

COPY RIGHT & CONFIDENTIAL
 THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

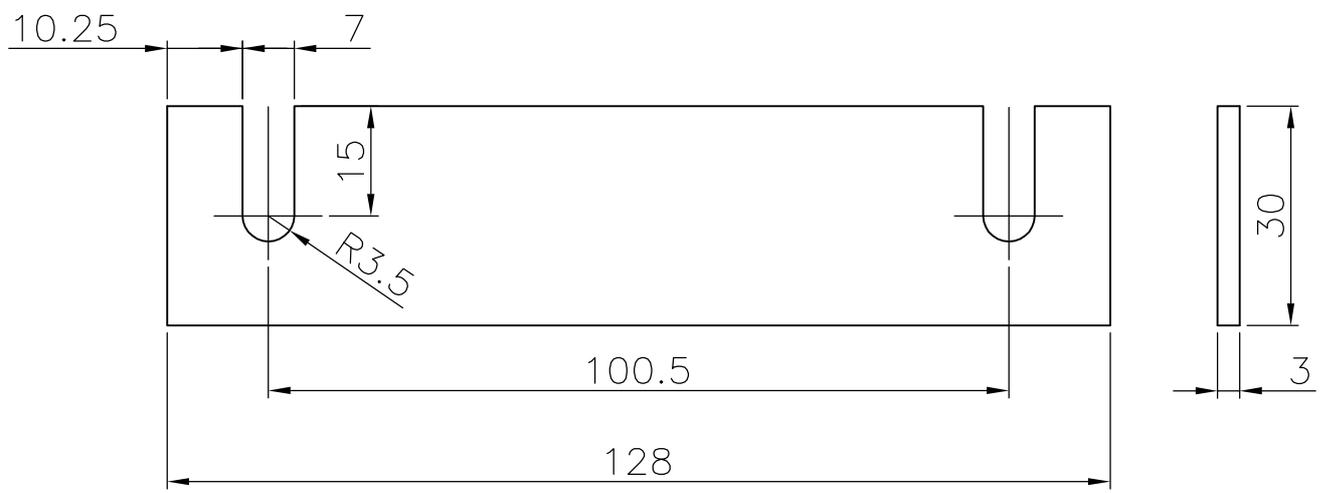
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: _____

UNCONTROLLED



- NOTE:**
1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER GR/TD/1766
 2. COLOUR: NCS.4502G,GREY

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE ROUGHNESS		▽

						128x30x3 THK		SILICON RUBBER	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION			SIZE	COMPANY STD./I.S	Wt. (Kg)	
							MATERIAL		
			PRODUCT	BMRCL METRO CARS					
			REF DRG						
			MATERIAL						
			HEAT TREAT.	APPD	VS	14.11.19			
			SURFACE TREAT.	REVD					
			TITLE	CHKD	SNH	12.11.19			
			PACKING-ESD	DRWN	VISHNU	12.11.19			
				SCALE		SHEET	Wt.(Kg)		
					OF	0			
			DRG No.		926-56218			ALT	
					BEML LIMITED				
	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD			