

***Procurement Technical
specification of Cabin
for
BEML High Mobility Vehicle 8x8***

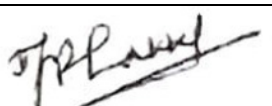
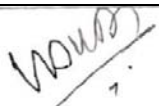
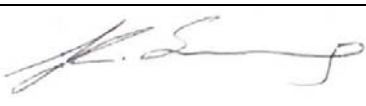


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BEML High Mobility Vehicle 8x8***

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Rev. No.	Page	Details	Date
1	71	Furnishing of 1 no cabin scope deleted	01.07.2020
2	17,18,19, 11 & 73	Deletion of 1. Spares supply, Maintainability features, Services & scope of 170 sets cabin fabrication 2. Workshop manual, part catalogue, user manual & one set of tooling and equipments. 3. Brake & Clutch pedal units (IPU) & Louvers are in BEML scope. 4.Scope of supply.	25.08.2020

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1. GENERAL DESCRIPTION:

BEML High Mobility Vehicle 8x8 is all-terrain vehicle intended for hauling of trailer, transportation of payloads up to maximum weight of 12,000 kg and personnel. On public road the vehicle can haul trailers of maximum weight to 65,000 kg and in rough roads / terrain conditions a trailer of a weight up to 16,000 kg. The vehicle is equipped with a winch and optional additional device that allows working with a snow plough and bulldozer blade.

The vehicle has four axle rows with constant drive of all axles. When overcoming difficult terrain you can use a system which enables, during the driving, to alter (according to terrain character) the tyre inflation pressures.

The unique conception of a four-axle vehicle with a central back-bone tube and independently sprung half-axles and air-cooled engine allows driving in the rough terrains and various climatic zones; with a temperature ranging from – 40 °C up to + 55 °C.



Fig 1: BEML High Mobility Vehicle 8x8

The vehicle body consists of:

- Cabin for driver, Co Driver, 2 nos. emergency seats and with berth
- Vehicle platform body

Refer Appendix B for Pictorial views.

To the front frame there is an attached all-metal two-door tilting cabin for driver and crew. In the cabin roof there is a tilting rectangular hatch / manhole. The cabin has hydraulic lock mechanism on both rear LH & RH. The tipping of the cabin (after

unlocking) is done with the help of a hydraulic cylinder and hand pump located on the LH side behind the driver's cabin. The driver and co-driver's seats are adjustable with 3 point seat belt. There are two emergency seats for two persons and this seat is fitted with lap belts. During the driving all crew including driver and Co driver must be tied with safety belts. On the instrument panel, firmly connected to the cabin front wall, there are check instruments and elements serving for the vehicle control.

2. SCOPE OF WORK:

Development of Driver's cabin for BEML High Mobility Vehicle 8x8, Fabrication, Pre-treatment, CED dip paint & top coat, Furnishing of cabin aggregates, Interior ABS Trims, Installation and internal testing. Ref. Appendix D for Details.

3. CABIN STRUCTURE:

The cabin shall have all driving controls on right hand side. It shall be made from cold rolled deep draw steel sheets with metal panel, sleeper cab type, drop down (ready to fit on chassis); with two doors for cabin and one front wind shield partitioned in the centre, with two fixed windows on the side panels; as shown in Fig 1.

Driver cabin should be equipped with laminated glass / toughened glass at the following places:

- a) Driver Cabin Front split Windshield (LH and RH) with laminated glass
- b) Driver, Co Driver Door Window toughened glass with raising and lowering mechanism
- c) Rear wall fixed window toughened glasses
- d) Side wall fixed window toughened glasses

Front windshield glass is made with multi layered safety glass and the side and rear windows with toughened safety glass. The cabin is sealed against entry of dust and is to be waterproof for shower test, as per IS: 11865-2006.

The detailed arrangement is as shown in Dwg No: 160 9 9985 9 874

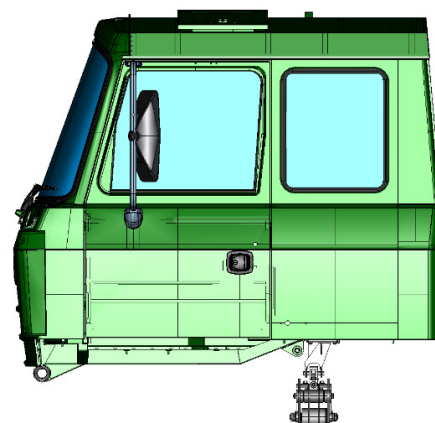


Fig 2(a) : Side View of Cabin

Cabin should be provided with 2 doors for the entry and egress of Driver & Co-Driver.

Each Door should be equipped with major items having following features

1. Window raising / lowering mechanism
2. Suitable door locking mechanism as per CMVR requirements
3. Handles on the door for Firm Holding
4. Door Hinges as per CMVR requirements
5. Pockets for storing water bottles (2 nos. 1 ltrs each)
6. Cigarette ash tray (1 no)
7. Suitable sealing on the door panel to prevent water ingress, dust ingress
8. Inner surface of the door to be provided with ABS trims and suitable sound / vibration damping materials.

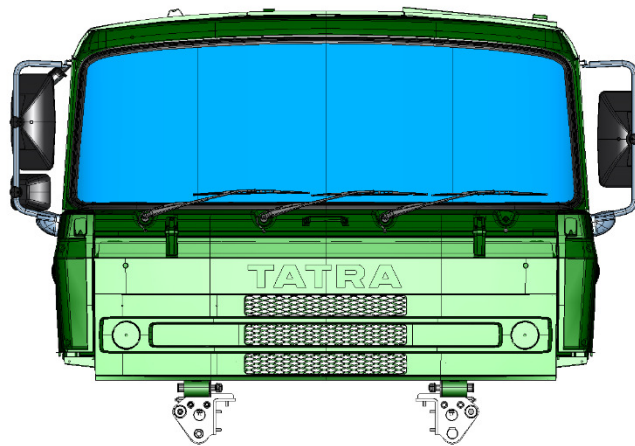


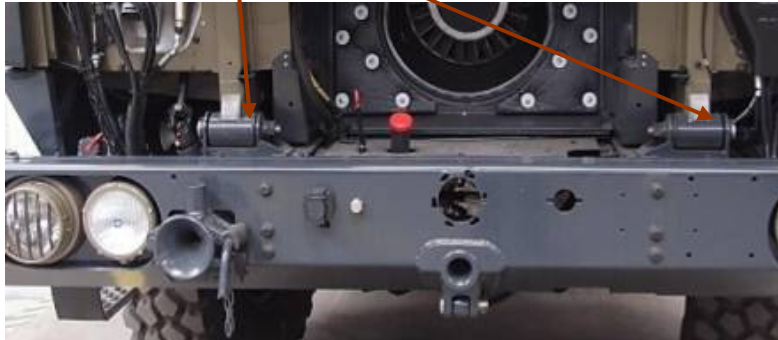
Fig 2(b): Front View of Cabin

The cabin is sealed against entry of dust and water. There are three hinged sun visor screens on top of the front glass for screening against sunlight. There is a manhole (Roof Hatch) in the roof which could be closed. The lid of the manhole is held against a spring stop in the open position and clamped by a bolt in the closed position.

4. CABIN MOUNTING:

1. Mounting of the swing cabin onto the frame is done using sleeves in the front and rubber bushing at the rear. Clamping of the cabin in the running condition is done by a control mechanism from the left side.
2. The detailed front mounting as shown in Dwg No: 160 9 9985 9 874
3. The cab lock release mechanism has to be of mechanical linkages arrangement (Tie-rod & Lever to secure the Cabin). Hydraulic system for tilting mechanism of the cabin and Cabin mountings with lock arrangement to be provided.

Front mount



Rear mount

5. CABIN INTERIORS:

1. Engine tunnel profile and dimensions of the existing arrangement is to be provided as given in fig shown below. Detailed rear cutout for engine profile as shown in Dwg No: 160 9 9985 9 874
2. The tunnel bottom is to be covered with thermal insulation of 40 mm thick placed between external & internal panels. The storage provision to be provided below sleeper berth.
3. The Gear Shift Lever (GSL) is to be mounted on the engine tunnel as shown in fig below.

Gear Shift Lever



Adjustable/ Collapsible steering column

Fig 4: Gear Shift Lever (GSL)

4. The cut out details for GSL on engine tunnel as shown in Dwg No: 160 9 9985 9 874
5. High & low speed gear pre selector switch should be provided on the dashboard.

6. The parking brake and controls for drive selection has to be placed on the tunnel (driver side) as shown in fig below:



Fig 5: Parking brake and controls for drive selection

7. Also, individual switches (Piano Type) have to be provided in dashboard for drive selection as shown in fig below.

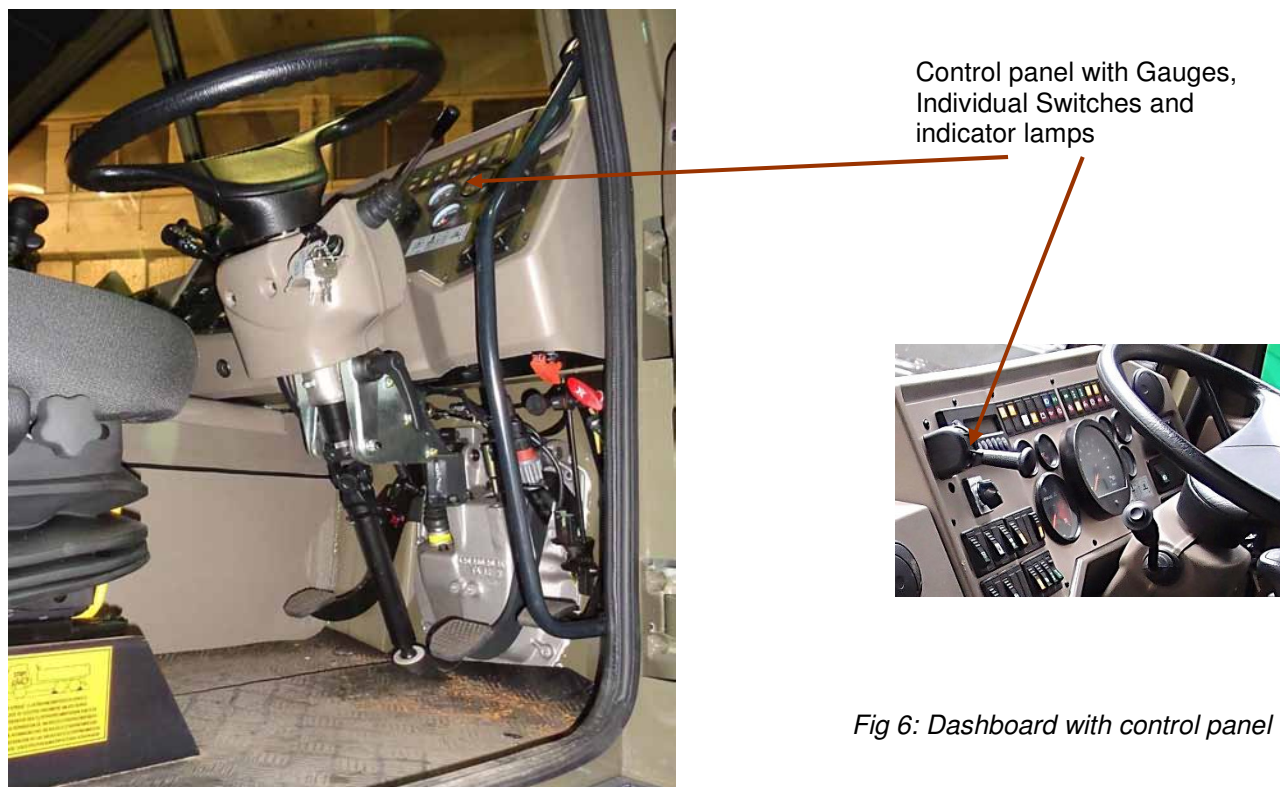


Fig 6: Dashboard with control panel

8. The sleeper berth with width of 560mm each for better comfort. Positioning of berth at inside rear wall driver compartment.

9. The duct for Heater is presently available only for legroom area of Driver & Co-driver. Provision should be made for adding louvers to deliver air to face of driver, co-driver and demisting to be done. Air duct (ABS trim) has to be used for engine cooling riveted to engine tunnel as per existing arrangement. Climate control facility to be provided.
10. Accelerator pedal shall be of mechanical type.
11. The clutch and brake pedals are of pendant type as illustrated below figure. Vendor can upgrade suitable Brake and clutch pedal meeting the CMVR norms.

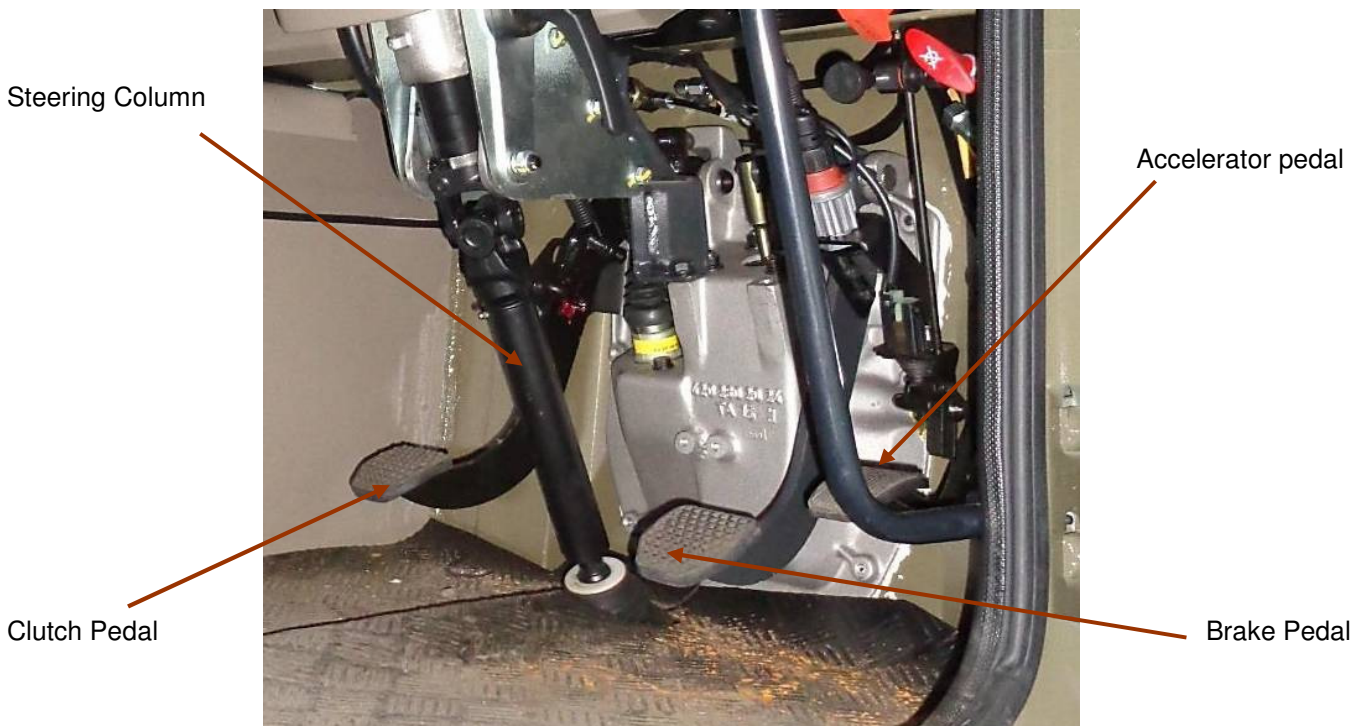


Fig 8: Controls of various systems

12. The cut out details for Steering column as shown in Dwg No: 160 9 9985 9 874
13. A provision has to be made for diesel fired heater of 2 KW/24V system exhaust pipe mounted below floor panel on RH side.
14. Wind screen washer tank (5 ltrs capacity) shall be mounted on the LH side floor panel (near co-driver leg room).
15. Provision to be made for storing of first aid box, fire extinguisher bottle inside the cabin
16. Engine compartment lamp shall be provided to facilitate servicing of engine.
17. Mounting brackets for NBC system to be provided.

