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FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF. RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

1. TYPE: THIN WALLED ELECTRON BEAM IRRADIATED FLEXIBLE ELASTOMERIC CABLE WITH COPPER CONDUCTOR
2. SIZE: 1.5 Sqmm 4 CORE UNSCREENED & DIA CONFORMS TO DATA SHEET-3 OF RCF SPEC. EDTS132, REV-C WITH AMMENDMENT 1,2&3.
3. INSULATION: GRADE- 600/1000V
4. COLOUR : a) OUTER SHEATH-BLACK
b) CORES-BLACK, BROWN, WHITE & YELLOW/GREEN
5. SPECIFICATION: CABLE SHALL CONFORM TO RCF SPEC. EDTS132(DATA SHEET-3), REV-C WITH AMMENDMENT 1,2&3.
6. THE FIRM SHOULD SUBMIT TYPE TEST AND ROUTINE TEST REPORT ALONG WITH THE ITEM
7. THE CABLE SHALL BE PROCURED FROM RDSO/RCF/ICF APPROVED SOURCES ONLY

REQUIRED LENGHT OF THE CABLES ARE INDICATED IN THE RESPECTIVE DRAWINGS

UNCONTROLLED

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