



ISO VIEW

NOTE

1. FOR OPEN TOLERANCES REFER DRG. NO. ICF/STD-9-0-001
2. ALTERNATIVELY MATERIAL TO IS:2062 E 250 Cu C OR IS:2062 E 250 Cu B MAY BE USED.

REVISION	DATE	CHANGE	APP./BY	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
				VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
				SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
				1. DIMENSIONAL TOLERANCES FOR SHEET -METAL AND WELDED STRUCTURE REF. RD-227	3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244											
				2. QUALITY OF WELD JOINTS REF. RD-230	4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)											
				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
				TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3			

1	1	R101501006	PLATE 274 x 230 x 6 THK IRS M41-97 SEE NOTE-2
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION
PRODUCT			
MEMU 3-Phase / DMC			
APPROVED	Shivakumar H G	10.02.2020	MATERIAL
CHECKED	Shanthakumar V V	10.02.2020	SCALE
DRAWN	Shanthakumar V V	10.02.2020	1:12
TRACED			
STANDARDS			
BEML LIMITED		TITLE	
PRODUCT DESIGN		BASE PLATE FOR APC	
BANGALORE COMPLEX		RECEIVER FIXING BKT.	
		Wt.(Kg)	
		1 OF 1	
		ALT	
		849-83315	