

Bid invitation

Information

Description:EMN/1050010672/Ser. & Calibration

Bid invitation number:6300036265

Version: 1

Bid invitation rules

Bid invitation currency: INR

Timezone: UTC+53

Submission period: 23.08.2021 17:00:00

Opening date: 23.08.2021 17:00:00

Created On: 02.08.2021 03:21:28

Bid invitation text:

GENERAL TERMS & CONDITIONS :

1. Delivery Terms: FDD/ FOR BEML, KGF.
2. Payment Terms : 100% against certification by User & Maintenance Departments for satisfactory completion of work.
3. Quote should be valid for minimum 60 days from the date of Bid opening. Bids of those firms validity is less than 60 days are liable for rejection.
4. Firm to indicate GSTIN and applicable GST in their bid.
5. Firm to indicate 6 digit SAC code for the services in the bid invitation .
6. Firm to indicate the time requirement for completion of the work.
7. Warranty : One year from the date of completion of work.
8. Only authorized CNC Gear Tester manufacturers (OR) Repairers/ Re-conditioners/ Service providers of Precision Imported CNC Gear tooth Profile testing Machine are eligible to quote. Firm shall furnish relevant documentary proof regarding their experience on demand by BEML.
9. L-1 evaluation will be based on landed cost of technically accepted bids.

NOTE :-

- 1) In e- Bidding system - If you need any type of assistance, Please contact Mr. Krishna Mohan / Mrs. Anitha (Ph No – 080- 22963269 / 22963141 & Email – admin.srm@beml.co.in) .
- 2) Please contact given below mail IDs for any type of technical clarification.
i) esm@beml.co.in & ii) emnkgf@beml.co.in

Attachments:

Digital Signature

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Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		Charges for Servicing/Calibration of WGT			1 JOB

Item long text:

Charges for One time Servicing & Calibration of Wenzel Gear Tec make CNC Gear Profile/Helix Testing Machine, Model: WGT-1000, Eqpt.No.MB73-0077 located at Gear shop Metrology, Gear shop, EM Division.

Scope of work and Terms & conditions

1. Inspection of Standard room for Dust & Temperature variation & humidity.
2. Software backup (Metrotek and controller) in CD / DVD /USB before calibration.
3. Inspection of Air Drier, Filter & Regulator.
4. Inspection of power pack (Hydraulic unit) and its connectors.
5. Inspection of UPS input supply, output supply & also dedicated earthing.
6. Inspection of Controller & its connector.
7. Inspection of Drive units & its connector.
8. Opening of all covers & inspection of all critical parts for smooth function. If required necessary adjustments are to be carried out.
9. Inspection of all Air bearing & cleaning & setting with flow meter if necessary.
10. Inspection of Drive belt for X, Y, Z & R axis & adjustment if necessary.
11. Inspection & Correction of geometrical alignment by using dial testing indicator.
12. Setting of Drive cards (Servo amplifier) for all axes.(CNC Test)
13. Inspection & correction of Squareness of all axes with respect to rotary table by using granite master calibrated master.
14. Inspection of Artifact (Master Gear) & compare the result with its calibration report.
15. Minor Clarifications if any for machine operation etc
16. Spares required If any will be arranged by BEML.

Terms & Conditions

- 1.#Firm shall quote for Lump sum Service charges inclusive of all for deputing their engineers for carrying out the work.
- 2.#BEML will not provide any accommodation. Boarding & Lodging, local conveyance, To & fro fare etc., for the engineers and Instrument/Tooling charges if any are firm's account.
3. Firm should make their own arrangements for the above and all these expenses are deemed to be included in the Service charges.
4. Firm should arrange required tools for carrying the work including special tools like Granite master, Gauges, Flow meters etc.
- 5.#Lunch can be availed during factory working hours at cost.

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6.		Firm should follow all safety rules prevailing in BEML while carrying out the work. BEML is not responsible for any accidents/untoward incidents met by firm's personnel while carrying out the work.			
7.		WARRANTY: One year from the date of completion of work.			
8.		Work to be done at BEML, EM Divn, KGF.			
9.		Income tax will be deducted as per rules.			

ELIGIBILITY CRITERIA:

Only authorized CNC Gear Tester manufacturers (OR) Repairers/ Re-conditioners/ Service providers of Precision Imported CNC Gear tooth Profile testing Machine are eligible to quote. Firm shall furnish relevant documentary proof regarding their experience on demand by BEML.

SGST - State GST	%	_____
UTGST	%	_____
IGST -Integrated GST	%	_____
Basic Price	INR	_____
CGST - Central GST	%	_____