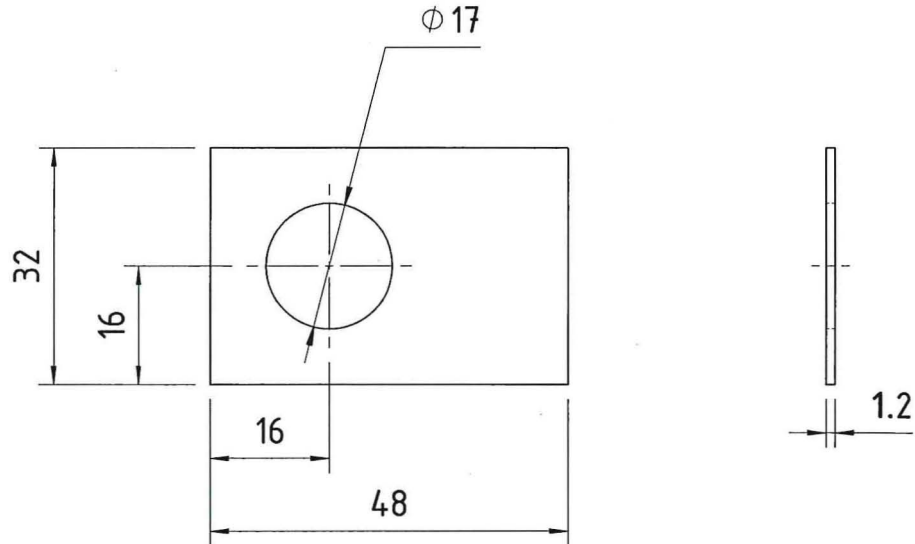


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROT0/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UN CONTROLLED COPY

NOTE:-

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

C100603120		48x32x1.2THK.			
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S
			MATERIAL		
N1	0.025		PRODUCT	BMRCL METRO CARS	
N2	0.05		REF DRG		
N3	0.1		MATERIAL	IS:513-94, Gr-0	
N4	0.2		HEAT TREAT.	APPD	MS <i>over</i> 21.08.19
N5	0.4		SURFACE TREAT.	REVD	DB <i>over</i> 19.08.19
N6	0.8		TITLE	CHKD	JC <i>C.F.</i> 17.08.19
N7	1.6		LOCKING PLATE-B, CPA	DRWN	ILYAS
N8	3.2			SCALE	1:1
N9	6.3			SHEET	1 OF 1
N10	12.5		ALT		0
N11	25		ALT		0
N12	50		ALT		0
GRADE No.	VALUE	SYMBOL	ALT		0
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES	DATE	BY
		CHKO	APPD		
		beml BEML LIMITED		926-82111	