

80-482-6-201-3

DRG.NO

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS.

ABOVE  
UPTO AND  
INCLUDING

—

6

30

120

315

1000

2000

4000

THE REST

VALUE

±0.1

±0.2

±0.3

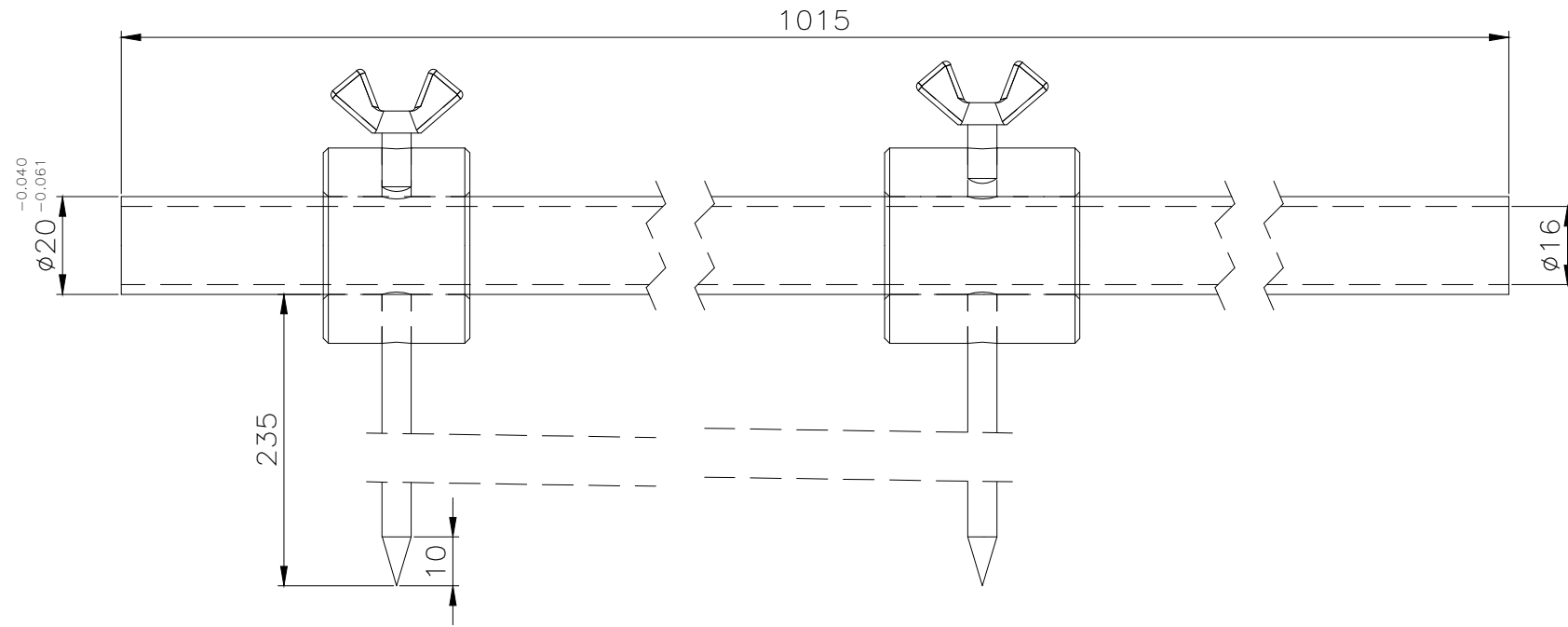
±0.5

±0.8

±1.2

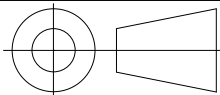

±2

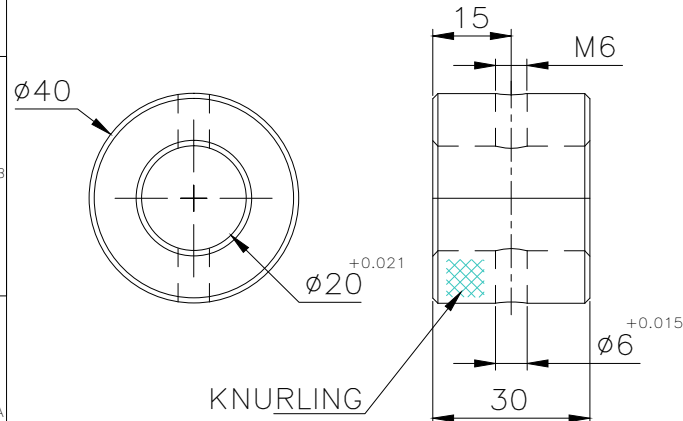
±3



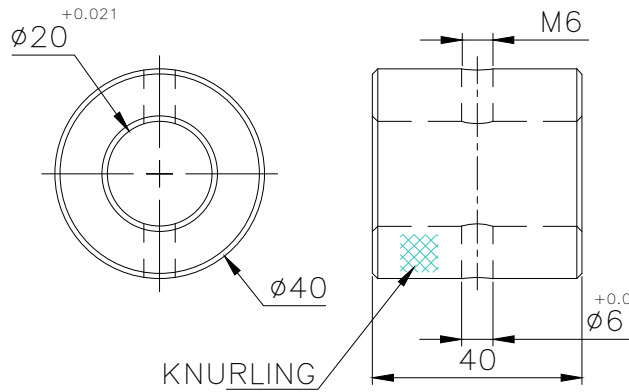
CASE HARDEN AND GRIND TO 35 HRC

NOTE: 1,ALL DIMNS ARE IN MM.

5	1	2	M6— WING NUT	STD			
4	1	2	PIN	16Mn5Cr4	ø6X235		
3	1	1	BUSH	16Mn5Cr4	ø40X40		
2	1	1	BUSH	16Mn5Cr4	ø40X30		
1	1	1	SS PIPE	STD	ø20X1015		
ITEM NO	SHT NO	QTY	DESCRIPTION		MATERIAL	SIZE	WT (in kgs)
				PRODUCT	MACHINE NO.		DEPT.NO.
				HDT 8X8	—		P 1128
				USED ON	QTY	COMPT.NO	OPT.NO
							
							Wt IN Kgs
							SCALE AS SHOWN
AMEND	NO	SIGNATURE	DATE	TITLE			
APPROVED				TRAMMEL GAUGE			SHEET NO. 1
REVIEWED							NO.OF.SHEETS 1
CHECKED							
DRAWN	V.S.HARI		21.06.2021	 BEML Limited Palakkad Complex			DRG.NO. 80-482-6-201-3
STD'S							



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