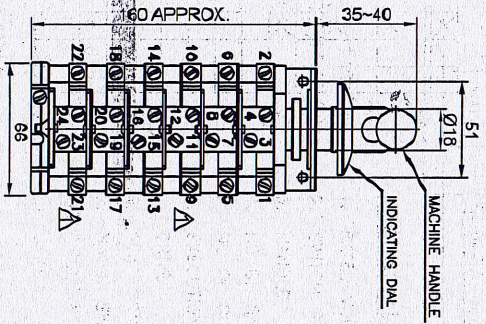
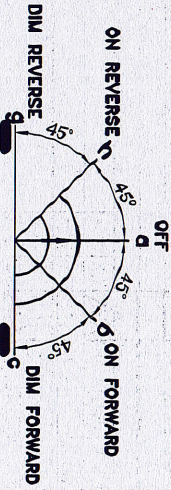
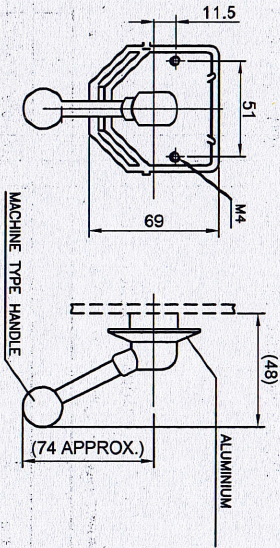


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LINKS	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
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### SWITCHING TABLE



MACHINING DEVIATIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
FOR LINEAR DIMENSIONS	TOLERANCE	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. NO. 227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. NO. 1012.C										
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										
STATUS:										

### TECHNICAL REQUIREMENTS:

1. RATED VOLTAGE & CURRENT : 110V, DC, 10A AT DC 11 RATING.
  2. SWITCH TYPE : 25AMPS RATING (SIZE).
  3. HANDLE : BLACK BALL HANDLE
  4. NO OF SWITCHING PACKETS : 6
  5. NO OF CONTACTS : 12
  6. EXECUTION : OPEN.
  7. DRIVE : NORMAL.
  8. SELECTION ANGLE : 45° BETWEEN EACH POSITION.
  9. NO OF SWITCHING POSITION : 5
  10. DIRECTION OF ROTATION : 90° CLOCKWISE AND ANTI CLOCKWISE IN STEPS OF 45°
  11. MAKE : M/s SIEMENS, / M/s ELECTRO INTERFACE.
- : M/s SALZER- ELECTRONIC LTD.
12. TERMINAL MARKING TO BE DONE AS SHOWN IN THE SKETCH.
13. MARKING | SHALL BE ENGRAVED AND PAINTED WITH WHITE COLOUR.
14. INDICATING DIAL SHOULD BE OF ALUMINUM AND PAINTED WITH BLACK COLOUR.
15. THE LOCKING BETWEEN SWITCH, INDICATING DIAL & MACHINE HANDLE SHOULD BE OF HEAVY DUTY & SHOULD NOT LOOSEN IN FREQUENT OPERATION.

NOTE:  
ALL OTHER DETAILS AS PER MANUFACTURERS STANDARD.

SL. No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./S	Wt. (Kg)
1			8W DH 1&M CAR - MRVC			
2			CONTACTS			
3			RE-ARRANGED			
4			2 NEW CONTACTS ADDED			
5			HEAD LIGHT SWITCH			
6			PRODUCT			
7			REF. DRG			
8			MATERIAL			
9			HEAT TREAT			
10			SURFACE TREAT			
11			TITLE			
12			APPRO			
13			REV'D			
14			CH'D			
15			DRWN			
16			SCALE			
17			SHEET			
18			Wt. (kg)			
19			ALT			

DATE: 08/07/2014  
BY: AVINASH  
CHKD: JITENDRA K  
APPRO: K.C.S

BEML BEML LIMITED  
899-21121