

COPY RIGHT & CONFIDENTIAL

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

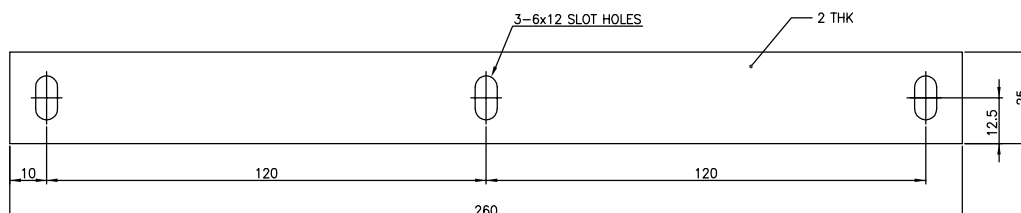
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF. RD 230 MEDIUM
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VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C

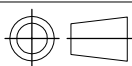



WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

UNCONTROLLED



1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER GR/TD/1766  
2. COLOUR: NCS.4502G.GREY

N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL																																																																																																																																							
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50																																																																																																																																										
NOTE:																																																																																																																																																					
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															260x25x2 THK										EPDM RUBBER																																																																																																																												
SL.No.															QTY															PART / STOCK No.															DESCRIPTION															SIZE															COMPANY STD./I.S															Wt. (Kg)																																																											
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N8															N9															N10															N11															N12															PRODUCT															BMRCL METRO CARS																																																											
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SURFACE ROUGHNESS															ALT.NO.															ECN NO/CHANGES															DATE															BY															CHKD															APPD																														NEW FRONTIERS. NEW DREAMS																													