Front Cowl:

1. Covering front bonnet cover with Mesh for cooling of engine.
2. Front bonnet release will be push/pull with locking system.
3. The systems & accessories mounted inside the front cowl are shown in pictures below:



Fig 18: System & accessories mounted inside the front cowl

4. Oil heating equipment is placed on the front cowl.
5. Hinged front cowl to be provided with mechanical stay to facilitate working on the front mounted equipments

Roof hatch:

1. The roof hatch has to be of rectangular in shape placed above co-driver seat as shown in fig. 9

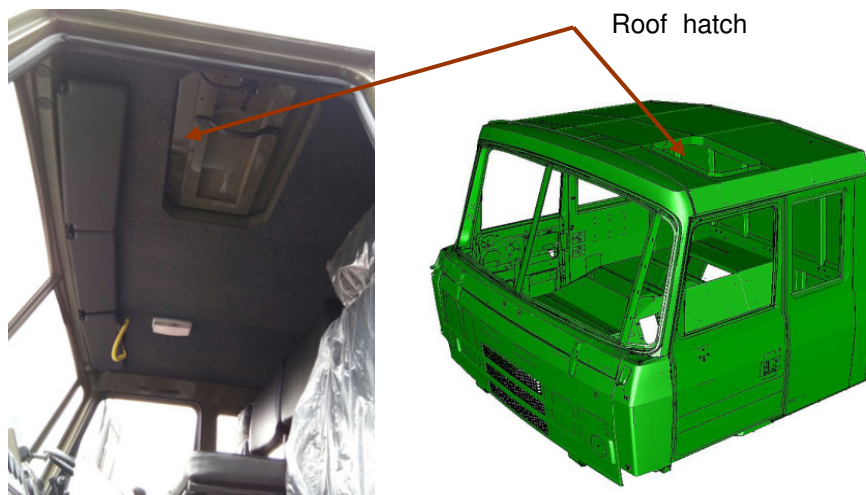
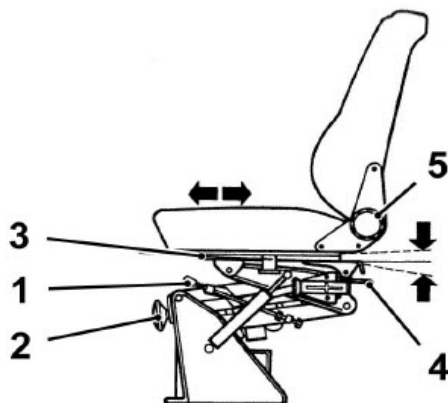


Fig 9: Roof hatch

2. The detailed roof hatch cutout details as shown in Dwg No: 160 9 9985 9 874
3. Stamped sheet metal with reinforcement sheets/plates to be provided.
4. Hard board with ABS trims to be provided.
5. Roof hatch to be provided with spring loaded pull type lock for closed condition.
6. Rubber & pressed panel to be provided for sealing during closed condition.
7. A handle to be provided for roof hatch open & close operation.

Driver's Seat:

The driver's seat as shown in fig. below, it should be of adjustable according to the driver's requirement and is to be adjustable in forward - Reverse, Top - Bottom directions. Driver's seat should be capable of being adjusted in height (+/- 100 mm) as well as horizontally (+/- 100 mm) as per leg length of the driver. Supplier can suggest CMVR approved seats and provide suitable mounting provision in the cabin. The seats are to be covered tightly with artificial leather. Two seater crew seats with leather upholstery with safety belts are to be fitted over engine cover. Driver seat and Co Driver seat with three point seat belts meeting CMVR norms need to be provided.



2 Crew Seat



Co-Driver Seat



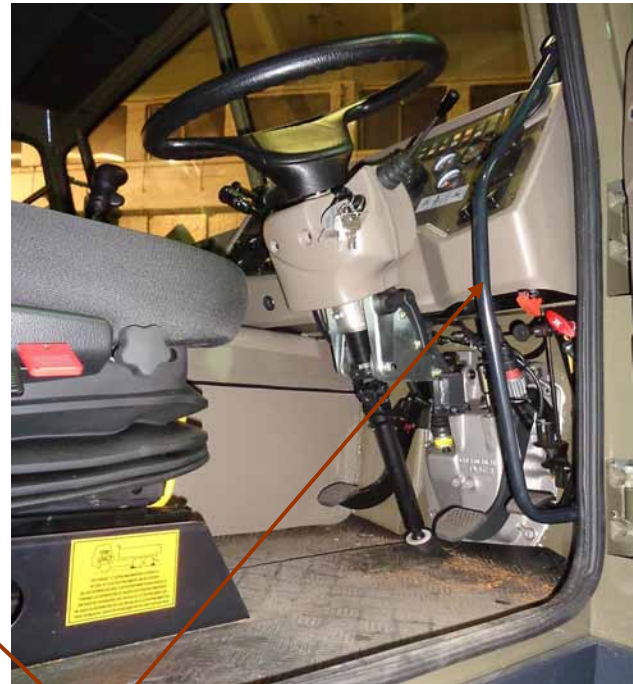
Driver Seat

Fig 10: Seats

6. CABIN FITMENTS & ACCESSORIES:

LH/RH Side Fitments:

1. Coat hanger & holder clips have to be provided.
2. Rigid type handles shall be provided on "A" & "B" pillars for ingress driver & crew members, meeting the CMVR requirements.
3. A suitable insulation shall be added between outer skin & interior ABS trim.
4. Interior lamps to be fitted above the door cut meeting the CMVR requirements.
5. Flexible type Map Reading Lamp to be provided in front of Co driver seat.



Rigid Handle

Bulk head & Front Panel Fitments:

1. Clutch & Brake Assy: Integrated Pedal unit consisting of Clutch and Brake pedal, meeting the CMVR requirements.
2. Engine idle speed and engine shut off lever has to be fitted on the dashboard.
3. The steering column assy meeting CMVR norms.
Necessary trim for steering column assy has to be provided.
4. The cut out details of steering column as shown in Dwg No: 160 9 9985 9 874
5. The column is to be fitted with a steering wheel of diameter 500/475 mm.
6. Single Lever combination switches to be used as shown in fig below:



Fig 11: Steering Wheel and Single Lever combination switches

7. Mechanical linkages for operating fresh intake through louvers inside cabin.
8. Four demister vents to be provided.
9. Two numbers of windshield wipers with three speed controls & linkages shall be provided.
10. Two handles to be provided on cabin front end for windshield cleaning.
11. Engine oil temperature dependent heater to be used.

Roof Fitments:

1. A search light to be fitted on the roof of cabin which can be operated by the driver

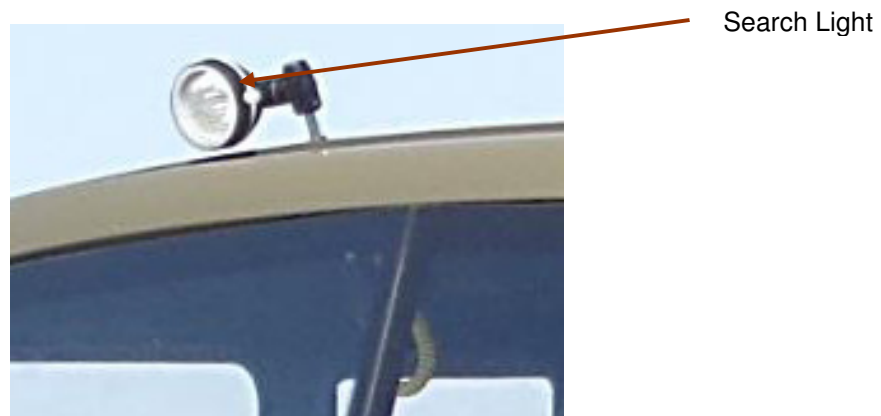
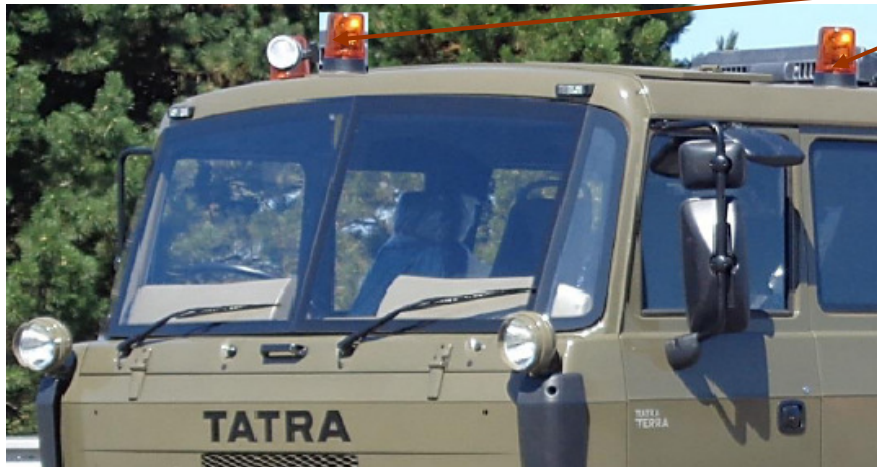


Fig 12: Search light fitted on cabin roof

2. Two beacon lamps with metal guards to be provided diagonally at RH front corner & LH rear corner



Beacon Lamps

Fig 13: Beacon lamps with metal guards fitted on cabin roof

3. Two handles are to be provided inside the cabin on the roof for use by the crew members seated on the Co Driver seat.



Handle

Fig 14: Handle location inside the cabin roof

4. Three sun visors to be provided (with provision for angular movement)



Sun Visors

Fig 15: Sun Visors location

5. Bracket to be provided for air intake mounting on roof.
6. Stopper (rubber & strip) to be provided to lock hatch during fully open condition.

7. LMG Gun Mount provision to be provided on top of roof near the hatch.
8. Gun mounting clips / Gun butts mounting provision to be provided.

Rear Panel Fitments:

1. Air intake with mounting bracket has to be provided on RH side.



Air intake
with Mtg
Brackets

Fig 16: Air intake with mounting Brackets

Other Fitments:

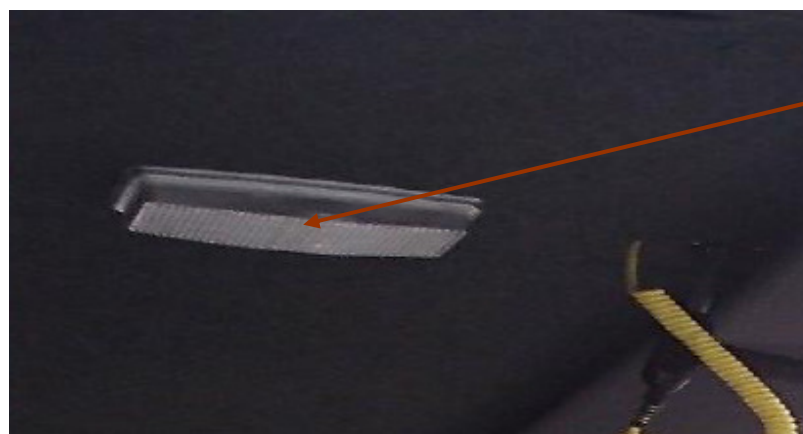
1. Box for holding documents and folders, to be placed behind the seats of driver and co-passenger.



Box for
documents

Fig 19: Box

2. Roof lighting to be placed on top of right door.



Roof Lamp

Fig 20: Roof lamp

3. LH & RH direction indicators, two on the sides and two on the front hinged cowl to be provided meeting CMVR norms.

Direction
indicators



Side indicators

Fig 21: LH & RH direction indicators

4. Control Unit with knobs for the operation of centralized tyre inflation system (CTIS) should be provided on the panel to LH side of Driver, for the inflation/deflation of tyres at driver cabin.
5. Search light with the additional accessories to be provided
6. Storage space for documents to be provided on the inner side of doors.
7. Adjustable rear view mirrors to be provided on both sides.
8. Suitable bracketary to be provided for mounting of NBC filtration unit below the berth
9. Control Unit with knobs for the operation / engagement of Axle differential lock and Inter-axle Differential Lock to be provided on the panel to LH side of Driver.
10. Exhaust Brake engagement lever should be provided near the driver's seat.
11. Location for holding infrared equipment "PNV-57" on the floor left part of engine cover under the fixed bed to be provided.
12. Electric horn, Head lamp with leveler, Wide angle & proximity mirror etc., should be provided meeting CMVR requirements.

7. CABIN INSULATION:

The floor of the cabin is plain and made of steel plate with internal anti-vibration isolation, with rubber matting. External surface of the floor is also provided with anti-vibration coating. Holes for draining of any water that may enter are provided on the front part of the floor along with suitable rubber plugs for closing.

Parts of the floor of the driver's cab form the cover for the engine. On the outer surface of the cover away from the engine with thermal and sound insulation.

Floor Mats



Fig 22: Floor Insulation

The floor mats are of 3 piece construction to be provided with 10 mm thick insulation. Artificial leather to be used on the tunnel surface. Also, rubber sheets with anti skid surface to be provided in emergency seat leg room.

8. DIMENSIONS OF CABIN:

Main dimensions and weight for cabin are indicated below for ref.

Length	:	2107 mm
Width	:	2500 mm
Height	:	1850 mm
Weight	:	770 \pm 5% kg

The dimensional details of cabin as shown in Dwg No: 160 9 9985 9 874

9. ELECTRICAL AND ELECTRONIC SYSTEMS:

Details as per Appendix - C

10. PAINT DETAILS:

Pre treatment CED painting and top coat painting as per CSN 5450 KHAKI (OG Green) Colour Type: AKRYL LV EM 020 - SYMPO, Minimum thickness 55 microns.

11. SHOWER TEST:

Shower test for Cabin to be conducted as per IS: 11865-2006.

12. PACKING & FORWARDING:

The Equipped cabin assy. to be packed to overcome transit damages.

13. ACCEPTANCE CRITERIA:

The stage inspection & acceptance of Cabin assembly will be carried out in two stages as per mutually agreed ATP as indicated below:

1. Stage inspection: Cabin structure will be inspected as per the approved drawing. Welding checks, Inspection measuring fixtures and DPT Test report to be submitted.
2. BEML team & Inspection agency will participate and witness the Factory Acceptance Test (FAT) at Supplier premises, before dispatch.
3. Cabin will be integrated on 8x8 truck chassis at BEML premises. The inspection checks & performance evaluation by road trials will be carried out along with the Inspection agency.
4. Developed Driver's Cabin will be checked jointly by BEML Team and Inspection Agency as per Acceptance Test Plan Doc No. BEML/GA/R&D Defense/ToT-CAB/ATP/004 Dt: 28.05.2020. During inspection if any snags are reported, vendor should carry out Rectifications / Modifications to address the snags and meet the technical requirements.

14. WARRANTY:

The supplier shall be responsible for any defect or failure of components of cabin due to defective design, material or workmanship for a period of 24 months from the date of acceptance of the cabin.

The repair and/or replacement of failed components and equipment and installation of repaired/replaced components/equipment shall be taken by the supplier on his own charge at the Site.

The supplier shall bear custom duty, freight charges and all other expenses involved in collection of defective components and equipment from the Site, and transportation to the manufacturer's works in India and its return to site after rectification.

Further, should any design modification be required to any of the component or equipment as a consequence of failure analysis, the period of 24 months shall commence from the date when the modified part is commissioned into service and modification shall be carried out free of charge.

The supplier shall carry out all replacement and repairs under the warranty promptly and satisfactorily on notification of the defect by BEML.

15. SCOPE OF SUPPLY:

1. On receipt of PO, Supplier has to acknowledge and come out with an action plan for execution of the work involved with timeline.
2. On receipt of PO, BEML will provide 2D manufacturing drawings, process documents in PDF format.
3. All technical information /specifications regarding all the accessories fitted outside and inside of the cabin will be provided by BEML.
4. Supplier has to provide work status report covering the development aspects, manufacturing activities on monthly basis.

16. PROJECT SCHEDULE:

This comprises of following phases & shall be executed as per terms & conditions mentioned in SO:

1. Re-engineering, Development & Inspection of cabin at Supplier premises
2. Integration, Testing, Commissioning and Training at BEML premises
3. Road / Field Trails of the integrated vehicle

17. CABIN STRUCTURE WELDING DETAILS:

The basic used sheets are made of Deep drawing steel with cold rolled sheets.



