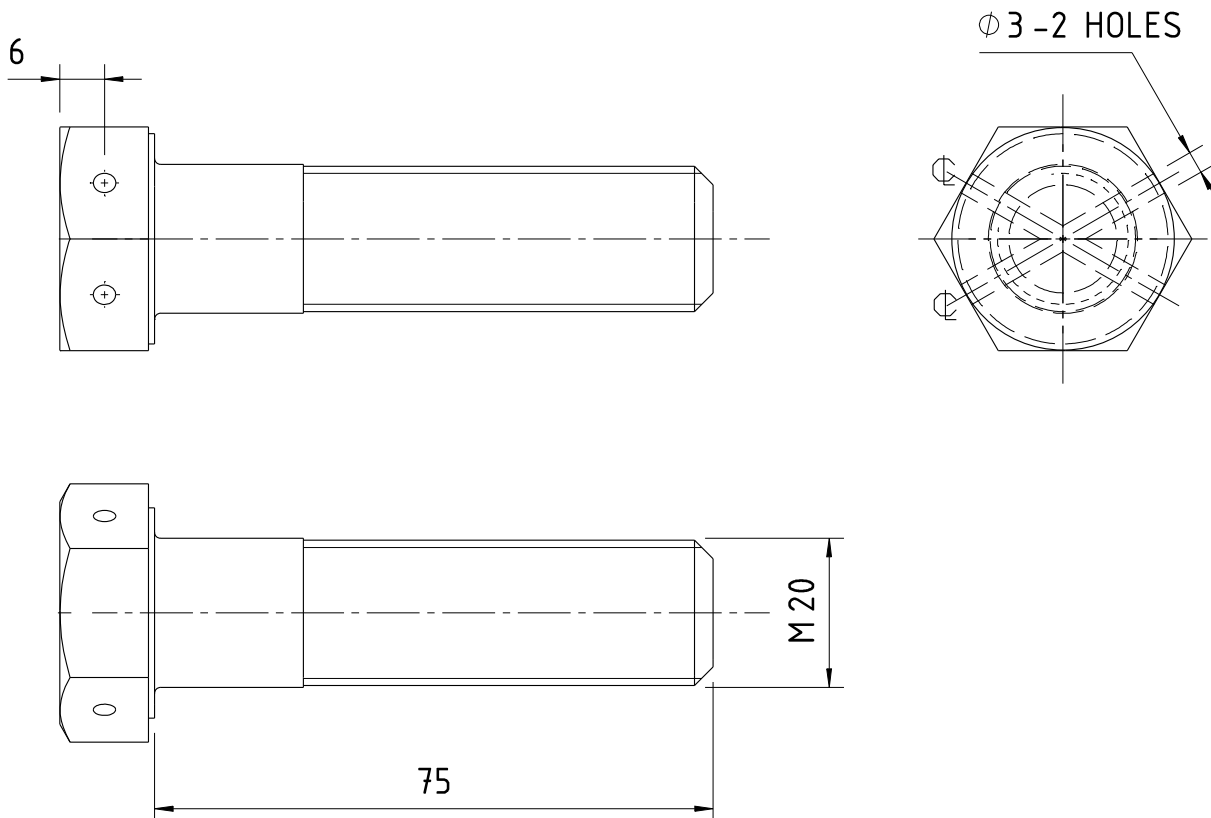






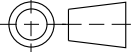

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



**UN CONTROLLED COPY**

NOTE:-

1. THE ITEM SHALL BE MADE TO SPEC IS:1364(PART 1)-02, PC-10.9 GEOMET COATING TO SPEC. ASTM F1136 Gr.6 WITH BLACK TOP COAT

								M20x75L					
SL.No.	QTY	PART / STOCK No.	DESCRIPTION					SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)			
									MATERIAL				
							PRODUCT	BMRCL METRO CARS					
							REF DRG						
							MATERIAL	SAE J404/AISI 4140					
							HEAT TREAT.	APPD	MS		21.08.2019		
							SURFACE TREAT.	REVD	DB		19.08.2019		
							TITLE	CHKD	JC		17.08.2019		
							HEX HEAD BOLT, PIN HOLE IN HEAD	DRWN	ILYAS				
	MATERIAL DETAILS UPDATED		DATE	19.09.2020	BY	ILYAS		CHKD	APPD	SCALE		SHEET	Wt.(kg)
	ECN : 92610282									1:1		1 OF 1	0.3
ALT.NO.	ECN NO/CHANGES		DATE		BY		CHKD	APPD	DRG No.		ALT		
								BEM LIMITED		926-81144		