

Bid invitation

Information

Description:171HCB9193 / HEAD ROD FORGING

Bid invitation number:6300035149

Version: 1

Bid invitation rules

Bid invitation currency: INR

Timezone: INDIA

Submission period: 30.12.2020 14:00:00

Opening date: 30.12.2020 14:02:00

Created On: 07.12.2020 05:44:51

Bid invitation text:

A)#The subject item is required in closed die forging process only and dimensions should meet attached drawing-171HC31322 (Bottom-casting) with material specification of CL.4 (C1101-98). Forging to be supplied in normalized & shot blasted condition – Hardness range should be 180-235 BHN.

B)#Hence, for forging, the Material number / Product number indicated in the bid invitation is 171HCB9193 Head rod forging (No forging drawing exists).

C)Delivery schedule: by 28/02/2021.

D)In case of non-adherence to delivery schedule, BEML reserves the right to cancel the order.

E)In case of late deliveries, BEML reserves right to return the material to vendor. Late Supplies may be accepted by BEML if required for production by imposing LD clause as follows :

“ Liquidated damages and not by way of penalties will be recovered for delayed supplies @ 0.5% of the value of any stores not delivered per week or part there of subject to maximum of 5% of the value of the Purchase Order.”

F)Quality requirements as per QY1020C, Raw material reduction ratio shall be minimum 6:1, Inclusion rating shall be for A,B,C,D (Thick/Thin) less than 2. Jominy Hardenability values as per material standard. For vacuum Degassed steels, dissolved gas levels are permitted upto Oxygen-20ppm, Hydrogen- 2.5ppm and Nitrogen -70ppm. All these requirements shall form part of test certificate i.e., Copy of Mill TC / Vendor TC. Forgings shall be free from defects like bursts, laps, folds, cracks etc., Presence of dendrites upto 3/4th of section thickness from surface is not permitted. However, broken dendrites may be allowed in some cases upto 1/4thcross section at the centre of the forging. However all efforts to be made to ensure that forgings are free from dendrites.

G)In case of early supplies, payment will be made only as per the delivery schedule indicated in the purchase order and in line with the terms of payment.

H)BEML Standard payment term is 60 days from the date of receipt and acceptance through RTGs. However, for micro and small enterprises (MSE), it is relaxed as per MSME Act (subject to submission of

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Certificate of Registration under SSI). Hence, choose Payment term code as "MSME"

I)Suitable identification marks to be provided on all components for part number, vendor code batch no., wherever applicable.

J)BEML reserves the right to inspect vendors facilities/components under manufacturing, for verification of process and manufacturing capabilities by BEML's Customer/BEML Representative/Representative of Agencies appointed by BEML.

K)If a vendor consecutively does not participate in the tenders for three years, such suppliers will not be considered for any future tenders. In case of suppliers not able to quote, it is desirable that such suppliers to send Regret Letter with reason for non-participation in order to avoid non-consideration of such vendors for future tenders.

L)The suppliers who are not interested to participate in the tender, are require to send regret offer citing the reasons for non-participation in the tender or send regret mail by email.

M)Your quote should be for the tendered quantity.

N)If quantity is low for forging, you may quote for MOQ.

O)However, L1 will be decided based on cash outflow

Attachments:

171HC31322-2 A2

Digital Signature

Bid invitation details

Item	Product	Description	Vendor product number	Delivery date/ performance period	Quantity
1	171HCB9193	BOTTOM - FORGING		00:00:00	50 NO
	Basic Price		INR		
	CGST - Central GST		%		
	SGST - State GST		%		
	IGST -Integrated GST		%		
	UTGST		%		