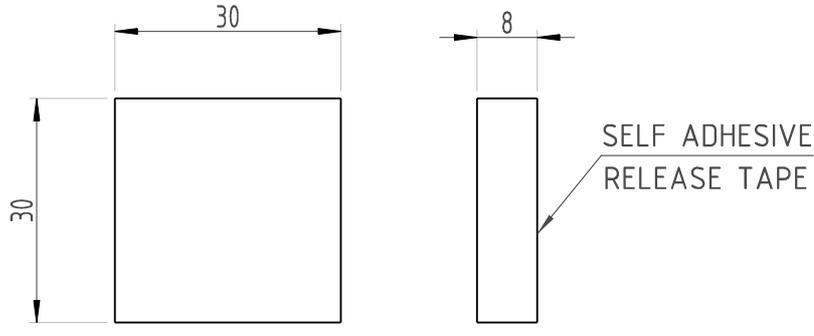


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS: <b>PROTO/PRODUCTION</b>			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



# UNCONTROLLED

**NOTE:**

1. ALL DIMENSIONS ARE IN mm.
2. THE FLOOR PACKING SHALL BE SILICONE RUBBER WITH SELF ADHESIVE RELEASE TAPE AND SHALL CONFORM TO THE PTS DOC.No. GR/TD/1766.
3. FLOOR PACKING COLOUR SHALL BE BLACK.
4. THE FLOOR PACKING IS PASTED ON THE STAINLESS STEEL, 2B FINISH SHEET AND ACCORDINGLY THE ADHESIVE SHALL BE COMPATIBLE.
5. THE PEEL ADHESION OF THE ADHESIVE SHALL BE MINIMUM 30N/25mm.

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE		▽
ROUGHNESS		▽

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
						MATERIAL
			PRODUCT	DMRC BG METRO CARS		
			REF DRG	-		
			MATERIAL			
			HEAT TREAT.	APPD	<i>[Signature]</i>	27/05/2020
			SURFACE TREAT.	REVD	<i>[Signature]</i>	27/05/2020
			TITLE	CHKD	<i>[Signature]</i>	27/05/2020
			<b>FLOOR, STOPPER</b>	DRWN	<i>[Signature]</i>	27/05/2020
				SCALE		SHEET
				1:1	1 OF 1	-
			DRG No.			ALT
			909-16147			
			<b>BEML LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS.</small>			0