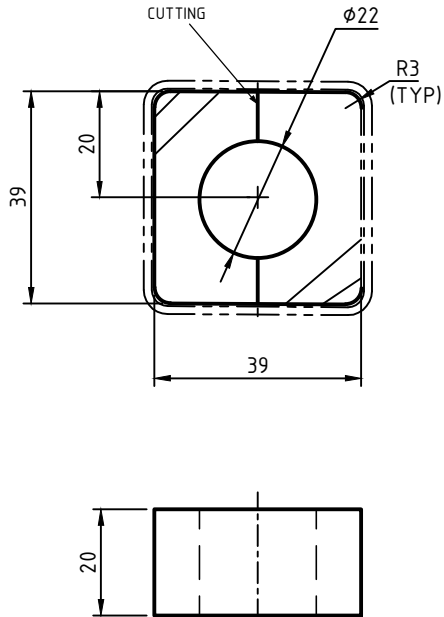


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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
	0.02	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
VALUE													
SURFACE													
ROUGHNESS													

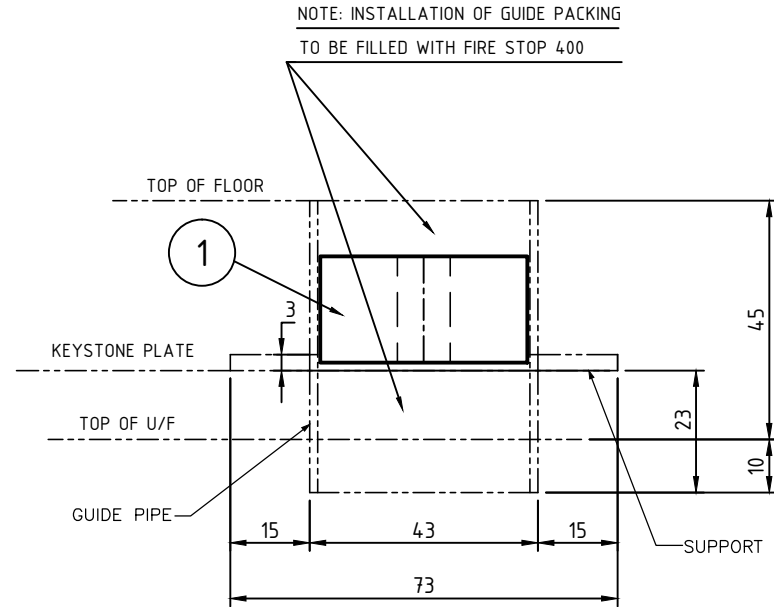








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NOTE:-

- 1) ALL TECHNICAL REQUIREMENTS SHALL BE CONFIRMED TO EN45545 HL-3
- 2) SPECIFICATION : EPDM,COLOUR:BLACK,Hs:60-80 ( SHORE A)

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



1	1SET					GUIDE PACKING		EPDM,COLOUR:BLACK,Hs:60-80						
SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE		COMPANY STD./I.S		Wt. (Kg)		
										MATERIAL				
						PRODUCT	MUMBAI METRO CAR L2 & L7							
							REF DRG							
						MATERIAL	EPDM							
							HEAT TREAT.			APPD	MS			
							SURFACE TREAT.			REVD	GD			
						TITLE	GUIDE PACKING(22A)							
									CHKD	SK				
									DRWN	MR				
									SCALE			SHEET	Wt.(Kg)	
									NTS	1 OF 1		-		
									DRG No.				ALT	
							 BEM LIMITED				525-60232			
														
ALT.NO.	ECN NO/CHANGES					DATE	BY	MR	CHKD	SK	APPD	MS		
						29/01/2020			