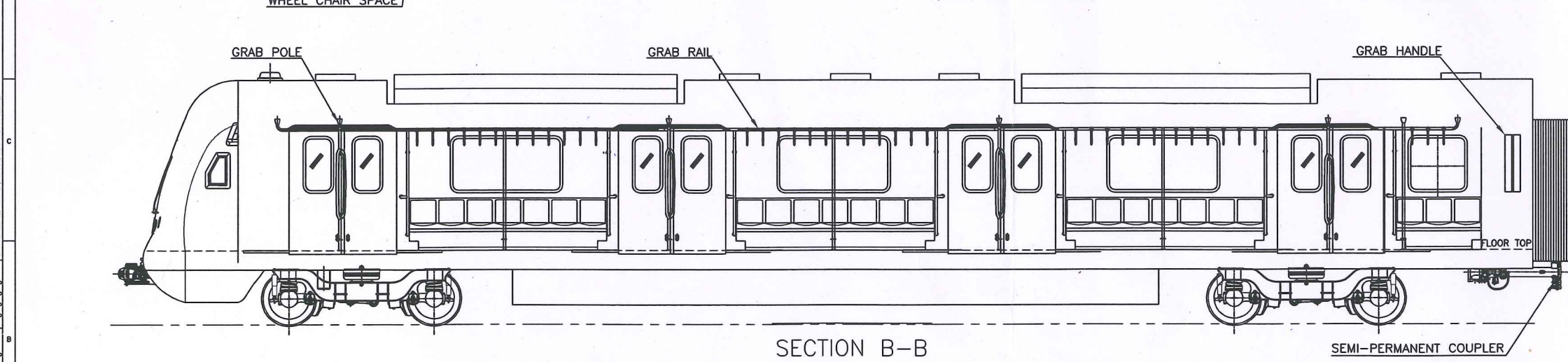
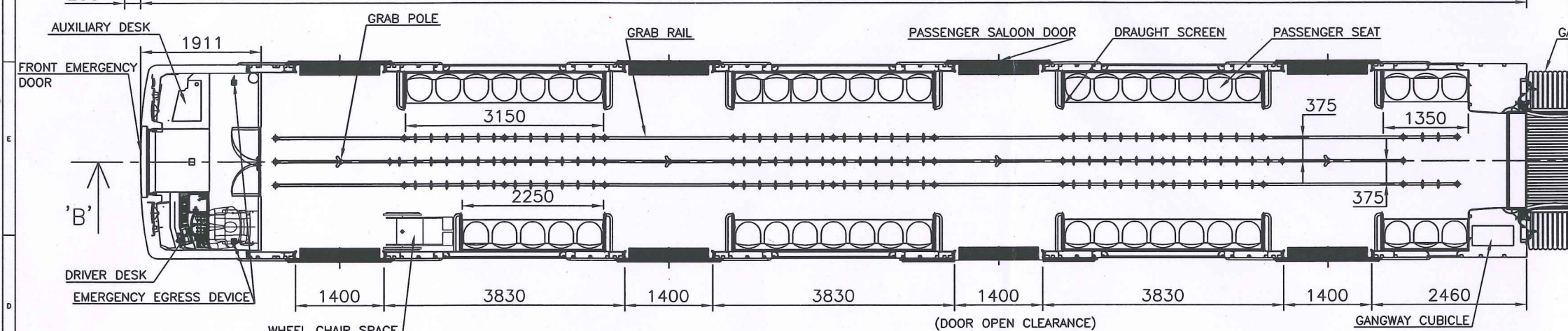
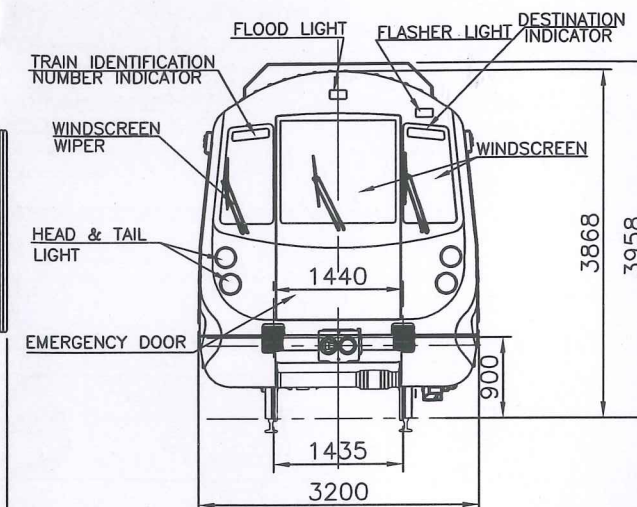
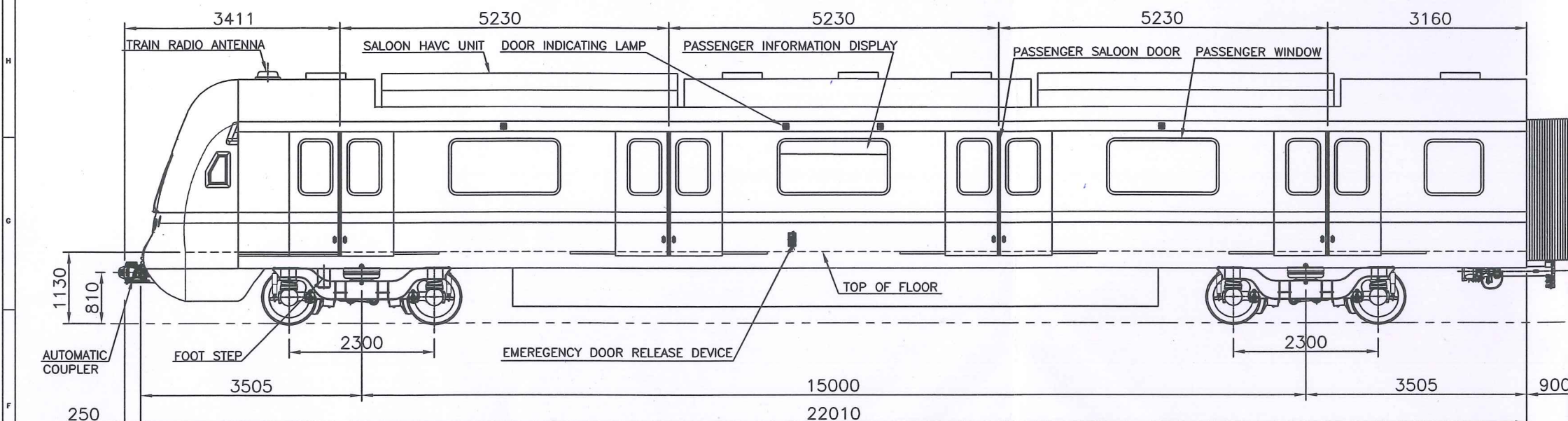


