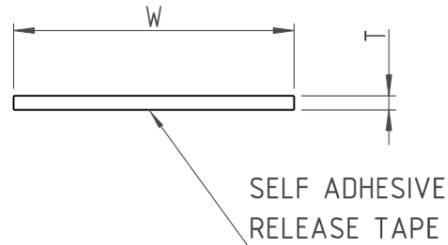
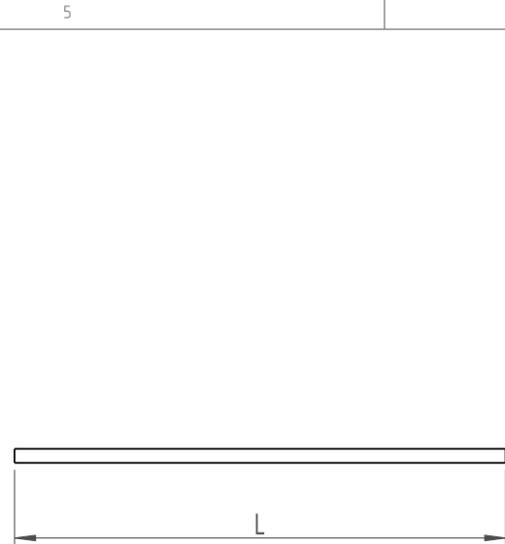


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GRADE No.	VALUE	SYMBOL
N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽



Sl. No.	PART No.	L (LENGTH)	W (WIDTH)	T (THICKNESS)
1	909-16148-1	1240	30	1
2	909-16148-2	1420	35	1
3	909-16148-3	1500	38	2
4	909-16148-4	1240	50	3
5	909-16148-5	2018	61	3

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: **PROTO/PRODUCTION**

UNCONTROLLED

NOTE:

- ALL DIMENSIONS ARE IN mm.
- THE FLOOR PACKING SHALL BE SILICONE RUBBER WITH SELF ADHESIVE RELEASE TAPE AND SHALL CONFORM TO THE PTS DOC.No. GR/TD/1766.
- FLOOR PACKING COLOUR SHALL BE BLACK.
- THE FLOOR PACKING IS PASTED ON THE STAINLESS STEEL, 2B FINISH SHEET AND ACCORDINGLY THE ADHESIVE SHALL BE COMPATIBLE.
- THE PEEL ADHESION OF THE ADHESIVE SHALL BE MINIMUM 30N/25mm.

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
△			PRODUCT	DMRC BG METRO CARS		
△			REF DRG	-		
△			MATERIAL	-		
△			HEAT TREAT.	APPD	<i>K. Mohith</i>	27/05/2020
△			SURFACE TREAT.	REVD	<i>R. P. Srinivasan</i>	27/05/2020
△			TITLE	CHKD	<i>R. P. Srinivasan</i>	27/05/2020
△			FLOOR, PACKING	DRWN	<i>K. Mohith</i>	27/05/2020
△				SCALE	1:1	SHEET 1 OF 1
ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No. 909-16148

