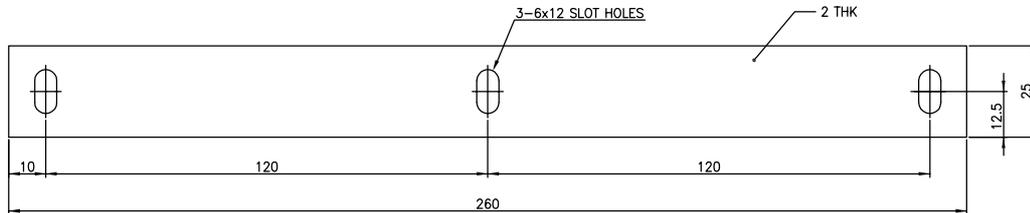


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



NOTE:

1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER GR/TD/1766
2. COLOUR: NCS.4502G,GREY

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE ROUGHNESS		▽

						260x25x2 THK		EPDM RUBBER	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION			SIZE		COMPANY STD./I.S	Wt. (Kg)
								MATERIAL	
N8	△		PRODUCT	BMRCL METRO CARS					
N9	△		REF DRG						
N10	△		MATERIAL						
N11	△		HEAT TREAT.	APPD	VS		14.11.19		
N12	△		SURFACE TREAT.	REVD					
			TITLE	CHKD	SNH		12.11.19		
			PACKING-PIB	DRWN	VISHNU		12.11.19		
				SCALE			SHEET	Wt.(Kg)	
							OF	0	
				DRG No.	926-56217				ALT
				BEML LIMITED					