

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

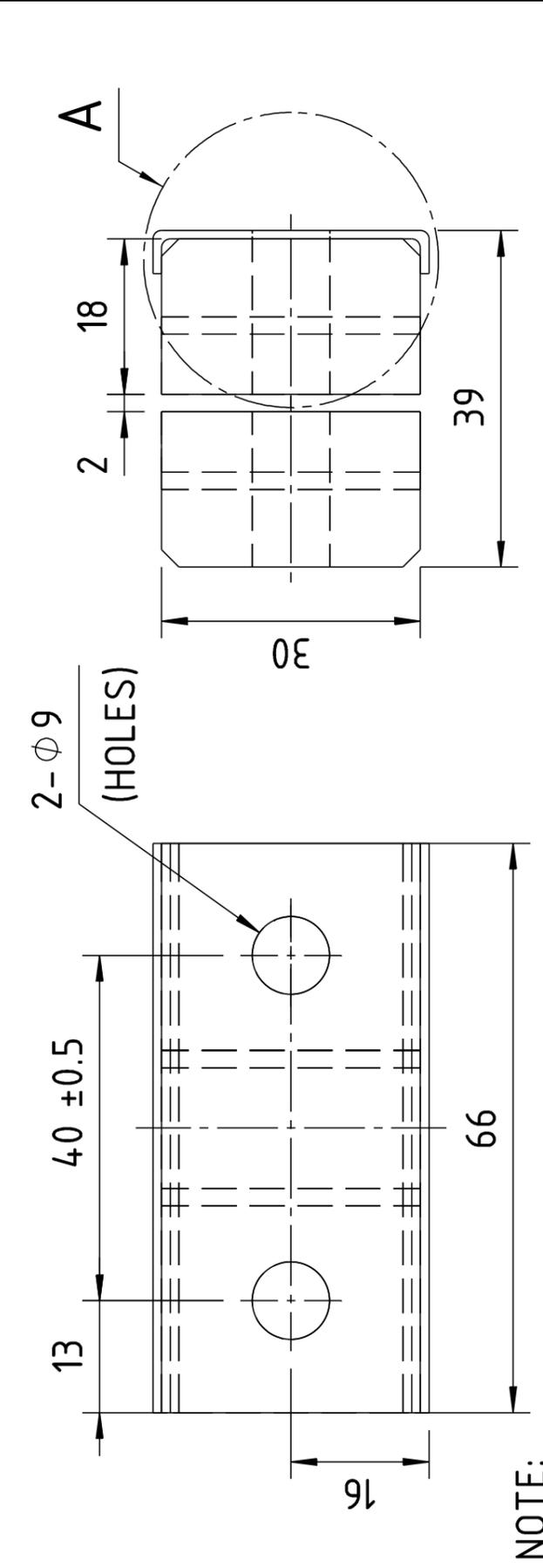
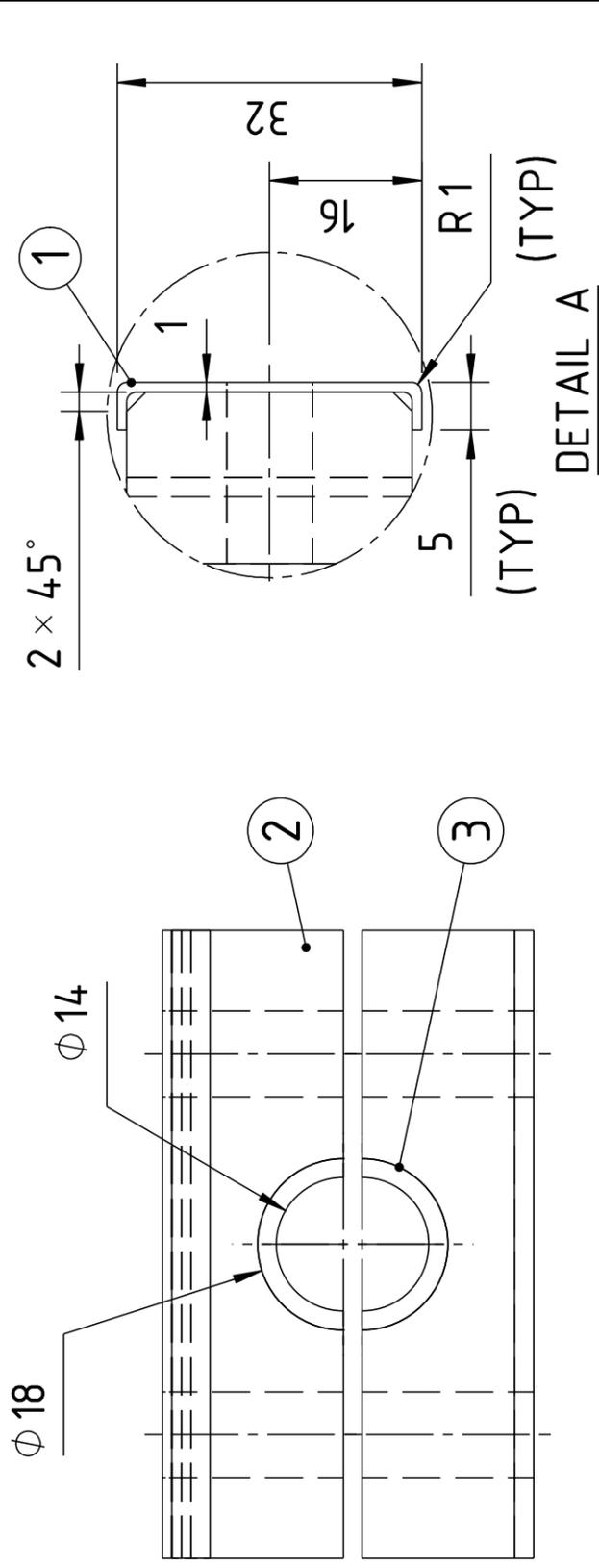
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

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STATUS: **PROTO**

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

GRADE No.	VALUE	SYMBOL
N1	0.25	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	



- NOTE:**
1. REMOVE ALL SHARP EDGES AND BURRS.
 2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-94

3	1	RUBBER PROTECTOR	46X30X2THK	EPDM
2	2	CLEAT	66X30X18THK	NYLON 6
1	1	PLATE	66X40X1THK	AISI 304

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
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MUMBAI METRO CARS L2 & L7						
PRODUCT						
REF DRG						
MATERIAL	-					
HEAT TREAT. SURFACE TREAT. TITLE	APPD	MS	REVD	RSS	CHKD	VSE
	DRWN	VSE				

CLEAT ASSY EARTH BRUSH						
SCALE	1:1	SHEET	1 OF 1	WT.	0.13Kg	
DRG No.	525-81029					

ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
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BEML LIMITED
NEW FRONTIERS. NEW DREAMS

525-81029

ALT

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