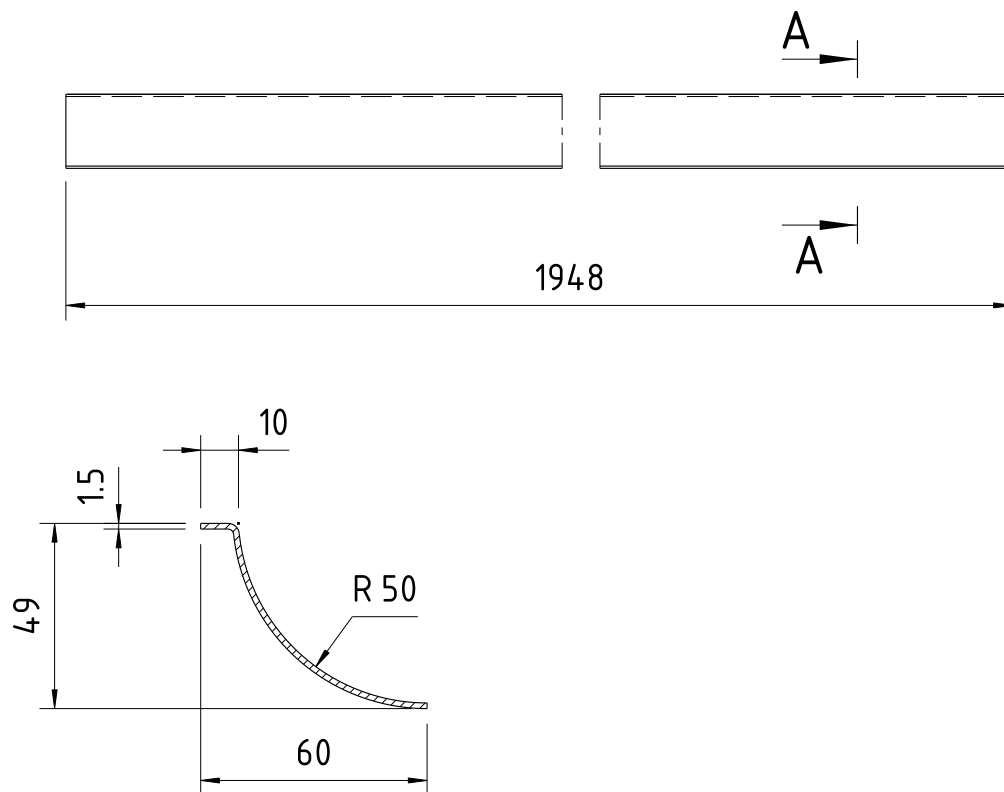




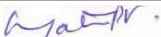


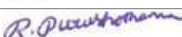


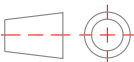
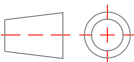
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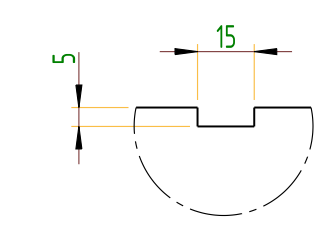
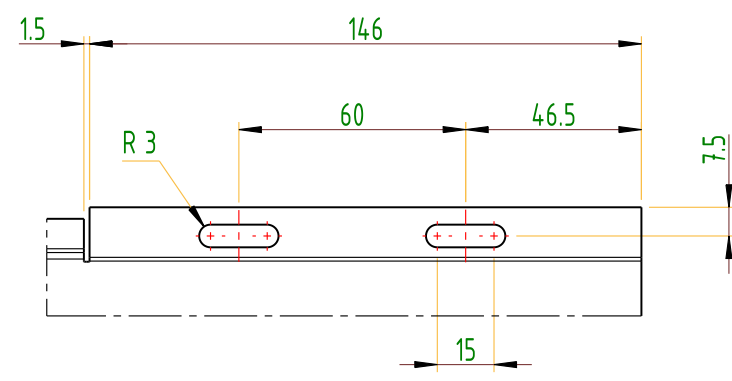
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



