

# **Bid invitation**

Information Description:EMN2/ SERVICING FOR SHOT BLAST MACHINE Bid invitation number:6300032049 Version: 1

Bid invitation rules	
Bid invitation currency:	INR
Timezone:	UTC+53
Submission period:	26.03.2020 17:00:00
Opening date:	26.03.2020 17:00:00
Created On:	02.03.2020 04:03:35

#### **Bid invitation text:**

1) In E- Bidding system - If you need any type of assistance. Please contact on given phone/Email.

i) Ph No - 080- 22963269 / 22963141 & ii) Email - admin.srm@beml.co.in .

2) In Note and Attachments, firm can write their Technical details and other terms & conditions.

3) Quotation validity to be given at least 90 Days from the date of tender opening.

4) Quoted rate to be given FOR destination basis (i.e Freight paid basis upto H&P- Division, KGF)

5) Kindly note that BEML Standard payment term is 60 Days credit

6) LD and risk Purchase clause are applicable and

7) Please contact given below email Ids for any type of technical clarification.

i) hmnp@beml.co.in & ii)hn@beml.co.in

Note :-

L-1 status will be arrived considering all the items put together .

Attachments:

**Digital Signature** 

ltem	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		ERVICING/ RECON. OF IACHINE			1 JOB

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# Item Product Description Vendor product Delivery date/ Quantity Price Condition number performance period Vendor product Delivery date/ Quantity

#### Item long text:

SERVICING/ RECONDITIONING OF NESCO MAKE 96" DOUBLE DOOR SWING TABLE SHOT BLASTING MACHINE

### SCOPE OF WORK:

- 1. Dismantling & Servicing of Complete Table Assembly of Two Tables (LH & RH).
- 2. Dismantling & Servicing of Two Door Assy. (LH & RH).
- 3. Dismantling & Servicing of Two Sound Abrator Valve Assy & Feeding Pipe
- 4. Dismantling & Servicing of Two Wheel Abrator Assy.
- 5. Dismantling & Servicing of Bottom Screw Conveyor System
- 6. Dismantling & Servicing of Bottom Screw Conveyor Drive System
- 7. Removal & Replacement of perforated Plate covering Bottom Screw Conveyor
- 8. Repair of Body & fixing of Manganese Cabinet Liners with necessary fabrication works.
- 9. Fixing of Rubber sheet for Liners as per our requirement
- 10. Repair & Fabrication of MS Box at bottom
- 11. Repair & Servicing of Door Locking System with limit Switch Controls.
- 12. Dismantling & Servicing of Elevator Belt, Boot Pulley & Buckets.
- 13. Dismantling & Servicing of Elevator Screw Conveyor System
- 14. Dismantling & Servicing of Elevator Drive Mechanism
- 15. Dismantling & Servicing of Exhaust/ Blower Assy.
- 16. Dismantling & Servicing of Vibrator & Dust Collector Mechanism including changing of Dust Bags.
- 17. Fixing of Door Seal to ensure Nil Shots leakage.
- 18. Applying Two Coats of Paint for complete Machine.
- 19. Adjustment of Wheel Abrator Impeller Direction & Prove out of Hot Spot on Table.
- 20. Prove out of Machine with minimum vibration.

#### NOTE:

1. Firm may visit our works before submit their Offer.

2. P	O will be released	d on a Single Firm or	nly for Material & La	abour	
	Basic Price		INR		
	CGST - Centra	IGST	%		
	SGST - State G	SST	%		
2	8731470145	SPARES FOR 96 BLAST M/C	" SHOT	00:00:00	1.000 SET

#### Item long text:

SPARES FOR SERVICING/ RECONDITIONING OF NESCO MAKE 96" DOUBLE DOOR SHOT BLASTING MACHINE AS PER SCOPE OF SUPPLY.

