

Bid invitation

Information

Description:EMN/1050010599/Ser of Juaristi CNC
HMC
Bid invitation number:6300035685
Version: 1

Bid invitation rules

Bid invitation currency: INR
Timezone: UTC+53
Submission period: 02.04.2021 17:00:00
Opening date: 02.04.2021 17:00:00
Created On: 13.03.2021 05:01:06

Bid invitation text:

GENERAL TERMS & CONDITIONS :

1. Delivery Terms: FDD/ FOR BEML, KGF.
2. Payment Terms : 100% against certification by User & Maintenance Departments for satisfactory completion of work.
3. Quote should be valid for minimum 60 days from the date of Bid opening. Bids of those firms validity is less than 60 days are liable for rejection.
4. Firm to indicate GSTIN and applicable GST in their bid.
6. Firm to indicate 6 digit SAC Code for Services in the bid invitation .
7. Firm to indicate the time requirement for completion of work.
8. Warranty : Minimum SIX months from the date of satisfactory completion of work
9. Only CNC Boring Machine Manufacturers (or) Machine Tool Service providers with experience in Servicing / Overhauling of similar CNC Machining Center(HMC) / Heavy duty CNC Boring Machines are eligible to quote. Firm shall submit relevant documentary proofs on demand by BEML. BEML decision is final in this regard
10. L-1 evaluation will be based on Landed cost of technically accepted bids.

NOTE :-

- 1) In e- Bidding system - If you need any type of assistance, Please contact Mr. Krishna Mohan / Mrs. Anitha (Ph No – 080- 22963269 / 22963141 & Email – admin.srm@beml.co.in) .
- 2) Please contact given below mail IDs for any type of technical clarification.
i) esm@beml.co.in & ii) emnkgf@beml.co.in

Attachments:

Bid invitation

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Description:EMN/1050010599/Ser of Juaristi CNC HMC

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Digital Signature

Bid invitation details

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		Charges for Servicing of Juaristi HMC			1 JOB

Item long text:

Charges for Servicing of Juaristi CNC Horizontal Machining centre, Model: TX-3S, No.353001, Eqpt.No.MA100-0025 located at 3rd bay, Machine Shop-2, EM Divn,KGF.

SCOPE OF WORK(Work to be carried out):

1. Cleaning of Machine & removal of Telescopic guards.
2. Dismantling of existing LM Guide ways pertaining to X & Z axes.
3. Replacement and Positioning /aligning of new LM guide ways to the above Axes with LM bearings.
4. Firm has to ensure the smooth movement of the above axes after replacement of guide ways and bearings.
5. Check all lubrication points as per manufacturer recommendations.
6. Lubrication system to be checked for the above axes, if required replace the spares. Spares supply is BEML scope.
7. Checking for proper functioning/trials, Corrections/ rectifications if any etc
8. Firm has to check and correct geometrical parameters of X,Y,Z,W and B axes.
9. All Removed guards / covers/channels are to be put back in proper condition.
10. Firm has to prove out one component of BD-155 /BD-355 Steering case.

NOTE:- Existing positioning Accuracies & repeatability in the machine to be improved / maintained.

Terms & conditions: -

1. Work to be done at BEML,KGF.
2. Firm has to quote for Lumpsum Labour Charges inclusive of all incidentals. BEML will supply the required

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spares like LM guide ways & LM bearings and consumables like oil, grease, cotton waste etc. Crane, Forklift etc will be arranged by BEML.

3. Lubrication cartridges, pipes/houses ferrules etc will be provided by BEML.

4. BEML will provide Granite block for checking geometrical parameters.

5. Firm has to bring required measuring instruments and necessary tools required to carry out the above activities.

6. BEML will provide accommodation on chargeable basis subject to availability.

7. Lunch can be availed at Factory Canteen during working hours at cost.

8. Firm has to follow all safety precautions regarding machine as well as their engineers/technicians while carrying out the work and BEML is not responsible for any accidents (or) untoward incidents.

9. WARRANTY: Minimum SIX months from the date of satisfactory completion of work.

10. Income tax will be deducted as per rules.

NOTE:-

(1) Firm may visit our works and see the machine before submitting their bid.

(2) Only CNC Boring Machine Manufacturers (or) Machine Tool Service providers with experience in Servicing / Overhauling of similar CNC Machining Center(HMC) / Heavy duty CNC Boring Machines are eligible to quote.

Firm shall submit relevant documentary proofs on demand by BEML. BEML decision is final in this regard.

IGST -Integrated GST	%	_____
Basic Price	INR	_____
CGST - Central GST	%	_____
SGST - State GST	%	_____
UTGST	%	_____