

## Bid invitation

### Information

Description:EMN2/ SERVICING FOR SHOT BLAST MACHINE

Bid invitation number:6300032049

Version: 1

### Bid invitation rules

Bid invitation currency: INR

**Timezone:** UTC+53

**Submission period:** 26.03.2020 17:00:00

**Opening date:** 26.03.2020 17:00:00

**Created On:** 02.03.2020 04:03:35

### Bid invitation text:

- 1) In E- Bidding system - If you need any type of assistance. Please contact on given phone/Email.  
i) Ph No – 080- 22963269 / 22963141 & ii) Email – admin.srm@beml.co.in .
- 2) In Note and Attachments, firm can write their Technical details and other terms & conditions.
- 3) Quotation validity to be given at least 90 Days from the date of tender opening.
- 4) Quoted rate to be given FOR destination basis ( i.e Freight paid basis upto H&P- Division , KGF )
- 5) Kindly note that BEML Standard payment term is 60 Days credit
- 6) LD and risk Purchase clause are applicable and
- 7) Please contact given below email lds for any type of technical clarification.  
i) hmnp@beml.co.in & ii)hn@beml.co.in

### Note :-

L-1 status will be arrived considering all the items put together .

Attachments:

Digital Signature

### Bid invitation details

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		SERVICING/ RECON. OF MACHINE			1 JOB

# Bid invitation

## Information

Description:EMN2/ SERVICING FOR SHOT BLAST MACHINE

Bid invitation number:6300032049

Version: 1

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
------	----------------------------	-------------	--------------------------	--------------------------------------	----------

### Item long text:

SERVICING/ RECONDITIONING OF NESCO MAKE 96" DOUBLE DOOR SWING TABLE SHOT BLASTING MACHINE

SCOPE OF WORK:

- 
1. Dismantling & Servicing of Complete Table Assembly of Two Tables (LH & RH).
  2. Dismantling & Servicing of Two Door Assy. (LH & RH).
  3. Dismantling & Servicing of Two Sound Abrator Valve Assy & Feeding Pipe
  4. Dismantling & Servicing of Two Wheel Abrator Assy.
  5. Dismantling & Servicing of Bottom Screw Conveyor System
  6. Dismantling & Servicing of Bottom Screw Conveyor Drive System
  7. Removal & Replacement of perforated Plate covering Bottom Screw Conveyor
  8. Repair of Body & fixing of Manganese Cabinet Liners with necessary fabrication works.
  9. Fixing of Rubber sheet for Liners as per our requirement
  10. Repair & Fabrication of MS Box at bottom
  11. Repair & Servicing of Door Locking System with limit Switch Controls.
  12. Dismantling & Servicing of Elevator Belt, Boot Pulley & Buckets.
  13. Dismantling & Servicing of Elevator Screw Conveyor System
  14. Dismantling & Servicing of Elevator Drive Mechanism
  15. Dismantling & Servicing of Exhaust/ Blower Assy.
  16. Dismantling & Servicing of Vibrator & Dust Collector Mechanism including changing of Dust Bags.
  17. Fixing of Door Seal to ensure Nil Shots leakage.
  18. Applying Two Coats of Paint for complete Machine.
  19. Adjustment of Wheel Abrator Impeller Direction & Prove out of Hot Spot on Table.
  20. Prove out of Machine with minimum vibration.

### NOTE:

1. Firm may visit our works before submit their Offer.
2. PO will be released on a Single Firm only for Material & Labour.

Basic Price	INR	_____
CGST - Central GST	%	_____
SGST - State GST	%	_____

2	8731470145	SPARES FOR 96" SHOT BLAST M/C	00:00:00	1.000 SET
---	------------	----------------------------------	----------	-----------

### Item long text:

SPARES FOR SERVICING/ RECONDITIONING OF NESCO MAKE 96" DOUBLE DOOR SHOT BLASTING MACHINE AS PER SCOPE OF SUPPLY.

# Bid invitation

Information  
 Description:EMN2/ SERVICING FOR SHOT BLAST MACHINE  
 Bid invitation number:6300032049  
 Version: 1

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
------	-------------------------	-------------	-----------------------	-----------------------------------	----------

SCOPE OF SUPPLY:

Sl. Item Description Part No. Qty

- 1. Table Bearing Housing Assembly - \*\*\* - 2 No's
- 2. Wheel Abrator Hub with Taper Lock Bush - 153946 - 2 No's
- 3. Wheel Abrator Guard Housing - 423430 - 1 No.
- 4. Upper Screw Conveyor Assembly - SN2338 - 1 Set
- 5. Dust Bag - 107278 - 1 Set
- 6. Impeller with Shaft - K-1593 - 1 No
- 7. Plumber Block with Bearing Assy. - K-1622 - 2 No's
- 8. Fan Sheaves - B-1373 - 1 No
- 9. Motor Sheaves - B-1374 - 1 No
- 10.Soundabrator Valve Assy. - 420100 - 2 No's
- 11.Elevator Belt Bucket - 16849 - 10 No's
- 12.Fasteners for Bucket - 17401/02 - 30 Set
- 13.Manganese Cast Liner 12# X 12# X 12MM thick - 223306 - 10 No's
- 14.Sponge Rubber # 1/2# X 1 1/2# for Door Seal - \*\*\* - 10 Mtr
- 15.PIN Casting - 41912 - 4 No's
- 16.Cam Casting # LH - 16967 - 2 No's
- 17.Cam Casting # RH - 16968 - 2 No's
- 18.Table Top Rubber - B-1684 - 2 No's
- 19.Manganese Perforated Plate (bottom) - B-1762 - 5 No's
- 20.Door Locking Cylinder - \*\*\* - 1 No
- 21.Woolen Felt 12 X 1000 X 1000 MM - \*\*\* - 1 No
- 22.Satndard Felt Roll 1/8# Thick X 2# Wide - \*\*\* - 3 Kg
- 23.Dendrite Paste - \*\*\* - 1/2 Litre
- 24.Table Drive Belt - B-7408 - 1 No
- 25.Dom Nut, CSK Bolt with Sq. Washer 1/2# Size - \*\*\* - 50 Set
- 26.Sprocket # 12T X 1# P - 42240 - 1 No
- 27.Door Drive Gear Box - \*\*\* - 2 No's
- 28.Rubber for Liners - \*\*\* - 1 Set
- 29.Pulley for Blower Shaft - \*\*\* - 1 No.
- 30.Necessary Paints - \*\*\* - 1 Set

Basic Price	INR	_____
CGST - Central GST	%	_____
SGST - State GST	%	_____