Door:

- Outside and Inside door sheets - 1mm Thick.
- Pocket - 0.9mm Thick.
- Reinforcement - 2mm Thick.

Side Wall:

- Outside and inside side wall sheet -0.9mm Thick.
- Beside roof sheet -1mm Thick.
- Parts of Door sheet -1.5mm Thick.
- Door case sheet - 2mm Thick.

Front part:

- Outside window sheet -1mm Thick.
- Crossbar under window sheet -2mm Thick.

- Cross bar above window sheet -1.3mm Thick.
- Window column sheet - 1.3mm Thick.

18. PROJECT DELIVERABLES FROM SUPPLIER:

1. Fully furnished cabin assembly & Welded structure cabin, qty as indicated in the Supply order.
2. Inspection & testing of cabin to be carryout at supplier premises.
3. Reports of the Factory Acceptance Test (FAT) and check sheets to be provided along with the supply.
4. Material Certification and Staff Qualification documents for fabricated items to be provided along with the supply.
5. One set of soft copy and hard copy of all above documents to be provided.

19. APPENDIX - A

TECHNICAL INFORMATIVE DATA ON BEML HIGH MOBILITY VEHICLE 8X8

a. Cabin Dimensional Data:

1. Main dimensions and weight for Cabin:
 - a. Length - 2107 mm
 - b. Width - 2500 mm
 - c. Height - 1850 mm
 - d. Weight of outfitted cabin - 770 kg \pm 5%
2. Overall dimensions with Cabin mounted on Chassis:
 - a. Overall Width : 2500 mm
 - b. Overall Height : 3000 mm
(Over cabin hatch)
 - c. Height over beacons : 3100 mm

b. Technical data of Clutch, Gearbox, Differentials, Steering & Brakes:

Adjustment Data

Clutch pedal play..... 4 mm min., 11 mm max.
(measured in vertical plane)

Necessary clutch control force..... 195 N Max.

Gear ratio:

Gear 1 2 3 4 5 R with **High** and **Low** speed selector

Transfer Gearbox

Type..... Two-stage, step-down type, with gears in constant mesh, shifting of both the gear speeds and neutral is done by gear coupling in electro-pneumatic system

Mechanism on transfer gearbox case of gear speeds shifting, drive and engagement of winch with driving shaft

Differentials

Differentials Torque divider, two inter-axle differentials and four independent axle differentials. All differentials have three couples of satellites.

Differential locks engaged by shifting gear couplings controlled by

Pneumatic working cylinders and pneumatic cocks

Steering

Type Mechanical, power-assisted with hydraulic

Steering gearbox cylinder
With worm and one steering finger carried on
needles in bushing
Overall number of steering wheel revolutions
to achieve full steering lock 5 2/3
Diameter of steering wheel 475 mm
Steering wheels play max. 18° with engine running

Brake System

Operating air overpressure 830 ±20 kPa (8.3 ± 0.2 kg/sq.cm)

Service Brake

Type Two-circuit type, foot operated, pneumatic,
with
Single hose indirect acting or two-hose direct
acting control of brakes of connecting vehicles

Emergency and Parking Brakes

Type Spring type, controlled by manual brake valve,
acting on wheels of second front and both rear
axles

Exhaust Brake

Type Exhaust type, electro-pneumatically controlled
by electromagnetic switch on control panel

The vehicle brake system shall enable to connect connecting vehicles with pneumatic brakes of single- and two hose connecting system and operating pressure 830 ± 20 kPa (8.3 ± 0.2 kg/sq.cm). All the equipment shall be of the pneumatic brake system, located under the draught line (1,400 mm) is of watertight or water-resistant type.

c. Technical data on Bulbs & Fuses of Electrical system:

Details as per Appendix C

20. APPENDIX - B

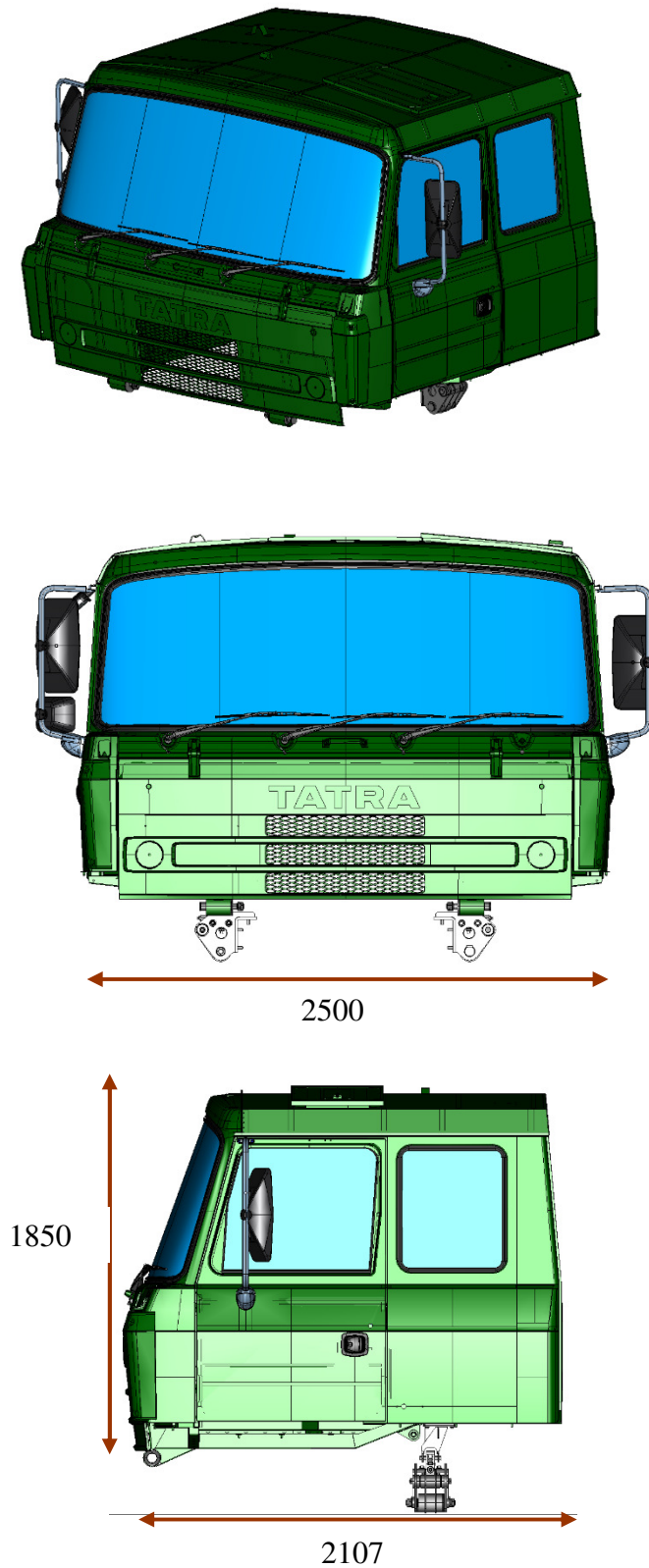


Fig:37 Pictorial General Arrangement of Drivers Cabin

All dimensions in MM

21. APPENDIX - C

Electrical and Electronics system:

Electric equipment

Parameters of electrical equipment

Nominal voltage	24 V
Battery ground	negative pin
Electromagnetic interference	ECE R10
Batteries	two 12 V, connected collaterally, 180Ah
Alternator	28 V/120 A
Battery disconnect switch	at battery + pole

Mains outlets and sockets:

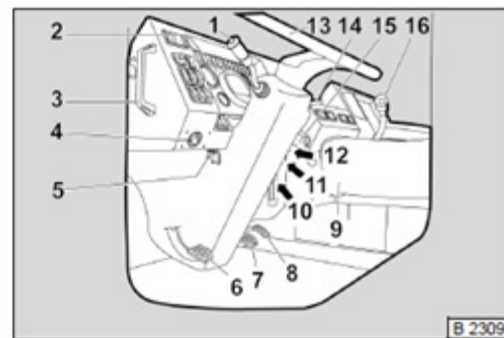
- 7-pin 24V electric socket, VG 96923, NATO at front one & rear two pieces
- Slave-start socket ZAB under bonnet
- Cigarette lighter 24V in cab
- Remote battery master switch at the dashboard.
- 2-speed wipers with interval mode
- Standard lights with front and rear fog lights
- Grid protection of main headlights and turn indicators on cab
- Two beacons and search light on cab roof
- Electrical speedometer
- Instrument panel of instruments illuminated, switches and indicators according to the chassis functionality.

Driver's cab

Driver's cab interior

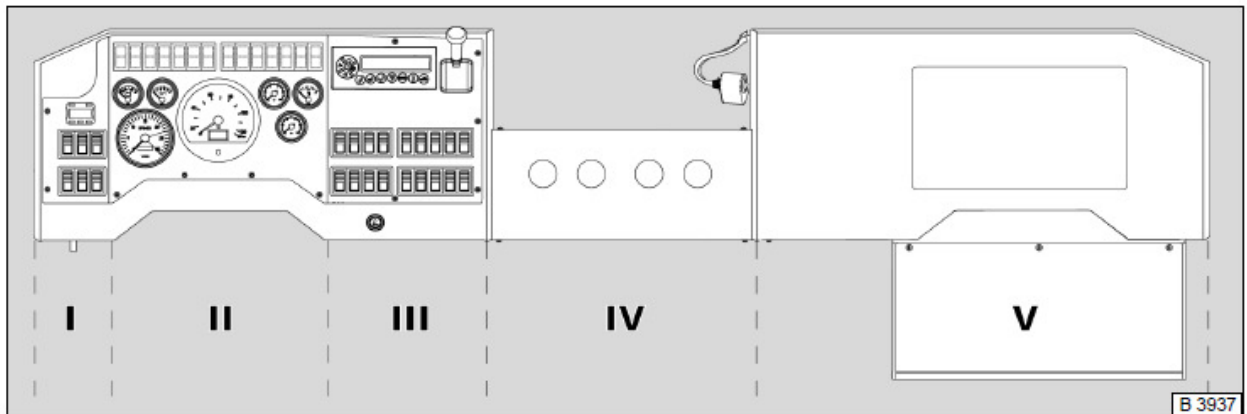
For layout of basic controls in the cab see the figure:

- 1 - combined switch
- 2 - instrument panel
- 3 - handle
- 4 - not occupied
- 5 - battery disconnect for vehicle
- 6 - clutch pedal
- 7 - service brake pedal
- 8 - accelerator pedal
- 9 - seat
- 10 - steering wheel height setting handle
- 11 - tie-rod to stop the engine manually,
- 12 - handle to adjust the engine idle speed
- 13 - steering wheel
- 14 - exhaust brake control lever
- 15 - emergency and parking brake lever
- 16 - gearshift panel - gearshift lever



Driver's cab interior

Instrument panel



Instrument panel

The instrument panel shown on the figure is in full outfit including all instruments, controllers, switches and indicator lamps and for that reason the instrument panel in your vehicle may be different from that.

The instrument panel is divided in five parts:

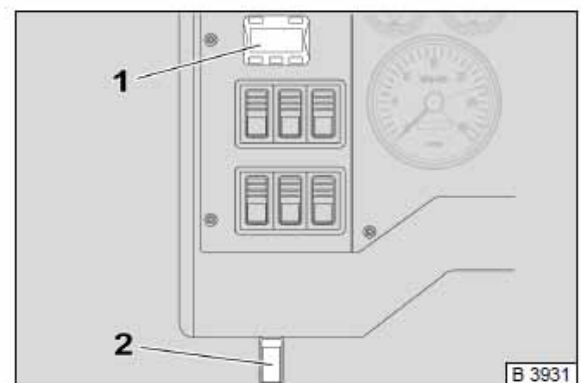
- I. Left part of main instrument panel - controllers and switches
- II. Main instrument panel - instruments, controllers and indicator lamps
- III. Right part of main instrument panel - instruments, controllers, indicator lamps, sockets and parking brake
- IV. Central part instrument panel - map reading lamp
- V. Right part of instrument panel - fuse box and power unit panel

Left part of instrument panel - controllers (part I)

- 1 - Independent diesel heater timer
- 2 - Battery disconnecter for vehicle








Note:

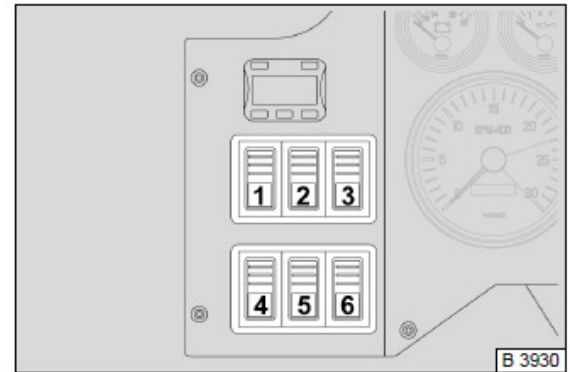
Separate Operating Instructions for the independent heater are attached to the vehicle documentation in the cab.



Left part of instrument panel
- controllers (part I)

Left part of instrument panel - switches (part I)

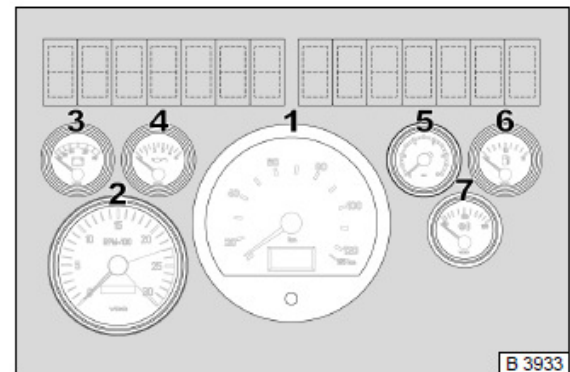
1.  Not occupied
2.  Not occupied
3.  Front fog headlamp c/w indicator lamp (green)
Can be switched ON with the headlamps ON only.
4.  Master lighting switch (green)
Position 0 - OFF
Position I - parking lights
Position II - main headlamps
5.  Upper (front auxiliary) headlamps c/w indicator lamp (yellow)
Illuminates when the switch 4  is ON.
6.  Convoy lamps switch c/w indicator lamp (green)
Position 0 - Normal lights ON (civil - legislative lights ON).
Position I - Military lights ON (all civil lights OFF).



Left part of instrument panel
- switches (part I)

Main instrument panel - instruments and controllers (part II)

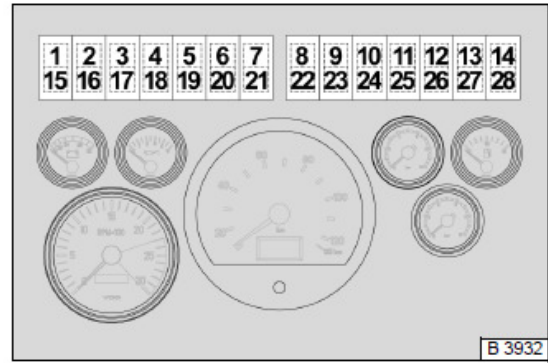
- 1 - **Speedometer**
Indicates vehicle travelling speed and total kilometres travelled on vehicle
- 2 - **Tachometer**
Indicates engine operating speed (rpmx100) and total operating time (hours)
- 3- **Voltmeter**
Indicates state of charge of batteries and voltage level in 24 volt system.
Operating voltage is between 24V and 30V.
- 4 - **Engine oil pressure gauge**
Indicates engine oil pressure.
Engine oil pressure gauge with signal lamp to indicate minimum oil pressure
- 5 - **Vehicle double air pressure gauge**
Indicates the air overpressure in the brake system
The red pointer indicates the air overpressure in the circuit of rear axles while the white pointer indicates the air overpressure in the circuit of the front axle
- 6 - **Fuel gauge**
Indicates amount of fuel in fuel tank
- 7 - **Tire inflation pressure gauge**
The pressure gauge for inflation front and rear axles tires.






















