


<p style="writing-mode: vertical-rl; transform: rotate(180deg);"> COPY RIGHT & CONFIDENTIAL THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND. DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED </p>	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
			TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
	FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227											
	UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)								QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
	VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.											
	WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96								STATUS:			





TECHNICAL REQUIREMENTS:

1. TYPE : WAGO WINSTA CONNECTOR LOCK(FIXING FLANGE MANUALLY OPERATED FOR FREE CONNECTION).
2. PART NO : 770-121.
3. COLOUR : WHITE.

UNCONTROLLED COPY

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		
VALUE		
SYMBOL		
SURFACE ROUGHNESS		

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	MUMBAI RAIL METRO CARS - L2 & L7		
			REF DRG			
			MATERIAL			
			HEAT TREAT.	APPD	V SYLAJA	03.08.2020
			SURFACE TREAT.	REVD	K NAGARAJ	03.08.2020
			TITLE	CHKD	K NAGARAJ	03.08.2020
				DRWN	DIVYA S	03.08.2020
			WAGO WINSTA CONNECTOR LOCK	SCALE		SHEET
						1 OF 1
				DRG No.	ALT	
					0	



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