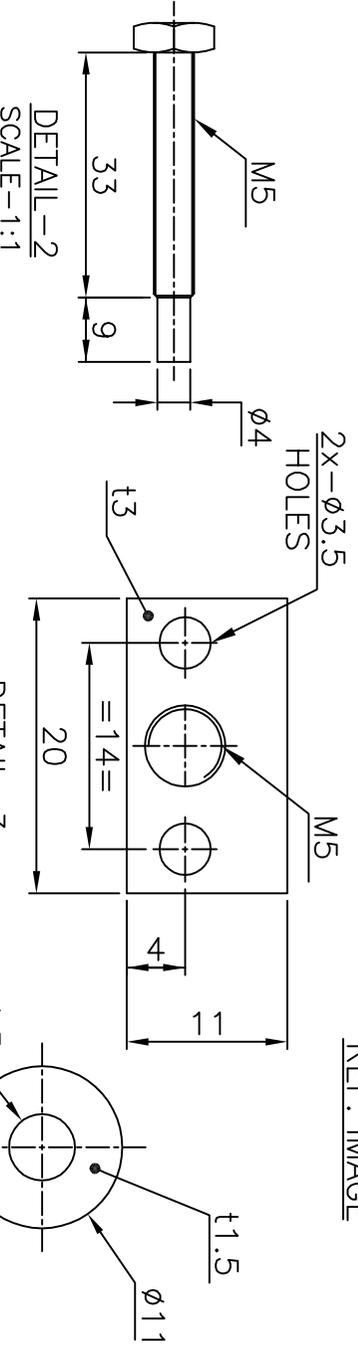
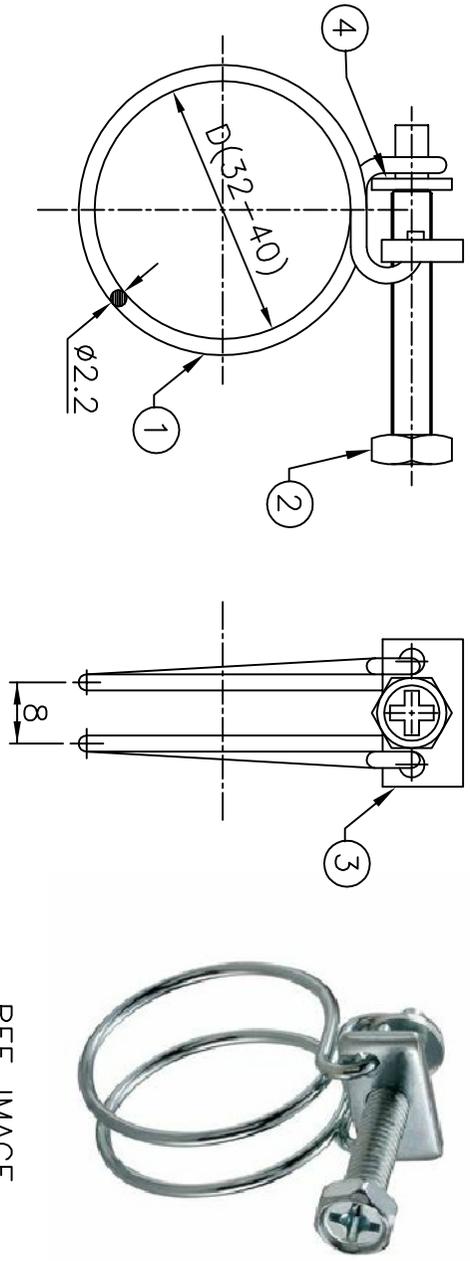


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315 - 1000	1000 - 2000	2000 - 4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCES FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.										
WELDING SHALL BE CARRIED OUT AS PER IS. 9595-96										
STATUS:										QUALITY OF WELD JOINTS REF. RD 230 MEDIUM



- NOTE:**
1. REMOVE ALL SHARP EDGES & BURRS.
  2. ITEM SHALL COMPLY TO TDC DOC NO.5113

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	MATERIAL	COMPANY STD./I/S	Wt. (kg)
4	1	-	WASHER	t1.5	SUS304/AISI304		
3	1	-	NUT PLATE	t3	SUS304/AISI304		
2	1	-	CRS RESS'D HEX HD BOLT	M5	SUS304/AISI304		
1	1	-	CLAMP WIRE	ø2.2	SUS304/AISI304		

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1																																																																																																																																																																																						
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025																																																																																																																																																																																						
SURFACE ROUGHNESS	~	△	△	△	△	△	△	△	△	△	△	△																																																																																																																																																																																						
SYMBOL	~	△	△	△	△	△	△	△	△	△	△	△																																																																																																																																																																																						
ALT.NO.	△	△	△	△	△	△	△	△	△	△	△	△																																																																																																																																																																																						
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