Main instrument panel
- instruments and controllers (part II)

Main instrument panel - indicator lamps (part II)

1. ☐ Not occupied
2. ☐ Not occupied
3. ☐ Not occupied
4. ☐ Not occupied
5. ☐ Not occupied
6. ☐ High beams (blue)
7. ☐ Vehicle direction indicators (green)
8. ☐ Trailer direction indicators (green)



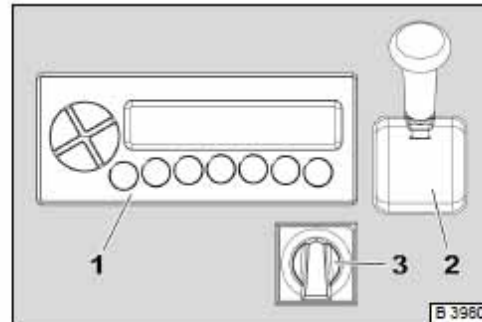
Main instrument panel - indicator lamps (part II)

- | | | |
|-----|---|--|
| 9. |  | Axle differential lock (green) |
| 10. |  | Front axle drive and inter-axle differential lock (green) |
| 11. |  | Not occupied |
| 12. |  | Not occupied |
| 13. |  | Not occupied |
| 14. |  | Not occupied |
| 15. |  | Not occupied |
| 16. |  | Not occupied |
| 17. |  | Air cleaner (white) |
| 18. |  | Engine pre-heating (yellow)
Engine pre-heating is activated. |
| 19. |  | Charging - failure (red) |
| 20. |  | Engine lubrication (red)
Insufficient engine lubrication. |
| 21. |  | Engine overheating (red) |
| 22. |  | Engine failure (red) |
| 23. |  | Minimum fuel level (yellow) |
| 24. |  | Cab tilting (red)
Cab not fully in driving position - partially tilted. Cab is not ensured. |
| 25. |  | Low air pressure in both service brake circuits (red) |
| 26. |  | Low air pressure in the emergency brake circuit (red) |
| 27. |  | Parking brake - activated (red) |

28. ☐ Not occupied


Right part of main instrument panel (part III) - instruments and controllers

- 1 - Climate control panel
- 2 - Parking brake
- 3 - Winch switch



Right part of main instrument panel -
instruments and controllers (part III)

Central part instrument panel (part III) - sockets

- 1 - 24V/10A socket - cigarette lighter 
 For use e.g. for cigarette lighter or portable beacon.























Central part instrument panel (part IV)

Right part of main instrument panel (part III) - switches and indicator lamps



Right part of main instrument panel -
switches and indicator lamps (part III)

1.  Front and rear axles tires inflation, underinflation (yellow)
 Lower position - tire inflation
 Upper position - tire underinflation
2.  Not occupied
3.  Not occupied
4.  Rear working lamp c/w indicator lamp (yellow)
 Position 0 - OFF
 Position I - lights ON
 Illuminates when the switch 4  is ON (position I).
5.  Service brake indicator lamp bulb 25 check button (green)
 a) Test of minimum pressure in brake system indicator lamp - the TEST switch to check the bulb in the indicator lamp 25  check button (green)
6.  Low range switch in transfer case (green)
 The switch has three positions.
WARNING! Engage in a chassis at rest only, with parking brake engaged.
 Position I - quick gear (hare)
 Position N - neutral
 Position II - slow gear (turtle)
7.  Electric fuel delivery pump c/w indicator lamp (white)
8.  Fuel pre-heating c/w indicator lamp (green)
9.  Ceiling light (green)
 Position 0 - Off
 Position I - On with door open
 Position II - On with door closed
10.  Axle differential lock (green)
11.  Front drive and inter-axle differential lock control switch (green)
12.  Not occupied
13.  Not occupied
14.  Not occupied
15.  Not occupied
16.  Exhaust brake (green)
 Exhaust brake switch depending on the service brake.
17.  Beacon c/w indicator lamp (yellow)
18.  Warning lights c/w indicator lamp (red)

Right part of instrument panel (part V)

- 1 - Fuse box cover
- 2 - Power unit cover

Fuse box

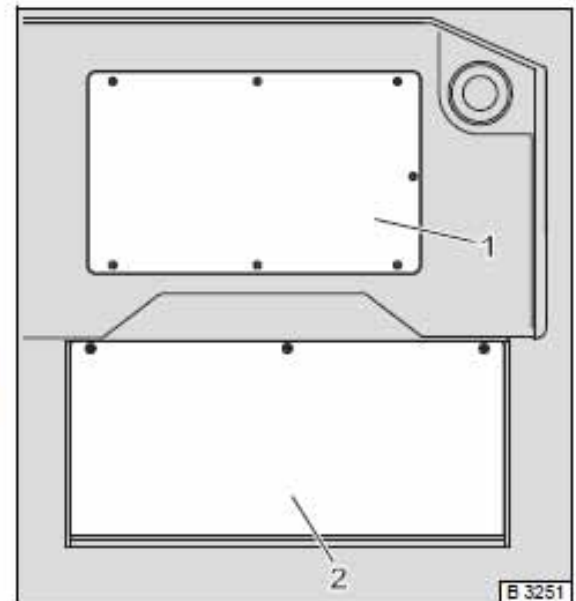
The electric circuits of the vehicle are secured with fuses, relays and diodes located on the fuse box under the fuse box cover 1.

The fuse box 1 is accessible after unscrewing four screws.

Power unit

The following is located in front of the passenger seat, at the instrument panel bottom under the cover of the power unit 2.

The on-vehicle power unit is accessible after unscrewing three bolts.



Right part of instrument panel
(part V)

Push switch with a lock button

Some functions use push switch with a lock button, which need to be unlocked both in order to activate switch.

Legend for Fig. 5-25:

1 - blocking button

2 - switch

A, B - position of the switch

Switch activation

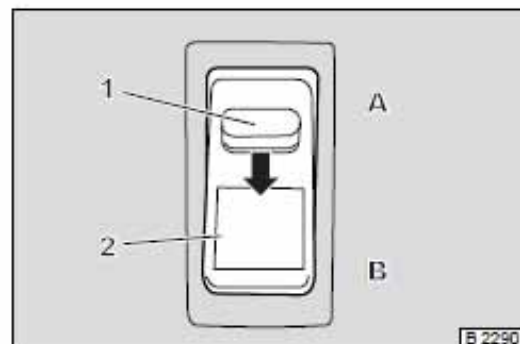
- Press blocking button 1 down and press switch part B.

Switch deactivation

- Press switch part A only. Press switch 2 in position A and the switch returns to the home position.

WARNING!

Unless these instructions are followed, the switch will be destroyed.



Push switch with a lock button

Battery disconnecter

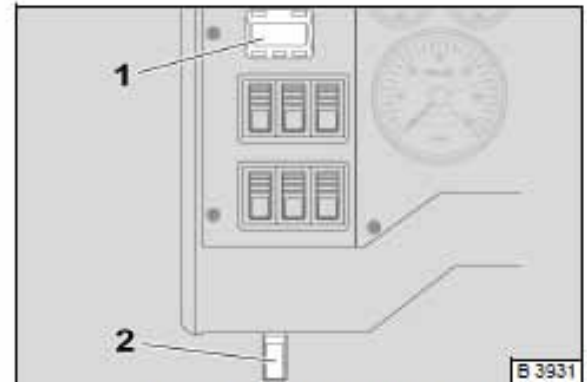
The battery disconnecter is a device designed to disconnect the batteries from the electrical system when putting the vehicle out of operation.

Battery disconnecter is located in the cab under the instrument panel, to the left from the steering wheel shaft. Switch ON-OFF the battery disconnecter.

It serves for battery disconnect when driver leaves the vehicle for long time to prevent battery discharge by some equipment forgotten switched on, or when repair at electric installation is carried out.

When the battery disconnecter is turned off, the independent hot-air heater control panel remains energized and tachograph.

Battery disconnect should not be performed prior to 80 seconds following a key-off (engine stop).



Location of battery disconnecter

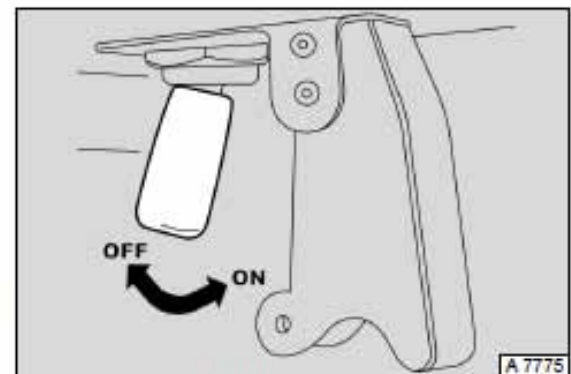
WARNING!

While towing the vehicle, never leave the ignition key in the STOP position!

WARNING!

Never disconnect the batteries while the engine is running.

Always switch off the batteries when repairing or replacing some part of the electrical equipment. This will prevent a contingent short circuit in electric line during the assembly operations.



Battery disconnecter

Fuses, relays and diodes

Electric circuits are protected with fuses, diodes and relays.

WARNING!

The fuse box may only be fitted with specified fuses, diodes and relays. The manufacturer assumes no responsibility for defects caused due to a failure to fit elements or observe fitting of elements of specified values.

Possible malfunction of electric installation is indicated by a respective fuse (when blown). Replace a blown fuse after failure removal only with a fuse of the same current value as per the illustration located on the fuse box lid.

Group of fuses, relays and diodes

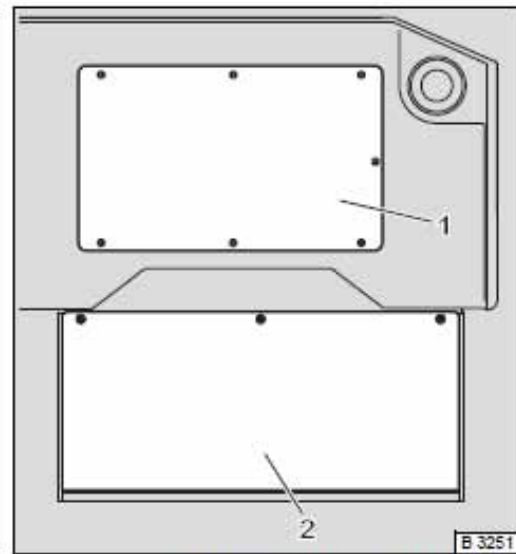
Fuse box

The group of fuses, relays and diodes is located in the fuse box 1 before the passenger instrument panel. The fuse box is accessible after unscrewing four screws.

For population of fuses, diodes and relays see the fuse box lid inside.

Color marking of knife-blade-contact fuses

Color	Value (A)
light brown	5 A
brown	7.5 A
red	10 A
blue	15 A
yellow	20 A
white	25 A
green	30 A

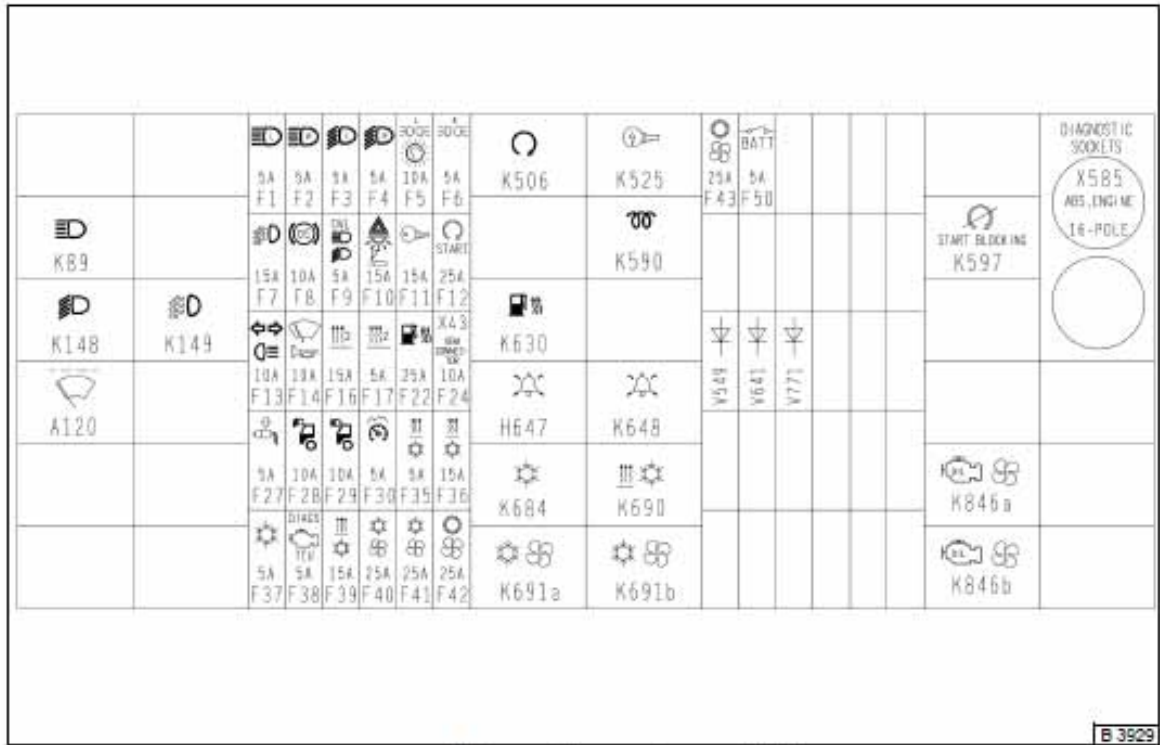


Right part of instrument panel
(part V)










Electric equipment inside the cab























Overview of fuses, relays and diodes in the fuses box


































Scheme of fuses, relays and diodes

Fuses

F 1		High beam headlamps, left	5 A
F 2		High beam headlamps, right	5 A
F 3		Low beam headlamps, left	5 A
F 4		Low beam headlamps, right	5 A
F 5		Right position markers, controller to adjust the instruments and controllers brightness	10 A
F 6		Right position markers	5 A
F 7		Front fog headlamps	15 A

	F 8		Brake lamps	10 A
	F 9		Main headlamp control (combined switch)	5 A
	F 10		Warning lamps, ceiling lamp, headlamp flasher, lighter sockets and hand lamps	15 A
	F 11		Starter switch "15"	5 A
	F 12		Starter switch "50"	25 A
	F 13		Reversing lamp, turn indicators,	10 A
	F 14		Wipers, horn, windshield washer	10 A
	F 15		Not occupied	
	F 16		Independent diesel heater	15 A
	F 17		Independent diesel heater	5 A
	F 18		Voltage converter 24V/12V, sockets 12V	10 A
	F 19		Not occupied	
	F 20		Not occupied	
	F 21		Not occupied	
	F 22		Fuel preheating	25 A
	F 23		Filter-ventilation	25 A
	F 24		Custom connector power supply	10 A
	F 25		Not occupied	
	F 26		Not occupied	15 A

	F 27		Preservation charging sockets	5 A
	F 28		Auxiliary upper headlights - low beams	10 A
	F 29		Auxiliary upper headlights - high beams	10 A
	F 30		Tachograph or speedometer	5 A
	F 31		Not occupied	
	F 32		Not occupied	
	F 33		Not occupied	
	F 34		Not occupied	
	F 35		Power supply of the air-conditioning, ventilation and dependent heating system	5 A
	F 36		Power supply of the air-conditioning, ventilation and dependent heating system	15 A
	F 37		Air-conditioning system compressor	5 A
DIAG	F 38		DIAG - Diagnostic sockets, engine TEU	5 A
	F 39		Power supply of the air-conditioning, ventilation and dependent heating system	15 A
	F 40		Air-conditioning system condenser cooling fan	25 A
	F 41		Air-conditioning system condenser cooling fan	25 A
	F 42		Engine oil auxiliary cooling fan	25 A
	F 43		Engine oil auxiliary cooling fan	25 A
	F 44		Not occupied	
	F 45		Not occupied	









F 46		Not occupied
F 47		Not occupied
F 48		Not occupied
F 49		Not occupied
F 50		Battery disconnecting switch















5 A

Diodes

V 549	Transfer case control
V 641	PTO lock-up
V 771	Battery charging indicator lamp

Relays

K 89		High beam headlamps
A 120		Wiper cycle timer
K 148		Low beam headlamps
K 149		Front fog headlamps
K 506		Engine start
K 525		Electric circuit connection "15"
K 590		Intake air preheating
K 597		Start blocking

K 630		Fuel filter with pre-heating
H 647		Acoustic signaling
K 648		Minimum air pressure indication
K 684		Air-conditioning system compressor
K 690		 Air-conditioning system power supply
K 691a		 Air-conditioning condenser engine
K 691b		 Air-conditioning condenser engine
K 846a		 Engine oil cooling fan
K 846b		 Engine oil cooling fan

Central electric panel

The following is located in front of the passenger seat, at the instrument panel bottom under the cover of the power unit 2.

