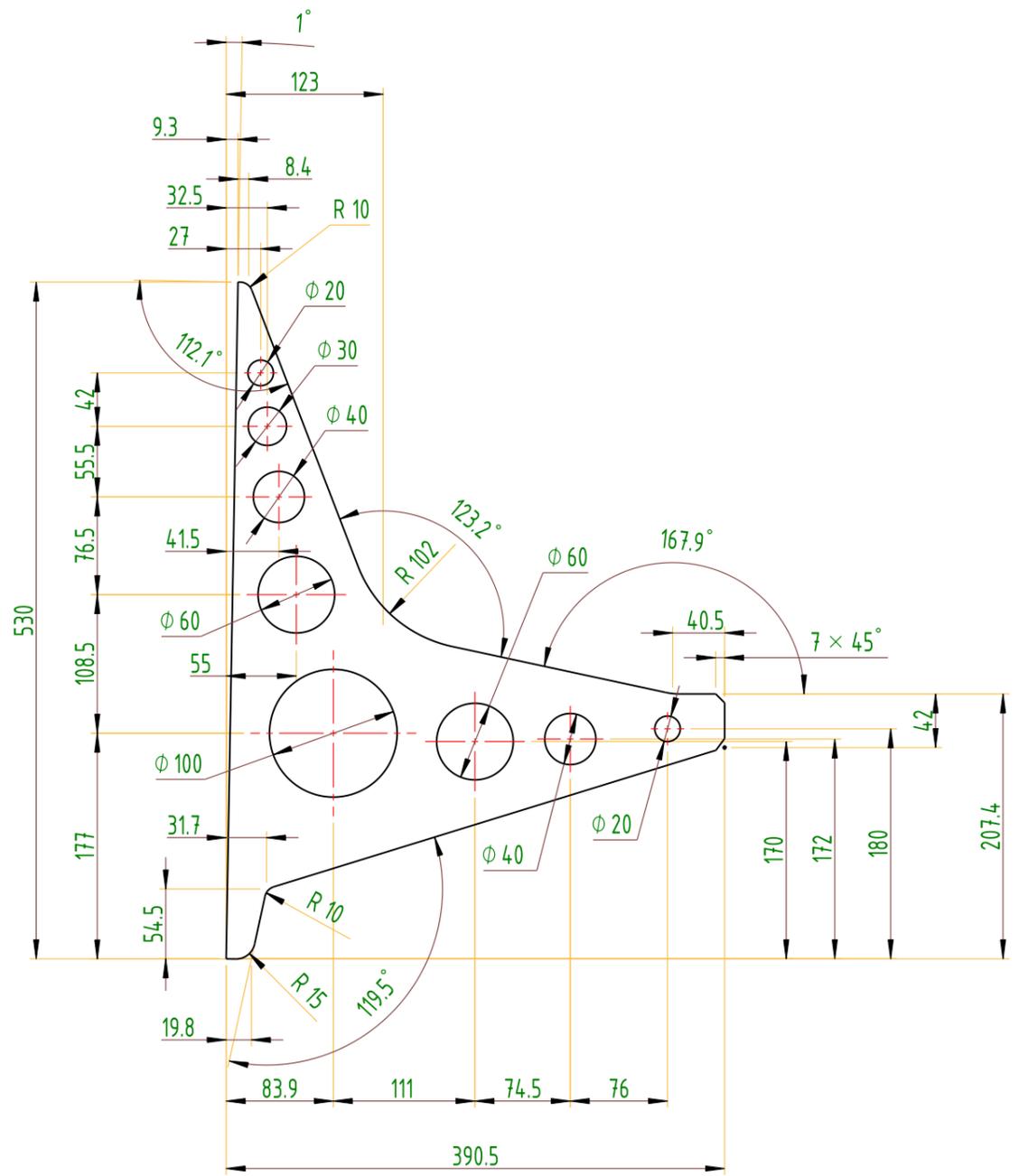


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| | |
|-----------|-------|
| N1 | 0.025 |
| N2 | 0.05 |
| N3 | 0.1 |
| N4 | 0.2 |
| N5 | 0.4 |
| N6 | 0.8 |
| N7 | 1.6 |
| N8 | 3.2 |
| N9 | 6.3 |
| N10 | 12.5 |
| N11 | 25 |
| N12 | 50 |
| GRADE No. | |
| VALUE | |
| SYMBOL | |
| SURFACE | |
| ROUGHNESS | |