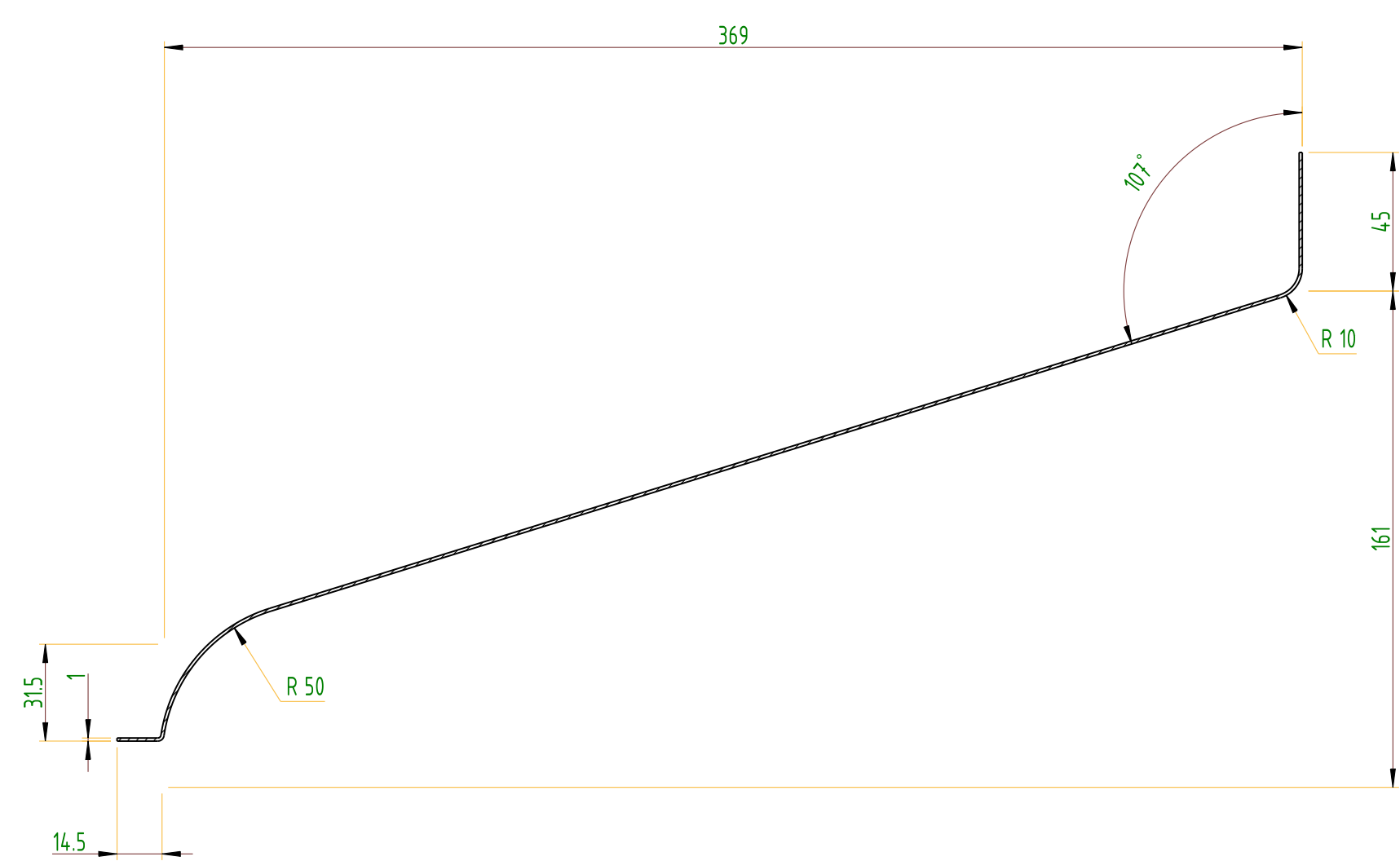
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1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.

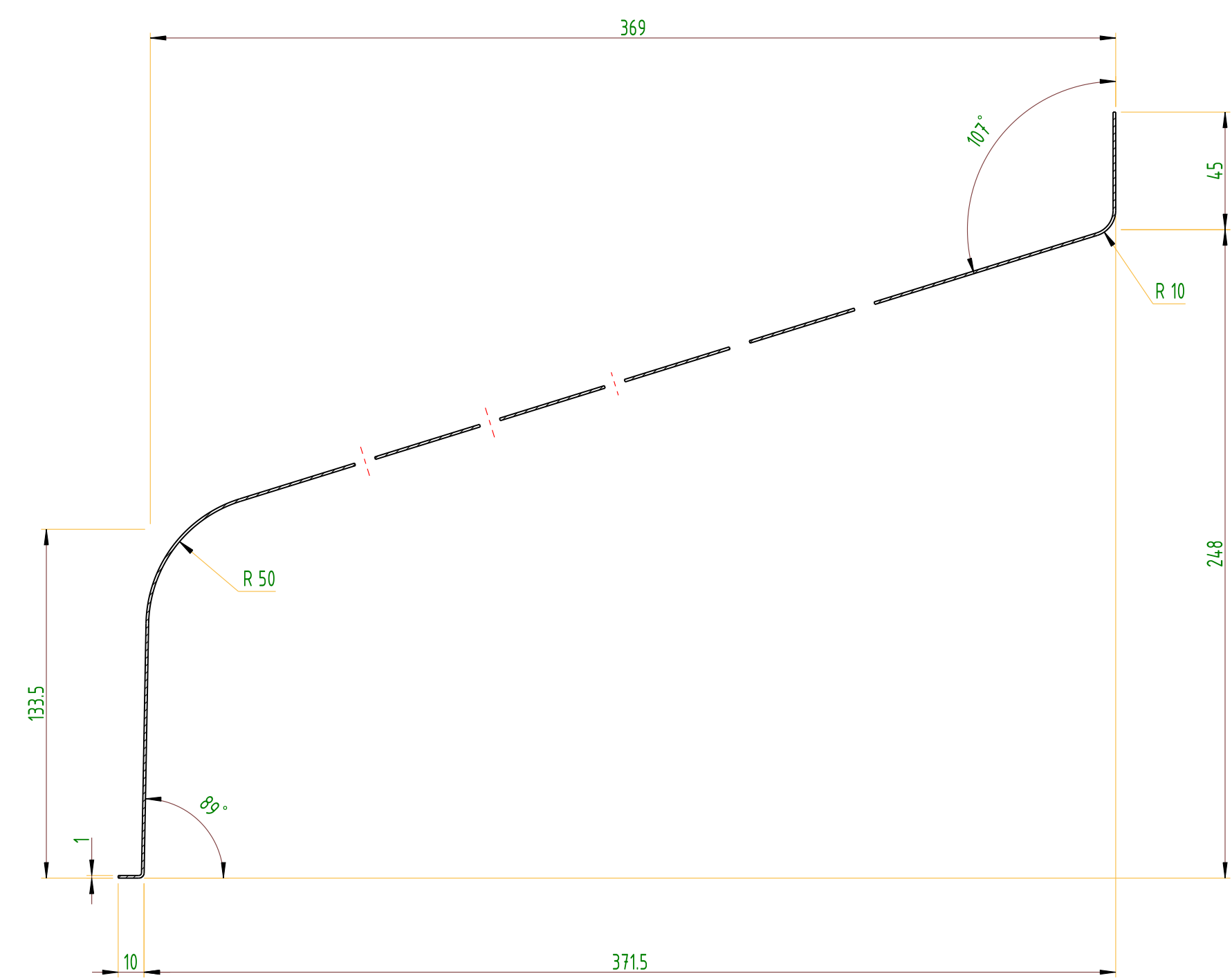
ALT.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE		COMPANY STD./I.S		Wt. (Kg)				
									MATERIAL						
						PRODUCT	MUMBAI METRO CARS L2&L7								
						REF DRG	-								
						MATERIAL	SUS 304 / AISI 304, No. 2B FINISH								
						HEAT TREAT. SURFACE TREAT. TITLE	-		APPD		30/11/2019				
						COVER	REVD		30/11/2019						
							CHKD		30/11/2019						
						COVER	DRWN		30/11/2019						
							SCALE		SHEET	Wt.					
							1:1		1 OF 1	1.96 Kg					
ALT.No.							ECN NO/CHANGES		DATE	BY	CHKD	APPD	DRG No.		ALT
BEML LIMITED							525-23109								

