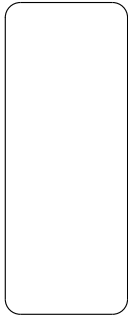
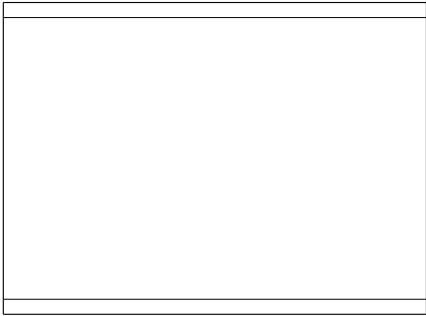


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:  
1. THE SOLID STICK SHALL BE ACCOMODATED IN THE APPLICATOR (525-83210).  
THE DIMENSIONS OF THE STICK CAN BE DECIDED ACCORDINGLY  
2. THE NUMBER OF STICKS REQUIRED FOR EACH SHALL BE PROPOSED BY THE VENDOR

N1	0.025	✓	△
N2	0.05	✓	△
N3	0.1	✓	△
N4	0.2	✓	△
N5	0.4	✓	△
N6	0.8	✓	△
N7	1.6	✓	△
N8	3.2	✓	△
N9	6.3	✓	△
N10	12.5	✓	△
N11	25	✓	△
N12	50	✓	△
GRADE No.			
VALUE			
SYMBOL			
1			
SURFACE			
ROUGHNESS			
ALT.NO.	ECN NO/CHANGES	DATE 16-10-2020	BY VSE
		CHKD SSB	APPD MS
MUMBAI METRO CARS L2 & L7			
LCF SOLID STICK			
BEML LIMITED			
525-83211			
A4			