

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF. RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

PROTO

PUSH BUTTON - RED Ø35

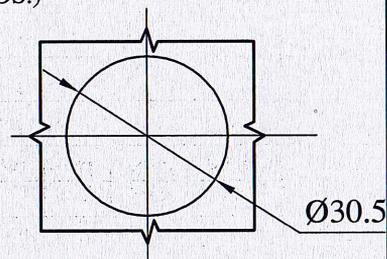
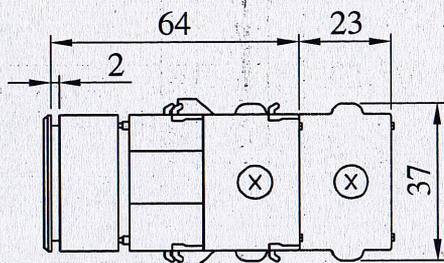
TECHNICAL REQUIREMENTS:

1. TYPE : PUSH BUTTON ACTUATOR FOR FLUSH MOUNTING WITH MOMENTARY ACTION
2. RATED OPERATING VOLTAGE : 110 V DC
3. LENS : PLASTIC RED
4. TYPE OF SWITCHING ELEMENT : 1NO + 1NC WITH SCREW TERMINALS (SCH) (QTY. 2 NOS.)
5. SWITCHING SYSTEM : SNAP ACTION SWITCHING ELEMENT WITH CONTACT

RATING OF 2.5 A AT 110V DC.

6. CONFORMING TO STANDARD : IEC : 60947-5-1 / IS 13947-5-1
7. DEGREE OF PROTECTION: IP65
8. MAKE & TYPE :
 - M/S EAO : PART NO. - 704.012.218 (QTY. 1NO) + 704.900.5 (QTY. 2NOS.)
 - OR EQUIVALENT M/s MAFELEC MAKE

UN CONTROLLED



MOUNTING HOLE DIMENSION ON PANEL

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N1	0.025
N2	0.05
N3	0.1
N4	0.2
N5	0.4
N6	0.8
N7	1.6
N8	3.2
N9	6.3
N10	12.5
N11	25
N12	50
GRADE No.	
VALUE	
SYMBOL	
SURFACE ROUGHNESS	

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)
					MATERIAL	
			PRODUCT	8W CMV SG - NMML1		
			REF DRG			
			MATERIAL			
			HEAT TREAT.	APPD		
			SURFACE TREAT.	REVD		
			TITLE	CHKD		
			PUSH BUTTON 110V DC, Ø35 (RED)	DRWN		
				SCALE		SHEET OF
						0
				DRG No.		ALT
					897-21241	
			BEML LIMITED			1