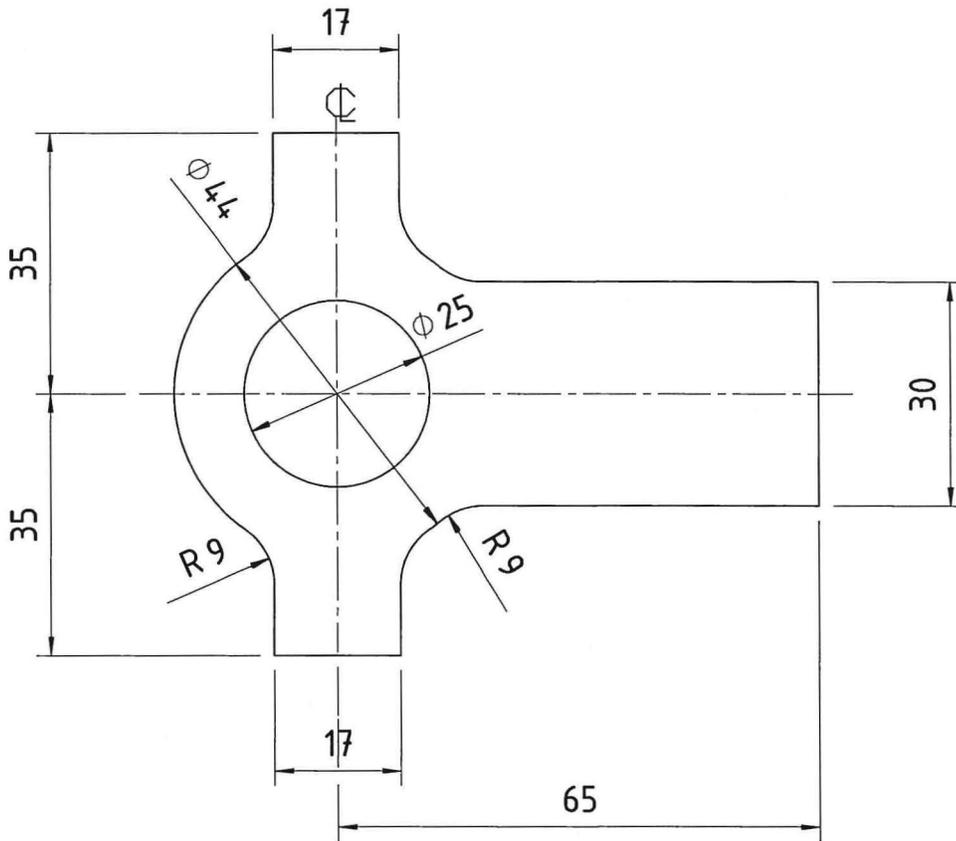


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.										
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96							STATUS: <b>MOCKUP/PROTO/PRODUCTION</b>			



**UN CONTROLLED COPY**

**NOTE:-**

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS:1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE		▽
ROUGHNESS		▽

		C100603120		87x70x1.2THK					
SL.No.	QTY	PART / STOCK No.	DESCRIPTION		SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)		
						MATERIAL			
			PRODUCT	BMRCL METRO CARS					
			REF DRG						
			MATERIAL	IS:513-94, Gr-0					
			HEAT TREAT.		APPD	MS	<i>Deen</i>	21.08.19	
			SURFACE TREAT.		REVD	DB	<i>Shyl</i>	19.08.19	
			TITLE	LOCKING PLATE-C, CPA		CHKD	JC	<i>CFD</i>	17.08.19
					DRWN	ILYAS			
					SCALE	1:1	SHEET	1 OF 1	Wt.(kg)
									0.028
					DRG No.	926-82112			ALT
									0
			beml BEML LIMITED						
			NEW FRONTIERS. NEW DREAMS						