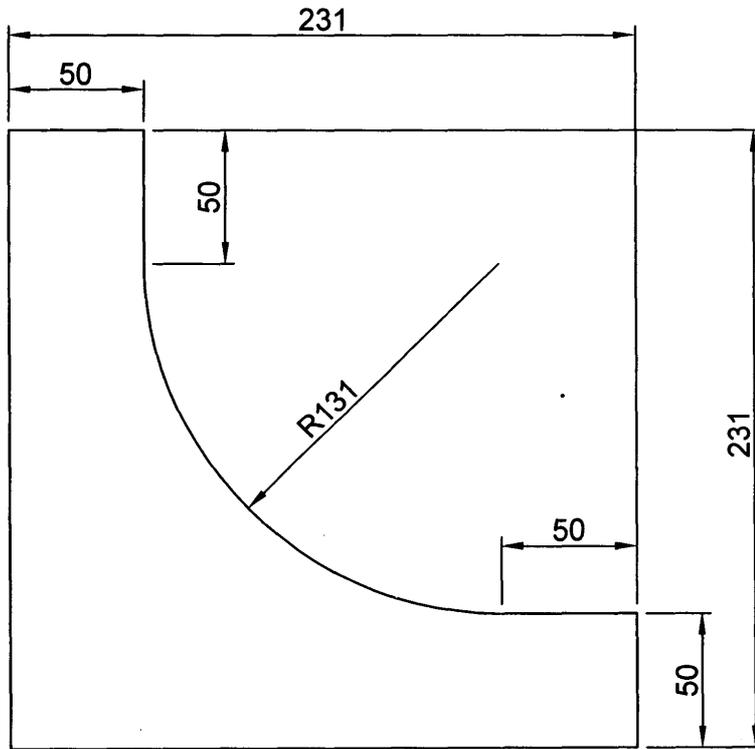


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:

1) MATERIAL: SELF ADHESIVE VINYL FASCAL 400R OPAQUE MATT (REMOVABLE)

UNCONTROLLED

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N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE ROUGHNESS		▽

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
						MATERIAL
			PRODUCT	DMRC RS9		
			REF DRG			
			MATERIAL	VINYL FASCAL 400R		
			HEAT TREAT.	APPD	<i>[Signature]</i>	22/5/14
			SURFACE TREAT.	REVD	<i>[Signature]</i>	22/5/14
			TITLE	CHKD	<i>[Signature]</i>	22/5/14
			WINDOW TAPE OUTSIDE	DRWN	<i>[Signature]</i>	22/5/14
				SCALE		SHEET OF
				DRG No.	918-13105	ALT
			BEML LIMITED			
			AL.T.NO.	ECN NO/CHANGES	DATE	BY
			CHKD	APPD		