[illegible]

DETAIL E
SCALE 1:2
(TYP)



SECTION A-A
SCALE 1:2



FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.

BASE

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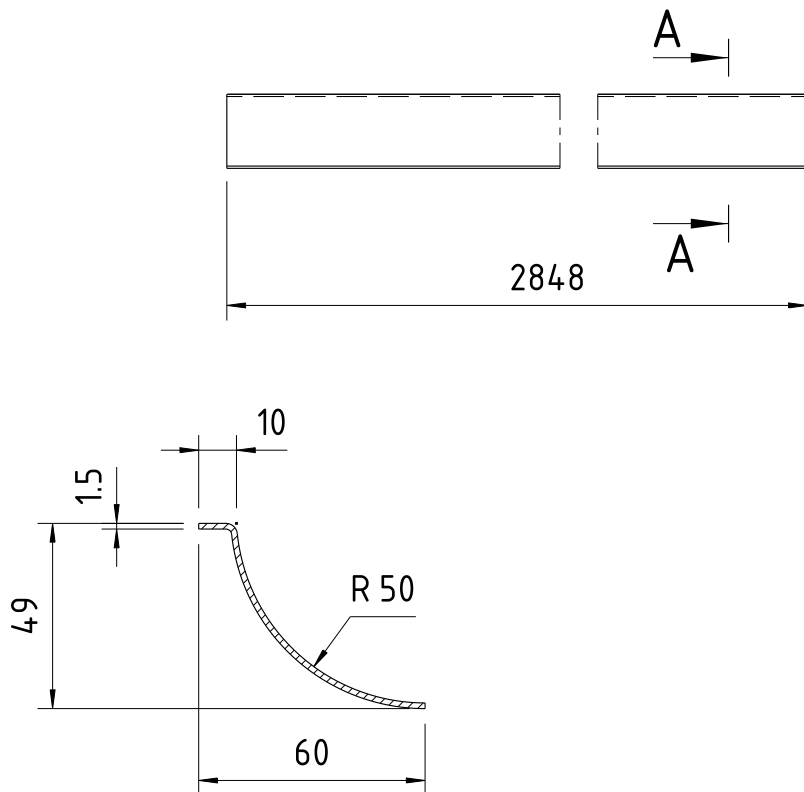
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

PROTO/PRODUCTION



SCALE 1:2

UNCONTROLLED

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	MUMBAI METRO CARS L2&L7		
			REF DRG	-		
			MATERIAL	SUS 304 / AISI 304, No. 2B FINISH		
			HEAT TREAT.	-	APPD	30/11/2019
			SURFACE TREAT.	-	REVD	30/11/2019
			TITLE	CHKD	30/11/2019	
			COVER	DRWN	30/11/2019	
				SCALE	SHEET	Wt.
				1:1	1 OF 1	2.9 Kg
				DRG No.	ALT	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	0