The on-vehicle power unit is accessible after unscrewing three bolts.

The following is located under the power unit cover 2:

1 - Not occupied

2 - Custom connector

Designed for superstructure installers as a point to connect electrical devices (signals) from the superstructure. The custom connector is a 21-pin connector labeled X43.

3 - Not occupied

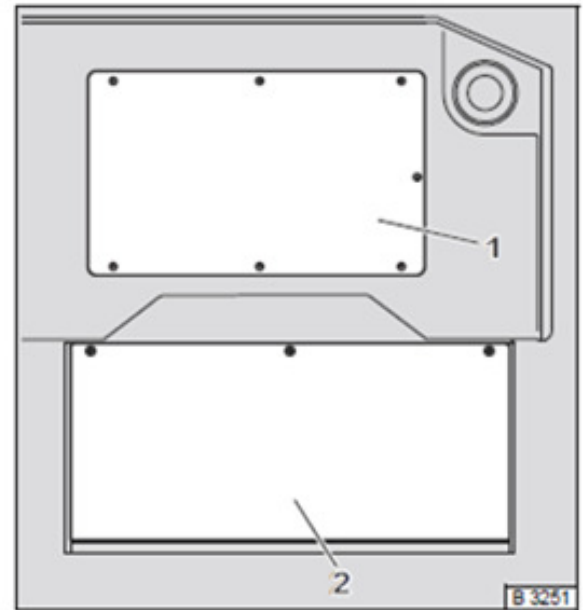
4 - Engine control unit (TEU)

5 - Not occupied

6 - Turn signal interrupter

7 - Voltage converter 24V / 12V*

8 - Instrument panel controls backlight corrector*



Right part of instrument panel
(part V)



Central electric panel

Cab interior

The following sockets are situated inside the cab:

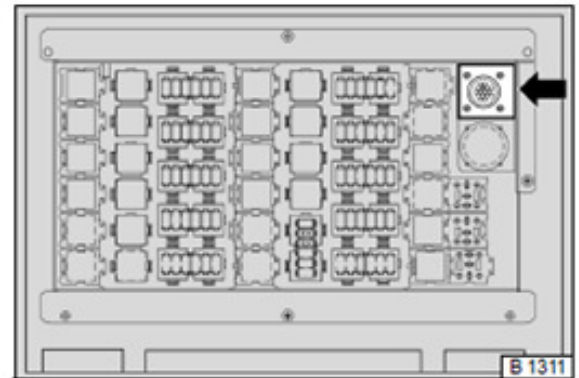
a) Diagnostic connectors

Two diagnostic connectors are located on the vehicle. The first diagnostic connector is located under the fuse box cover. The second diagnostic connector (identified OBD - OBD connector) is located on the passenger's side at the bottom right of the instrument panel.

Diagnostic connector in the fuse box

The following can be carried out using the diagnostic connector (16-pin connector):

- Test of engine control unit (TEU);
- Check of dynamic injection advance.



Diagnostic connector in the fuse box

Diagnostic connector OBD in the cab

The following can be performed using the test connector:

- A/C reset (only for A/C manufacturer).



Diagnostic connector OBD

b) Sockets on central part of instrument panel

The following sockets are situated on the instrument panel in front of the passenger seats
"Central part instrument panel (part III) - sockets").

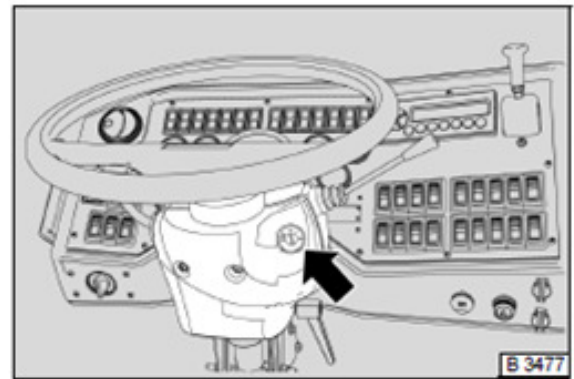
Ignition box

STOP - Key take-out position and steering lock function.

The steering wheel is locked after removing the key.

The following is active in this position: vehicle illumination, warning lights, oil heater, brake lights and radio (where fitted).

- 0 - The steering lock cannot be open in this position.
If the key cannot be turned to this position, turn steering wheel slightly till the pawl is released.
- I - Other electric circuits are ON
- II - Engine start



Ignition box


Turning the key from position I to position 0 to stop the engine.


WARNING!

When towing, never have the ignition key in STOP position! Locking of steering wheel may result in accident vehicle.


Description of instruments and controls

Combined switch

- 1 - Horn button 

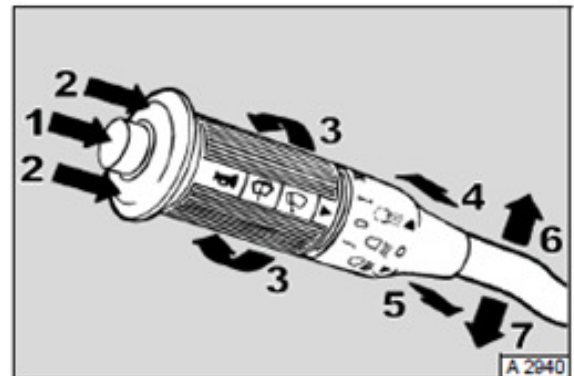
- 2 - Windshield washer button 

Push to turn the windshield washer pump ON.
Having been sprayed, the windshield will be wiped off by wiper blades automatically (in two cycles).
In order to ensure proper operation of this equipment even in winter, it is necessary to keep the spray nozzles free of snow or remove adhering ice with de-icing spray.

- 3 - Wiper switch 


Before operating the wipers in freezing weather for the first time, make sure the rubber wiper blades are not frozen to the windshield.

- 0 - OFF
- I - low speed
- II - high speed
- J - wiper cycle control



Combination switch description

The intermittent wiping within the interval range from 0.5 to 60 second can be preset. Required wiping interval is achieved first by setting the switch to position J, the windshield will be wiped off once, then move the switch to position 0 immediately. Required wiper interval will correspond to the time that passed during moving the wipers switch to position J again.

- 4 - Change-over switch between high and low beam. Headlights are on after depressing the three-position switch 4 .


- 5 - Headlamp flasher 

By pushing the combined switch lever towards the steering wheel. Blue indicator lamp 6 is on. The switch lever shall return to the original position after releasing.

- 6 - Right direction indicator 

Permanent blinking to the right. Push the switch lever through the pressure point upwards into position 6. Green indicator lamp 7 is blinking.

When with trailer, green control lamp 8 is blinking as well. The switch lever shall return automatically into the original position after driving in straight direction.

- 7 - Left direction indicator 

Permanent blinking to the left. Push the switch lever through the pressure point downwards into position 7. Green indicator lamp 7 is blinking. When with trailer, green control lamp 8 is blinking as well.

The switch lever shall return automatically into the original position after driving in straight direction.



Left part of instrument panel
- switches (part I)

Short blinking in the right/left

Push the switch lever in the required direction until the pressure point and hold.

Green indicator lamp 7 is blinking. When with trailer, green control lamp 8 is blinking as well.

After releasing the lever, it shall return to the basic position.


Control of main headlamp

Switch of main vehicle headlamps

By pushing the three-position switch 4  are turned on:

- Position 0 - OFF
- Position I - parking lights;
- Position II - main headlamps.

Then use the combined switch lever to switch over between the low and high beam lights.



In position II of switch 4 , you can switch between high and low beams using the combined switch lever (position 4).



Left part of instrument panel
- switches (part I)

Control of upper (front auxiliary) lamps


Switch of upper (front auxiliary) lamps

Turn the switch 4  to position II. Press switch 5  to turn on the upper headlamps.

The indicator lamp located directly in the switch indicates the lamps switched ON.

Control of front fog lamps

Switch of front fog headlamps

They are lighting when side marker lights are turned on and are switched on by the rocker switch 3 . The indicator lamp located directly in the switch indicates the front fog headlamps switched on.

Turning the rear working lamp ON

The rear working lamp is designed to illuminate the area behind the vehicle.

To turn on the rear working lamp, push the switch 4  when the vehicle's external lighting switch 4  (position I - parking lights) is switched ON.

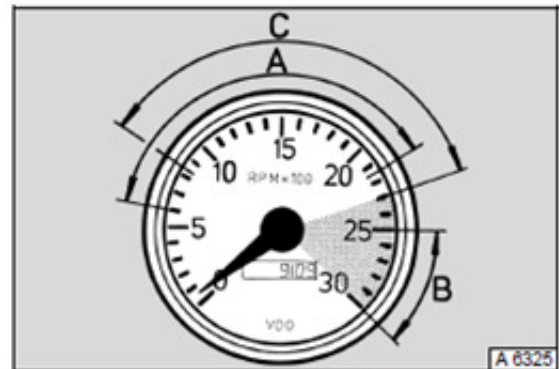
Tachometer

With the engine running, the tachometer indicates the engine operating speed (RPM x100) and counts the total engine time (Hours). It contains colour zones that show the regime in which the engine works:

- A - economic mode - idle to covered engine speed 600 ÷ 2.100 rpm.
- B - RED ZONE - overrun range - BE CAREFUL TO AVOID ENTERING THIS RANGE!
- C - Permissible speed range in which the engine brake can be applied: 850 ÷ 2.100 rpm.

The engine can be operated at high idle without danger, but the engine should not be allowed to overspeed.

The engine can overspeed by downshifting or by going downhill. An overspeed can result in serious damage to the engine.



Tachometer

WARNING!

Correct gearshifting, brake application and driving should always be performed to keep the engine speed within the range so that speedometer hand never reaches the red zone to avoid overspeeding and subsequent damage to the engine.

Speedometer

Speedometer is a combined device recording the total and daily distance covered in kilometers and instantaneous speed in relation to time.

1 - Speed indication in km/h.

2 - Odometer

Numerical display shows total vehicle distance covered.

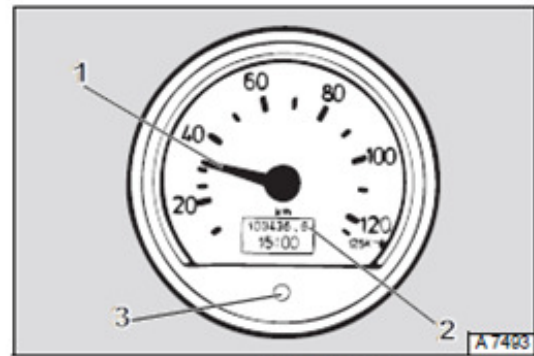
The first six numbers indicates kilometers, last number indicates hundreds of meters.

Either time or daily kilometers covered are shown in the lower part.

3 - Setting knob

With this knob you may do the following:

- switch from the time mode to daily traveled kilometers;
- set the time and day;
- reset the trip computer.



Speedometer

Activation of electronic indicator

The electronic indicator is active immediately after ignition turning-on:

- total kilometer reading appears on the display 2;
- total daily kilometer reading appears on the display 2;
- odometer 2 and speedometer 1 will illuminate when headlamps are turned on.

Press adjustment knob 3 momentarily to switch from the time mode to trip computer mode (daily kilometers covered).

The display goes out shortly after the ignition is turned off.

If the setting knob 3 is depressed briefly when ignition is off, information on kilometers covered will appear on the display in about 2 seconds.

Time setting (e.g. 21:45)

1. Turn on the ignition.

The last selected option will appear in the second line of the display:
time mode or daily kilometer reading.

100436.8
374.7

2. Switch to the time display mode by brief pressing the setting knob 3, if needed.

100436.8
15:00

3. When time is shown, keep the setting knob 3 depressed for more than 2 seconds.

100436.8
15:00

4. To set time, press and hold the knob 3 until required hour digit appears.

100436.8
21:00

5. Press again and minute digits will blink.

100436.8
15:00

6. Set current minutes by pressing and holding the setting knob 3 until desired digit appears.

100436.8
15:45

7. Press the setting knob 3 briefly to confirm the time set.

Note:

If the button has not been used for more than one minute in the course of setting, the procedure will be interrupted.

100436.8
21:45

Resetting of daily traveled kilometer reading

1. Turn on the ignition.

The last selected option will appear in the second line of the display:
time mode or daily kilometer reading.

100436.8
15:00

2. Pressing the setting knob 3 momentarily to switch to daily kilometers covered, if needed.

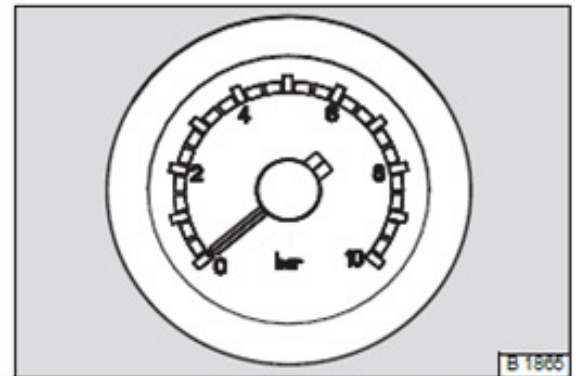
100436.8
374.7

3. When daily kilometers appear, press and hold the knob 3 longer than 2 seconds.
Daily trip computer number resets and indicates zero.

100436.8
0.0

Double air pressure gauge

It indicates the air overpressure in the brake system.
The red pointer shows the air overpressure in the circuit of rear axles.
The white pointer shows the air overpressure in the circuit of front axles.



Double air pressure gauge

Engine oil pressure gauge


It indicates the engine oil pressure. It ranges from 3 to 5 bars (300 and 500 kPa) with the engine operating temperature.
The oil pressure makes 1 bar (100 kPa) with the engine running at idle.



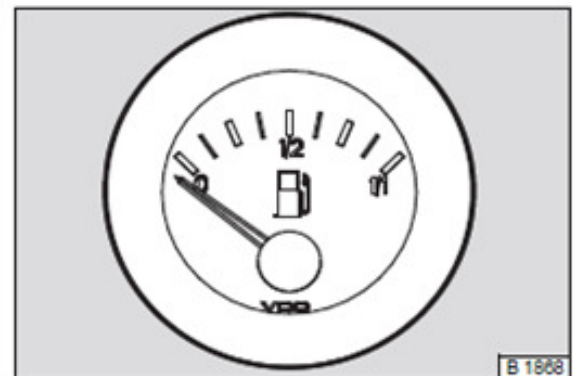
Oil pressure gauge

Fuel gauge

Fuel gauge indicates fuel quantity in the fuel tank.

If the indicator lamp  lights permanently, refuel the tank as soon as possible.

The fuel gauge indicates the fuel quantity in the tank only when the key in the ignition box is in the I position.



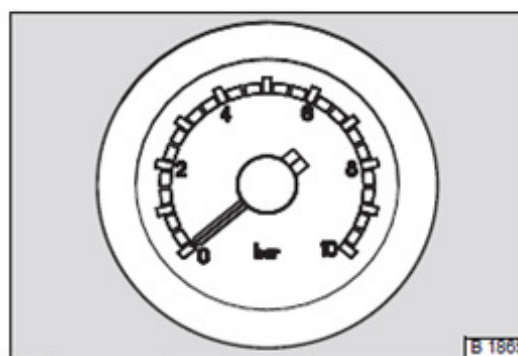
Fuel gauge

Tire inflation pressure gauge

Indicates the value of air pressure in the of front and rear tires.

The red pointer indicates the pressure in the front and rear axle tires.

The white pointer has no function.



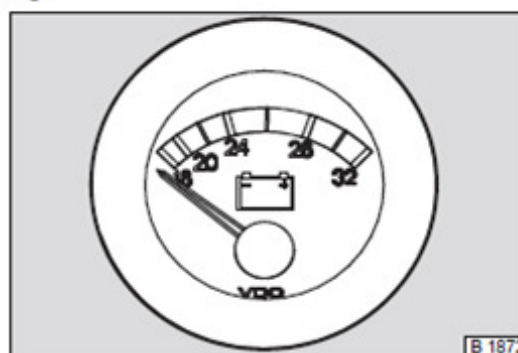
Tire inflation pressure gauge

Voltmeter

It informs about battery charging status and voltage while driving.
 Operating voltage is 24V to 30V.