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	TOLERANCE						QUALITY OF WELD JOINTS REF. RD 230 MEDIUM	STATUS	PRELIMINARY
		0 - 6	6 - 30	30 - 120	120 - 315	315 - 1000	1000 - 2000			
		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2			
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCES FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2022 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS 1012.C										
WELDING SHALL BE CARRIED OUT AS PER IS 9595-96										



SECTION B-B

PASSENGER CAPACITY	SEATED	46
	STANDEES(8PERSONS/m ²)	334
	TOTAL	380
WHEEL CHAIR POSITION		1
MAXIMUM DESIGN SPEED		90 KM/H
MAXIMUM OPERATIONAL SPEED		80 KM/H
NOMINAL VOLTAGE		25 kV AC

FOR REFERENCE ONLY

PRODUCT		MUMBAI MTERO CARS - L2 & L7			
REF. ORG.		APPD	BMT	BMT	12.02.19
MATERIAL		REVD	BMT	BMT	12.02.19
HEAT TREAT.		CHRD	BN		11.02.19
SURFACE TREAT.		DRWN	YB		11.02.19
TITLE		SCALE	1:40	SHEET	1 OF 1
		ORG. No.		ALT	
ALT. NO.	ECN NO/CHANGES	DATE	BY	CHG	APPD
BEM LIMITED					525-00002

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