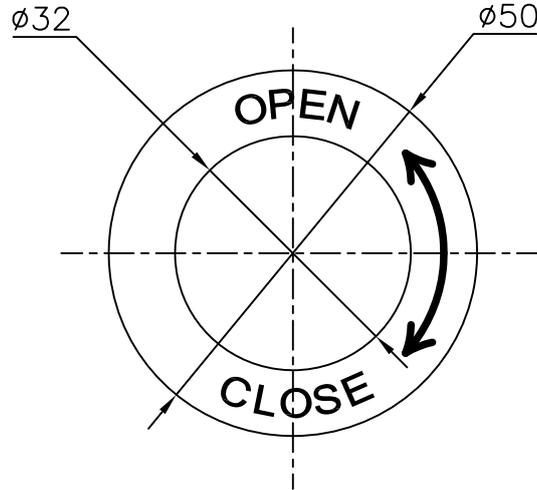


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.						PROTO/PILOT/PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									



NOTE:

- COLOR OF TEXT & ARROW MARK : BLACK
- BACKGROUND : WHITE
- FONT : ARIAL
- FONT SIZE : 4MM HEIGHT & 3.5MM WIDTH
- MATERIAL : POLYESTER OR EQUIVALENT SPECIAL EXTERIOR GRADE MATERIAL, COATED WITH PERMANENT CLEAR ACRYLIC, PRESSURE SENSITIVE ADHESIVE.
- MATERIAL THICKNESS : 0.45 ± 10%
- MAKE : 3M, AVERY, PERMACEL OR OTHER REPUTED SOURCES.
- PROPERTIES : HIGH QUALITY MATERIAL OFFERING PERMANENT WEATHERPROOF, WATERPROOF, CHEMICAL AND TEMPERATURE RESISTANCE.
- PRINTING : SILKSCREEN SURFACE PRINTING
- FINISH : CLEAR COATING

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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
SURFACE ROUGHNESS												

SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY.STD/IS.STD	Wt.Kg.
			DETAIL PARTS	MATERIAL		
PRODUCT DMRC BG METRO CARS						
	2	909-60789	DT CAR	SURFACE TREATMENT		
	2	909-60048	M CAR			
	2	909-60047	M CAR	APPROVED	MS	
	2	909-60046	DT&T CAR	CHECKED	SM	
	2	909-60045	DT&T CAR	DRAWN	SK	
	2	909-60044	DT&T CAR	REF DRG		
	2	909-60043	DT&T CAR	SCALE NTS		SHEET 1 of 1
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	Wt (Kg)
TITLE				DRG No.	ALT	
OPEN & CLOSE STICKER				909-60816		

BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075