Use the voltmeter located on the instrument panel to check the batteries (for vehicle) a good condition and the source system for a correct regulated voltage.

The voltmeter scale is divided in individual coloured fields, which indicate the boosting of batteries and correct and/or incorrect function of the source set.



Voltmeter

The coloured fields of the voltmeter are of the following meaning:

red field (18V – 20.5 V)	If the voltmeter pointer is in this red field after putting the ignition switch key to position I, this means that the batteries are charged insufficiently . It is necessary to charge or to replace the batteries.
hatched green field (20.5 V – 24 V)	If the voltmeter pointer is in the hatched green field after putting the ignition switch key to position I, this means that the batteries are not charged properly . In addition, if the pointer is in this field with the engine running, it indicates an incorrect function of the source set.
green field (24 V – 29.5 V)	If the voltmeter pointer is in the green field after putting the ignition switch key to position I, this means that the batteries are charged correctly . With the engine running and thus at a function of the source set, the pointer indicates the state of regulated voltage of the set. During the driving and with a good function of the source set, pointer must show the value 28 V approximately.
red field (29.5 V – 32 V)	If the pointer is in this field on the move, it indicates a poor function of the source set.

Convoy lamps switch

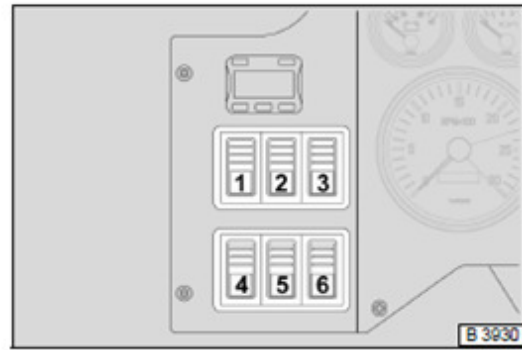
Convoy light switch 6  is located on the left side instrument panel.

The convoy lamps substitutes the vehicle headlamps and tail lamp under combat conditions.

To be used in conjunction with the blackout adapters of the main headlamps.

WARNING!

Do not use the convoy lamps when driving on public roads. This might result in hazard to yourselves and other road users. A failure to follow this instruction may result in property damage, injury or death of persons.



Left part of instrument panel
- switches (part I)

The convoy lamp switch has two positions.


Position 0 - NORMAL LIGHT

Civil (legislative) lights.

Basic position during operation, legislation lamp is ON. The vehicle tactical lighting is not in operation.

Position I - TACTICAL LIGHTS "ON"

Military lights ON. All lights (civil) "OFF".

When the light switch 4  (Fig. 5-54) is turned on, only tactical lights, A/C control panel, independent diesel heating control panel, control and metering instruments on the instrument panel are activated. The side markers, additional side markers, left tail light, licence plate light, front fog lights, working headlamp, direction indicators, and reversing light with acoustic signalling do not work.

WARNING!

Do not use the blackout lamps when driving on public roads. This might result in hazard to yourselves and other road users. A failure to follow this instruction may result in property damage, injury or death of persons.

Dust and pollen filter in the of the ventilation and dependent heater system

The ventilation, engine-dependent heating and cooling systems (i.e. the climate control system) use pollen and dust filter.

Pollen and dust filter is located in the intake channel under the front tilting bonnet

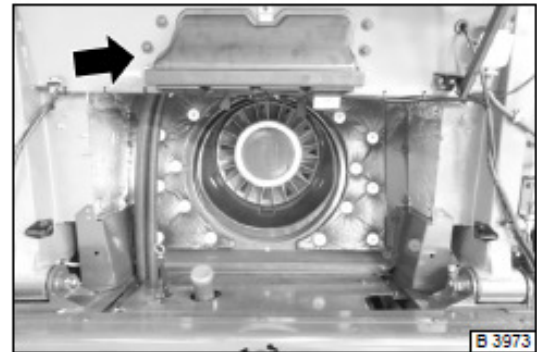
Dust and pollen filter

The dust and pollen filter of the ventilation and heating system (climat control) is situated in the intake duct under the front hood.

Filter in the intake duct prevents dirt and dust from entering the distribution box and the driver's cab, protects the components located in the box against contamination or clogging.

- Keep the filter clean.
- Remove dirt, if any.

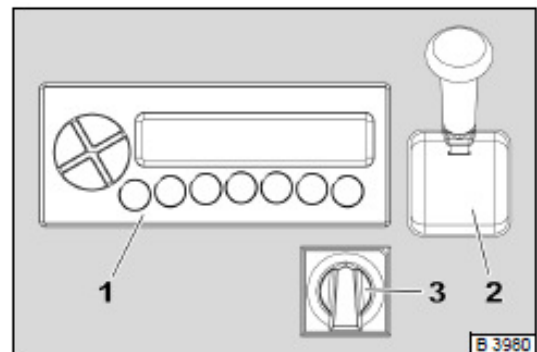
For details on inspection, cleaning and replacement of the external dust and pollen filter see the chapter "Maintenance".



Air intake channel

Control panel of the ventilation and dependent heater system

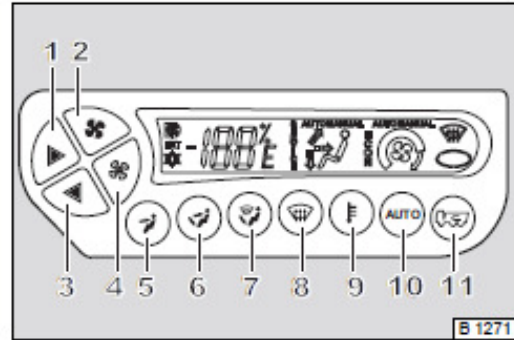
Climate control panel 1 is located on the right of main instrument panel and it is used to control the ventilation, engine-dependent heating and cooling (climate system). It also allows you to diagnose certain faults.



Right part of main instrument panel - instruments and controllers (part III)

Description of controls/buttons on the control panel

- 1 - temperature control up
- 2 - fan speed up button
- 3 - temperature control down button
- 4 - fan speed down button
- 5 - air distribution - face
- 6 - air distribution - face and feet
- 7 - air distribution - windshield and feet
- 8 - air distribution - windshield/defrosting windshield
- 9 - outside temperature display button*
- 10 - "ON" button for the automatic mode/the "ECON" regime turning on button*
- 11 - inside air circulation turning "ON/OFF" button



Description of controls/buttons on the control panel

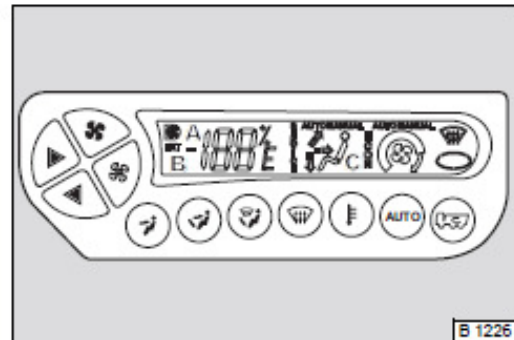
Control description

When the ignition key is turned in position "I" , the display indicates the last set values being stored.

If the vehicle position (side-marker) lights are turned off, the display brightness is the greatest.
 After turning on the position (side-marker) lights, the brightness of the display is reduced to a half and the control push buttons light up simultaneously.

Legend for

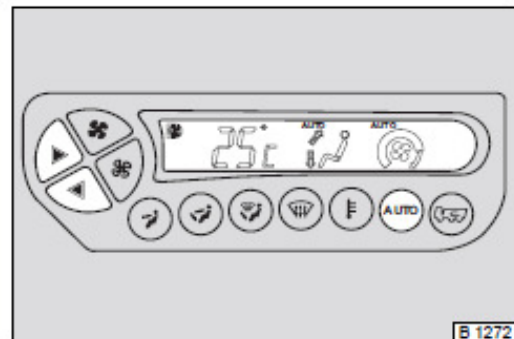
- A - desired temperature;
- B - warning indicator;
- C - display with system functions and current settings.



Control panel

Automatic mode

Press the "AUTO" button. Display will show "AUTO" over air distribution icon as well as over blower icon.
 Choose the temperature by pressing the temperature adjustment buttons; they will appear on the display.
 The system automatically sets the air distribution, fan speed, switches on the compressor as needed and sets the recirculation lid, so that the desired temperature is reached in the shortest time possible.
 After reaching the temperature needed the system will maintain the set temperature until new temperature adjustment is made.



Automatic mode

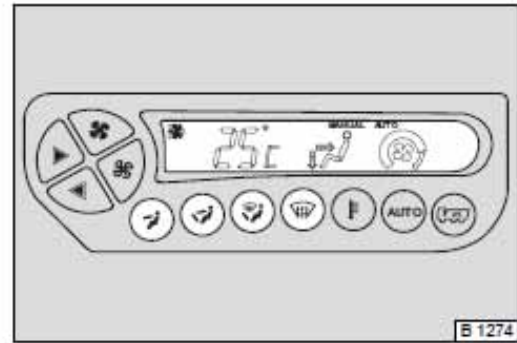
Manual air distribution setting

If the automatic air distribution does not suit you, press the button for choosing the type of air distribution which suits you best.

This will switch the system to manual air distribution adjustment mode.

This adjustment will be kept until another change is made. Display will show "MANUAL" over air distribution icon while "AUTO" will remain over blower icon.

Maintaining the adjusted temperature and fan speed will further be controlled automatically.



Manual air distribution setting

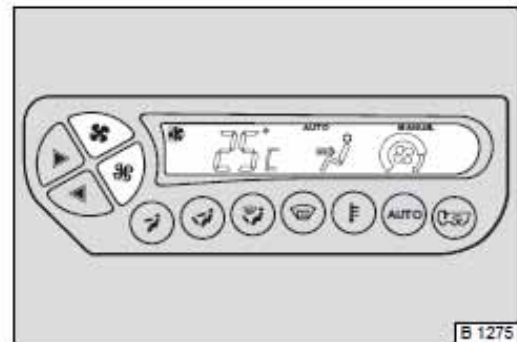
Fan speed manual adjustment

If the automatic set fan speed does not suit you, move the fan speed button up or down and set the most suitable fan speed.

This will switch the system to manual fan speed adjustment mode, which will be set until another change is made.

Display will show "AUTO" over air distribution icon and "MANUAL" over blower icon.

Maintaining the adjusted temperature and fan speed will further be controlled automatically.



Fan speed manual adjustment

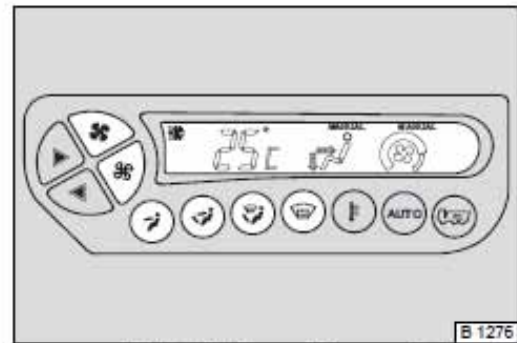
Air distribution and fan speed manual adjustment

If the automatic air distribution and fan speed does not suit you, press the button for choosing the type of air distribution which suits you best and move the fan speed button up or down and set the most suitable fan speed.

This will switch the system to manual air distribution and fan speed adjustment mode, which will be set until another change is made.

Display will show "MANUAL" over air distribution icon and "MANUAL" over blower icon.

Maintaining the adjusted temperature will further be controlled automatically.

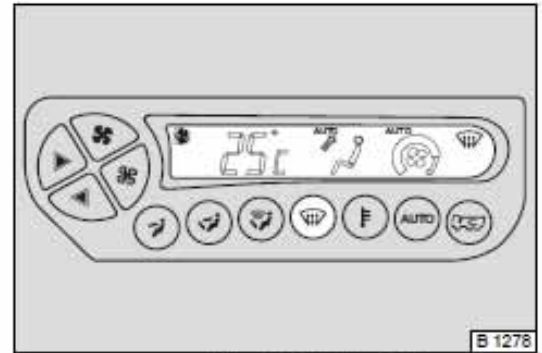


Air distribution and fan speed manual adjustment

If you wish to return to fully automatic mode, press the "AUTO" button. The "AUTO" sign will appear on the display.

Windshield demisting

Activate the automatic windshield demisting by pressing the air distribution button "windshield" for 5 seconds. The windshield demisting sign will appear on the display. The system sets the air distribution onto the windshield, the highest heating temperature, turns the air-conditioning compressor on and switches the recirculation lid to outside air suction mode. After 2 minutes the system will automatically switch to the originally set values.



Windshield demisting

Recirculation lid adjustment

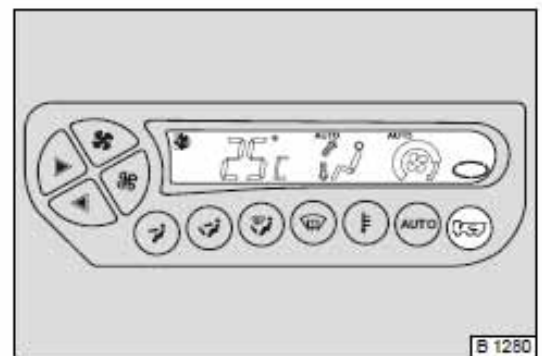
The recirculation lid switches automatically to the inner circuit under these conditions:

1. The outside temperature is above 25°C.
2. The temperature inside the cab is lower than the outside temperature.
3. The compressor must be on.

After 30 minutes of the closed inner circuit the system automatically switches to outside air suction so that the circulation of air in the cab is ensured.

If you need a manual inner air suction adjustment, press the air recirculation button.

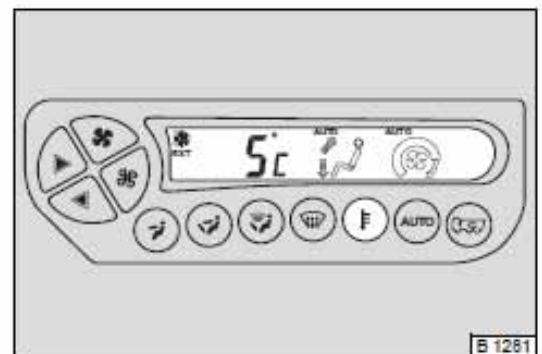
The recirculation symbol will appear on the display.



Recirculation lid adjustment


Outside temperature display

Press the outside temperature button and the outside temperature in °C and the "EXT" symbol will be displayed for 4 seconds.



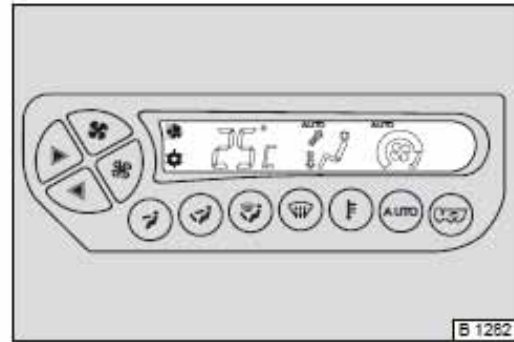
Outside temperature display

Black ice warning

If the outside temperature is reaching zero, the icing symbol will be displayed , which warns you of possible black ice.

WARNING!

Drive according to the road conditions. Accidents will be prevented.



Black ice warning

Air-conditioning compressor switch OFF*

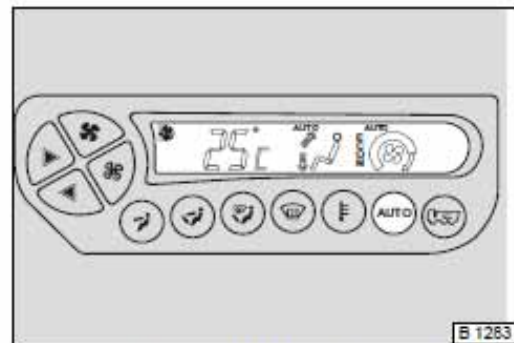
The system automatically controls the compressor switching on and off according to need.

If you wish the compressor not to be on, press the "AUTO" button until the "ECON" sign appears, which means that the compressor is off.

