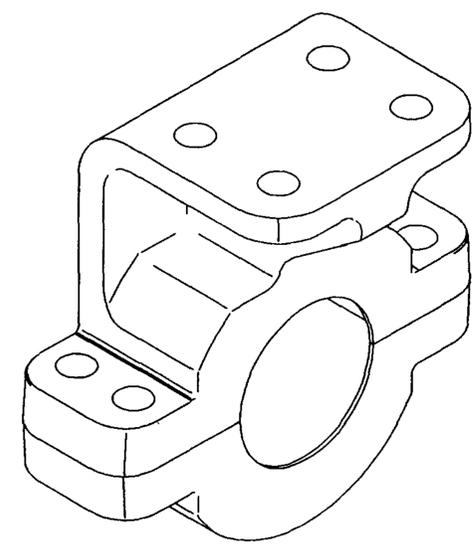
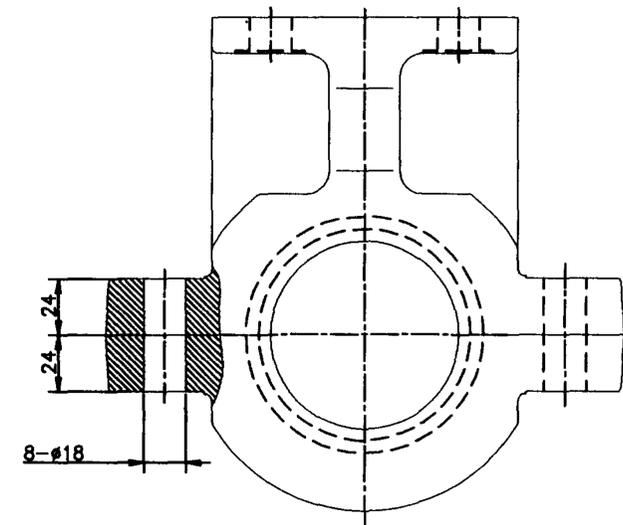
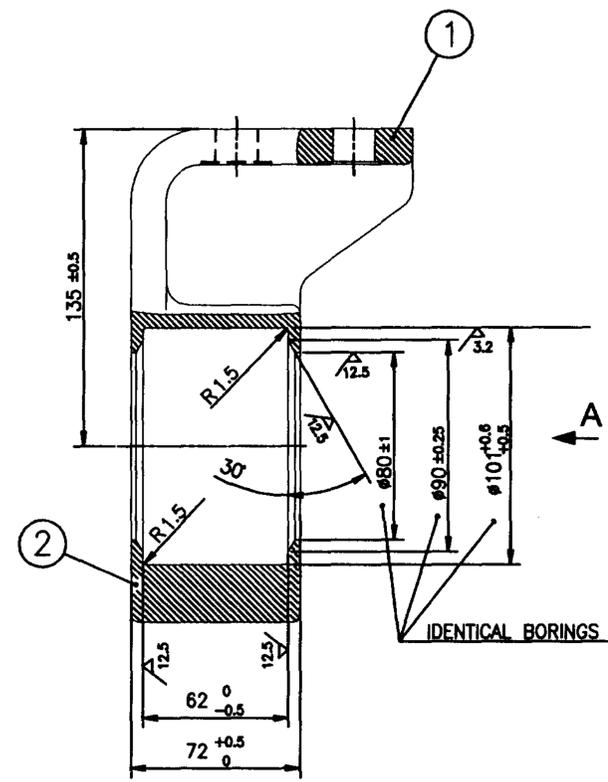


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C									
QUALITY OF WELD JOINTS REF. RD-230 MEDIUM									

PROTO / PILOT / PRODUCTION

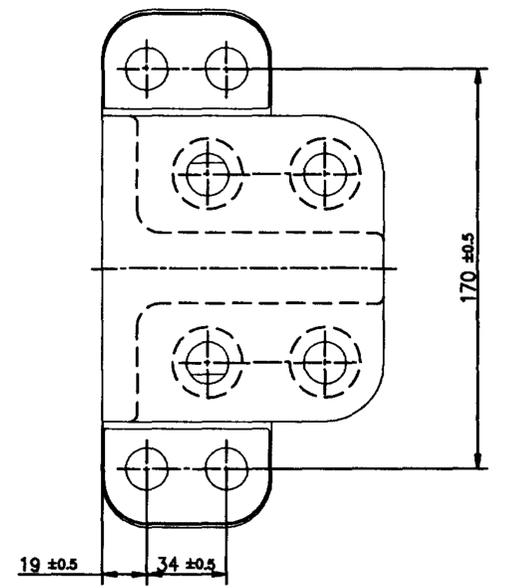


ISOMETRIC VIEW

VIEW - A

NOTE
1. MACHINED SURFACES SHALL BE COATED WITH RUST PREVENTIVE FLUID TO IS: 1154-2000

UN CONTROLLED COPY



GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.2	1.5
SYMBOL	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
SURFACE ROUGHNESS												

2	1	909-82106	ANTI ROLL BRACKET (BOTTOM)						
1	1	909-82105	ANTI ROLL BRACKET (TOP)						
SL No	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD / IS STD	WL.Kg	MATERIAL		
DETAIL PARTS							PRODUCT		
							METRO BOGIE		
							SURFACE TREATMENT		
							APPROVED	JP	5.1.08
							CHECKED	GSK	5.1.08
							DRAWN	ILYAS	4.1.08
							REF DRG	1205	
							SCALE	1:1	SHEET
							2	909-82401	M/T
							QTY	NEXT ASSY	MODEL
							TITLE	DOUBLE BEARING ASSY.	ALT
							DRG No.	909-82017	Wt (Kg)
									10.2

beml BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075