

## **TECHNICAL DELIVERY CONDITIONS**

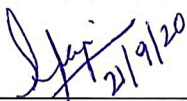
**Project:** MRS1

**Doc No.** GR/TD/5212

**Dt:** 22/9/20

**Item** : Cubicle frames & support boxes, Bracket Assy

1. The vendor shall procure the raw material from reputed sources like M/s SAIL and M/s Jindal stainless. The vendor shall submit material test certificates viz chemical and mechanical properties from the source.
2. Fabrication of the assembly shall be carried out by qualified welders.
3. After Fabrication, the weld areas shall be pickled and passivated.
4. All parameters of the structure like Perpendicularity, rigidity shall be maintained and fabrication shall be carried out with suitable jigs.
5. All mounting hole pitch dimensions shall be maintained as per drg using suitable templates
6. Dimensional check sheets for parts and assemblies shall be submitted along with the supplies.
7. Vendor shall incorporate in further supplies, any changes which may happen in frames & boxes after installation in proto train.
8. Suppliers shall submit confirmation for the above points along with their offer.

 21/9/20

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