The system maintains the inner temperature only with the outside air sucked in, which can lead to inefficient cab cooling (especially in the summer).

That is why we recommend that you keep the system in "AUTO" mode (with the compressor on).

When the compressor is off (ECON), every 30 minutes the system automatically switches on the compressor for a few seconds to lubricate the whole system. You may switch the compressor on again pressing the "AUTO" button.



Air-conditioning compressor switch OFF

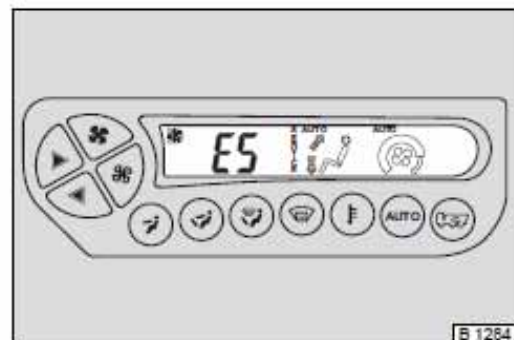
Alarm indication*

If the system recognizes any fault, this is signaled by a flashing fault code and the "SERVICE" sign.

Some system functions may be limited, therefore contact an authorized service as soon as possible and have the air conditioning system checked and faults removed.

Note:

In case of malfunction of any temperature sensor, it is recommended to switch from the automatic mode (AUTO) to manual control of the A/C system.



Alarm indication

BREEZE IV independent diesel heater

Independent diesel heating is placed inside the cab behind the driver's seat and serves mainly to rapidly heat up the cab before driving.

Independent diesel oil heating system operates independently of the engine thermal regime and with the battery disconnecter turned on.

WARNING!

The engine independent oil heater must not be operated where flammable fumes or dust may create, e.g. in the vicinity of fuel, coal or wood stores.

Keep the heating system clean thoroughly.

WARNING!

The engine independent oil heater must not be operated where flammable fumes or dust may create, e.g. in the vicinity of fuel, coal or wood stores.

Never operate the heater in enclosed spaces such as in garages or in the underground car parks.

Poisoning hazard!

Exhaust gases containing toxic ingredients are produced by each combustion.

ALWAYS TURN THE HEATER OFF WHEN REFUELLING!!

The timer/switch clock is located on the left side of instrument panel.

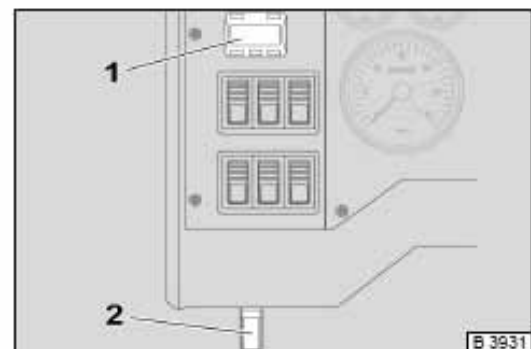
The timer/clock switch

1. Features

The timer/switch clock air heater 1 is used to turn on / off the heating and ventilation. In the heating mode, controls can be used to change the heating power or desired temperature, in the ventilation mode the fan speed can be changed.

The heater can operate in the following modes:





- Power based heating
- Temperature based heating
- Ventilation
- Combustion chamber burning
- MENU user
- MENU service



Location of the timer/clock switch


2. Signaling and controls

2.1 Description of the keys

- 1  - Turning the ventilation on or off,
 - Confirm and exit MENU when moving in the MENU
 - Cancel timer - push and hold
- 2  - Turning the heating ON or OFF – push
 - Combustion chamber burning – push and hold
- 3  - Shift to the left or decrease the value
- 4  - "ENTER" -push and hold to enter the MENU;
 - pushing the key displays the temperature of the external sensor;
 - in timer mode the timer length can be set;
 - in MENU mode confirm your selection and move to the next item in the menu.






Timer/clock switch

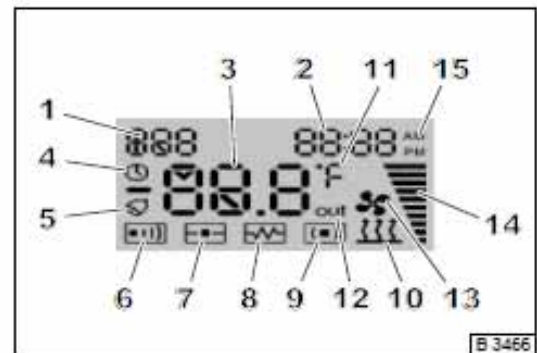
- 5  - Shift to the left or increasing the value

Error message is cancelled by pressing of any key.















2.2 Display description

Meanings of the symbols visible on the display of the timer/clock switch.


- 1  - The day of the week (in Czech: Po, Ut, St, Ct, Pa, So, Ne or in English: Mo, Tu, We, Th, Fr, Sa, Su) - in sleep mode
 - The T/P symbol shows whether the heater is in temperature or power mode - while burning
 - It is also used to preset values and display certain symbols in the MENU
- 2  - Current time can be set in the 12-hour (along with time display AM / PM) or 24-hour format
 - Symbol t:30 shows the remaining time to turn off the heating when the sleep timer is active
 - Also used when setting alarms and displaying certain symbols in the MENU
- 3  - Central alphanumeric symbols (including the symbol minus -).
 - used to display the current temperature with accuracy to one decimal place °C, °F (when the temperature is displayed the corresponding unit symbol - °C, °F - is lit)
 - Displaying the external sensor temperature together with the OUT symbol
 - Displaying selected parameters (M01 – M23)
 - Particular pre-selections (PR 1-7; PRA)
 - Displaying possible errors (E 00-99)



Display of the timer/clock switch


- 4  - The symbol of pre-selections - is lit when at least one pre-selection is activated
- 5  - The symbol of the alarm clock - is lit when the alarm clock is activated
- 6  - The external key symbol, Radio module or GSM module - is lit when the heater is turned on using the external key, Radio module or GSM module
- 7  - The temperature sensor in the timer symbol of activation
- 8  - The glow symbol - is lit during start, cooling down and combustion chamber burning
- 9  - The activation of the external temperature sensor symbol
- 10  - The symbol of heating - flashes while the heater is turned on and during generating (when burning at T), it is lit when the heater is turned on successfully
- 11  - The symbol °C (Celsius) or the symbol °F (Fahrenheit)
 - Together with the OUT symbol it displays the temperature of the external sensor, when the operator presses the  key and the sensor is connected. When no external sensor is connected, - - - is displayed
- 12  - The symbol OUT - is lit together with the temperature data of the external sensor, when the operator presses the  key and the sensor is connected. When no external sensor is connected, - - - is displayed. If the timer is active, it cannot be displayed the temperature of the external sensor
- 13  - The symbol of the ventilation - is lit during ventilation and ventilation of the combustion chamber, it flashes during the cooling down cycle of the heater
- 14  - Bar graph
 - in the power based heating or ventilation mode, shows the set heating power or that of the ventilator in 10 steps (minimum power is displayed by a single dash, while at maximum power all the dashes are displayed)
 - in the temperature based heating mode, the bar graph shows the relative value in 10 steps from 1 °C to 30 °C (33.8 °F to 86 °F,) the exact temperature will be displayed when the desired temperature is set.
- 15  - The symbol appears if the time is set to the 12-hour format


2.3 Sound signaling


Pressing any key on the timer will activate a short beep to confirm it has been carried out successfully. While exiting the MENU and pressing the  key a long intermittent beep is activated to confirm the operation has been carried out successfully.

3 Heating




3.1 Switching the heater ON

The heater can be started only if inactive or in the sleep mode by pressing the  key. Heating in operation is always indicated.




If the  symbol is flashing, the heater is in the start or generating mode (when operating in the "temperature" mode).

If the  symbol is displayed, the heater is functioning to the set capacity power or temperature. The heater can be turned on via the preset option, please see the description in the MENU. The heater can be turned on by an external button connected to the connector at the timer.

3.2 Heating in the power mode

Setting the heating power is carried out by  and  keys. When the heater starts (flashing ) and after successful ignition, the heater is automatically set to full power and cannot be controlled. If the symbol is always on (after about 3 min.) the heater is working in the set power. The power can be adjusted at the start and during burning. Switching the Power / Temperature modes is done in the MENU.

3.3 Heating in the temperature mode



The desired temperature is set by  and  keys, while the display briefly shows the set temperature and the bar graph is set to approximately the level required. The heater starts only if the required (set) temperature is higher than the temperature of the selected temperature sensor, otherwise it remains in the generating mode i.e., the fan rotates slightly and evaluates the temperature of the selected temperature sensor. The temperature can be set to 1 °C to 30 °C incrementally by 1°C (33.8 °F to 86 °F). When the required temperature is higher, the heater turns on. After a successful start the heating power gradually adjusts to the set temperature. If the current temperature reaches the desired temperature, the heat power will reduce automatically and if exceeded, burning will turn off and the heater goes in to generating mode. After a decline in real temperature below the set value, the heater automatically switches on and starts to heat (indicated by the lit  symbol). In the menu, it is possible to select the following temperature sensors:

T1-temperature of the heated air taken in, T2-temperature gauge in the timer, T3-external temperature sensor. In case the external sensor (T3) is unconnected or is defective, it cannot be selected. When it is faulty, it sensor switches automatically to another sensor. The T-3 sensor can also be placed outside the vehicle, serving as an outdoor temperature sensor (it may not however be selected for regulation).

In the temperature mode, the heater tends to consume more energy, due to more frequent starts, resulting in shorter battery life.

Switching the Power / Temperature modes is done in the MENU.

3.3 Switching on the heater



The heater is switched off by pressing the  key, while it enters the cooling down mode. It is signaled by flashing  symbol. After ventilation, the heater turns inactive.



The heater is switched off after the time set on the timer, if activated.

The heater is switched off when the preset time has elapsed, see the description in the MENU.


The heater can be switched off by an external button connected to the connector at the timer.

4 Ventilation





If the heater is inactive, ventilation is started by pressing  key (indicated by the lit  symbol).

Intensity of ventilation can be adjusted using the  ,  keys.







If the ventilation symbol is flashing, the device is the cooling down mode.

By pressing the  key, the heater becomes inactive.

5. Combustion chamber burning

Triggered by pushing and holding the  key while inactive, burning is signaled by the flashing   symbols. It is used when heating fails to start, i.e. glows and ventilates moderately without further fuel supply. When the burner is ignited successfully, MC settings will be used. The process can be turned off by pressing the  key again and is time limited.




6 Timer


The timer is used to restrict the required time period of heating when the key in the ignition is turned off. The time is adjusted to 30 minutes and can be changed. When the heater is started, the timer mode is indicated by the t: xx display where the current time is usually shown. The letter "t" indicates the timer mode and the following figure indicates the number of minutes until the heating shuts down automatically. This value can vary from 5-99 min. by pressing the  and the  ,  keys. After setting the desired value and pressing the  key again the settings will be saved. If no key is pressed during set up for 5 seconds the timer saves the current data and returns to the initial state. After this time, the heater shuts down automatically. Turning on the ignition key cancels any restrictions to burning and heating may continue. The timer can be shut down by turning the ignition key off or by pressing the  key for approx. 2 seconds. If the heater is on, the timer is always activated by turning the ignition key off. When activated the timer, it not possible to display the temperature sensor T3 by pressing the .





The ventilation mode is restricted by the timer for up to 6 hours and cannot be shut down.

7. User menu

Via the MENU, the timer is used to adjust the heating characteristics to suit customer requirements.

The MENU is accessed by pushing and holding the  key (approx. 2 seconds). The letter "M" and the MENU number are shown in the center of the screen. The   keys are used to select the desired MENU. It is possible to enter the MENU during heating or ventilation.



By pressing the  key again, the selected MENU is activated. Functions M05, M10, M12 can be set only when the heater is inactive.




By pressing the  key again, the individual parameters of the selected MENU can be set. Settings of the flashing variable can be changed by using the  and  keys. The  key is used to confirm the set MENU and the key to exit the MENU.

The MENU structure:

- Setting up heating preferences for delayed start. The Preferences are only active with the temperature mode
- M01** PRA one setting for all days of the week
PR1-7seven different settings for each day of the week
RES cancel all presets
- M02** Setting an alarm
- M03** Setting the current time, day of the week and 12/24 hour formats
- M04** Selecting the temperature sensor whose temperature will be shown on the display and which will be active when the heating is in the temperature mode.
Functional sensors displayed:
T1 sensor in the heater
T2 sensor in the timer (factory settings T2)
T3 is displayed and can be selected only if connected to the LIN-bus
- M05** Selecting the heating mode P/T (factory settings P)
- M06** Defining the character set En/CS (factory settings En)
- M07** Setting the temperature unit °F/°C (factory settings °C)
- M08** Checking the power supply

Setting backlight intensity

Backlight of the keys (symbol bL) can be set from 0 to 9 by using the  and  keys (factory settings bL4, r9, G9, b9)

- M09** LCD backlight can be set from 0 to 9 by using the  and  keys for each colour separately (red - symbol "r", green - symbol "G", blue - symbol "b"). To confirm and switch to another submenu press the  key (factory settings bL4, r9, G9, b9)



Reset to factory settings


- M10** Presets and alarm settings are canceled while the polarity of the network and time settings are not changed. Clocks revert to the 24 hour format. Reset can only be done when the heater is inactive.



8. Service menu

Entering the MENU is not possible if an error is reported.

Enter the service MENU:

Go to the M11 (PIN) position only from position M10 by using the  key. When using the  key in the MENU, the M11 position is skipped (i.e. going from M01 to M10).

By pressing  0-0-0 appears on the display.

Enter the PIN using the   keys and confirm your selection .



After the PIN is entered successfully next menu items spanning from M11 to M23 will appear.


Polarity of inputs (POL)

- M11** Changing the polarity of inputs (i.e. when Light and Ignition inputs respond to + or - polarity)



Pump (Pu)

Starts the pump in the time set (default: 150 second.)



- M12** Pumping time can be adjusted incrementally by 10s using the   keys to max. 600 seconds.

Turning the pump ON/ OFF is possible at any time using the  key

The serial number of the main unit (CU)

- M13** The CU serial number („Control Unit“) can be displayed by using the   keys

The serial number of the heater (MU)







- M14** The heater serial number („Main Unit“) can be displayed by using the   keys

The motor speed (Mot)

- M15** The main display shows the current motor speed
Only 3 digits are displayed, the figure is given in revolutions per minute (x10 / 1min)

Pump frequency (PFR)

- M16** The main display shows the pump frequency
The figure is shown in Hz with accuracy to one decimal place (max. 99.9 Hz)

- Voltage on the plug (UGL)**
M17 The main display shows the voltage on the plug
 The figure is shown in V with accuracy to one decimal place (max. 99.9 V)
- Intake air temperature (T-1)**
M18 The main display shows the temperature measured by the sensor of the control unit – T1
 The figure is shown with accuracy to one decimal place °C/°F
- Temperature of the combustion chamber (T-0)**
M19 The main display shows the (absolute) temperature measured by the sensor of the combustion chamber
 The figure is shown with accuracy to one decimal place °C/°F
- Error frequency list - Histogram (Err)**
 The error code is displayed on the top left (Exx)
- M20** Select the error code by pressing the   keys
 The main display shows the recorded number of the current errors
 Statistics is read from the data stored in CU
- List of the last 100 errors (LEr)**
 The serial number of errors 0-99 is displayed on the top left
- M21** Select the error code by pressing the   keys
 The main display shows the current error code
 Statistics is read from the data stored in CU
- Peripheral cycle times (tPE)**
 The symbol of the currently selected peripheral is displayed on the top left (Mot – motor, GLo – glow plug, Pu – pump)
- M22** Change the display of the individual peripherals by pressing the   keys
 The times are shown as follows: ten hour units are on the main display, one hour units and the h symbol on the top right corner
 Maximum displayed time is 9999 h.
Correction of crystal clock (Cor)
 It can be set in the range of -127 to +127
M23 One step represents a deceleration / acceleration the clock speed by 0.176 seconds / 24h
 This function is not reset when reverting back to the factory settings (M10 - RES)



9. Error report

In case of malfunction

If the heater overheats and/or in case of the malfunction, check the warm aier vents for clogging. Switch heater off/on.

