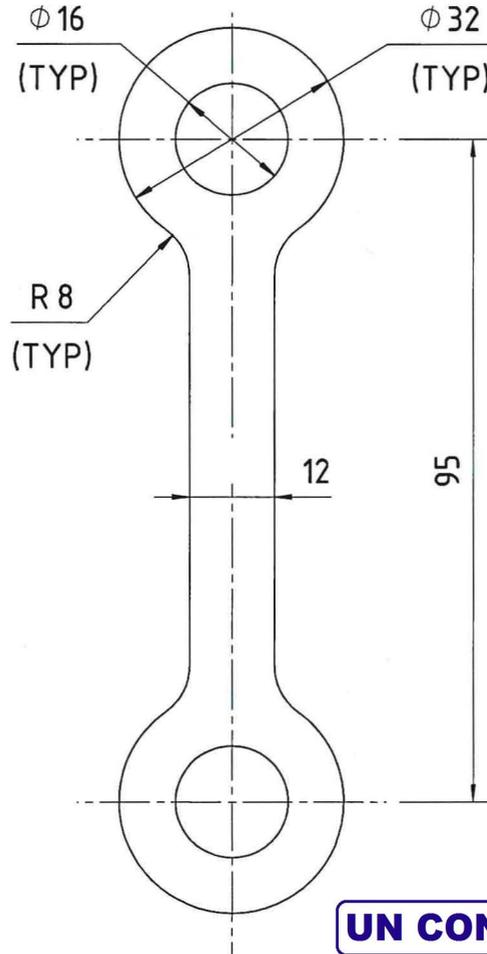


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.										
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96							STATUS: MOCKUP/PROTO/PRODUCTION			



UN CONTROLLED COPY

NOTE:-

PART SHALL BE ZINC PLATED AS PER SERVICE GRADE NO. 2 OF IS:1573-86 & CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50																																																																																														
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="2">C100603080</td> <td colspan="2">127x32x0.8THK</td> <td colspan="2"></td> <td colspan="2"></td> </tr> <tr> <td>SL.No.</td> <td>QTY</td> <td>PART / STOCK No.</td> <td>DESCRIPTION</td> <td>SIZE (mm)</td> <td>COMPANY STD./I.S</td> <td colspan="2">Wt. (kg)</td> </tr> <tr> <td colspan="4"></td> <td colspan="4">MATERIAL</td> </tr> <tr> <td colspan="2">PRODUCT</td> <td colspan="6">BMRCL METRO CARS</td> </tr> <tr> <td colspan="2">REF DRG</td> <td colspan="6"></td> </tr> <tr> <td colspan="2">MATERIAL</td> <td colspan="6">IS:513-94, Gr-0</td> </tr> <tr> <td colspan="2">HEAT TREAT.</td> <td colspan="2">APPD</td> <td>MS</td> <td><i>Dms</i></td> <td colspan="2">21.08.19</td> </tr> <tr> <td colspan="2">SURFACE TREAT.</td> <td colspan="2">REVD</td> <td>DB</td> <td><i>DL</i></td> <td colspan="2">19.08.19</td> </tr> <tr> <td colspan="2">TITLE</td> <td colspan="2">CHKD</td> <td>DB</td> <td><i>DL</i></td> <td colspan="2">17.08.19</td> </tr> <tr> <td colspan="2" rowspan="2">LOCKING PLATE-B, PUCA</td> <td colspan="2">DRWN</td> <td>JC</td> <td><i>C.J</i></td> <td colspan="2"></td> </tr> <tr> <td>SCALE</td> <td>1:1</td> <td>SHEET</td> <td>1 OF 1</td> <td colspan="2">Wt.(kg) 0.012</td> </tr> <tr> <td colspan="2">DRG No.</td> <td colspan="2">926-83208</td> <td colspan="2">ALT</td> <td colspan="2">0</td> </tr> </table>																								C100603080		127x32x0.8THK						SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (kg)						MATERIAL				PRODUCT		BMRCL METRO CARS						REF DRG								MATERIAL		IS:513-94, Gr-0						HEAT TREAT.		APPD		MS	<i>Dms</i>	21.08.19		SURFACE TREAT.		REVD		DB	<i>DL</i>	19.08.19		TITLE		CHKD		DB	<i>DL</i>	17.08.19		LOCKING PLATE-B, PUCA		DRWN		JC	<i>C.J</i>			SCALE	1:1	SHEET	1 OF 1	Wt.(kg) 0.012		DRG No.		926-83208		ALT		0	
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