MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

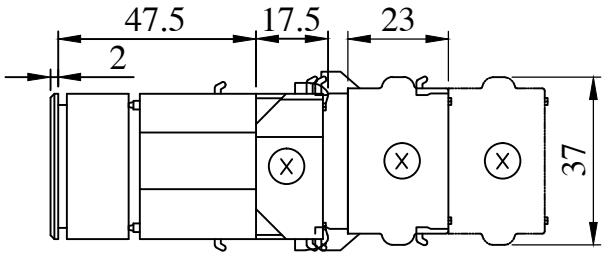
STATUS: PROTO

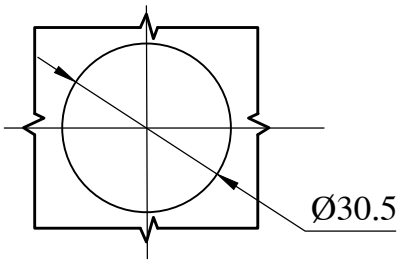
ILLUMINATED PUSH BUTTON - YELLOW Ø35

TECHNICAL REQUIREMENTS:

1. TYPE : PUSH BUTTON ACTUATOR FOR FLUSH MOUNTING WITH MOMENTARY ACTION
2. RATED OPERATING VOLTAGE : 110 V DC
3. LENS : PLASTIC YELLOW
4. BULB : SINGLE LED LAMP 110V DC, SUITABLE TO CAP SIZE - BA9S, YELLOW
5. TYPE OF SWITCHING ELEMENT : 1NO + 1NC WITH SCREW TERMINALS (SCH) (QTY. 2NOS.)
6. SWITCHING SYSTEM : SNAP ACTION SWITCHING ELEMENT WITH CONTACT RATING OF 2.5 A AT 110V DC.
7. CONFORMING TO STANDARD : IEC : 60947-5-1 / IS 13947-5-1
8. DEGREE OF PROTECTION: IP65
9. MAKE & TYPE :

1
- M/S EAO : PART NO. - 704.032.418 (QTY. 1NO.) + 704.900.5 (QTY. 2NOS.) + 10-4H22-1034P QTY.1NO)
- OR EQUIVALENT M/s MAFELEC MAKE





MOUNTING HOLE DIMENSION ON PANEL

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S / MATERIAL	Wt. (Kg)

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
1	EQUIVALENT MAKE IS ADDED	04/04/18	JK YADAV	JAYARAMU	K.C shashikanth

PRODUCT	8W CMV SG - NMML1		
REF DRG			
MATERIAL			
HEAT TREAT.		APPD	
SURFACE TREAT.		REVD	
TITLE	ILLUMINATED PUSH BUTTON 110V DC, Ø35(YELLOW)	CHKD	
		DRWN	
		SCALE	SHEET OF / Wt.(Kg) 0
	BEML LIMITED NEW FRONTIERS. NEW DREAMS	DRG No. 897-21256	ALT 1

A4

N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50			

SURFACE ROUGHNESS

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