

Bid invitation

Information

Description:RMS992SU51427/992SU51435/BH205E
FORGINGS

Bid invitation number:6300035189

Version: 1

Bid invitation rules

Bid invitation currency: INR

Timezone: INDIA

Submission period: 02.01.2021 14:00:00

Opening date: 02.01.2021 14:02:00

Created On: 10.12.2020 08:11:46

Bid invitation text:

- 1.#The subject item is required in open forging to drawing dimensions should meet attached drawing- 992SU51435 (GLAND FORGING) & 992SU51427 (PISTON FORGING). Forging to be supplied in normalized & shot blasted condition – Hardness range should be 180-235BHN.
- 2.#Machine drawings are included for reference GLAND FORGING 992SU51435 -992SU41326(machine drawing) & PISTON FORGING 992SU51427-992SU41301 (machine drawing).
- 3.#Process sketch to be provided during sample approval.
- 4.#Delivery schedule: Mutually agreed schedule
- 5.#In case of non-adherence to delivery schedule, BEML reserves the right to cancel the order.
- 6.#In case of late deliveries, BEML reserves right to return the material to vendor. Late Supplies may be accepted by BEML if required for production by imposing LD clause as follows : “ Liquidated damages and not by way of penalties will be recovered for delayed supplies @ 0.5% of the value of any stores not delivered per week or part there of subject to maximum of 5% of the value of the Purchase Order.”
- 7.#Quality requirements as per QY1020C, Raw material reduction ratio shall be minimum 6:1, Inclusion rating shall be for A,B,C,D (Thick/Thin) less than 2. Jominy Hardenability values as per material standard. For vacuum Degasified steels, dissolved gas levels are permitted upto Oxygen-20ppm, Hydrogen- 2.5ppm and Nitrogen -70ppm. All these requirements shall form part of test certificate i.e., Copy of Mill TC / Vendor TC. Forgings shall be free from defects like bursts, laps, folds, cracks etc., Presence of dendrites upto 3/4th of section thickness from surface is not permitted. However, broken dendrites may be allowed in some cases upto 1/4thcross section at the center of the forging. However, all efforts to be made to ensure that forgings are free from dendrites.
- 8.#In case of early supplies, payment will be made only as per the delivery schedule indicated in the purchase order and in linewith the terms of payment.
- 9.#BEML Standard payment term is 60 days from the date of receipt and acceptance through RTGs. However, for micro and small enterprises (MSE), it is relaxed as per MSME Act (subject to submission of Certificate of Registration under SSI). Hence, choose Payment term code as “MSME”

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10.#Suitable identification marks to be provided on all components for part number, vendor code batch no., wherever applicable.

11.#BEML reserves the right to inspect vendors facilities/components under manufacturing, for verification of process and manufacturing capabilities by BEML's Customer/BEML Representative/Representative of Agencies appointed by BEML.

12.#If a vendor consecutively does not participate in the tenders for three years, such suppliers will not be considered for any future tenders. In case of suppliers not able to quote, it is desirable that such suppliers to send Regret Letter with reason for non-participation in order to avoid non-consideration of such vendors for future tenders.

13.#The suppliers who are not interested to participate in the tender, are require to send regret offer citing the reasons for non-participation in the tender or send regret mail by email.

14.#Your quote should be for the tendered quantity. If quantity is low for forging, you may quote for MOQ. However, L1 will be decided based on cash outflow

Attachments:

992 SU 51427_PISTON(FORGING)

992 SU 51435_GLAND FORGING

992SU41326-1 GLAND

992SU41301-1 PISTON

Digital Signature

Bid invitation details

Item	Product	Description	Vendor product number	Delivery date/ performance period	Quantity
1	992SU51435	GLAND FORGING		00:00:00	10 NO
	Basic Price		INR		
	CGST - Central GST		%		
	SGST - State GST		%		
	IGST -Integrated GST		%		
	UTGST		%		
2	992SU51427	PISTON FORGING		00:00:00	10 NO
	CGST - Central GST		%		
	SGST - State GST		%		
	UTGST		%		
	Basic Price		INR		
	IGST -Integrated GST		%		