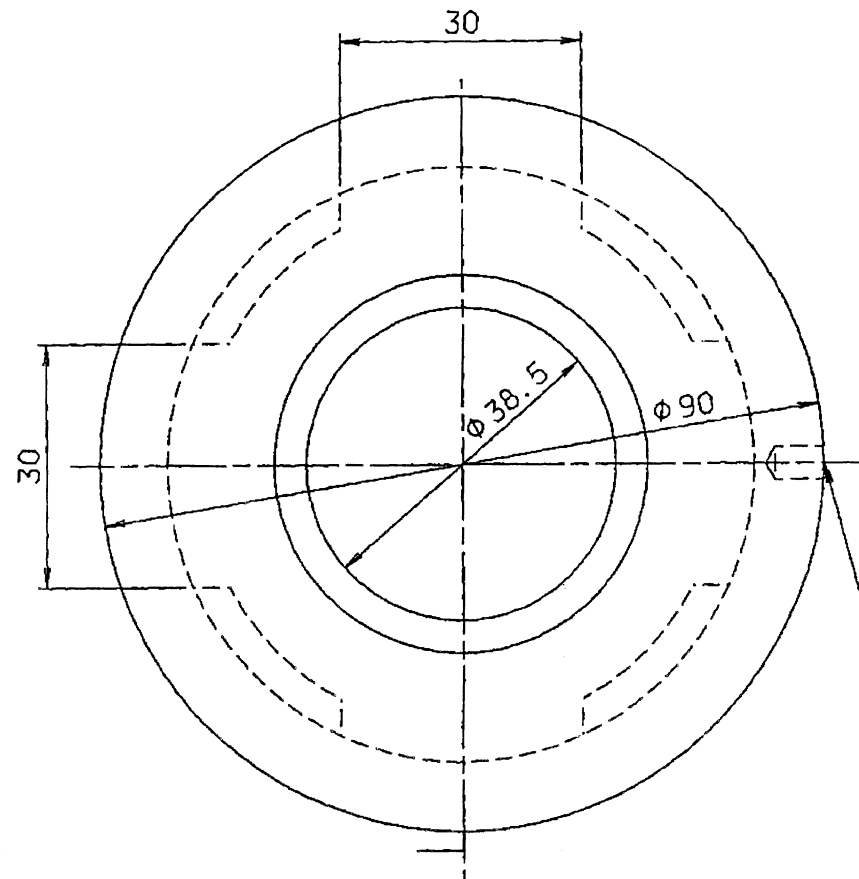


COPY RIGHT & CONFIDENTIAL THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

GRADE No.	VALUE	SYMBOL
N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	

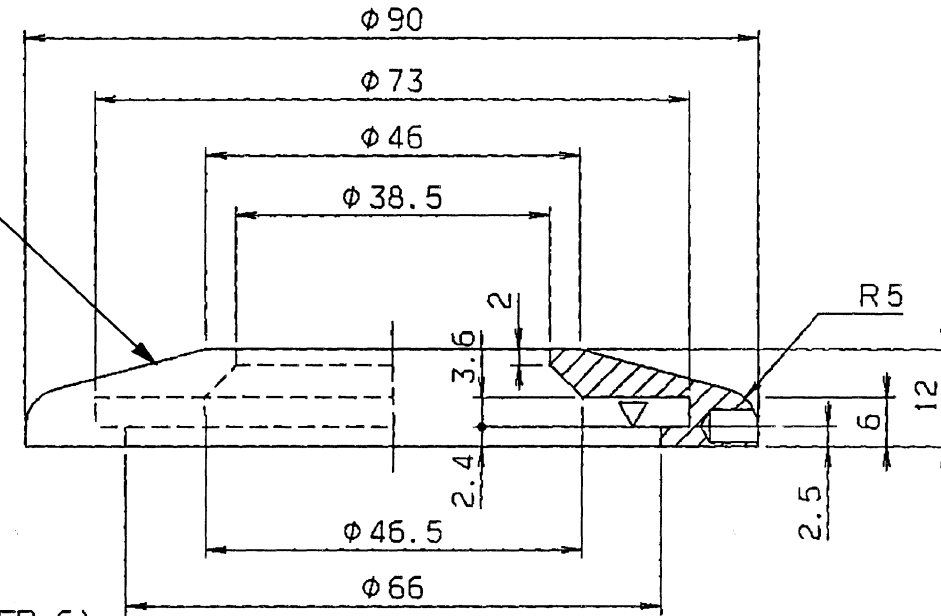
NOTE:

1. REMOVE ALL BURRS AND SHARP EDGES.



Ø4 DRILLE HOLES (DEEP 6)

BUFF FINISHING



SECTION A-A

UNCONTROLLED

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)
					MATERIAL	
			PRODUCT	DMRC BG METRO CARS		
			REF DRG			
			MATERIAL	SUS 304		
			HEAT TREAT.	-	APPD	24/10/15
			SURFACE TREAT	-	REVD	
			TITLE	COVER LOWER		
				CHKD	20/10/15	
				DRWN	PURUSHOTHAMAN	05/09/2015
				SCALE		SHEET
				NTS	1 OF 1	Wt.(Kg)
				DRG No		ALT
ALT.NO	ECN NO/CHANGES	DATE	BY	CHKD	APPD	



BEML LIMITED

909-29102

A3