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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: _____

WHEEL FLANGE LUBRICATION (WFL) EQUIPMENT – OIL TYPE

TECHNICAL REQUIREMENTS:

As per PTS: GR/TD/4901

WFL QUANTITY PER CAR IN No'S

SL NO	DESCRIPTION	DMC	TC	MC
1	WHEEL FLANGE LUBRICATION EQUIPMENT (OIL TYPE)	1	0	0

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

N1	0.075	▽	△	PRODUCT	MRS1 PROJECT			
				REF DRG				
N2	0.05	▽	△	MATERIAL	NA			
				HEAT TREAT.	APPD	SUDHARSHAN M	23.11.2019	
N3	0.1	▽	△	SURFACE TREAT.	REVD	SHIVAKUMAR SB	23.11.2019	
				TITLE	CHKD	SANJAY SINGH	22.11.2019	
N4	0.2	▽	△	WHEEL FLANGE LUBRICATION EQUIPMENT (WFL) OIL TYPE	DRWN	SUSMITHA	21.11.2019	
					SCALE		SHEET	Wt.(Kg)
N5	0.4	▽	△		SCALE		1 OF 1	0
					DRG No.	525-81096		ALT

SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>	525-81096	