NOTE:
 1. ALL DIMENSIONS ARE IN mm.
 2. REMOVE ALL SHARP EDGES AND BURRS.

| | | | | | | | | | | |
|--|-----------|-------|--------|----------|-----------|----------|-----------|---|------------|---------------------------------|
| MACHINING DEVIATIONS FOR LINEAR DIMENSIONS | RANGE | 0 - 6 | 6 - 30 | 30 - 120 | 120 - 315 | 315-1000 | 1000-2000 | 2000-4000 | ABOVE 4000 | RA |
| | TOLERANCE | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | ~ |
| FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227 | | | | | | | | | | |
| UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | | | | | | | | QUALITY OF WELD JOINTS REF. RD 230 MEDIUM | | |
| VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C. | | | | | | | | | | STATUS: PROTO/PRODUCTION |
| WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96 | | | | | | | | | | |

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| SL.No. | QTY | PART / STOCK No. | DESCRIPTION | SIZE | COMPANY STD./I.S | Wt. (Kg) |
|---------|----------------|------------------|----------------|--------------------------------------|------------------|------------------|
| | | | PRODUCT | MUMBAI METRO CARS L2 & L7 | | |
| | | | REF DRG | - | | |
| | | | MATERIAL | | | |
| | | | HEAT TREAT. | - | APPD | 30/11/2019 |
| | | | SURFACE TREAT. | - | REVD | 30/11/2019 |
| | | | TITLE | SUPPORT | | |
| | | | CHKD | | | 30/11/2019 |
| | | | DRWN | | | 30/11/2019 |
| | | | SCALE | 1:1 | SHEET | Wt. |
| | | | | 1 OF 1 | | 0.83kg |
| ALT.No. | ECN NO/CHANGES | DATE | BY | CHKD | APPD | DRG No. |
| | | | | | | 525-23118 |
| | | | | | | ALT |
| | | | | | | 0 |

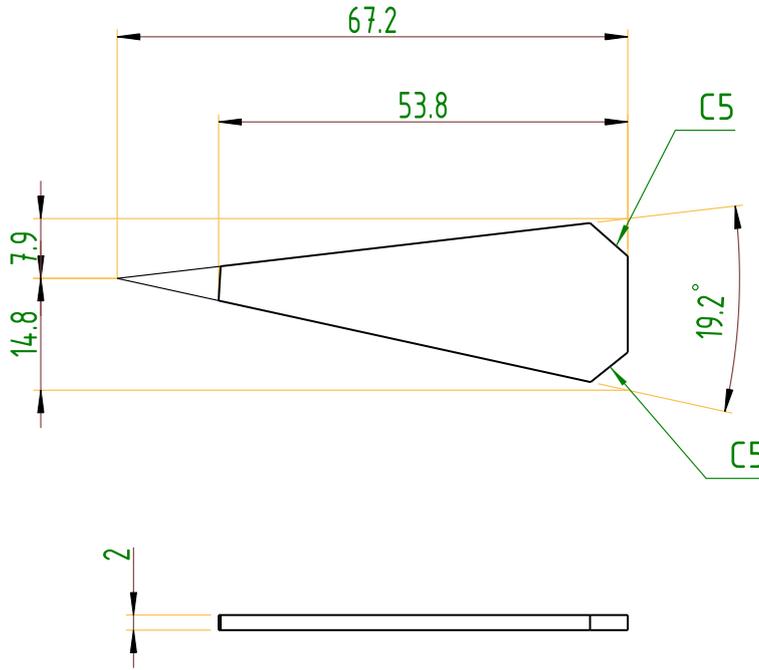


525-23118

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| | | | | | | | | | | |
|--|-----------|-------|--------|----------|-----------|----------|---|-----------|-------------------------|----|
| MACHINING DEVIATIONS FOR LINEAR DIMENSIONS | RANGE | 0 - 6 | 6 - 30 | 30 - 120 | 120 - 315 | 315-1000 | 1000-2000 | 2000-4000 | ABOVE 4000 | RA |
| | TOLERANCE | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | ~ |
| FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227 | | | | | | | | | | |
| UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | | | | | | | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM | | | |
| VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C. | | | | | | | | | | |
| WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96 | | | | | | | STATUS: | | PROTO/PRODUCTION | |



