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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

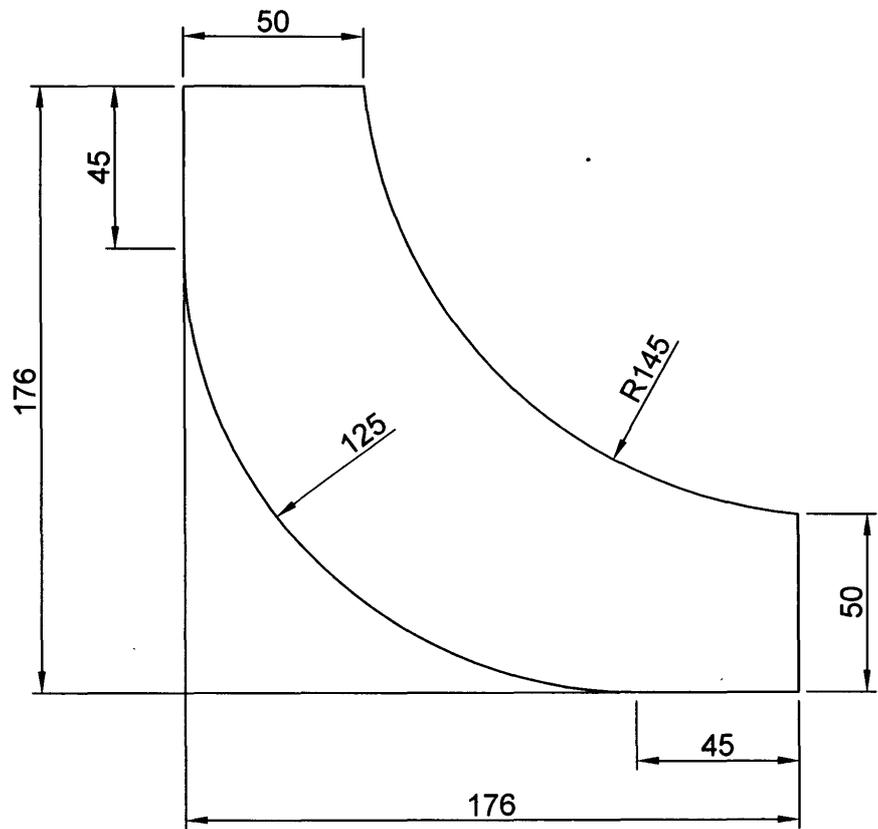
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: _____



UNCONTROLLED

NOTE:
 1) MATERIAL: SELF ADHESIVE VINYL FASCAL 400R OPAQUE MATT (REMOVABLE)

N1	0.025
N2	0.05
N3	0.1
N4	0.2
N5	0.4
N6	0.8
N7	1.6
N8	3.2
N9	6.3
N10	12.5
N11	25
N12	50

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
			PRODUCT	DMRC RS9		
			REF DRG			
			MATERIAL	VINYL FASCAL 400R		
			HEAT TREAT.	APPD	<i>[Signature]</i>	23/5/14
			SURFACE TREAT.	REVD		
			TITLE	CHKD	<i>[Signature]</i>	23/5/14
			WINDOW TAPE INSIDE	DRWN	<i>[Signature]</i>	23/5/14
				SCALE		SHEET
					OF	-
			DRG No.			ALT
			BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>			918-13106