

**TECHNICAL DELIVERY CONDITION****Project: MRS1****Aggregate****Seat Bracket & Seat Lower Cover****DOC No.: GR/TD/4931****BEML Enquiry/ RFQ Reference :**

Sl. No.	Technical Delivery Conditions	COMPLIED	NOT COMPLIED
1	Each of the saloon seat brackets and seat lower covers shall confirm to the tender drawing requirements.	<input type="checkbox"/>	<input type="checkbox"/>
2	The material used shall be austenitic stainless steel to grade SUS 304 / AISI 304, 2B finish and shall be procured from reputed sources like M/s. SAIL or M/s. JSL Stainless Pvt. Ltd.	<input type="checkbox"/>	<input type="checkbox"/>
3	The firm shall submit material test certificate for chemical composition and mechanical properties from the source.	<input type="checkbox"/>	<input type="checkbox"/>
4	Due care shall be taken to ensure quality of welding and after fabrication the weld areas shall be pickled and passivated. Pickling & Passivation process details shall be submitted along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
5	Fabrication of the assembly shall be carried out by qualified welders. Welder qualification certificate and Welding Process Qualification (WPS & PQR) as per EN / ISO / DIN standard shall be submitted along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
6	The saloon seat bracket assemblies shall be fabricated using dedicated jigs & fixtures.	<input type="checkbox"/>	<input type="checkbox"/>
7	The seat lower cover shall be manufactured using dedicated tooling and the part shall be free of die marks & scratches .	<input type="checkbox"/>	<input type="checkbox"/>
8	The supplier shall submit detailed manufacturing process for each of the brackets and lower covers along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
9	The seat lower covers shall be supplied without bead blasting .	<input type="checkbox"/>	<input type="checkbox"/>
10	The square head bolt shall be type tested and meet the requirements as per ISO 3506-1.	<input type="checkbox"/>	<input type="checkbox"/>
11	After fabrication, the finish products shall be of sound quality without any defects.	<input type="checkbox"/>	<input type="checkbox"/>
12	100% quantity of the brackets and lower covers shall be subjected to visual and dimensional inspection. Inspection reports shall be submitted along with supplies.	<input type="checkbox"/>	<input type="checkbox"/>
13	The supplier shall obtain sample approval and fitment trials for all seat brackets and seat lower covers from BEML before taking up mass production.	<input type="checkbox"/>	<input type="checkbox"/>
14	The brackets and lower covers shall be packed to ensure that no damage will occur during transit & storing at BEML.	<input type="checkbox"/>	<input type="checkbox"/>
15	Part number shall be marked on all brackets and lower covers. However, use of label for mentioning the part number is not acceptable.	<input type="checkbox"/>	<input type="checkbox"/>

Signature of the Bidder with Seal
(Name, Designation & Address)