

Bid invitation

Information

Description:ZNT/1060018422/SERVICING DRILL
CENTRE
Bid invitation number:6300034269

Bid invitation rules

Bid invitation currency: INR
Timezone: INDIA
Submission period: 09.10.2020 14:00:00
Opening date: 09.10.2020 14:30:00
Created On: 17.09.2020 06:16:31

Bid invitation text:

1. PAYMENT TERMS: 100% PAYMENT ON 30TH DAY FOR MSE AND FOR OTHERS ON 60TH DAY AGAINST WORK COMPLETION AND CERTIFICATION BY USER DEPT.IF FIRM/FIRMS ARE QUOTING PAYMENT TERMS AS ADVANCE/PROFORMA INVOICE, FIRM HAS TO AGREE FOR GIVING BANK GUARANTEE FROM A SCHEDULED COMMERCIAL BANK FOR 110% OF THEIR INVOICE VALUE, AND THEN ONLY ADVANCE PAYMENT WILL BE MADE. IF FIRM DOES NOT AGREE FOR THE SAME AND ONLY QUOTES FOR ADVANCE/PROFORMA INVOICE, SUCH BIDS ARE LIABLE FOR REJECTION, AND THEIR OFFER WILL NOT BE CONSIDERED AND NEXT LOWEST TECNICALLY ACCEPTED OFFER WILL BE CONSIDERED. THE BG SHOULD BE VALID FOR A PERIOD TILL THE MATERIAL IS RECEIVED AND ACCEPTED BY BEML.
2. PRICES: PRICES ARE FIRM TILL THE EXECUTION OF THE ORDER.
3. DELIVERY TERMS: DELIVERY AS PER BEML SCHEDULE.
4. DESPATCH TERMS: F.O.R. BEML MYSORE
5. RISK PURCHASE CLAUSE: BEML RISK PURCHASE CLAUSE WILL BE APPLICABLE
6. LD CLAUSE: BEML LD CLAUSE WILL BE APPLICABLE IN CASE OF DELAY IN DELIVERY
7. TAXES: FIRM HAS TO MENTION HSN CODE AND APPLICABLE GST.
8. FIRM HAS TO QUOTE ONLY FOR MAKE MENTIONED IN THE TENDER. ANY ALTERNATE OFFERS ARE NOT ACCEPTABLE.
9. QUOTATION SHOULD BE VALID FOR ATLEAST 120 DAYS FROM THE DATE OF CLOSING OF TENDER.
10. ANY AMENDMENT TO THIS TENDER WILL BE PUBLISHED ONLY IN BEML WEBSITE AND NOT IN CPP PORTAL. VENDORS TO NOTE THIS

Any item specific remarks / comments can be mentioned in "Bidders Remarks" column under Item Data.

Please contact our SRM Team for guidance on submission of bids in SRM system.

Phone number: (080) 22963269 / 22963141

E-mail ID : admin.srm@beml.co.in

Please contact Maintenance Department, Mysore Complex for any technical clarifications.

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Phone number: (0821) 2400240

E-mail ID: zs@beml.co.in

Please contact Material Department, Mysore Complex for any commercial clarifications.

Phone number: (0821) 2400277

E-mail ID: znt@beml.co.in

OTHER TERMS&CONDITIONS:

- i) Firm to quote for the complete work, inclusive of Transportation, Lodging and Boarding, any hardware/consumables if required for the servicing/calibration etc.
- ii) Work involved is Labour Charges only.
- iii) Firm has to take full responsibility for any Injury/Accident to workman during working inside BEML Premises. BEML Ltd. in any ways is NOT RESPONSIBLE.
- iv) BEML may provide Coffee, Lunch and Tea prepared in BEML canteen to your Workmen at Actual Cost, during Coffee, Tea and Lunch Breaks.
- v) During the Working period, If any BEML Ltd, property is Damaged by Your Workmen, the prevailing cost of the property will be deducted from your Bill Or Firm has to incur.
- vi) Firm has to complete the Work within 30 days from the date of receipt of Purchase Order.
- vii) Payment will be made based on work completion, against User Department Certification.
- viii) Firm has to arrange for coverage of ESI & PF for its persons.

