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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

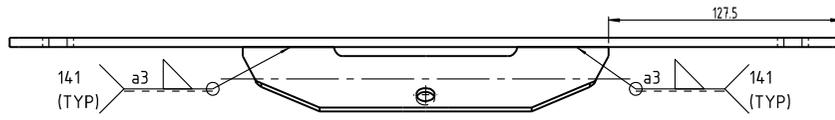
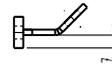
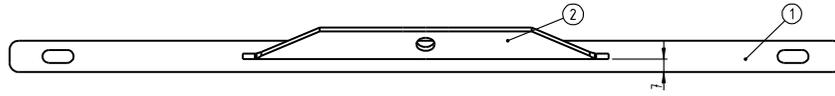
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

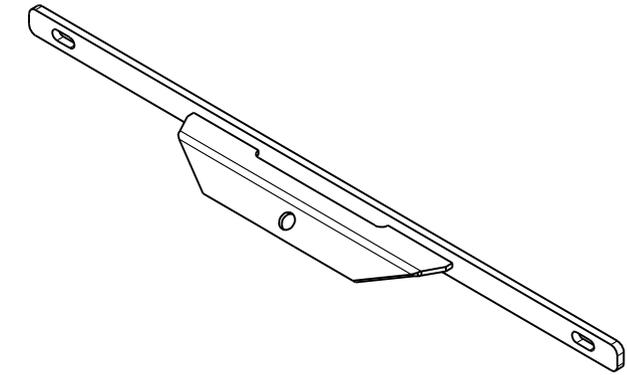
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. DS. 1012.C

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

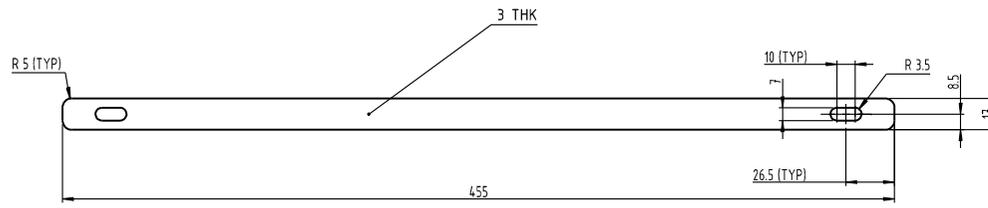
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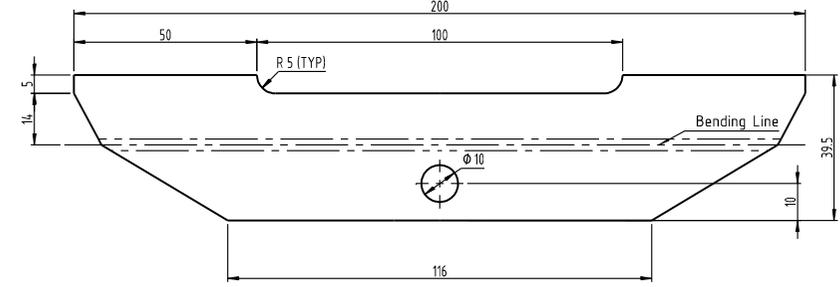
GANGWAY HOLDING BRACKET ASSEMBLY
SCALE 1:2



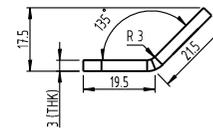
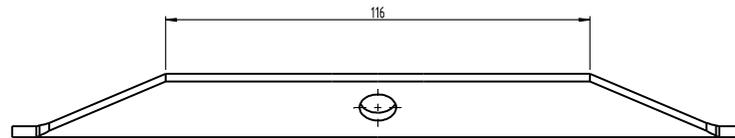
ISOMETRIC VIEW



DETAIL - 1
SCALE 1:2

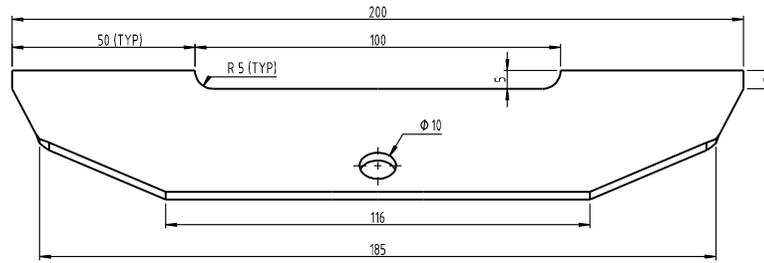


UNFOLDED VIEW OF DETAIL - 2



NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. WELDING SYMBOLS AS PER ISO 2553
3. ALL WELD AREAS SHALL BE PICKLED AND PASSIVATED.
4. REMOVE ALL SHARP EDGES AND BURRS.
5. THE SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK SUPPLY.



DETAIL - 2
SCALE 1:1

UN CONTROLLED

SL.No.	QTY	STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
2	1	-	ANGLE BRACKET	200X39.5X3 THK		
1	1	-	PLATE	455X17X3 THK		

PRODUCT	DMRC RS9					
REF. ORG.	SUS304/AISI 304 -2B FINISH					
MATERIAL	APPD	REVD	CHKD	DRWN	SCALE	SHEET
TREAT.					1:2	1 of 1
SURFACE TREAT.						Wt.
						0.324kg
GANGWAY HOLDING BRACKET						ALT
BHEL LIMITED						918-55103