## **Bid invitation**

Information Description:EMN2/ SERVICING FOR SHOT BLAST MACHINE Bid invitation number:6300032049 Version: 1

SCOPE OF SUPPLY: SI. Item Description Part No. Qty 	ltem	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity	
<ol> <li>Table Bearing Housing Assembly - *** - 2 No's</li> <li>Wheel Abrator Hub with Taper Lock Bush - 153946 - 2 No's</li> <li>Wheel Abrator Guard Housing - 423430 - 1 No.</li> <li>Upper Screw Conveyor Assembly - SN2338 - 1 Set</li> <li>Dust Bag - 107278 - 1 Set</li> <li>Impeller with Shaft - K-1593 - 1 No</li> <li>Plumber Block with Bearing Assy K-1622 - 2 No's</li> <li>Fan Sheaves - B-1373 - 1 No</li> <li>Motor Sheaves - B-1374 - 1 No</li> <li>Soundabrator Valve Assy 420100 - 2 No's</li> </ol>	SI. Ite	SI. Item Description Part No. Qty					
12.Fasteners for Bucket - 17401/02 - 30 Set 13.Manganese Cast Liner 12# X 12# X 12MM thick - 223306 - 10 No's 14.Sponge Rubber # ½# X 1 ½# for Door Seal - *** - 10 Mtr 15.PIN Casting - 41912 - 4 No's 16.Cam Casting # LH - 16967 - 2 No's 17.Cam Casting # RH - 16968 - 2 No's 18.Table Top Rubber - B-1684 - 2 No's 19.Manganese Perforated Plate (bottom) - B-1762 - 5 No's 20.Door Locking Cylinder - *** - 1 No 21.Woolen Felt 12 X 1000 X 1000 MM - *** - 1 No 22.Satndard Felt Roll 1/8# Thick X 2# Wide - *** - 3 Kg 23.Dendrite Paste - *** - ½ Litre 24.Table Drive Belt - B-7408 - 1 No 25.Dom Nut, CSK Bolt with Sq. Washer ½# Size - *** - 50 Set 26.Sprocket # 12T X 1# P - 42240 - 1 No 27.Door Drive Gear Box - *** - 2 No's 28.Rubber for Liners - *** - 1 Set 29.Pulley for Blower Shaft - *** - 1 No. 30.Necessary Paints - *** - 1 Set Basic Price INR	1. Tak 2. Wh 3. Wh 4. Up 5. Du 6. Imp 7. Plu 8. Far 9. Mo 10.So 11.Ele 13.Ma 14.Sp 15.Pll 16.Ca 13.Ma 20.Do 21.Wo 22.Sa 23.De 24.Ta 25.Do 26.Sp 27.Do 28.Ru 29.Pu	ble Bearing Housing heel Abrator Hub with heel Abrator Guard I per Screw Conveyor st Bag - 107278 - 1 beller with Shaft - K- imber Block with Be in Sheaves - B-1373 bundabrator Valve A evator Belt Bucket - asteners for Bucket - anganese Cast Line bonge Rubber # ½# N Casting - 41912 - am Casting # LH - 1 am Casting # LH - 1 able Top Rubber - B anganese Perforate bor Locking Cylinder oolen Felt 12 X 100 atndard Felt Roll 1/8 endrite Paste - *** - able Drive Belt - B-75 om Nut, CSK Bolt w procket # 12T X 1# F oor Drive Gear Box ubber for Liners - *** ulley for Blower Sha ecessary Paints - ***	g Assembly - *** - 2 No's th Taper Lock Bush - 153 Housing - 423430 - 1 No or Assembly - SN2338 - 7 Set -1593 - 1 No earing Assy K-1622 - 2 3 - 1 No 74 - 1 No Assy 420100 - 2 No's 16849 - 10 No's - 17401/02 - 30 Set er 12# X 12# X 12MM thi X 1 $\frac{1}{2}$ # for Door Seal - * 4 No's 6967 - 2 No's 6968 - 2 No's -1684 - 2 No's d Plate (bottom) - B-176 r - *** - 1 No 0 X 1000 MM - *** - 1 No # Thick X 2# Wide - *** - $\frac{1}{2}$ Litre 408 - 1 No ith Sq. Washer $\frac{1}{2}$ # Size P - 42240 - 1 No - *** - 2 No's * - 1 Set ft - *** - 1 No. * - 1 Set	3946 - 2 No's 1 Set No's ck - 223306 - 10 No's ck - 223306 - 10 No's ck - 10 Mtr 2 - 5 No's - 3 Kg - *** - 50 Set			
CGST - Central GST   %     SGST - State GST   %		CGST - Central GS	ST %	, o			