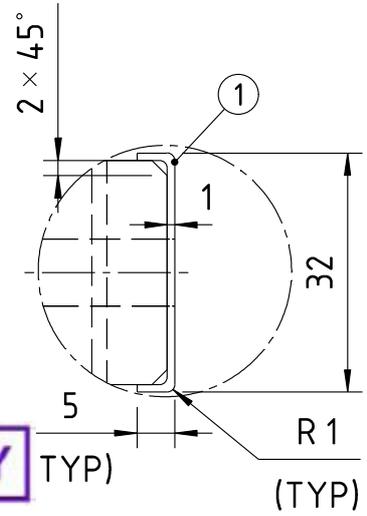
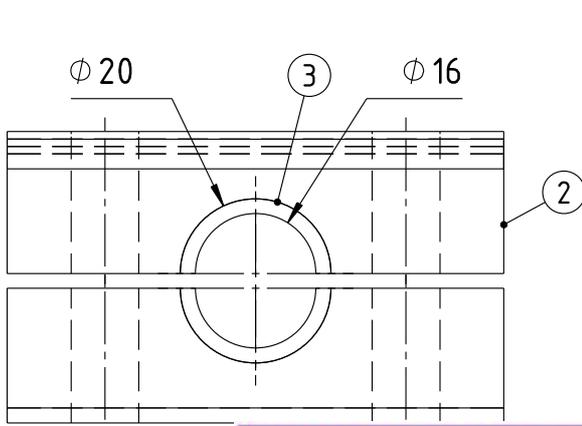


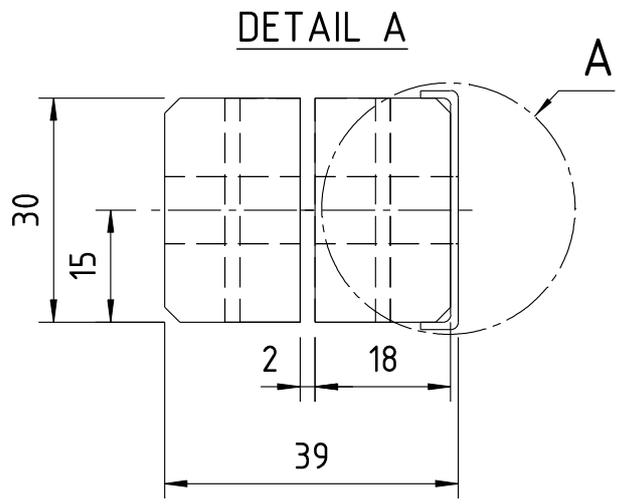
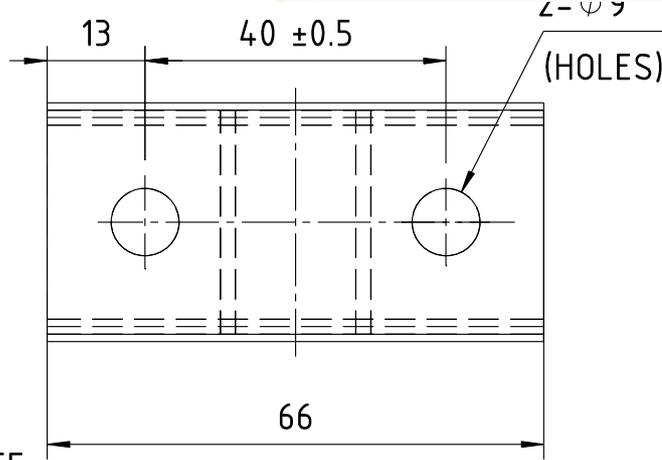
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS: PROTO			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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NOTE:

1. REMOVE ALL SHARP EDGES AND BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-94

3	1		RUBBER PROTECTOR	52X30X2THK	EPDM	
2	2		CLEAT	66X30X18THK	NYLON 6	
1	1		PLATE	66X40X1THK	SUS304	

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
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PRODUCT		MUMBAI METRO CARS L2 & L7									
REF DRG											
MATERIAL		-									
HEAT TREAT.											
SURFACE TREAT.											
TITLE		CLEAT ASSY TACHO									
APPD	MS										
REVD	RSS										
CHKD	VSE										
DRWN	AKSHAY										
SCALE	1:1	SHEET	1 OF 1	Wt.	0.13Kg						
DRG No.	525-81039				ALT	0					
SURFACE ROUGHNESS		ALT.NO.		ECN NO/CHANGES		DATE	BY	CHKD	APPD	BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS.</small>	