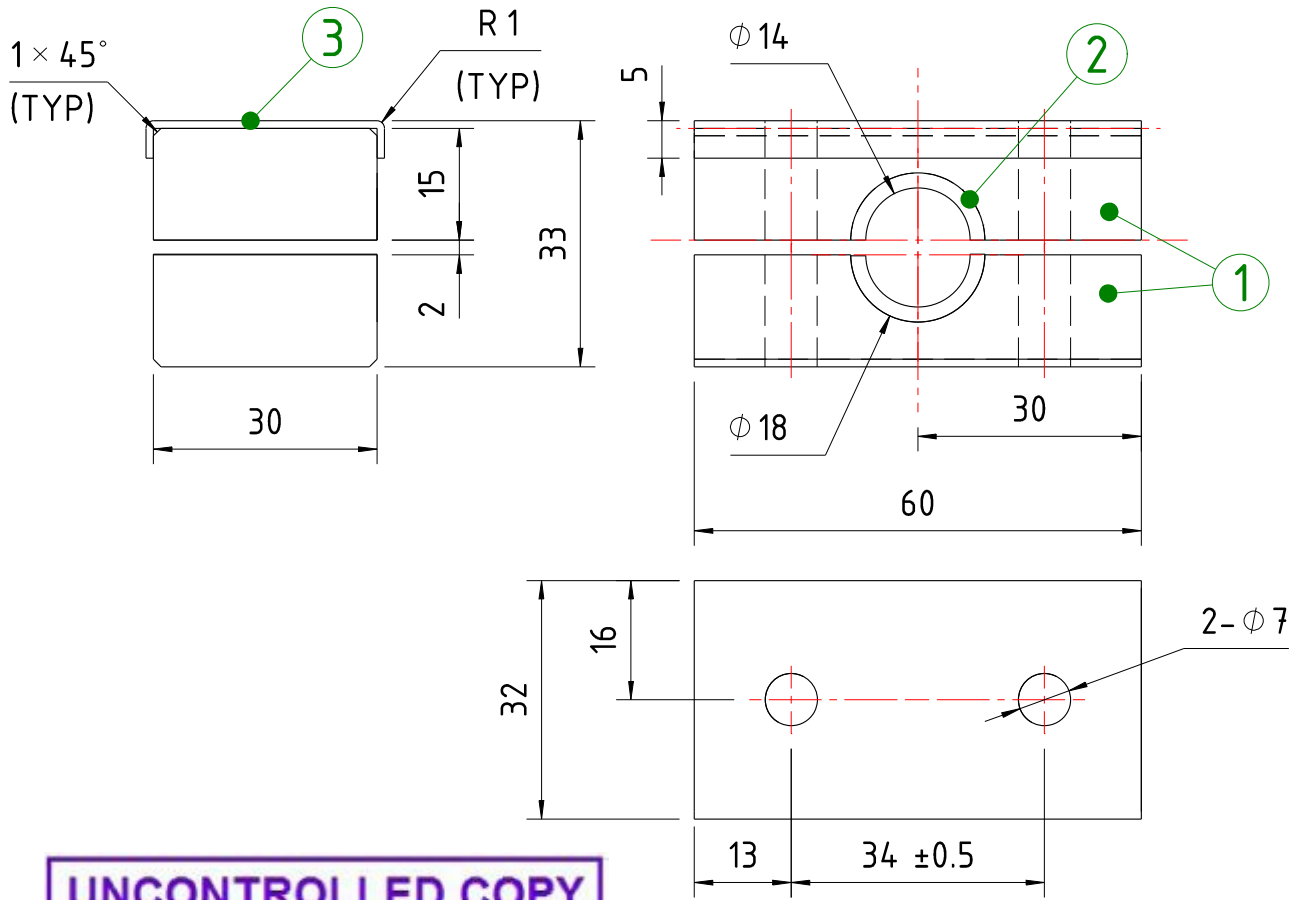


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTES:

1. REMOVE ALL SHARP EDGES AND BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-34.

3	1		PLATE	60X39X1THK	AISI 304	
2	2		RUBBER, PROTECTOR	51X32X2THK	EPDM	
1	2		CLEAT	60X30X16	NYLON6	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

GRADE No.	VALUE	SYMBOL	ECN: 52510198 REVISED & REDRAWN	DATE 12-06-2020	BY VSE	CHKD RSS	APPD MS	PRODUCT	MUMBAI METRO CARS L2 & L7		
ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE 12-06-2020	BY VSE	CHKD RSS	APPD MS	HEAT TREAT. SURFACE TREAT. TITLE	REF DRG	-		
CLEAT ASSY								APPD	MS		
								REVD	RSS		
								CHKD	VSE		
								DRWN	VSE		
								SCALE	1:1	SHEET	1 OF 1
								DRG No.	525-81034		Wt.
								ALT		1	



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