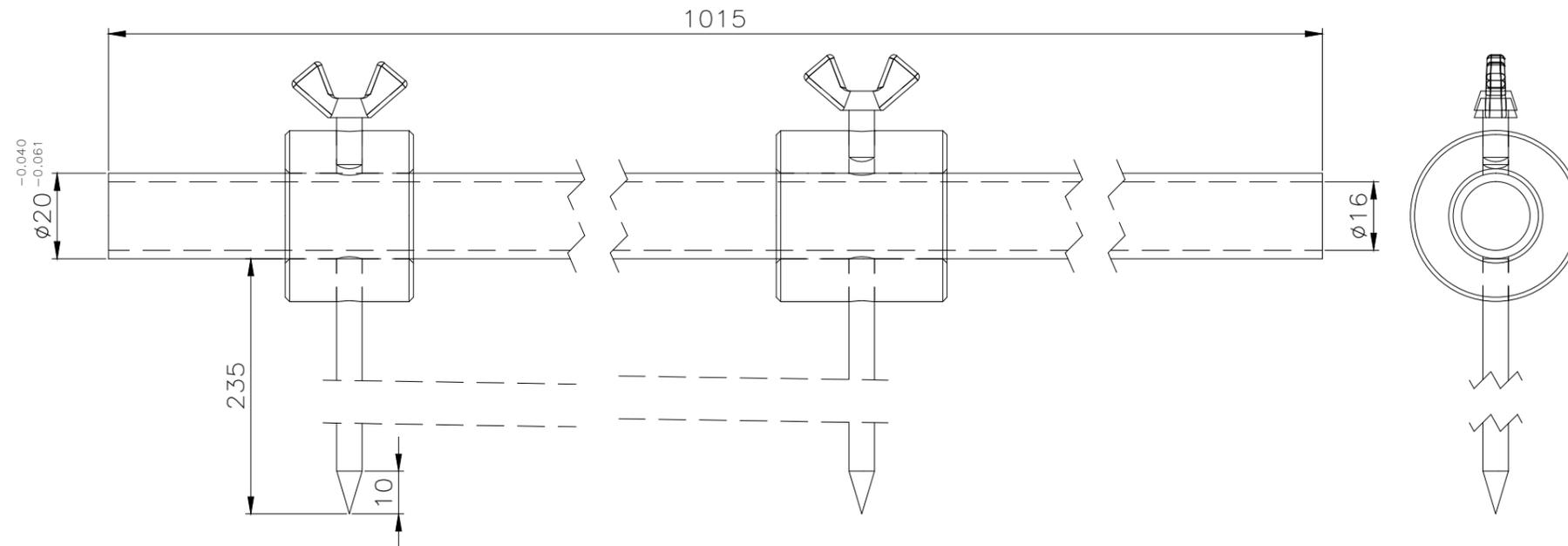


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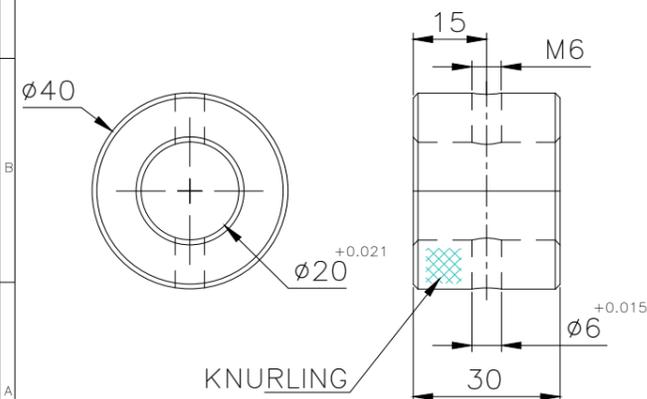
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS.

ABOVE UPTO AND INCLUDING	—	6	30	120	315	1000	2000	4000	THE REST
VALUE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	

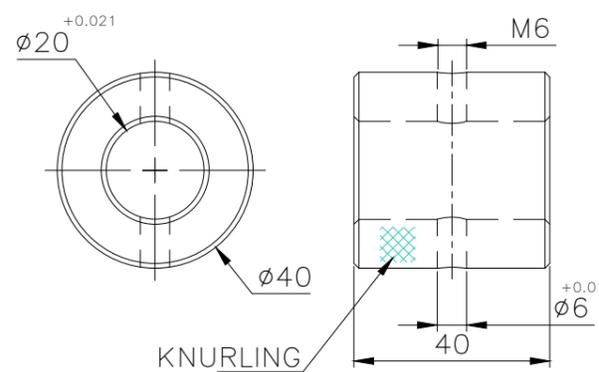


CASE HARDEN AND GRIND TO 35 HRC

NOTE: 1, ALL DIMNS ARE IN MM.



CASE HARDEN AND GRIND TO 35 HRC



CASE HARDEN AND GRIND TO 35 HRC

ITEM NO	SHT NO	QTY	DESCRIPTION	MATERIAL	SIZE	WT (in kgs)
5	1	2	M6- WING NUT	STD		
4	1	2	PIN	16Mn5Cr4	ø6X235	
3	1	1	BUSH	16Mn5Cr4	ø40X40	
2	1	1	BUSH	16Mn5Cr4	ø40X30	
1	1	1	SS PIPE	STD	ø20X1015	

AMEND NO	SIGNATURE	DATE	TITLE	PRODUCT	MACHINE NO.	DEPT.NO.
APPROVED			TRAMMEL GAUGE	HDT 8X8	—	P 1128
REVIEWED				USED ON	COMPT.NO	OPT.NO
CHECKED						
DRAWN	V.S.HARI	21.06.2021				
STDS						

Wt IN Kgs	SCALE AS SHOWN
SHEET NO.	1
NO.OF.SHEETS	1

DRG.NO.	80-482-6-201-3
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