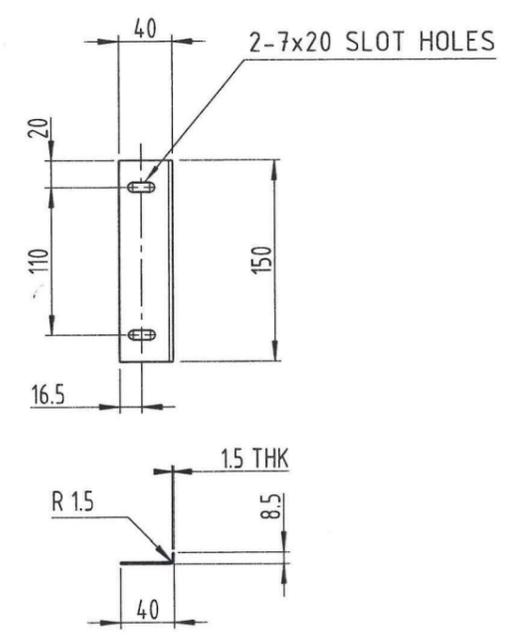
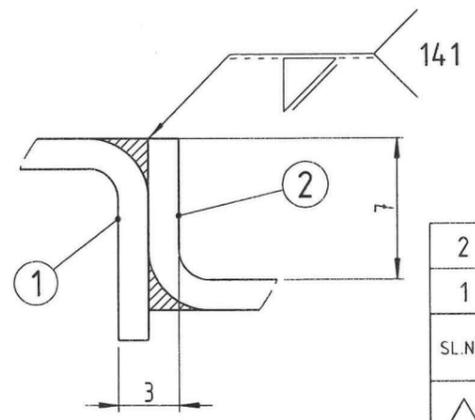
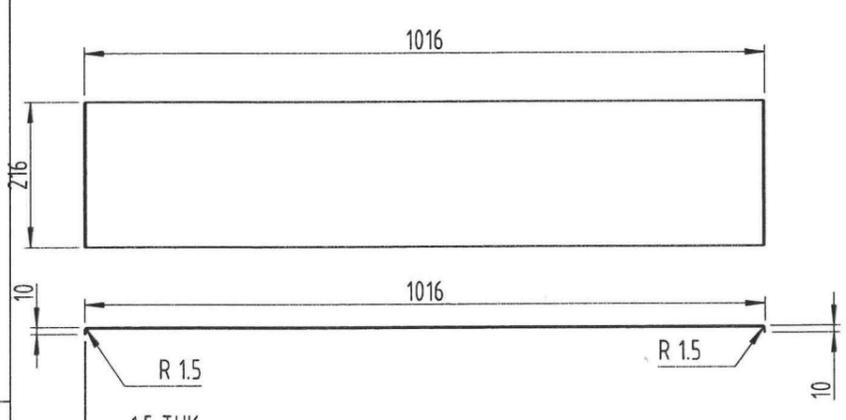
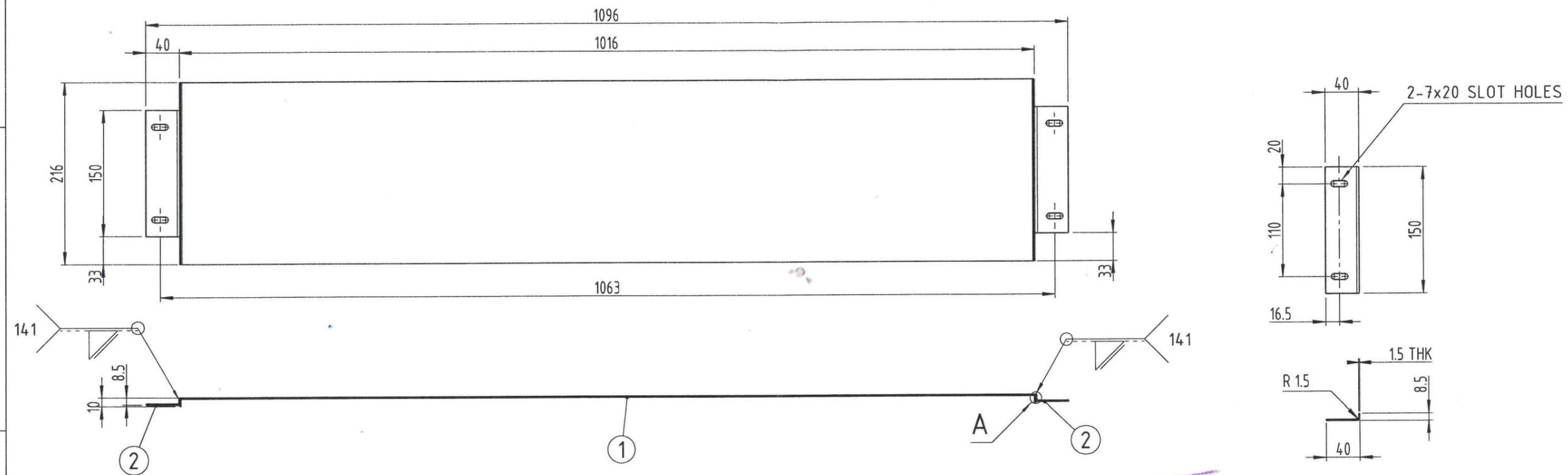


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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)								QUALITY OF WELD JOINTS REF. RD 230 MEDIUM		
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.										STATUS: PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED COPY NO.

- NOTE:**
1. REMOVE ALL SHARP EDGES AND BURRS.
 2. WELDING SYMBOLS AS PER ISO 2553.
 3. WELD AREA SHALL BE PICKLED AND PASSIVATED.
 4. THE COVER SHALL BE PAINTED ACCORDING TO PAINTING SPECIFICATION DOC. NO. GR/TD/4390.

2	2	525-19423-02	BRACKET-2	1.5 THK	A5052-H34	
1	1	525-19423-01	BRACKET-1	1.5 THK	A5052-H34	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
MUMBAI METRO CARS - L2 & L7						
PRODUCT						
REF DRG						
MATERIAL						
HEAT TREAT.				APPD	PVG	09.11.2019
SURFACE TREAT.				REVD	LIXON THOMAS	09.11.2019
TITLE				CHKD	SUNIL KUMAR	09.11.2019
PIB COVER BEM LIMITED <small>NEW FRONTIER NEW DREAMS</small>				DRWN	SRI CHARAN	09.11.2019
				SCALE		SHEET
				1:5	1 OF 1	-
DRG No. 525-19423						
ALT						