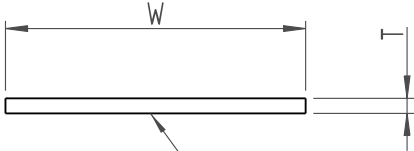
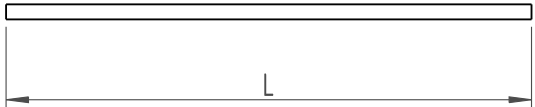


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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
SYMBOL													
SURFACE ROUGHNESS													



SELF ADHESIVE
RELEASE TAPE



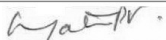
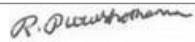

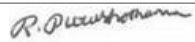
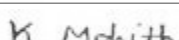
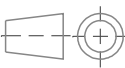

Sl. No.	PART No.	L (LENGTH)	W (WIDTH)	T (THICKNESS)
1	909-16148-1	1240	30	1
2	909-16148-2	1420	35	1
3	909-16148-3	1500	38	2
4	909-16148-4	1240	50	3
5	909-16148-5	2018	61	3

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED

NOTE:

- ALL DIMENSIONS ARE IN mm.
- THE FLOOR PACKING SHALL BE SILICONE RUBBER WITH SELF ADHESIVE RELEASE TAPE AND SHALL CONFORM TO THE PTS DOC.No. GR/TD/1766.
- FLOOR PACKING COLOUR SHALL BE BLACK.
- THE FLOOR PACKING IS PASTED ON THE STAINLESS STEEL, 2B FINISH SHEET AND ACCORDINGLY THE ADHESIVE SHALL BE COMPATIBLE.
- THE PEEL ADHESION OF THE ADHESIVE SHALL BE MINIMUN 30N/25mm.

SL.No.	QTY	PART / STOCK No.				DESCRIPTION			SIZE		COMPANY STD./I.S	Wt. (Kg)	
												MATERIAL	
						PRODUCT	DMRC BG METRO CARS						
						REF DRG	-						
						MATERIAL	-						
						HEAT TREAT.	-	APPD			27/05/2020		
						SURFACE TREAT.	-	REVD			27/05/2020		
						TITLE	FLOOR, PACKING		CHKD			27/05/2020	
						DRWN					27/05/2020		
						SCALE				SHEET	Wt.		
						1:1				1 OF 1	-		
ALT.No.	ECN NO/CHANGES				DATE	BY	CHKD	APPD	DRG No.			ALT	
									 BEML LIMITED			909-16148	