

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

Technical drawing of a mechanical assembly, showing four details and a main assembly view.

**DETAIL-1**

Dimensions: 1016, 216, 10, 1.5 THK, R 1.5.

**DETAIL-A**

Dimensions: 141, 7, 3, 1.

**DETAIL-2**

Dimensions: 40, 20, 110, 150, 16.5, 1.5 THK, 8.5, R 1.5.

**UNCONTROLLED COPY No.**

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	MATERIAL
2	2	525-19423-02	BRACKET-2	1.5 THK	A5052-H
1	1	525-19423-01	BRACKET-1	1.5 THK	A5052-H

PRODUCT: MUMBAI METRO CARS - L2 & L7

REF DRG:

MATERIAL:

1. REMOVE ALL SHARP EDGES AND BURRS.
2. WELDING SYMBOLS AS PER ISO 2553.
3. WELD AREA SHALL BE PICKLED AND PASSIVATED.
4. THE COVER SHALL BE PAINTED ACCORDING TO PAINTING SPECIFICATION  
DOC. NO. GR/TD/4390.

 **BEML LIMITED**  
 NEW FRONTIER NEW DREAMS