Switch the heating off and on repeatedly. If the heater fails to start, a new start follows automatically. When the second attempt fails too, the emergency shutdown follows.



The emergency shutdown can be cancelled by turning off and on again.

Make sure that fuse 16  and 17  of the



Timer/clock switch

independent heater in the fuse box have not been blown and approach a authorized service TATRA TRUCKS to detect a cause of the defect.

Heating errors are evaluated by the control unit of the heater. The error code is displayed in the middle of the display in Exx format, where xx is the numeric error code. A red light is flashing. By pressing the  key the current error is deleted and the timer will return to its initial state. Until the error is confirmed by pressing the  key the error code is still displayed and a red light is flashing. If the error persists it cannot be removed. If the heater announces an error message, first check the causes listed in the table. If the error persists, please contact the nearest authorized TATRA TRUCKS service dealer.

WARNING!

Before starting any work on the heating, turn off the heater and allow for venting (cooling down), or turn the fan off completely. Heater operation or run-out must not be interrupted prematurely by disconnecting from the power supply e.g. through the battery disconnecter or fuse removal. Blown fuses must only be replaced with fuses of specified amperage.

Should the fuel system show leaks or exhaust gases scent the cab, turn off the heater immediately, vent the cab and turn off the heating immediately and have the heater repaired by an authorized TATRA TRUCKS service dealer as soon as possible.

By unprofessional repairs of the heater out of the network of the authorized TATRA TRUCKS service dealer. The heater, the vehicle the heater is installed in or the health of people near the heater can be damaged.

The producer renounces the responsibility for the installation of the heater or repairs of the heater out of the network of the authorized TATRA TRUCKS service dealer. So far the heater is in the warranty period, this will invalid the warranty.

10. Other functions

The first connection

During the first connection to the power supply it is appropriate to set the time and day of the week - see user MENU.

Storing data in memory

When the menu settings are changed all values will be stored in memory. When a power failure occurs, communication is re-established and the control unit is inactive, the timer loads the variables from the memory.

It is necessary to re-set the current time and the day of the week. The activation of the presets and alarm settings are canceled.

The parameters saved in memory of the timer:

- the setup of the pre-selections (be reset)
- the setup of the alarm clock (be reset)
- the heating mode (remain in memory even after reset)
- the language version (remain in memory even after reset)

The current temperature sensor is saved in the memory of CU.

The function of the backlight

If the lug of the flat connector is connected to the switch of the parking lights and the lights are on, the backlight is always on. When the parking lights are off, press any key to light the backlight for a time period of 7 seconds.

11. Error reporting


Error code	Description
0	Power failure reset
1	Low voltage
2	Overvoltage
3	Short circuit of the pump
4	Disconnected pump
5	Disconnected glow plug
6	Short circuit of the glow plug
7	Disconnected motor
8	Short circuit of the motor
9	Motor cannot spin
12	Failure start
13	Blackout flame
14	Wrong end of ventilation
15	Communication failure
16	Overheating of the intake air
21	Overvoltage pulse
30	Wrong pump
40	Loss of communication with CU
51	Controlling: sensor - T2 error
52	Controlling: sensor - T3 error
54	Controlling: sensor – T3 is connected
55	Controlling: sensor – T3 is disconnected
60	Power supply overload
61	Ice brake of motor
64	Motor slip
70	Flame sensor error
74	Overheating of the combustion chamber
75	Venting (spontaneous combustion)
79	Temperature sensor – T1 error
81	Motor driver is faulty
82	Glow plug driver is faulty
97	Error of CRC tables
99	Successful start

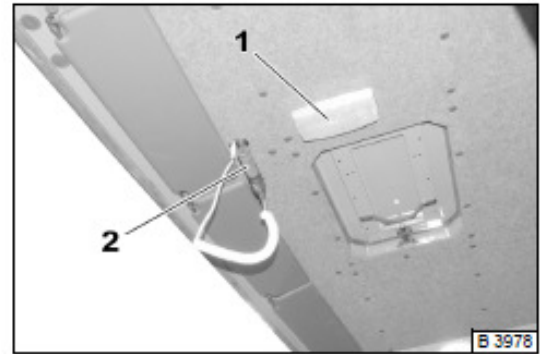
Vehicle lighting

Cab interior lamp

The following cab interior lamp is installed for the cab interior illumination:

1 - Cab interior lighting in peacetime conditions

Ceiling lights 1, operable by the switch 9  located on the right side instrument panel.

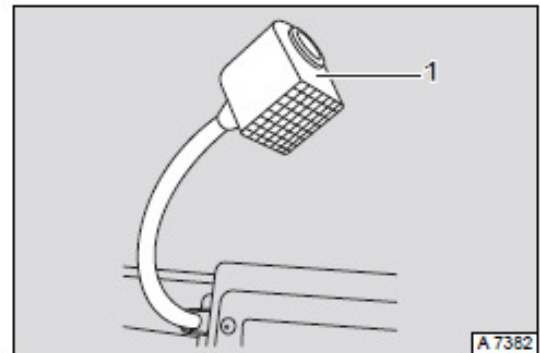


Cab interior lamp

Map lamp

The map lamp is located in front of the passenger seat on a flexible holder.

- Use switch 1 on the map lamp body to switch the lamp on/off.

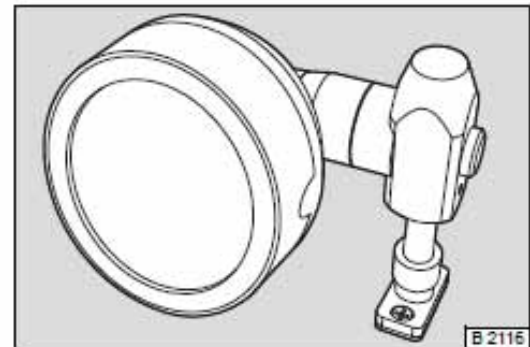


Map lamp

Lighting on the cab roof

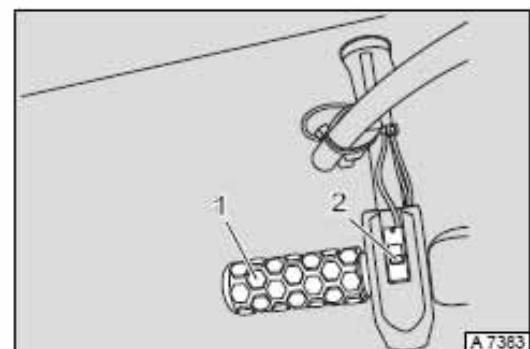
Search lamp

It is located in the roof in front of the driver and it is used for spatial orientation around the vehicle.



Search lamp


- It is controllable using rotary knob 1 and switchable using switch 2.

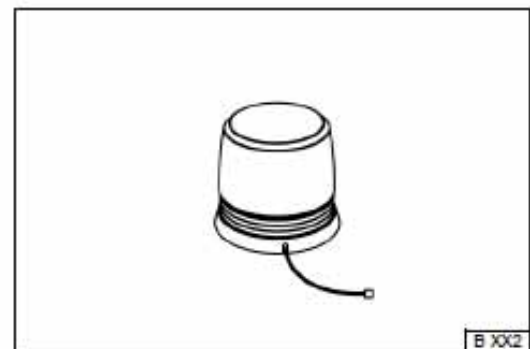


Control search lamp

Beacons

Two beacons with covers are located on the cab roof.

- Turn on the switch 17  located on the right side instrument panel. The indicator lamp located directly in the switch indicates the lamps switched ON.



Roof ramp

25. APPENDIX - D

Scope of work for 31 cabins production :

The detail Scope tabulated as below :

SL NO	Item Description	Qty	BEML Free issue material	Vendor scope/work
1.A	Cabin shell in painted condition	31	<ul style="list-style-type: none"> ➤ 26 types of stamped parts as per Annexure -I ➤ 6 types of non-stamped parts as per Annexure - II ➤ All other items required for Cabin shell i.e., Glass, upholstery, lock, beading, insulation items.Ref: Annexure – III for Cabin insulation, glass and gaskets ➤ BOM of Cabin Structure. Annexure – IV ➤ GA, sub structures and relevant child part drawings ➤ Set-up and Fabrication process ➤ Layout/drawings of set-up and fabrication Jigs & Fixtures ➤ Painting scheme & Process Annexure – V 	<ul style="list-style-type: none"> ➤ Manufacturing of jigs/Fixtures as required as per BEML layout/drawings ➤ Fabrication of Shell ➤ Pre-Treatment and CED Coating with Final paint ➤ Doors fitment & setting with beading and setting with lock ➤ Glass fitting with beading ➤ Fitment of upholstery,(FRP, adhesive leather, sponge, etc.,) ➤ Apply anti-wear and tear coating in bottom of the cabin ➤ Cabin insulation for heat and noise ➤ Installation of elastic bush (front shock mount) ➤ Any other items required to be fitted for the purpose of shower test, same shall be done using the items listed in Cabin Furnishing ➤ Shower test ➤ Testing as per ATP
1.B	Cabin Equipped (Furnished Cabin)	31	<ul style="list-style-type: none"> ➤ Cabin shell in painted condition (output supply from sl no. 1.A above) ➤ All furnishing items 	<ul style="list-style-type: none"> ➤ Manufacturing of jigs/Fixtures & test equipment as required as per BEML layout/drawings

			<ul style="list-style-type: none"> ➤ Annexure – VI, Major furnishing items ➤ Annexure – VII, Detailed BoM of furnishing items. . ➤ GA, sub assy and relevant child part drawings ➤ Set-up and assy process ➤ Layout/drawings of set-up and assembly Jigs & Fixtures 	<ul style="list-style-type: none"> ➤ Complete furnishing of cabin as per the detailed scope of work given below:. ➤ Testing as per ATP ➤ Packing using wooden skid and forwarding (FOR BEML)
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Scope of work for Furnishing:

- Fitment of Dashboard with complete gauges, switches, control levers and indicators.
- Installation of Steering column and steering wheel.
- Clutch, brake and accelerator pedal installation with linkages (limited to cabin)
- Integration of clutch and brake actuator module.
- Installation of Operator seat, Co-operator seat and Emergency seat
- Berth installation.
- Ash tray and cigar lighter port.
- Complete electrical wiring installation with fuses, relays, diodes, sensors, switches and terminals, connectors and any other electrical items connected to cabin.
- Installation of Cabin head lamp, roof lamp, map reading lamp, turn signal lamps , search lamp and any other lamps connected to cabin.
- Installation of heat exchangers with connected hoses and linkages, independent cab heater with connected hoses, pipes, electrical wirings and display modules.
- Installation of blower with ducting, control linkages and electrical wirings.
- Ducting of AC.
- Gear shift linkages with shift lever booting (linkages limited to cabin portion)
- Pneumatic piping (Metal, polyamide and Rubber hoses) and installation of emergency cum parking brake unit, wheel inflation and deflation control unit and differential locks.
- Complete labelling and snickering.
- Floor mat and other rubber sheet installation.
- Installation of any other items pertaining to Equipped Cabin.

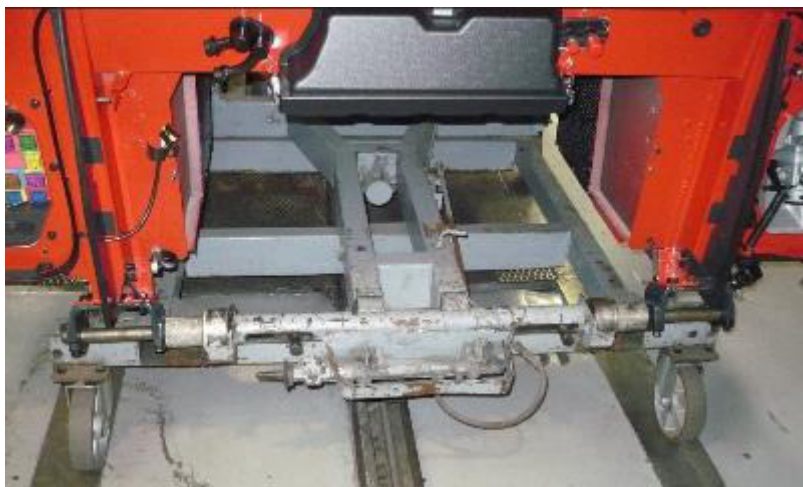
27. APPENDIX - E

Preparation of Fixtures and special tools for cabin assembly

1. Assembly trolley for Cabin.



2. Front cabin mount.



3. Rear cabin mount.



4. Holder for pedal group preparation.

Activities:

- Clutch button stroke adjustment
- Contactless clutch switch adjustment
- Contactless brake switch adjustment
- Clearance clutch adjustment
- Clearance brake adjustment



5. Torque wrench control station:

Activities:

- Controlling the setting of each torque wrench every day.
- Record a check of the setting of each torque wrench once a week



Torque wrench set for cabin mounting :

18-20 Nm, 25-30 Nm, 38-46 Nm, 49-60 Nm

6. Electric heating oven:

Activities:

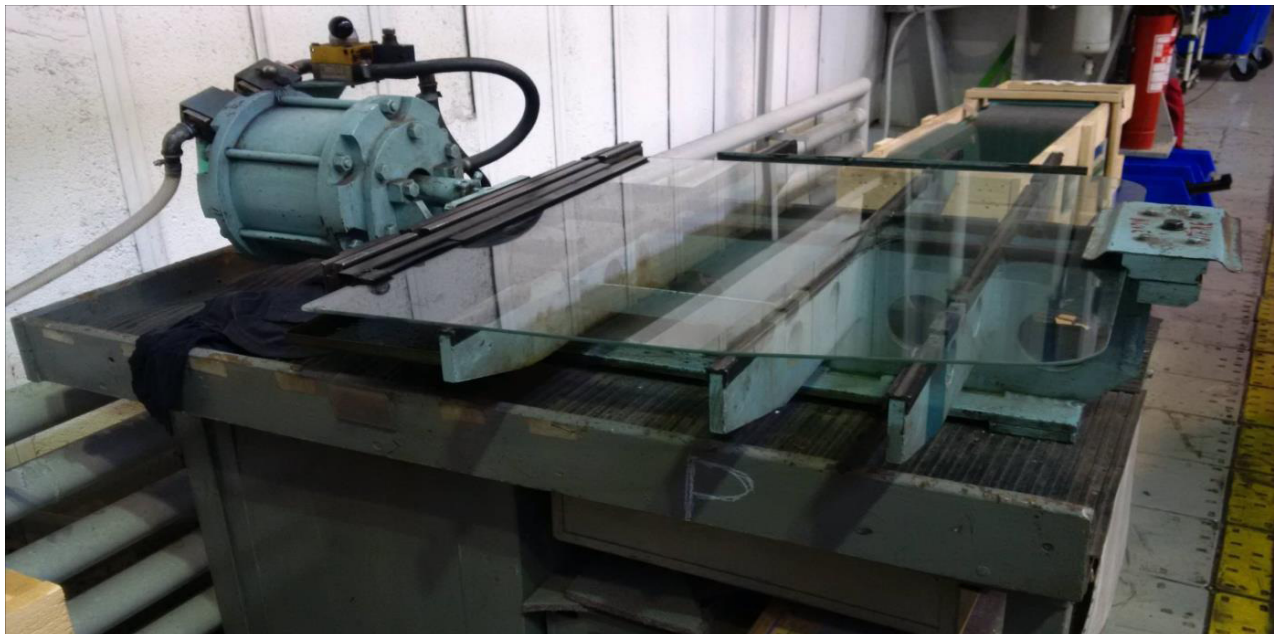
Heating the rubber frames of the glass before Installation - Max 80° C



7. Shower cabin test:



8. Fixture for pressing Glass:



9. Trolley for the final stage painting:



Note:

- 1) All cabins will developed with mass production Tooling.
- 2) Welded Cabin structural details will be shared with E-BOM.(Annexure – IV)
- 3) Cabin shower test IS:11865-2006 will be shared. (attached)
- 4) Cabin CMVR standard details, Sample Structural inspection stage
- 5) Reports & painting process. (Annexure –V & VIII)
- 6) Furnishing items & cabin glass sealing detail list. (Annexure VI, VII)
- 7) Cabin Details - Stamped , Non stamped structural parts with glass
- 8) Details. (Annexure – I, II and III)