MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

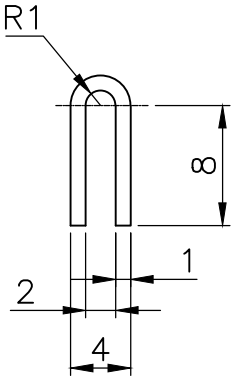
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

UNCONTROLLED



NOTE: 1. ALL TECHNICAL REQUIREMENT SHALL BE AS PER GR/TD/1766
2. COLOUR:BLACK

MATL:EPDM RUBBER

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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												

SURFACE ROUGHNESS

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD

PRODUCT	KMRCL RS (3R) PROJECT			
REF DRG				
MATERIAL				
HEAT TREAT.		APPD	KCS	14.12.16
SURFACE TREAT.		REVD		
TITLE	RUBBER,PROTECTIVE	CHKD	SNH	12.12.16
		DRWN	VISHNU	12.12.16
		SCALE	SHEET / OF	Wt.(Kg) 0
	BEML LIMITED NEW FRONTIERS. NEW DREAMS	DRG No.	942-56149	ALT

A4