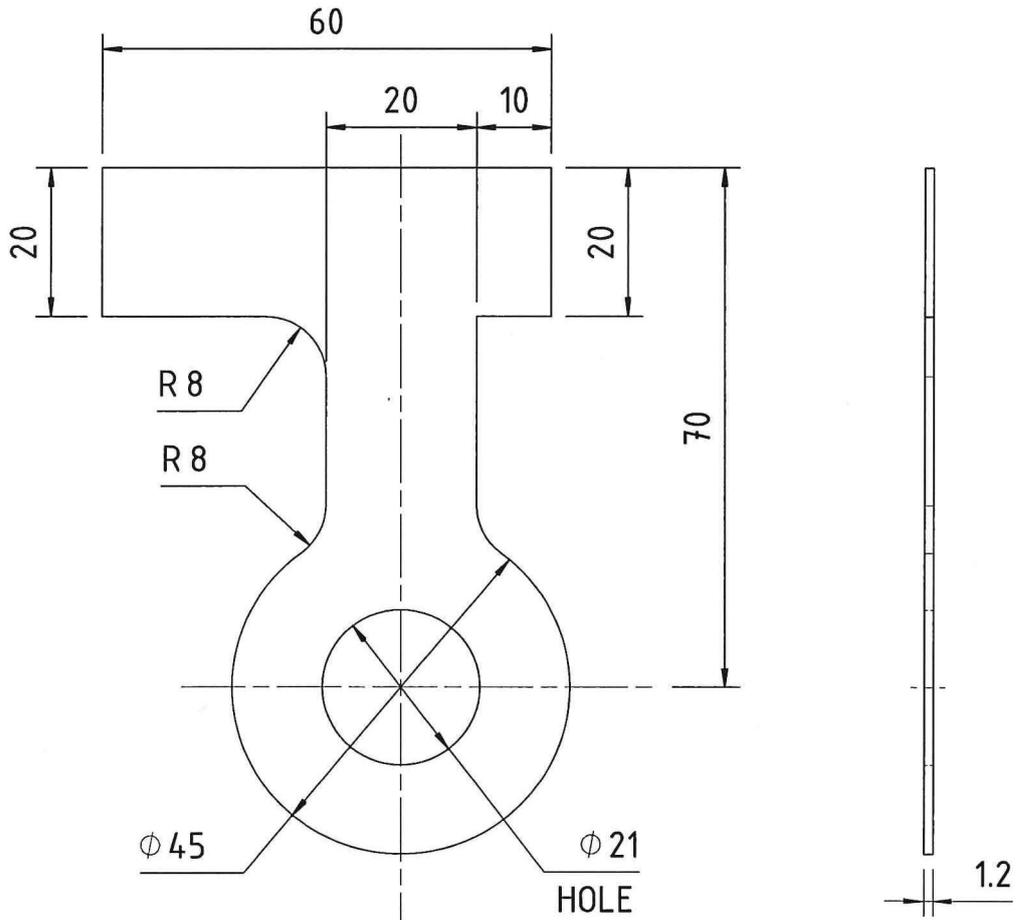


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.										
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96							STATUS: MOCKUP/PROTØ/PRODUCTION			



UN CONTROLLED COPY

NOTE:-

1.PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE ROUGHNESS		▽

C100603120	93X63X1.2 THK.	COMPANY STD./I.S	Wt. (Kg)		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	MATERIAL

PRODUCT	BMRCL METRO CARS			
REF DRG				
MATERIAL	IS: 513-94, Gr.-0			
HEAT TREAT.	APPD	MS	<i>Deen</i>	21.05.19
SURFACE TREAT.	REVD	DB	<i>Shilp</i>	19.08.19
TITLE	CHKD	JC	<i>CTJ</i>	17.08.19
LOCKING PLATE-B, PSA	DRWN	ILYAS		
	SCALE	1:1	SHEET	1 OF 1
	Wt.(kg)	0.03		
DRG No.	926-81133			ALT
BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>				0