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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF. RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: **PROTO**

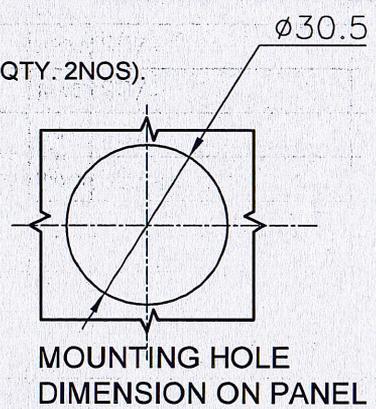
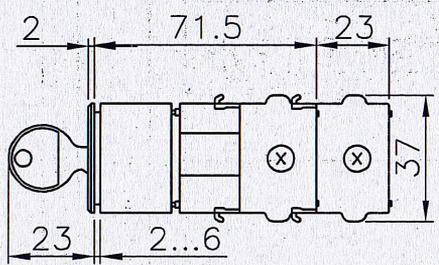
KEY LOCK SWITCH Ø35

TECHNICAL REQUIREMENT:

- TYPE : KEY SWITCH ACTUATOR FOR FLUSH MOUNTING WITH MAINTAINED ACTION.
- RATED OPERATING VOLTAGE : 110 V DC
- NO OF POSITIONS : 2
- TYPE OF SWITCHING ELEMENT : 1NO + 1NC WITH SCREW TERMINALS (SCH) (QTY. 2 NOS.)
- SWITCHING SYSTEM : SNAP ACTION SWITCHING ELEMENT WITH CONTACT RATING OF 2.5 A AT 110V DC.
- CONFORMING TO STANDARD : IEC : 60947-5-1 / IS 13947-5-1
- DEGREE OF PROTECTION: IP65
- MAKE & TYPE :

UN CONTROLLED

- M/S EAO : PART NO. - 704.121.018 (QTY. 1NO)+ 704.900.5 (QTY. 2NOS).
 - OR EQUIVALENT M/S MAFELEC MAKE.



N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		
VALUE		
SYMBOL		
SURFACE ROUGHNESS		

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
			PRODUCT	8W CMV (S.G) - NMML1		
			REF DRG			
			MATERIAL			
			HEAT TREAT.	APPD	SD/-	
			SURFACE TREAT.	REVD	SD/-	
			TITLE	CHKD	SD/-	
			KEY LOCK SWITCH (Ø 35, 110V DC)	DRWN	SD/-	
				SCALE		SHEET OF
				DRG No.	89721237	
						ALT 1

