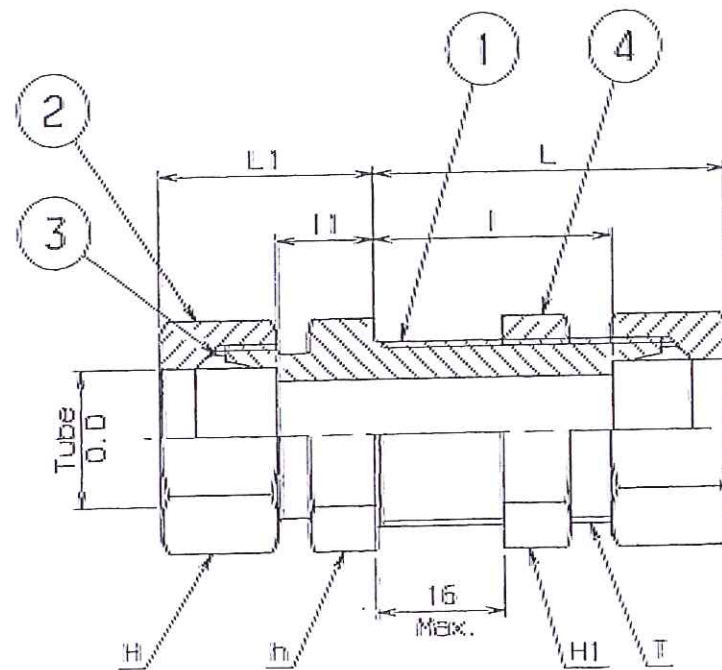


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO / PILOT / PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									

PART NO.	TUBE O.D (mm)	WIDTH ACROSS FLAT			L	L1	I	I1	T
		H	H1	h					
909-60225	10	19	22	22	43	25	28	10	M16x1.5

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NOTE

THE STRENGTH AND NO AIR LEAKAGE SHALL BE GUARANTEED UNDER THE CONDITION OF NO. 1 AND 2.

1. TEMPERATURE RANGE : -40 - +80°C
2. OPERATING PRESSURE : MAX. 80 BAR

3. END FITTING SHALL BE OF FLARELESS DOUBLE COMPRESSION TYPE & CONFIRM TO SPECIFICATION: DIN2353 (ISO8434-1)
 - SHALL BE APPLIED FOR DIMENSIONS NOT SPECIFIED AT DRAWING

SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD/IS STD	Wt.Kg.
4	1		LOCK NUT		SUS316	
3	2	909-60709	SLEEVE		SUS316	
2	2		NUT		SUS316	
1	1		BODY		SUS316	
DETAIL PARTS						
MATERIAL						
PRODUCT DMRC 8 CAR						
SURFACE TREATMENT						
APPROVED <i>Subhanga</i>						
CHECKED <i>S. S. Srinivas</i>						
DRAWN <i>S. S. Srinivas</i>						
REF DRG EE01862-400						
SCALE NTS						
SHEET 1 of 1						
Wt (Kg)						
DRG No. 909-60225						
ALT						

BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

BULKHEAD UNION

909-60225

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