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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

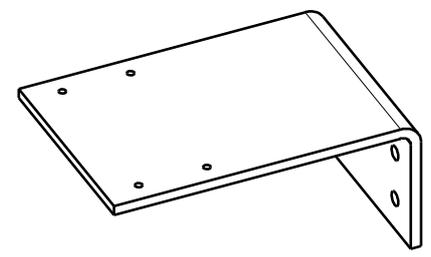
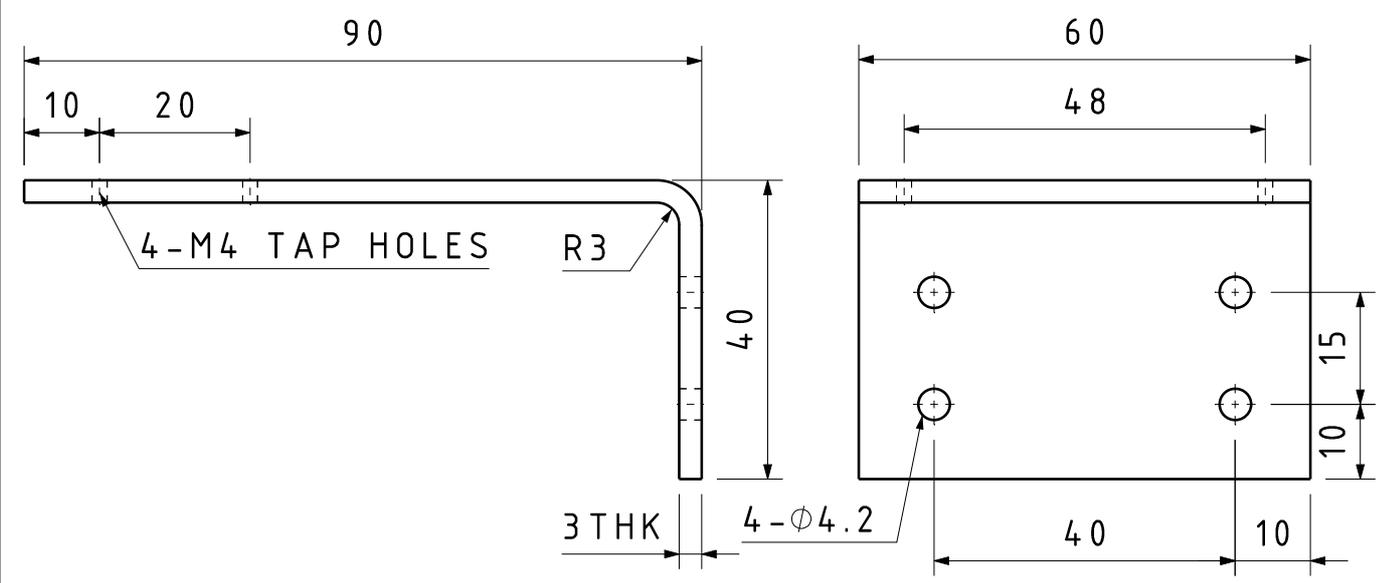
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:



ISOMETRIC VIEW

UN CONTROLLED

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
ROUGHNESS	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	60X124X3THK	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL		
			PRODUCT	DMRC BG METRO CARS			
			REF DRG				
			MATERIAL	SUS304/AISI304			
			HEAT TREAT.	APPD	PVG	08.05.2020	
			SURFACE TREAT.	REVD	DINESH	08.05.2020	
			TITLE	CHKD	DINESH	08.05.2020	
			L-BRACKET	DRWN	SHIVALINGASWAMY	08.05.2020	
				SCALE	2:1	SHEET	1 OF 1
				DRG No.	909-50166		Wt.
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	ALT	