Attachments:

GENERAL TERMS AND CONDITIONS-Materials

Digital Signature

Bid invitation details

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		Servicing of DC-1 M/c-labour			1 AU

Item long text:

NOTE:

1. The firm has to visit BEML Engine division, Mysore before quoting, to understand the requirement of work to be taken up. Quotation from any firm which has not visited for technical understanding will be summarily rejected.
2. Tools and special equipment required for above works is to be arranged by the firm.
3. Any transportation required during reconditioning has to be arranged by the firm.
4. The work to be carried out at M/s BEML Ltd, Engine Division, Mysore.
5. The firm is responsible for any damages caused to the machine during the course of above works and same to be made good without any extra cost.
6. The firm is responsible for any damages caused to their personnel during the course of above works.
7. The firm to produce ESI and PF for all work men deployed for the subject work as required.
8. 100% Payment will be made after the completion of work against the certification by the maintenance department.

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Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
9.		Canteen facility may be availed at actual cost charged to employees.			

Scope of work for Drill center machine servicing and geometry setting for X, Y and Z axes:

1. Machine Geometry to be checked and readings to be recorded before dismantling.
2. Removal of guards, chip conveyor, telescopic covers etc.
3. Removal of counter balance cylinder, hydraulic pipes, cable drag chain, motors & encoder etc., as per the requirement of work.
4. The firm has to carry out all the electrical works like disconnecting and connecting cables, limit switches etc as required for the subject work.
5. Dismantling of slides by taking out the wipers, jibs, keeper plates, ball screws & nut assembly etc.
6. Inspection of ball screw & nut assembly and reconditioning if required. Reconditioning to be carried out by the firm (including transportation) and payments will be made based on the bills submitted and certification by head of maintenance department.
7. Replacement of TURCITE for guide ways, keeper plates, jibs and axes wherever required.
8. Manual grinding of the flat guides of X, Y and Z axes to clear scoring and maintain the flatness and surface finish as per requirement.
9. Scraping, suiting, aligning the slides and establishing the basic geometry of X, Y and Z axes.
10. Establishing the oil holes and making oil groves on the new turcrite.
11. Assembly of axes.
12. Mounting of all motors & encoders, limit switches etc and Connecting back all the electrical cables and connectors, hydraulic pipes, cable drag chain, motors etc.
13. Run the axes and adjust the backlash as per requirements.
14. Check the Geometry and correct the same as per the test chart.
15. Ensure lubrication of all the axes.
16. a. Replacement of all axes telescopic covers (X, Y AND Z axes) with new one .
b. Replacement of two numbers of counter balance cylinder with new one along with rollers, brackets and chain.
c. Replacement of spindle bearings with new one.
d. Replacement of axes bearings with new one.
e. Replacement of all timer belts (Axes and spindle)
f. Replacement of draw bar springs with new one and ensure the tool holding force to the requirement.
Above items to be supplied by the firm and bills to be submitted at actual.
17. Check for the performance of tool changer and service if required after consultation with the maintenance department.
18. Check for satisfactory working of machine.
19. Fixing of guarding and other removed parts
20. Required spares like turcrite, Araldite, metering cartridges, wipers, lubrication pipes/hoses and any other miscellaneous items required for above works has to be arranged by the firm and bills to be submitted at actual.

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21.		Three number of components to be proved after completion of work for satisfactory results.			
22.		The firm has to provide one year warranty for parts replaced and workmanship for the scope of work. In case of any problem, the same to be attended immediately free of cost.			
	Basic Price		INR	_____	
	CGST - Central GST		%	_____	
	SGST - State GST		%	_____	
	IGST -Integrated GST		%	_____	
2		Servicing of DC-1 M/c-Material			1 AU

Item long text:

Scope of supply for DC-1 Machine Servicing and Geometry setting:

- 1) Supply of telescopic covers for all axes (X, Y AND Z axes) .
- 2) Supply of two numbers of counter balance cylinder with new one along with rollers, brackets and chain.
- 3) Supply of Required spares like turcite, Araldite, metering cartridges, lubrication pipes/hoses.
- 4) Supply of spindle bearings
- 5) Supply of axes bearings(Ball screw end bearings for all axes)
- 6) Supply of timer belts (Axes , spindle and spindle encoder)
- 7) Supply of draw bar springs.
- 8)Any other miscellaneous items required for above works has to be arranged by the firm
- 9) The firm has to submit the bills separately for above materials and payment will be made against the certification by maintenancedepartment.
- 10)100% Payment will be made after the completion of work against the certification by the maintenance department.

Basic Price	INR	_____
CGST - Central GST	%	_____
SGST - State GST	%	_____
IGST -Integrated GST	%	_____