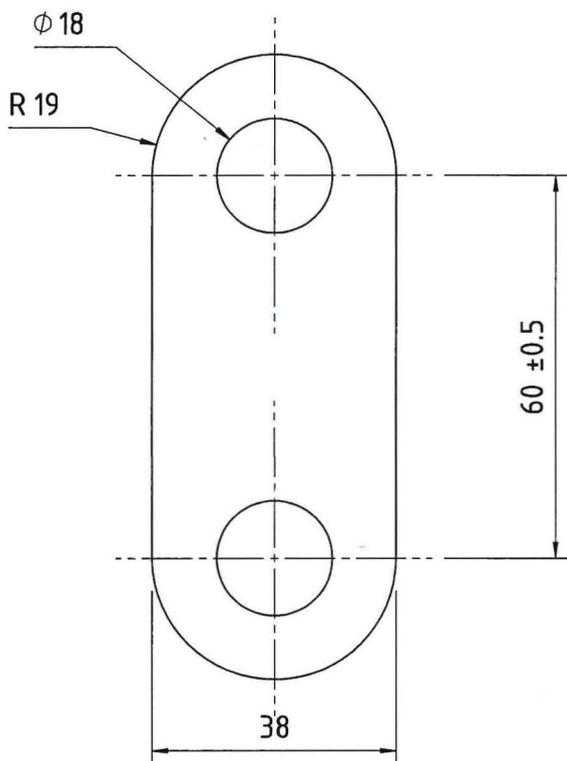


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS: MØEKUP/PROTØ/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UN CONTROLLED COPY

NOTE:-

1. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86 & CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		▽
VALUE		▽
SYMBOL		▽
SURFACE ROUGHNESS		▽

C100603080		98x38x0.8THK			
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S
					Wt. (Kg)
					MATERIAL
			PRODUCT	BMRCL METRO CARS	
			REF DRG		
			MATERIAL	IS:513-94, Gr-0	
			HEAT TREAT.	APPD	MS <i>Dee</i> 2101.19
			SURFACE TREAT.	REVD	DB <i>Dee</i> 19.01.19
			TITLE	CHKD	DB 17.08.19
			LOCKING PLATE-A, VDA	DRWN	JC <i>C.T.</i>
				SCALE	1:1
				Wt.(kg)	0.002
			DRG No.	926-83202	
			BEML LIMITED		ALT
					0