UNCONTROLLED

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.

| | | | |
|-----|-------|---|---|
| N1 | 0.025 | ✓ | ▽ |
| N2 | 0.05 | ✓ | ▽ |
| N3 | 0.1 | ✓ | ▽ |
| N4 | 0.2 | ✓ | ▽ |
| N5 | 0.4 | ✓ | ▽ |
| N6 | 0.8 | ✓ | ▽ |
| N7 | 1.6 | ✓ | ▽ |
| N8 | 3.2 | ✓ | ▽ |
| N9 | 6.3 | ✓ | ▽ |
| N10 | 12.5 | ✓ | ▽ |
| N11 | 25 | ✓ | ▽ |
| N12 | 50 | ✓ | ▽ |

| SL.No. | QTY | PART / STOCK No. | DESCRIPTION | SIZE | COMPANY STD./I.S | Wt. (Kg) |
|--------|-----|------------------|----------------|--------------------------------------|------------------|-----------------------------|
| | | | | | MATERIAL | |
| | | | PRODUCT | MUMBAI METRO CARS L2 & L7 | | |
| | | | REF DRG | - | | |
| | | | MATERIAL | SUS 304 / AISI 304, No. 2B FINISH | | |
| | | | HEAT TREAT. | - | APPD | <i>K. Mohith</i> 30/11/2019 |
| | | | SURFACE TREAT. | - | REVD | <i>R. P. ...</i> 30/11/2019 |
| | | | TITLE | | CHKD | <i>R. P. ...</i> 30/11/2019 |
| | | | | | DRWN | <i>K. Mohith</i> 30/11/2019 |
| | | | | | SCALE | 1:1 |
| | | | | | SHEET | 1 OF 1 |
| | | | | | Wt. | 0.01kg |
| | | | | | DRG No. | 525-23119 |
| | | | | | ALT | 0 |

| | | | | | | |
|-------------------|---------|----------------|------|----|------|------|
| GRADE No. | VALUE | SYMBOL | | | | |
| | | ▽ | | | | |
| SURFACE ROUGHNESS | ALT.NO. | ECN NO/CHANGES | DATE | BY | CHKD | APPD |
| | | | | | | |

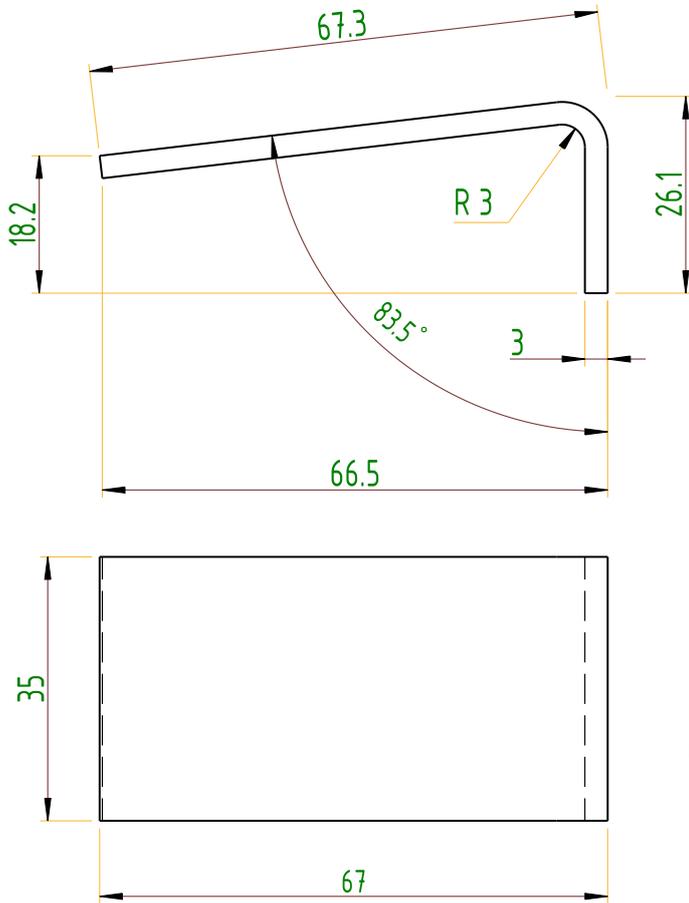
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| | | | | | | | | | | |
|--|-----------|-------|--------|----------|-----------|----------|---|-----------|------------------|----|
| MACHINING DEVIATIONS FOR LINEAR DIMENSIONS | RANGE | 0 - 6 | 6 - 30 | 30 - 120 | 120 - 315 | 315-1000 | 1000-2000 | 2000-4000 | ABOVE 4000 | RA |
| | TOLERANCE | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | ~ |
| FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227 | | | | | | | | | | |
| UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | | | | | | | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM | | | |
| VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C. | | | | | | | | | | |
| WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96 | | | | | | | STATUS: | | PROTO/PRODUCTION | |



