

## **Bid invitation**

Information

Description:BH205E Rail Str LH & RH Bid invitation number:6300030642

Bid invitation rules

Bid invitation currency: INR Timezone: UTC+53

 Submission period:
 18.12.2019 15:00:00

 Opening date:
 18.12.2019 15:15:00

 Created On:
 09.12.2019 11:35:17

## Bid invitation text:

Public Tender Conditions for Fabrication of BH205E Rail Structure RH & LH.

- 1.Item should be manufactured and supplied as per drawing LH Rail Structure to P/No. 992MF02232 & RH Rail Structure to P/No. 992MF02249.
- 2. Approximate Finish Weight: 2.8T Each
- 3. Approximate Size: 6.2 x 2.61 x 0.36 Mtrs each.
- 4.Scope: Required Plate in rectangular size will be supplied by BEML. Firm has to carry out all operations like Flame cutting, Edgepreparation, Machining, Fabrication and Robot welding (FCAW/GMAW), primer painting (intergrand1032 Buff) and supply the item in ready to use condition as per drawing and TDC. (Profile machining of Centre Plate and Tail Plate of RH & LH to P/No 992MF10227, 992MF10235, 992MF10373 & 992MF10381 to be done on CNC machines only.)
- 5. Firm has to follow Technical delivery condition strictly as per attachment (Ref: GW/BH205E/TDC-Frame/-Rev-0 dated 20-05-2019).
- 6. Quality of the weld joints should conform to company STD.QY1027-C fine class
- 7. Weld joint inspection: DP Test shall be carried out 100% weld area compulsory as per BEML company standard QY1031-C. Ultrasonic examination of weld shall conform to company Std. QY1034-C.
- 8. Payment terms will be 30 days for MSME and 60 days for others from the date of receipt and acceptance.
- 9. Your quote should be net-off scrap & should be inclusive of Packing & Forwarding charges.
- 10.After placing the Purchase Order, if any firms back out or fails to supply as per our delivery schedule and quality requirement,BEML has the right to purchase the same from any other supplier and any additional cost involved due to this will be recovered from the firm (Original vendor on whom PO is placed)
- 11.Apply Paint as per TDC
- 12.If any New source becomes L1, BEML team will visit the firm to assess the capability of the firm to execute the order. Bids of the firms will be considered based on the assessment.
- 13. Kindly quote transportation scope clearly in your quote. That is Ex-works OR F.O.R. BEML.

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- 14.If the supplied items got rejected due to process & If it is re workable at firm end, then the transportation for TO & FRO to be paid by firm only.
- 15.If Finished Material is rejected due to process deviation then Raw material Cost will be deducted from the Firm's outstanding bills.
- 16.Rejected material shall be collected by you with your own freight within 60days or else material shall be salvaged.
- 17.BEML reserves the right to deface/ damage the rejected parts before sending back to vendor.
- 18.Taxes applicable for CGST + SGST for intra state supplies and IGST for interstate supplies.
- 19.BEML ltd has the right to increase / decrease the order quantity at the same rate, terms & conditions.
- 20. BEML Ltd has the right to split the order in the ratio 60:40 between L1 & L2, if required
- 21. Drawings, TDC and required company Standards attached.

Attachments:

992MF02249 RAIL STRACTURE RH DRAWING

992MF02232 RAIL STRACTURE LH DRAWING

TDC RAIL STR.

Company STD

Bid invitation details					
Item	Product Price Condition	Description n	Vendor product number	Delivery date/ performance period	Quantity
1	992MF02249	RH RAIL STRUCTURE	<u>_</u>	00:00:00	8 NO
	IGST -Integrated	GST	%		
	SGST - State GST		%		
	Basic Price		INR _		
	CGST - Central GST		%		
	Freight Cost		%		
2	992MF02232 LH RAIL STRUCTURE			00:00:00	8 NO
	Basic Price		INR _		
	CGST - Central GST SGST - State GST IGST -Integrated GST		%		
			%		
			%		
	Freight Cost		%		