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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

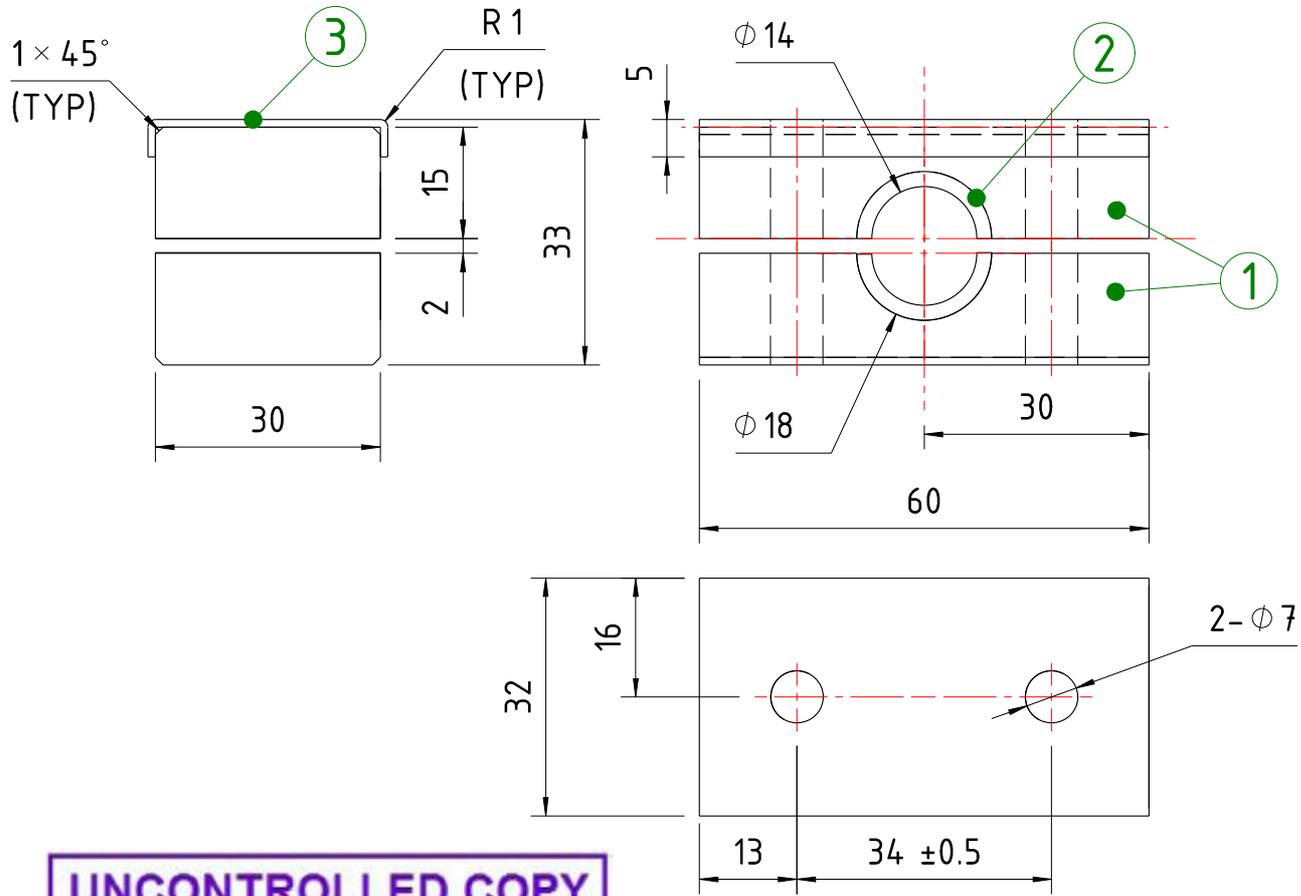
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)      QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: **PROTO**



**UNCONTROLLED COPY**

**NOTES:**

1. REMOVE ALL SHARP EDGES AND BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-34.

3	1		PLATE	60X39X1THK	AISI 304	
2	2		RUBBER, PROTECTOR	51X32X2THK	EPDM	
1	2		CLEAT	60X30X16	NYLON6	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE		▽
ROUGHNESS		▽

PRODUCT	<b>MUMBAI METRO CARS L2 &amp; L7</b>				
REF DRG					
MATERIAL	-				
HEAT TREAT.		APPD	MS		
SURFACE TREAT.		REVD	RSS		
TITLE		CHKD	VSE		
		DRWN	VSE		
		SCALE	1:1	SHEET	1 OF 1
		Wt.			0.06kg
		DRG No.	<b>525-81034</b>		ALT
					1

CLEAT ASSY

BEML LIMITED

NEW FRONTIERS. NEW DREAMS