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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

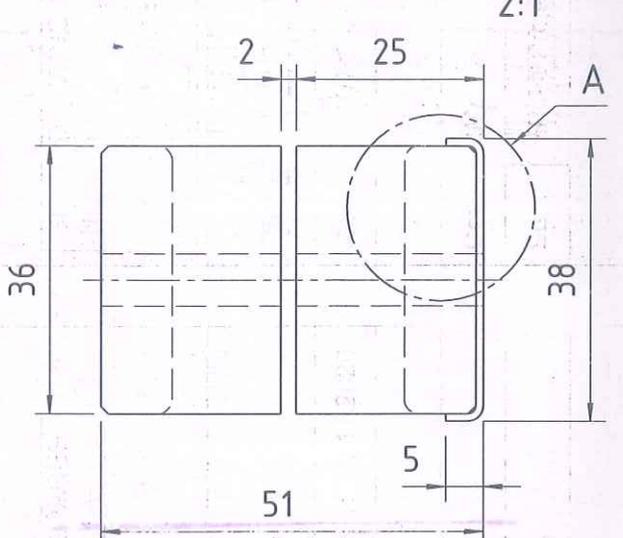
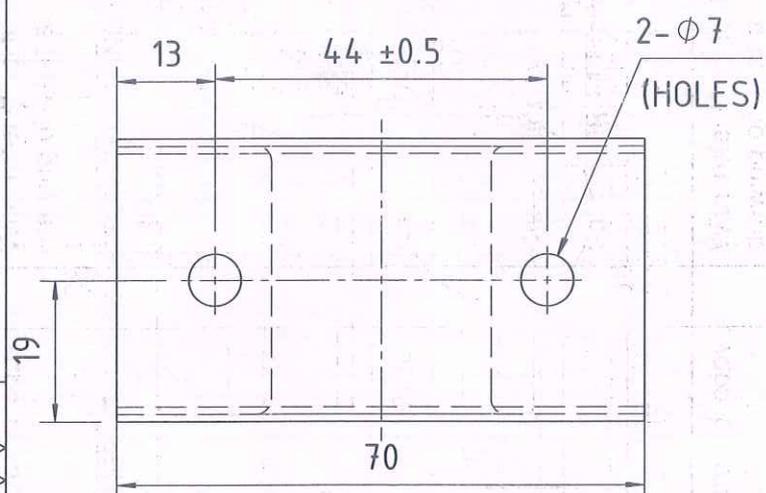
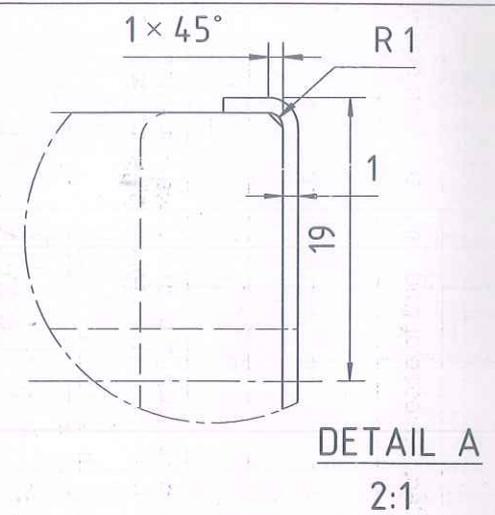
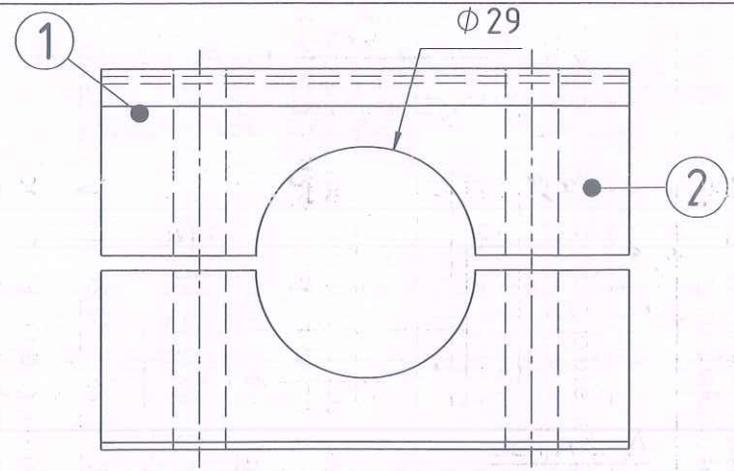
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: **PROTO**



CONTROLLED COPY NO 4

- NOTE:**
1. REMOVE ALL SHARP EDGES AND BURRS.
 2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-94

2	2		CLEAT	70X36X24	NYLON 6	
1	1		PLATE	70X45X1 THK	AISI 304	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
MATERIAL						

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE		▽
ROUGHNESS		▽

PRODUCT	MUMBAI METRO CARS L2 & L7				
REF DRG					
MATERIAL	-				
HEAT TREAT.					
SURFACE TREAT.					
TITLE	CLEAT ASSY, ODD				
APPD	MS				
REVD	RSS				
CHKD	VSE				
DRWN	AKSHAY				
SCALE	1:1	SHEET	1 OF 1	Wt.	0.16 kg
DRG No.	525-83040				ALT
BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>					 0