UNCONTROLLED

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.

| | | |
|-----|-------|---|
| N1 | 0.025 | ✓ |
| N2 | 0.05 | ✓ |
| N3 | 0.1 | ✓ |
| N4 | 0.2 | ✓ |
| N5 | 0.4 | ✓ |
| N6 | 0.8 | ✓ |
| N7 | 1.6 | ✓ |
| N8 | 3.2 | ✓ |
| N9 | 6.3 | ✓ |
| N10 | 12.5 | ✓ |
| N11 | 25 | ✓ |
| N12 | 50 | ✓ |

| SL.No. | QTY | PART / STOCK No. | DESCRIPTION | SIZE | COMPANY STD./I.S | Wt. (Kg) |
|--------|-----|------------------|----------------|-----------------------------------|------------------|------------|
| | | | | | MATERIAL | |
| | | | PRODUCT | MUMBAI METRO CARS L2 & L7 | | |
| | | | REF DRG | - | | |
| | | | MATERIAL | SUS 304 / AISI 304, No. 2B FINISH | | |
| | | | HEAT TREAT. | - | APPD | 30/11/2019 |
| | | | SURFACE TREAT. | - | REVD | 30/11/2019 |
| | | | TITLE | CHKD | 30/11/2019 | |
| | | | | DRWN | 30/11/2019 | |
| | | | | SCALE | 1:1 | |
| | | | | SHEET | 1 OF 1 | 0.073kg |
| | | | | DRG No. | 525-23120 | ALT |
| | | | | | | 0 |

