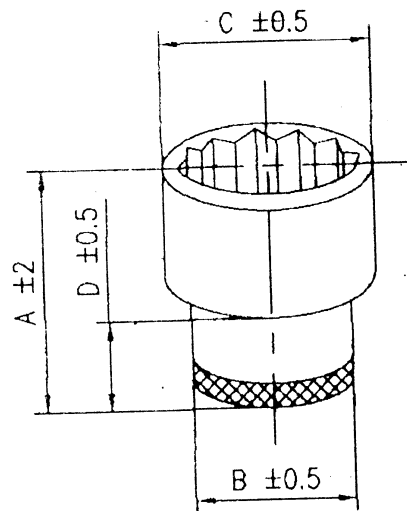


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS									THE REST	—
ABOVE UP TO AND INCLUDING VALUE	— 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 —		
	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3		

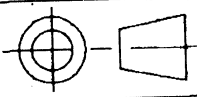


BH100S	1
BH100	1
BH85-1	1
BH35-2	1
BH40	1
WS28-2	1
BG825	1
BG605	1
USED ON	QTY

SL NO.	PART NO.	BIHEXAGONAL SOCKETS						REMARKS	
		SIZE	A mm	B mm	C mm	D mm			
01	985-TI-11882	24 mm	50	---	---	---		W/D	
02	985-TI-11899	27 mm	55	---	---	---		W/D	
03	985-TI-11906	30 mm	60	---	---	---		W/D	
04	985-TI-11914	32 mm	60	---	---	---		W/D	

SOURCE : BIHEXAGONAL SOCKETS JHALANI NO. D32 OR EQUIVALENT

NEXT ASSY. 985-TI-01019

PRODUCT				DESIGN REF.	
REAR DUMPER				---	
USED ON	QTY	MATL. IS:3748-1990			
SEE TABLE		CHROME VANADIUM STEEL			
		H.T. ---			
		S.T. ---		Wt. in kg	SCALE
				---	N.T.S
469075	AMEND NO.	SIGNATURE	DATE	TITLE	
DRA/ECN	NAME			BIHEXAGONAL SOCKET SET	
APPROVED	K.S.SUDARSHAN	V.	2012/10/30	(3/4" SQ. DRIVE)	
REVIEWED	N.R.VITTAL	J	2012/10/30	SHEET NO.	1
CHECKED	CHANNA NAIK	J	2012/10/30	NO. OF SHEETS	1
DRAWN	SHEIK AYUB	P	2012/10/29	DRG. NO.	
STD.				985-TI-02129	

BEML LIMITED
MYSORE