED COPY

2	1		PLATE			50x38x1 THK.			AISI 304				
1	1SET		CLEAT			50x30x14.5			NYLON 6				
SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE		COMPANY STD./I.S	Wt. (Kg)		
										MATERIAL			
						PRODUCT	BMRCL METRO CARS						
						REF DRG							
						MATERIAL							
						HEAT TREAT.				APPD	MS		5/9/11
						SURFACE TREAT.				REVD	DB		4/9/11
						TITLE	CLEAT ASS'Y			CHKD	JC		3/9/11
						DRWN				JC			3/9/11
						SCALE		SHEET	Wt.(Kg)				
							1:1		1 OF 1	-			
							DRG No.			ALT			
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>			926-84018				