MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

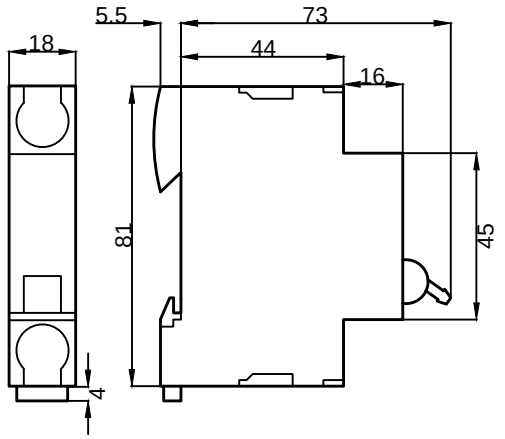
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96 | STATUS:

MCB - 3 AMPS



TECHNICAL REQUIREMENTS:

1. NOMINAL VOLTAGE : 110 V DC
2. VOLTAGE RATING : 127 V DC
3. NO. OF POLES : 1
4. CURRENT RATING : 3 AMPS
5. TYPE OF CURVE : C CURVE
6. BREAKING CAPACITY : 10 KA , ACCORDING TO IEC 947 - 2
7. CONNECTION : TUNNEL TYPE TERMINALS
8. OPERATING TEMPERATURE : -25 °C TO 70 °C
9. MAKE :
   - M/S SCHNEIDER : TYPE : C60H - DC, CATALOGUE NO. : A9N61503
   - M./S ABB : ~~TYPE ; S201M-C3, ORDER CODE : 2C0S271001R0024~~ ~~PART NO. S201M-C3UC ORDER CODE 2CDS271061R0034~~ 1

NOTE:

DIMENSIONS GIVEN ARE APPROXIMATE AND ALL OTHER THINGS ARE AS PER THE MANUFACTURER'S STANDARD

UN CONTROLLED COPY

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
1	ABB PART NO. CHANGED				

PRODUCT	8W DH I&M CAR- MRVC		
REF DRG			
MATERIAL			
HEAT TREAT.		APPD	K.C SHASHIKANTH	24.05.2014
SURFACE TREAT.		REVD	JAYARAMU S	24.05.2014
TITLE	MCB 3AMPS	CHKD	JAYARAMU S	24.05.2014
		DRWN	AVINASH	24.05.2014
		SCALE	SHEET 1 OF 1	Wt.(Kg) 0
BEML LIMITED NEW FRONTIERS. NEW DREAMS		DRG No. 899-21111		ALT 1

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												

SURFACE ROUGHNESS

A4