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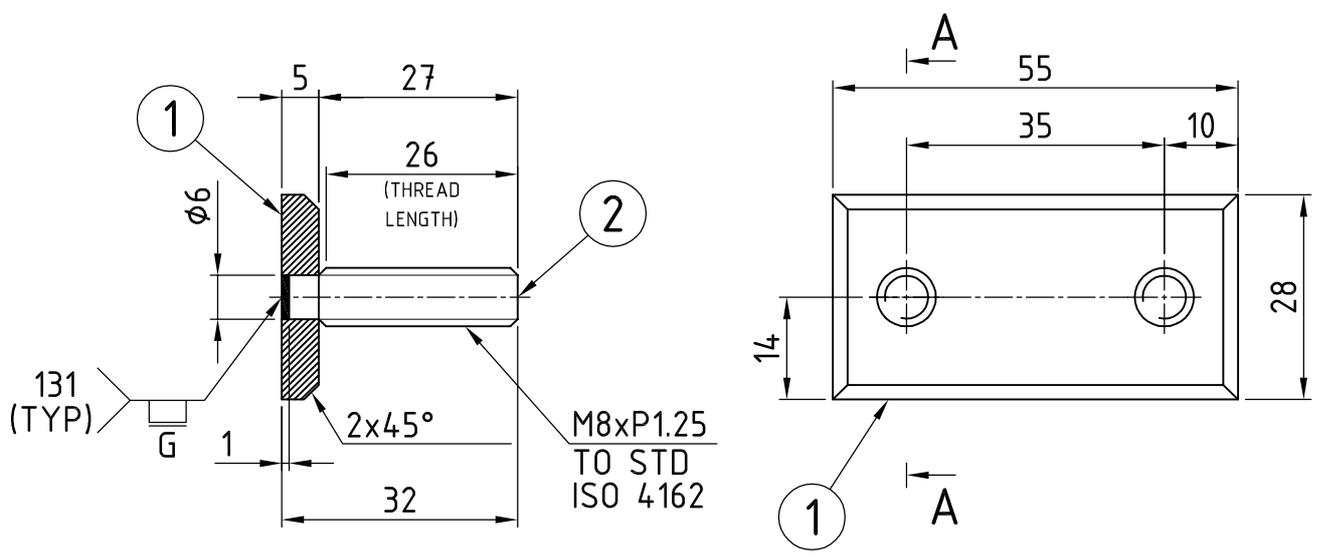
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
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VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96	STATUS: PRODUCTION
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SECTION-AA
(TYPICAL)

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.
3. WELDING SYMBOLS AS PER ISO 2553.
4. NYLOK BLUE PATCH TO BE APPLIED ON THE THREAD.

N1	0.025
N2	0.05
N3	0.1
N4	0.2
N5	0.4
N6	0.8
N7	1.6
N8	3.2
N9	6.3
N10	12.5
N11	25
N12	50

2	2	926-23127-2	STUD	∅9, L=32	SUS 304 / AISI 304
1	1	926-23127-1	PLATE	55x28x5THK	SUS 304 / AISI 304
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	MATERIAL
					COMPANY STD./I.S
					Wt. (Kg)

PRODUCT	BMRCL METRO CARS				
REF DRG	-				
MATERIAL	-				
HEAT TREAT.	-	APPD	<i>[Signature]</i>	20/09/2018	
SURFACE TREAT.	-	REVD	<i>[Signature]</i>	20/09/2018	
TITLE	SQUARE BOLT SPECIAL		CHKD	<i>[Signature]</i>	20/09/2018
			DRWN	<i>[Signature]</i>	20/09/2018
SCALE	1:1	SHEET	1 OF 1	Wt.(Kg)	
				-	
DRG No.			926-23127		ALT
BEML LIMITED					<i>[Symbol]</i>
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES	DATE	BY
					CHKD
					APPD