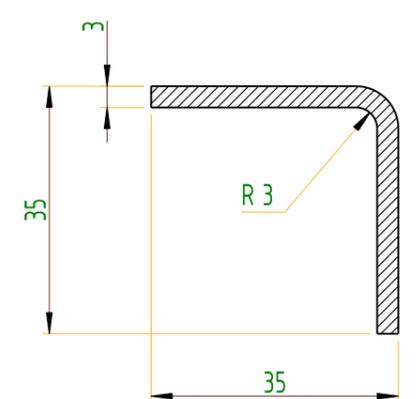
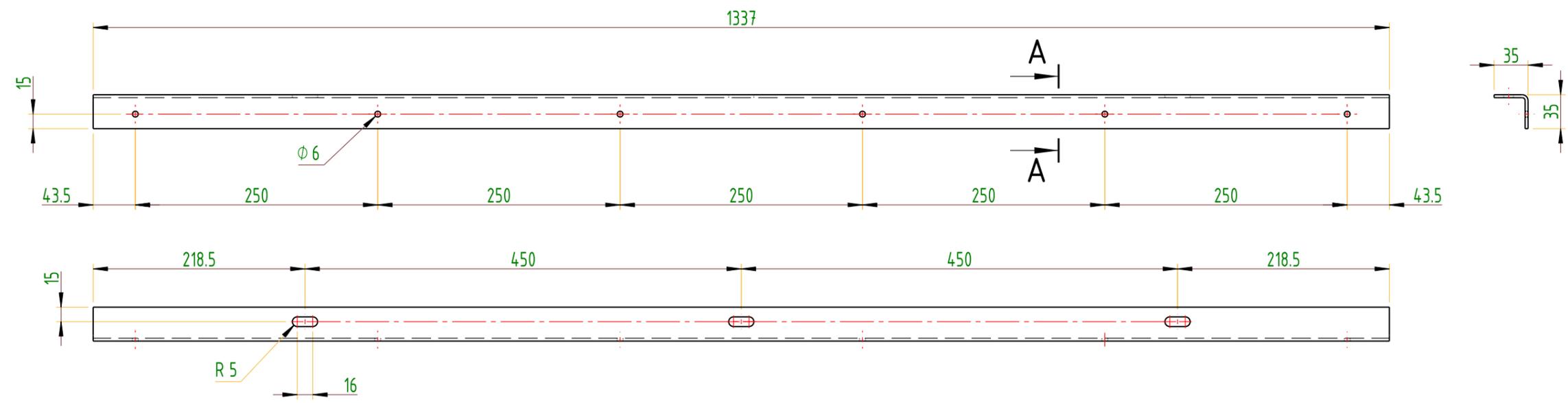
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| | | |
|-----------|-------|--------|
| GRADE No. | VALUE | SYMBOL |
| N1 | 0.025 | ▽ |
| N2 | 0.05 | ▽ |
| N3 | 0.1 | ▽ |
| N4 | 0.2 | ▽ |
| N5 | 0.4 | ▽ |
| N6 | 0.8 | ▽ |
| N7 | 1.6 | ▽ |
| N8 | 3.2 | ▽ |
| N9 | 6.3 | ▽ |
| N10 | 12.5 | ▽ |
| N11 | 25 | ▽ |
| N12 | 50 | ▽ |
| ROUGHNESS | | |

| MACHINING DEVIATIONS FOR LINEAR DIMENSIONS | RANGE | 0 - 6 | 6 - 30 | 30 - 120 | 120 - 315 | 315-1000 | 1000-2000 | 2000-4000 | ABOVE 4000 | RA |
|--|-----------|-------|--------|----------|-----------|----------|-----------|---|------------|----|
| | TOLERANCE | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | ~ |
| FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227 | | | | | | | | | | |
| UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | | | | | | | | QUALITY OF WELD JOINTS REF. RD 230 MEDIUM | | |
| VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C. | | | | | | | | STATUS: PROTO/PRODUCTION | | |
| WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96 | | | | | | | | | | |



SECTION A-A
SCALE 1:1

UNCONTROLLED

- NOTE:**
1. ALL DIMENSIONS ARE IN mm.
 2. REMOVE ALL SHARP EDGES AND BURRS.

| SL.No. | QTY | PART / STOCK No. | DESCRIPTION | SIZE | COMPANY STD./I.S | Wt. (Kg) |
|---------|----------------|------------------|----------------|--------------------------------------|------------------|------------------------------|
| △ | | | PRODUCT | MUMBAI METRO CARS L2 & L7 | | |
| △ | | | REF DRG | - | | |
| △ | | | MATERIAL | AISI 304, No. 2B FINISH | | |
| △ | | | HEAT TREAT. | - | APPD | <i>K. Mohith</i> 30/11/2019 |
| △ | | | SURFACE TREAT. | - | REVD | <i>R. Purohit</i> 30/11/2019 |
| △ | | | TITLE | SUPPORT | | |
| △ | | | CHKD | <i>R. Purohit</i> | | 30/11/2019 |
| △ | | | DRWN | <i>K. Mohith</i> | | 30/11/2019 |
| △ | | | SCALE | 1:5 | SHEET | 1 OF 1 |
| △ | | | DRG No. | 525-23121 | | Wt. 2.04 Kg |
| ALT.No. | ECN NO/CHANGES | DATE | BY | CHKD | APPD | ALT |
| | | | | | | 0 |



525-23121

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| | | | | | | | | | | |
|--|-----------|-------|--------|----------|-----------|----------|-----------|-----------|------------|----|
| MACHINING DEVIATIONS FOR LINEAR DIMENSIONS | RANGE | 0 - 6 | 6 - 30 | 30 - 120 | 120 - 315 | 315-1000 | 1000-2000 | 2000-4000 | ABOVE 4000 | RA |
| | TOLERANCE | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | ~ |

