

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.CSTATUS:

PRODUCTION


$$\frac{3.5}{(\text{TYP})}$$

10

15

R2

47

A

Ø3
(2 HOLES)

10

SECTION-AA

1:1

NOTE:

1. REMOVE ALL SHARP EDGES AND BURRS.

		90916135-03	SEAL, PLATE-D	253.5x54x1THK		
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	90916135-02	SEAL, PLATE-D	152x54x1THK		
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	90916135-01	SEAL, PLATE-D	180x54x1THK		
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SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

△					PRODUCT	DMRC BG METRO CARS
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[illegible]

A						MATERIAL	A5052P / IS:737-2008 Gr 52000, COND '0'		
						HEAT		ADDP	DV. GAYATHRI

				TREAT.	-	APFD	PV GAYATHRI	14/07/2015
				SURFACE TREAT.	-	REVD	PV GAYATHRI	14/07/2015

△					TREAT. TITLE	CHKD	KRISHNA PRASAD	14/07/2015
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SEAL PLATE-D	DRWN	PURUSHOTHAMAN	10/07/2015
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[illegible]

	FCN. 90900716	09/09/2019 RR RR PV		DRG No.	ALT

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	     	909-16135	
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