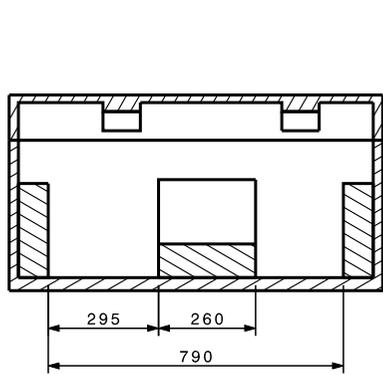
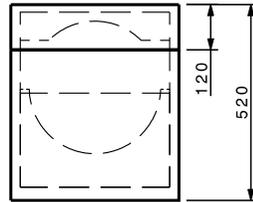
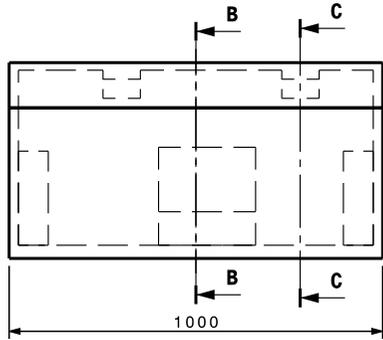
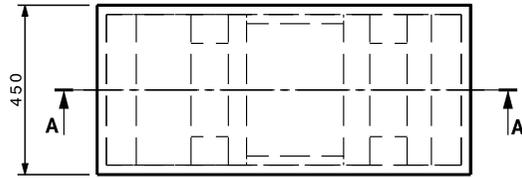
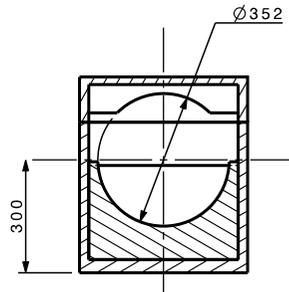


MACHINING DEVIATIONS FOR UNTOLERANCED DIMENSIONS SHALL BE AS PER COMPANY STD.DS 1028-C
 VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C
 FOR UNSPECIFIED DIMENSIONAL TOLERANCES OF WELDED STRUCTRES, REFER STD. RD No. 227
 FOR UNSPECIFIED LINEAR & ANGULAR DIMENSION TOLERANCES REF. IS:2102 (PT-1)(MEDIUM)

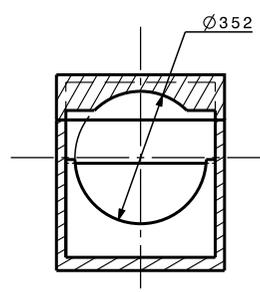
PROTO/PILOT/PRODUCTION



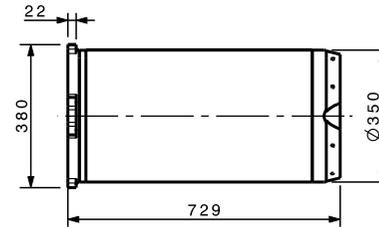
SECTION A-A



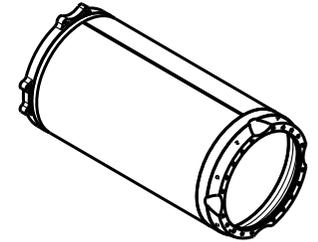
SECTION B-B



SECTION C-C



COMPONENT OVERALL DIMENSIONS
 WEIGHT: 15KG



NOTE:

1. THE DIMENSIONS SHOWN ARE ONLY FOR REFERENCE, HOWEVER ACTUAL DIMENSIONS TO BE TAKEN FROM THE BOX/COMPONENT AVAILABLE AT OUR LOCATION.
2. THE PLYWOOD OF 19MM THICK TO BE USED FOR THE BOX.
3. THE BOX SHOULD BE PROVISIONED WITH SUITABLE DOOR HANDLES, HINGES & LATCHES AT APPROPRIATE LOCATIONS FOR SMOOTH OPERATION.
4. THE BOX WILL BE HANDLED USING FORK LIFT DURING LOADING / UNLOADING, SO PROVISION TO BE MADE FOR FORKLIFT OPERATION.
4. ONE NO. SAMPLE TO BE SUPPLIED FOR APPROVAL BEFORE MASS PRODUCTION.
5. THE SUPPORT CONTOUR TO BE PASTED WITH RUBBER TO AVOID DAMGES TO THE PRODUCT.
6. THE BOX SHOULD BE RIGID ENOUGH TO WITHSTAND SHOCKS & VIBRATION DURING ROAD TRANSPORTATION.
7. THE BOX TO BE COATED WITH SUITABLE PAINT TO PROTECT FROM TERMITES.
8. MARKINGS/INDICATIONS TO BE MADE AT SUITABLE PLACES.

FOR ENQUIRY PURPOSE ONLY

GRADE No.	INT1	INT2	INT3	INT4	INT5	INT6	INT7	INT8	INT9	INT10	INT11	INT12
VALUE	0.05	0.1	0.15	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
SYMBOL												
SURFACE ROUGHNESS												

SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	TOTAL WT.	UNIT SIZE	COMPANY STD./IS.STD
DETAIL PARTS						
PRODUCT						
SURFACE TREATMENT						
SCALE 1:10						
REF DRG.						
TITLE						
WOODEN BOX FOR SEC-IV						
BEML LIMITED AEROSPACE DIVISION MYSORE 570018						
DRG No. ASMBMP004						
ALT						