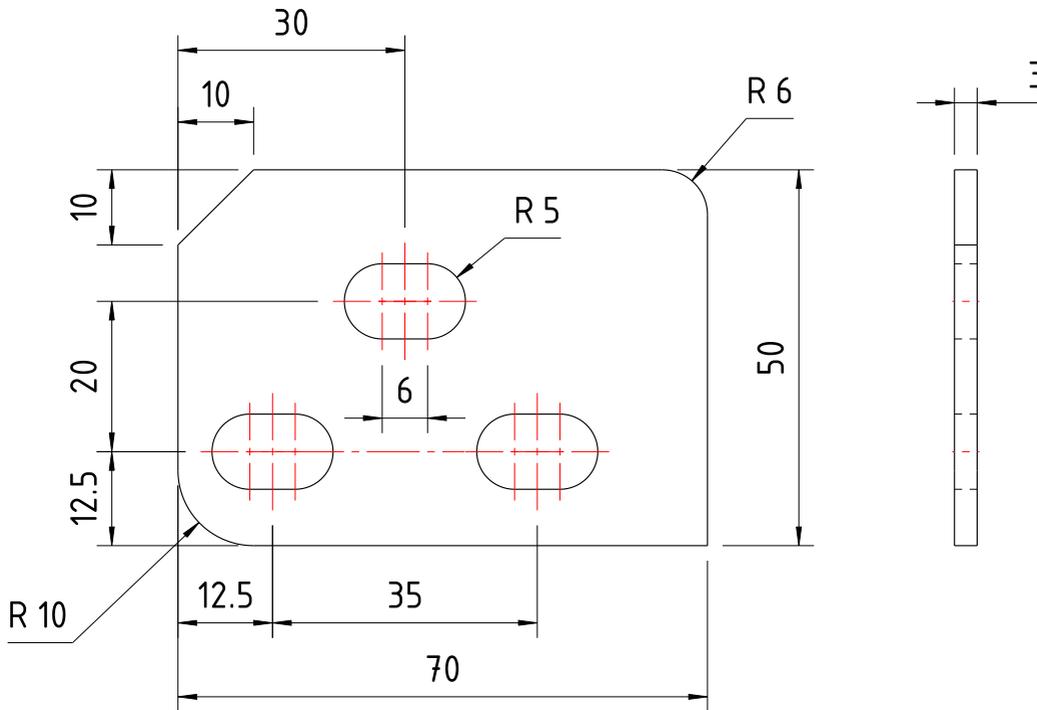
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: **PROTO/PRODUCTION**



UNCONTROLLED

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.

| | | |
|-----|-------|---|
| N1 | 0.025 | ▽ |
| N2 | 0.05 | ▽ |
| N3 | 0.1 | ▽ |
| N4 | 0.2 | ▽ |
| N5 | 0.4 | ▽ |
| N6 | 0.8 | ▽ |
| N7 | 1.6 | ▽ |
| N8 | 3.2 | ▽ |
| N9 | 6.3 | ▽ |
| N10 | 12.5 | ▽ |
| N11 | 25 | ▽ |
| N12 | 50 | ▽ |

| SL.No. | QTY | PART / STOCK No. | DESCRIPTION | SIZE | COMPANY STD./I.S | Wt. (Kg) |
|--------|-----|------------------|----------------|-----------------------------------|------------------|------------|
| | | | | | MATERIAL | |
| | | | PRODUCT | MUMBAI METRO CARS L2&L7 | | |
| | | | REF DRG | - | | |
| | | | MATERIAL | SUS 304 / AISI 304, No. 2B FINISH | | |
| | | | HEAT TREAT. | - | APPD | 30/11/2019 |
| | | | SURFACE TREAT. | - | REVD | 30/11/2019 |
| | | | TITLE | CHKD | 30/11/2019 | |
| | | | | DRWN | 30/11/2019 | |
| | | | | SCALE | 1:1 | |
| | | | | SHEET | 1 OF 1 | 0.07 Kg |
| | | | | DRG No. | 525-23122 | ALT |
| | | | | | | 0 |

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